

PRODUCT CATALOG







PURE SAUNA



The world moves on outside the walls of your Finnleo sauna. But within, a gentle yet persistent heat makes its way to your core. The day's stresses melt away as you let yourself go in the wash of comfort. There are no distractions. You can think, feel, be yourself once again.

These walls represent the finest quality construction and European design. This sauna looks as good as it feels. In here, inspired aesthetics and engineering quietly combine to offer welcome refuge. A genuinely simple pleasure you are free to enjoy time and time again.



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"Latte" interior upgrade with biodegradable oil-rubbed Western Red Cedar with Abachi highlights; Pikkutonttu heater and low voltage lighting.

BETTER LIVING THE FINNLEO WAY

Finnleo is Saunatec, the largest sauna and steam bath company in the world, with a history dating back to 1919 when the company was established in Wyborg, Finland. The Finnleo experience is as genuine as it gets, because our saunas are designed to deliver the same simple, uncomplicated pleasure people have been enjoying for thousands of years. There is the solid comfort knowing we use responsibly-sourced wood from northern forests. Most Finnleo sauna models are available with FSC® certified lumber (qualify for LEED points). Our heating engineering is based on tried and true principles of our authentic Finnish roots. We call it pure sauna, and with Finnleo you can enjoy it in the comfort of your own home as often as you like.



The mark of responsible forestry

DESIGN

True to our roots, Finnleo invests heavily in ensuring the Scandinavian design aesthetic and overall sauna experience is reflected in all our products. Finnleo's "Tonttu" series of sauna heaters and interior solutions, for instance, were developed in collaboration with world renowned industrial designers Ristomatti Ratia and Esa Vapaavuori.

The Saunatonnttu heater revolutionized possibilities for interior sauna design, allowing innovations such as raised platforms with the heater rising through them to benches wrapped around the heater. The Tonttu heater series is characterized by its adherence to the uncluttered feel, freshness and casual elegance of Scandinavian design.

The collaboration has also led to stunning interior solutions never before seen in traditional saunas. Their aesthetic purity and clean lines epitomize the highest standards of Scandinavian design, enhancing the pure sauna experience. The new interiors have completely changed the way saunas look and how they can be used and enjoyed.



ESA VAPAAVUORI AND RISTOMATTI RATIA

Acclaimed Scandinavian designers Ristomatti Ratia (Ratia Brands Co. Oy) and Esa Vapaavuori (Esan Design Center) have helped make Finnleo saunas the preferred choice for discerning sauna owners around the world.

QUALITY

When you choose Finnleo, you are ensuring only the very highest level of commitment to quality will become part of your home. We work on the principle that quality is important to even the smallest detail. This is your assurance that only the best materials, design and production processes are used in creating your pure sauna experience.

As a Saunatec company, Finnleo has the largest and most advanced sauna and heater manufacturing plants in the world. In addition, we have the most extensive research and development program of any sauna manufacturer — to provide you with products that are innovative, yet true to the genuine traditions of sauna and bathing.

All Designer, Sisu, Outdoor, Patio and Custom Cut sauna rooms are proudly manufactured in the USA.

PRODUCT RANGE

Finnleo is the market leader and has the most complete line of traditional and infrared saunas. From entry level portable saunas, to deluxe saunas with custom lighting, custom benching and multiple wood choices and styles, Finnleo® has a solution for every taste and budget.

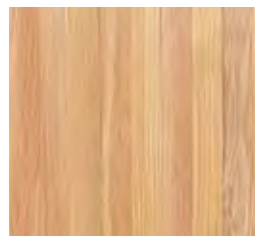
Finnleo design and quality is evident throughout our product lines. We are proud to be able to offer the widest range of exclusive features and options, letting you stylize the interior and exterior to suit your home and decor. What's more, help with planning, sales, installation and service are simply a phone call away. With Finnleo, it is easy to shape a pure sauna experience that is exactly right for you.



Canadian Hemlock



Nordic White Spruce



Clear Western Red Cedar



RELAX

Modern living is complicated. We have had to become experts in time and stress management. Our work is more demanding, our home and life responsibilities more challenging than any previous generation.

At Finnleo, we believe this only makes the case for owning a sauna—and taking advantage of its purifying comfort daily—even more important. A few minutes of deep, soothing heat melts away the day's stresses. We emerge relaxed, revived and ready for whatever the day may bring.

In here, we can share a few precious moments with those closest to us. Let conversation flow freely. Or simply give ourselves a chance to breathe, to slow down and reflect, to help ourselves be better by feeling better.



HEALTH

Much has been made of the health benefits of sauna bathing. With good reason. Physically, nothing is more reinvigorating than a deep, healthy sweat every day.

Tension fades. Muscles unwind. Toxins are flushed from your body. You get a cardiovascular workout as blood vessels dilate and your heart rate increases, burning calories. Natural chemicals are released—endorphins—reducing mental stress, soothing sore muscles and joints, and inducing a deeper sleep. Skin is cleansed of bacteria, and dead cells are replaced—leaving you with a soft, glowing appearance.

A few minutes a day is all it takes to look and feel better. The body's response to gentle, persistent heat is well-documented and proven. Which is why more and more doctors are recommending its purifying benefits.

BENEFITS

Saunas relieve stress. The heat from the sauna stimulates the release of endorphins. Endorphins are the body's all-natural "feel good" chemical, and their release provides a truly wonderful "after sauna glow."

Saunas relax muscles and soothe aches. Heat-stimulated endorphins can have a tranquilizing effect, minimizing muscle pain and soreness. Heat also increases blood flow, speeding up the body's natural healing process.

Saunas flush toxins. Deep sweating in a sauna can help reduce levels of lead, copper, zinc, nickel, mercury and chemical - toxins commonly absorbed just from interacting with our daily environments.

Saunas cleanse skin. When the body sweats, skin is cleansed and dead skin cells are replaced - keeping your skin in good working condition.

Saunas can help you sleep better. Research shows the slow, waning effect of declining endorphins after a sauna can facilitate sleep.

Saunas improve cardiovascular performance. As core body temperature rises, cardiac output increases. When we cool off again, the heart rate drops, giving our hearts a healthy workout that improves performance and helps the body's regulatory system.

Discover more healthy benefits of the Finnleo pure sauna experience at <http://www.finnleo.com>





INTERIOR AND EXTERIOR SOLUTIONS



**finnleo**[®]
pure sauna



6' d x 7' w Deco sauna with optional glass water bowl and spigot and optional fiber optic lighting in backrest

DECO

Deco takes the art of interior sauna design to new heights. Conceived by acclaimed Finnish designer Esa Vapaavuori, Deco's inviting aesthetics and intelligent comfort can be formatted to almost any sauna room layout. Clean, fresh and smart, Deco is a marriage of tradition and innovation you will look forward to taking comfort in daily.

INVITING BY DESIGN

Deco interiors seduce not only by their look and feel, but by their flexibility and ease of maintenance. Available for any sauna room 5' x 6' or larger, Deco benches and wall finishes come in your choice of Nordic White Spruce/Abachi, Canadian Hemlock/Abachi, or Western Red Cedar.

Benches were designed to provide you with as many interior placement options as possible. Smart features include interchangeable, furniture-quality sections that can be adapted for sitting or lying in the upper benches, and a wall-to-wall middle platform with a liftable section for easy cleaning underneath.

For maximum comfort and visual appeal, Deco includes custom back rests for both side and back walls. And while Deco was purpose-designed for Tonttu heaters, you can still choose other Finnleo wall or floor heaters if you prefer.

Deco is also open to additional personal touches, such as options for a subtle fiber-optic lighting system integrated into backrests and water bowl, or an elegant Italian blue glass Deco bowl/sink with spigot.



THE INTERIOR SYSTEMS INCLUDE DECO DESIGN DETAILS SUCH AS

- Furniture quality benches on a wall-to-wall platform
- Moveable bench sections to create maximum flexibility for sitting or lying down
- Middle platform section tilts up for easy cleaning of floor
- Optional fiber optic lighting system integrated into the custom backrests and water bowl
- Optional Deco glass water bowl with faucet
- Available in a wide range of Finnleo Saunas, including modular sauna rooms and Custom Cut sauna rooms
- Bench layout/design can be customized to fit desires of the end-user
- Available in NordicWhite Spruce/Abachi (standard), Canadian Hemlock/Abachi, or Western Red Cedar



"Latte" interior upgrade with biodegradable oil-rubbed Western Red Cedar with Abachi highlights; Pikkutonttu heater and low voltage lighting.

INTERIOR AND EXTERIOR SOLUTIONS

One size definitely does not fit all at Finnleo. We know your sauna is a personal retreat, and that the pure sauna experience is shaped in large part by the comfort and decor details you choose. That's why Finnleo has a wide range of high quality options that let you design the exact right sauna for you.

THE ONLY LIMIT IS YOUR IMAGINATION

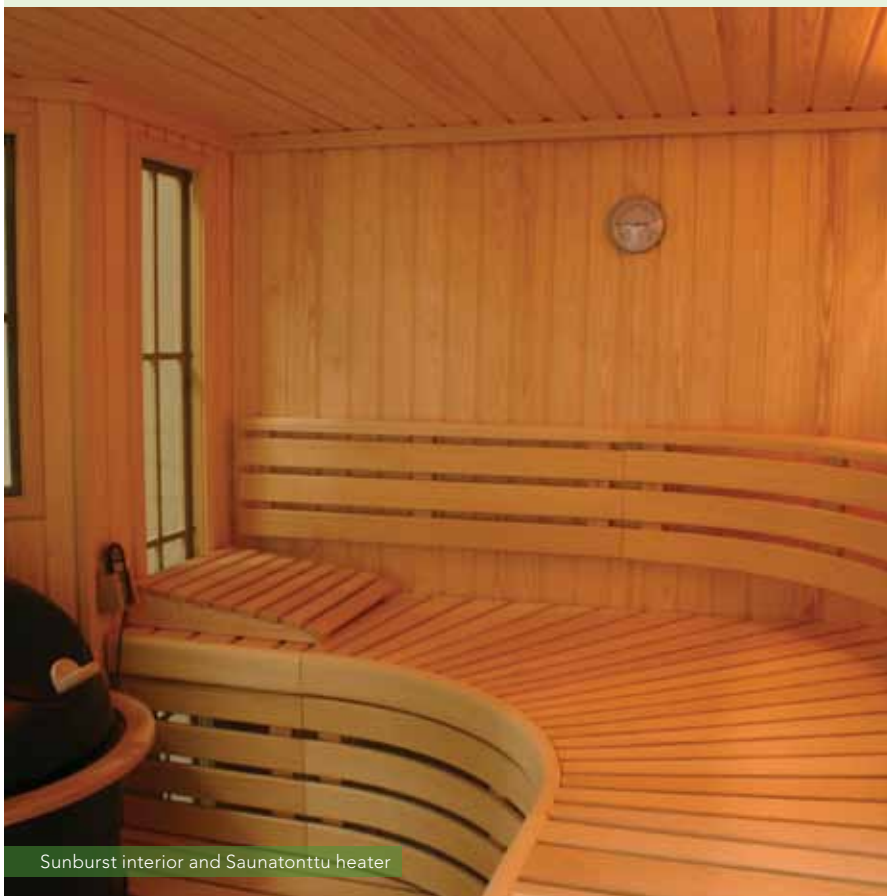
Choose from deluxe interior and exterior upgrades such as all-glass front saunas, Deco interior systems, Sunburst interiors, exclusive European sauna wood species, luxurious contrasting wood colors, curved glass doors and windows, in-sauna entertainment centers with DVD/TV and sound systems, user-friendly digital controls, heater designs....

These are just some of your options. These and others shown throughout this catalog are available for most Finnleo traditional saunas. And thanks to our custom manufacturing capabilities, no idea you have is too big or too small to explore—simply contact us and we'll be happy to help make your dream sauna come true.

GRANDE INTERIOR

A special optional design in two styles (Classic Grande or V-Grande), this interior includes bench skirt, arched leg rest, custom backrests, light valance with low voltage lighting, and a deluxe heater guard.

All interior features are crafted from Abachi wood - beautiful, clear, light-colored, and a standard of excellence in Europe. Abachi is well-known for its resistance to the rigors of repeated heating and cooling, and for remaining comfortable to exposed skin despite the intense heat of the sauna.



Sunburst interior and Saunatonnttu heater



V-Grande



Classic-Grande

SUNBURST INTERIOR

Contemporary European design and elegance are the hallmarks of the Finnleo Sunburst sauna interior. An option for any Finnleo sauna 6' x 6' or larger, this stunning interior is handcrafted from beautiful Abachi wood, and includes design features such as:

- Dramatic "sunburst" corner with wedge-shaped Abachi boards fanning out from the bench front to the back corner
- Curved bench fronts, curved bench skirts and curved backrests
- Low-voltage valance lighting with rounded profile on the valance
- Deluxe headrests (one per upper bench)



Solace Sauna with Deco-style interior. Options Shown: All-glass front with frameless door, armrests, interior and exterior low voltage lighting.

AT YOUR SERVICE

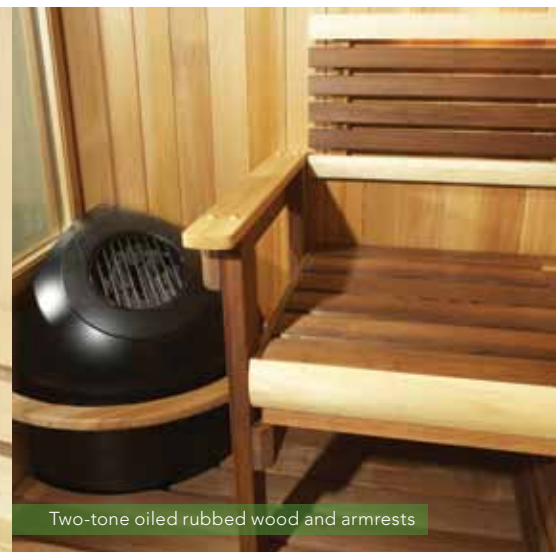
Not sure where to begin planning for your own sauna design? Finnleo and its network of specialty Premium Dealers are ready to help with free design service, including 3D CAD renderings. Visit your local dealer, call Finnleo at 1-800-346-6536, or visit our website www.finnleo.com to learn more about interior and exterior options, as well as our full sauna line.



Color light therapy



Sliding curved backrest



Two-tone oiled rubbed wood and armrests

ENTERTAINMENT CENTER

Now you can enjoy all the benefits of pure sauna while watching TV or listening to your favorite music. The Finnleo Sauna Entertainment Center is a modern multimedia system designed for flawless performance within the unique climate of your sauna. Imagine watching the big game while enjoying the soothing, health-giving heat. Or slipping into an even deeper state of relaxation with your favorite band playing in the background.

The Finnleo Sauna Entertainment Center is a fully integrated system, tastefully designed to complement your sauna environment. Enjoy high quality resolution,

surround sound and the ability to control everything without having to get up, using one credit card-sized remote control.



Integral shelving; TV access panel behind clock



Sunburst interior and entertainment center



Easily controlled from inside the sauna

ENTERTAINMENT SYSTEM FEATURES

- 15" LCD Flat Screen Monitor
- DVD player—for DVD, VCD, CD, MP3
- AM/FM Stereo
- All audio equipment is protected for heat and moisture tolerance
- Heat resistant, weather resistant marine grade protective cover
- High-resolution image, high-quality surround sound
- Marine grade stereo speakers preinstalled
- Remote control
- Audio and video functions controlled from inside the sauna
- Easy hook-up. Stereo and monitor pre-wired.
- Total system incorporated into Finnleo modular shelf system (see photo), or in standard cabinet with easy access service door



TRADITIONAL SAUNAS



 **finnleo**[®]
pure sauna



Twilight Designer Sauna in-home fitness center

DESIGNER SAUNAS

As the name implies, The Designer Series is a range of high quality sauna room styles modeled along the clean, simple yet elegant lines found in the best examples of Scandinavian design. Even better, they are available as pre-fabricated panel kits, making them available for use after just a few hours of assembly.

LOOKING GOOD MADE EASY

Finnleo's Designer Series are the most luxurious saunas available in North America. Loaded with upgrades, Designer saunas offer unequalled choice in aesthetics, function, quality and convenience, making the decision to enhance your home with a personal wellness center even easier.

Designer saunas are crafted from the finest Scandinavian whitewoods to Finnleo's exacting standards. Each one has individually selected and finished boards and comes with precision finish doors and windows. Extensive use of glass and angles gives each sauna an air of exclusivity balanced with a warm and welcoming feel.

The clean, contemporary styling and obvious quality of Finnleo's Designer saunas make it almost impossible to believe they're made from pre-fabricated panels. Your sauna is delivered as a complete kit, and will be ready to use after only a few hours of assembly. Top quality materials and engineering ensure your Designer sauna will be as inviting in the years to come as it is today.

Choose from Twilight, Reflections, Solace, Mystique, Moonlight, Aurora or Amberlight. Individual layouts and features are shown on pages 36-39. Or visit www.finnleo.com for more photos and information.



Reflections



Solace



Mystique



Moonlight



Aurora



Amberlight

DESIGNER SAUNA

- Choose from 7 distinct styles, each individualized with unique comfort and aesthetic features. Reflections interior on p. 22, exterior on p.36.
- Comes complete with benches, lighting, heater, interior and exterior paneling—everything you need to start enjoying your sauna within hours of delivery
- Pre-fabricated panels crafted from Scandinavian whitewoods sourced from responsibly-managed forests
- Interiors can be upgraded to one of our luxurious interior solutions, enhancing your sauna's look and experience even further
- Easy to assemble, clear instructions and support one phone call away ensure your sauna will be ready quickly
- Protected by a full 5 year warranty on all parts and 2 year on-site servicing



Custom Cut sauna with a Pikkutonttu heater

CUSTOM-CUT SAUNAS

Finnleo Custom-Cut saunas give you options you might not have thought possible. Personal design preferences. Solutions for odd or limited spaces. The beauty of a Custom-Cut solution is you get to have your sauna, your way—and still benefit from Finnleo materials, expertise, and quality engineering.

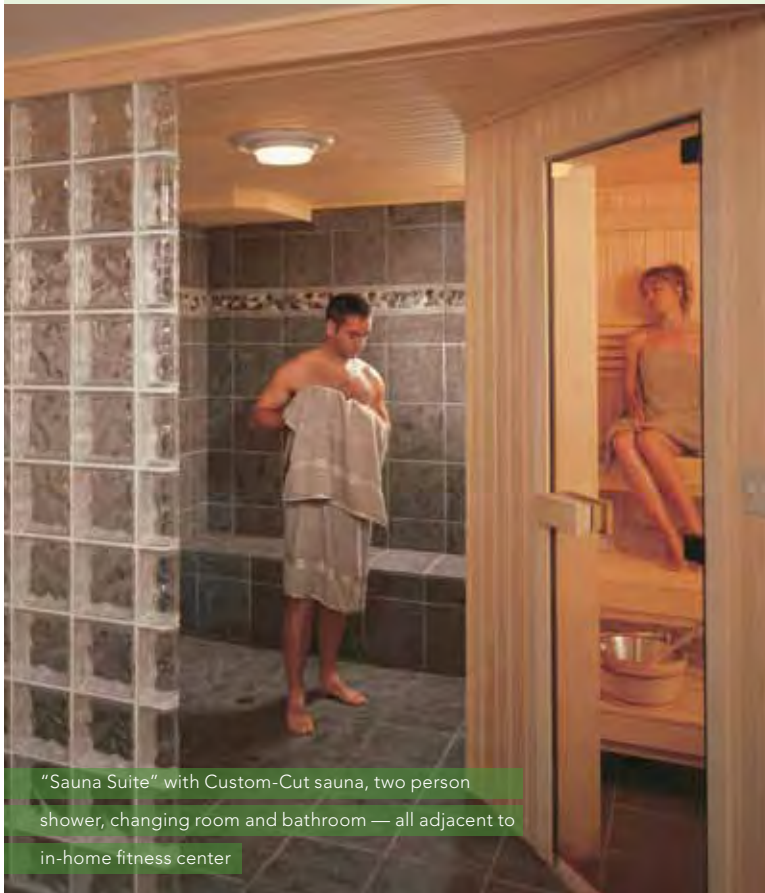
HAVE IT YOUR WAY

Finnleo Custom-Cut saunas are perfect for homes, hotels, corporate fitness centers, health clubs... The possibilities are endless. Custom-Cut saunas are hand made using the highest quality Nordic white-woods for the walls and ceiling, and elegant Abachi for the interior furnishings — just like in the finest saunas of Europe.

Finnleo's commitment to detail shows throughout the sauna, particularly in the bench construction. Custom-Cut saunas include a European style all-glass door, or you can choose from other Finnleo door options. You can even choose your preferred wood for paneling and furnishings.

Hand-crafted to your plan, we'll pre-cut the finest materials for your walls and ceiling and pre-build the benches and door — all for final installation on your framed walls. Simply provide the inside dimensions of the framed walls, the door location and your preference for bench configuration. We'll do the rest.

Innovative use of glass windows and doors, unusual angles, unique bench configurations — with a Finnleo Custom-Cut sauna, almost anything is possible. And if you need help with planning or in choosing from various options, simply call, email or fax us. We'll be there to provide free recommendations and CAD drawings.



"Sauna Suite" with Custom-Cut sauna, two person shower, changing room and bathroom — all adjacent to in-home fitness center



Custom Cut sauna interior with Canadian Hemlock walls and Abachi benches



T&G pre-cut for easy installation

ALL CUSTOM-CUT PACKAGES INCLUDE

- Interior walls and ceiling, cut-to-length, tongue and groove, Nordic White Spruce (or other woods of your choice)
- All interior trim
- A genuine Finnleo heater, rocks and heater guard
- Pre-assembled benches, headrests and backrests. Widest standard bench widths in the industry (24" wide for sauna depths 5' or more)
- Pre-hung All-Glass door (or other door options)

- Room light, duckboard flooring, thermometer, and foil vapor barrier
- Stainless Steel or Copper bucket, ladle, and all hardware
- Manufactured in the USA by Finnleo

Options Available

- Entertainment Center
- Heater Upgrades: Steamy, Pikkutonttu, Saunatonnttu, Digital
- All Interior Options shown on pages 12 to 19



Sisu 5'X7' With Sidelight Windows

SISU SAUNAS

Finnleo's Sisu series has become a classic of the sauna world. True to tradition, Sisu saunas are made in the Finnish style of exclusive fine-grained Nordic White Spruce—you'll even notice a subtle scent of deep Finnish forests. Sisu—a clean, pure expression of sauna at its genuine best.

THE ESSENCE OF SAUNA

Sisu saunas glow with genuine welcome. The room itself is light and well-ventilated. The wood for panels, frame and flooring, in Nordic White Spruce or optional clear Western Red Cedar or premium Canadian Hemlock, is clean, unpretentious, strong—a perfect frame for the pure sauna experience.

Sisu saunas offer unlimited options, from personal size saunas to large club size saunas, making them equally ideal for private or public use. Custom designs

and sizes are available as well, and interiors, windows, doors and much more can be personalized with a wide variety of options.

Abachi is used extensively throughout the sauna — wherever skin touches wood — on benches, backrests, head rests and door handles. Abachi wood remains comfortable to the touch even at high temperatures, resists stains and odor absorption, and has no knots or splinters. It is the ultimate sauna bench material, and is used in the finest saunas of Europe.



You can personalize your sauna with any number of available options including:

- Deluxe “Grande” interiors
- Delue “Sunburst” interiors
- Bronze tinted sidelite windows (tempered insulated glass)
- Special doors, including Finnleo®’s popular all-glass door or etched glass door
- Custom-designed dramatic angles
- Saunatonnttu or Pikkutonnttu heater upgrades

Choose from several door and window styles to personalize your sauna and give it the look you want. Door options include:

- Clear Pine door with traditional window
- Clear Pine door with window and grids
- All-glass door (standard)
- Etched all-Glass door with birch leaf design
- Etched birch leaf door with negative image
- Satin all-glass door for privacy
- Sidelight window options in multiple panel locations or tint options

All doors are prehung and include handles and pre-installed latching system

ALL SISU PACKAGES INCLUDE

- Abachi benches, backrests, headrests, heater guard and duck boards
- Prebuilt, prefitted wall and ceiling panels — all completely blind nailed, Nordic White Spruce interior and exterior
- Prehung all-glass door, hinged left or right, premounted in its own panel
- Heater, rocks, bucket, ladle, light, thermometer and necessary hardware

- Manufactured in the USA by Finnleo
- Quick and easy assembly make Sisu the clear choice

Options Available

- Entertainment Center
- Heater Upgrades: Steamy, Pikkutonnttu, Saunatonnttu, Digital
- Sunburst Interior for all saunas 5’ and larger
- All interior options shown on pages 12 to 19



PS55c, 5'X5', Corner

PASSPORT SAUNAS

Finnleo's Passport Series makes owning a personal oasis at home easier than ever. Easy to assemble, yet loaded with upgrades usually found only in designer-type saunas, Passport puts the opportunity for a daily chance to relax and recharge within reach of everyone.

INSTANT GRATIFICATION

Passport is attractive in more ways than one. To the eye, top quality clear Canadian Hemlock inside and out reflects golden light in a warm, comforting glow. The exterior is protected with a biodegradable finish for a luxurious look and ease in maintenance. A ceiling overhang, interior puck lighting, color therapy lighting system and integrated CD/stereo system complete the aura of luxury.

But even though you wouldn't know to look at it, Passport is well-known as one of the best values in traditional saunas. And its clever hook and pin panel design means Passport is easily installed in less than an hour. Then simply plug it in and enjoy.

Passport saunas come complete with a built-in vinyl floor, which makes cleaning and maintenance a breeze. The sauna is powered by stainless steel Junior or Viki wet/dry sauna heaters, featuring the dependable climate-generating efficiency you'd expect of a Finnleo. Your comfort is easy to adjust using the intuitive SaunaLogic digital controls.

Choose from 5 sizes (4x4, 4x6, 5x5 corner, 5x7 and 6x6 corner). And if you like the idea of being able to take your sauna with you, consider the PS44. This simple 6 panel version is even easier to assemble and take down, yet still boasts all Passport features.



Saunalogic Digital Control & Stereo/CD



PS46, 4'X6'



Interior PS66c



PS57, 5'X7'



PS66c, 6'X6' Corner

ALL PASSPORT SAUNAS INCLUDE

- Clear Canadian Hemlock interior and exterior
- Exterior finished with biodegradable wood treatment for luxurious look and for ease in maintenance
- Stereo/CD sound system
- Ceiling Overhang with internal puck lighting
- Interior low voltage lighting & color therapy lighting system
- Built-in floor with vinyl surface
- Simple hook & pin panel design; easily installs in less than an hour
- Stainless steel Junior or Viki wet/dry sauna heater
- Saunalogic Digital controls
- 5 sizes available (4x4, 4x6, 5x5 corner, 5x7 and 6x6 corner)
- All Passport saunas are 77 inches high



Passport Sauna PS44

PASSPORT PS44 - A TRULY PORTABLE SAUNA

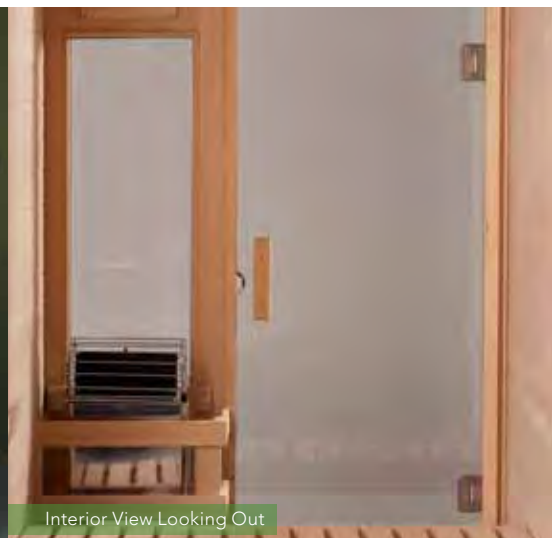
Imagine having a luxurious Finnish sauna experience quickly, easily and wherever you like. With the 6-panel Passport PS44, you can—it truly is portable! The PS44 comes equipped with the same features as other Passport saunas, but with 120 volt plug-in instead of 240. Simply assemble, plug into the closest outlet, and you're ready—no finishing work, no plumbing and no electrical.



4 Wall Panels Plus Base And Top



Mounting the top



Interior View Looking Out

BE BETTER BY FEELING BETTER

A few minutes of gentle sauna heat daily improves your physical health and overall sense of well-being. It's a simple and effective way to ensure you're always performing at your very best.



**finnleo**[®]
pure sauna



4'X6' Patio Sauna With Maintenance Free Siding

PATIO - OUTDOOR SAUNAS

Stepping out of the sauna heat into the contrast of cool, fresh air is a special feeling. Finnleo Patio is a compact, free standing sauna that makes it easy to enjoy within minutes of delivery. Thanks to its size, portability and ease of installation, you can always find room for a Patio sauna—and what a perfect add-on for a pool or hot tub.

QUALITY TIME OUTSIDE

The Finnleo Patio sauna's simple panel construction makes it easy to assemble anywhere you have space in just a few minutes. At the same time, Patio's integrated walls and gable system ensure you will enjoy a strong, durable sauna that will be perfectly at home outside for many years to come.

All Patio saunas come with Cedar runners and a vinyl subfloor, allowing you to place it nearly anywhere without risk of damage. The roof kit is fully insulated and available with plywood (ready for your shingles), cedar shingles or metal roofing.

Inside, you'll enjoy all the comfort, style and attention to detail you expect from Finnleo. Nordic White Spruce on the cathedral ceiling and walls creates a light, cozy, genuinely sauna feel. Abachi furnishings feel as good as they look, staying cool to the touch despite the sauna heat.

Patio is naturally perfect for the deck, or anywhere you like in the backyard. If you have a pool or hot tub, all the better—a Patio sauna will only add to the pleasure you already get from them.



Interior View Of Cathedral Ceiling

PATIO SAUNA INCLUDES THE FOLLOWING STANDARD FEATURES

- Nordic White Spruce walls and ceiling, Abachi backrests, headrests, heater guard and duckboard
- Pre-built, prefitted wall and ceiling panels all completely blind nailed
- Built-in floor with attractive water resistant vinyl flooring
- Constructed on cedar runners
- Cathedral ceiling with exposed wood beam

- FSO or Viki Heater with digital control
- Bucket, ladle, light, and thermometer
- Roof kit in easy-to-install panels

Options Available

- Maintenance free siding
- Metal roof or Cedar Shingles
- Heater Upgrade: Pikkutonttu



Metro MS812

METRO - OUTDOOR SAUNAS

Metro brings modern sauna comfort and luxury to your backyard. Perfect for outdoor entertaining, Metro is at its best near the patio, pool or lake—if pool or lakeside, you and your guests will be able to enjoy the ultimate experience of “sauna with a cool water plunge.” Beautiful, durable, welcoming: Metro is an ongoing invitation to enjoy your great outdoors.

THE ULTIMATE HOME ADDITION

Is there a better way to spend quality time at home than with family and friends in the backyard? Finnleo Metro saunas fit right in with outdoor entertaining: always inviting and always rewarding.

Metro is an excellent option for pool owners. Three of the four Metro models include spacious changing rooms, which means they can easily double as a poolhouse. And the swimming season can be extended, maybe even year-round, as you'll be able to enjoy the deep, gentle heat of the sauna before taking

a refreshing plunge. Go a step further to add a shower and/or a toilet into the changing room, and you'll avoid pool-users tracking wet feet into the house.

Metro offers the comfort and luxury of the pure sauna experience, yet is surprisingly easy to assemble. The walls and roof are constructed of 4¹/₄" insulated panels, finished on both sides. The interior features quality tongue-and-groove NordicWhite Spruce—in both the sauna and changing room.



Entry of the Metro MS812



View Of Changing Room



View Of Sauna Entry

METRO SERIES SAUNAS INCLUDE

- Four sizes/models with all-glass interior door
- Insulated 4¹/₄" panels for walls, ceiling and roof
- Nordic Spruce T&G on interior and exterior
- Changing room standard on MS 710, 811 and 812
- Pre-hung exterior door with window and grid
- Sauna interior includes Abachi pre-built benches, backrests, headrests, heater guard, floor boards
- Sauna heater, rocks and separate control panel

- Bucket, ladle, one or two wall lights, thermometer
- Changing room interior includes pre-built bench, backrest and 4-peg clothes hanger
- Windows with insulated, tempered glass and grids

Options Available

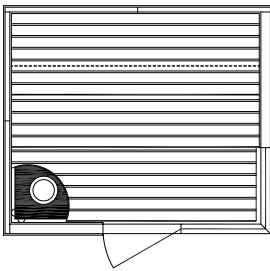
- Metal roofing, dark brown
- Maintenance-free T&G siding
- Crank-out screened windows

DESIGNER SAUNAS



Reflections Sauna

- Contemporary glass-to-glass corner creates an amazingly open feel
- Luxury backrests
- Recessed LED lighting
- Two-tone combination of Western Red Cedar with Abachi to create a luxurious look and feel
- Exterior of furniture grade Cherry Melamine material
- Shown with Pikkutonttu and Digi-I control
- iPod locker optional



Reflections w/Pikkutonttu

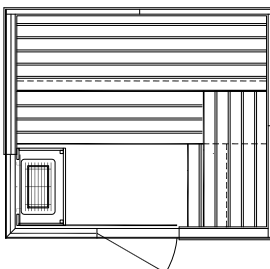


Twilight Sauna

- Outside Dimensions: Depth, Width, Height
- Contemporary glass-to-glass corner creates an amazingly open feel
- Luxury backrests
- Recessed LED lighting
- Two-tone combination of Western Red Cedar and Abachi to create a luxurious look and feel
- Exterior of oil rubbed Cedar with black melamine background material
- Sauna heater: T1 Touch Control System

Options

- iPod Locker



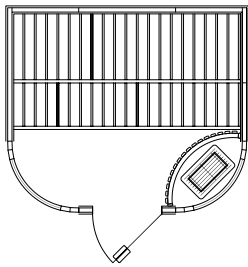
Twilight 6'x7' w/Designer T Heater & T-1 Control

DESIGNER SAUNAS

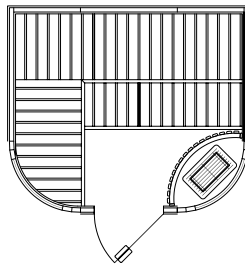


Aurora Sauna

- Outside dimensions: Depth 72", Width 84", Height: 84"
- Includes two curved sidelight windows, arched ceiling, all-glass door, corner valance lighting, backrests, bench skirt, matching curved heater guard
- Available in two layouts: two or three benches
- Sauna heater: 6.0kW
- Natural wood exterior
- Available in Nordic White Spruce/Abachi (standard) or your choice of Western Red Cedar or Canadian Hemlock



Aurora 6'x7' w/FSO



Aurora 6'x7' FSO & third bench

Options

- Entertainment Center
- Heater Upgrades: Steamy, Digital
- Digital Sunburst Interior

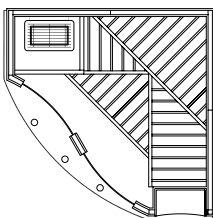


Amberlight Sauna

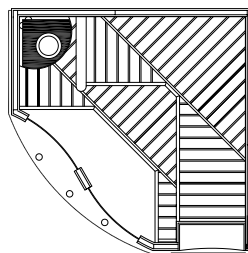
- Outside Dimensions: Depth 72", Width 72", Height: 84"
- Overhanging ceiling with elegant low voltage lighting
- Standard interior lighting is low-voltage valance lighting
- Curved glass door and 24" x 72" curved glass sidelite window
- Integral shelving
- Sauna heater: FSO-45 standard (See below for heater upgrades)
- Available in Nordic White Spruce/Abachi (standard), Western Red Cedar or Canadian Hemlock.

Options

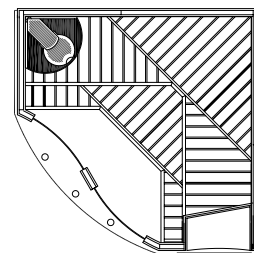
- Entertainment Center
- Sunburst interior
- Heater upgrades: Steamy, Pikkutonttu, Saunatonttu, Digital



Amberlight 6'x6' w/FSO



Amberlight 7'x7' w/Pikkutonttu



Amberlight 6'x6' w/Saunatonttu & Ent. Center

DESIGNER SAUNAS

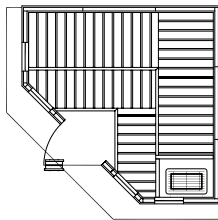


Moonlight Sauna

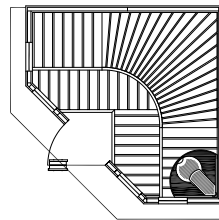
- Outside Dimensions: Depth 84", Width 84", Height: 84"
- Includes overhanging ceiling with exterior romantic low-voltage lighting and interior low voltage valance lighting
- Double sidelite windows, 4 benches, 2 headrests, duckboards, 2 backrests, deluxe heater guard and bench skirts
- Sauna heater: 6.0kW, recessed in corner
- Natural wood exterior
- Available in Nordic White Spruce/Abachi (standard) or your choice of Western Red Cedar or Canadian Hemlock

Options

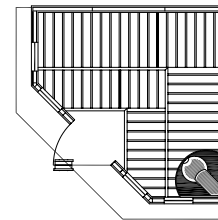
- Entertainment Center
- Sunburst interior
- Heater upgrades: Steamy, Pikkutonttu, Saunatonnttu, Digital



Moonlight 7'x7' w/FSO



Moonlight 7'x7' w/Sunburst int.
and Saunatonnttu

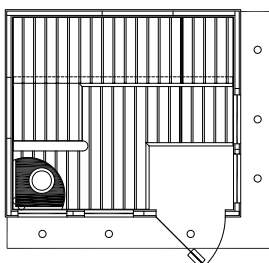


Moonlight 7'x7' w/Standard
int. and Saunatonnttu



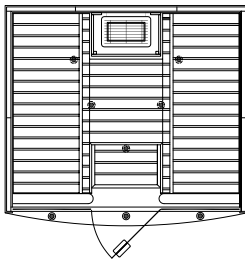
Mystique Sauna

- Outside dimensions: Depth 72", Width 81³/₄", Height 84". With ceiling overhang, O.D. is 82⁷/₈" D x 93"W.
- Overhanging ceiling on front and side, including integral low-voltage puck lighting.
- Expansive use of bronze-tinted glass with four sidelite windows and an all-glass door, creates a warm glow when viewing from outside, and a panoramic view from inside.
- "Latte" Interior has dark and light contrasting woods, using oil-rubbed Western Red Cedar with Abachi highlights.
- Biodegradable oil treatment brings out the richness of the wood, has no surface residue and aids in keeping the benches clean.
- Deco-style benches with wall-to-wall middle platform, and L-shaped upper benches, integral arm rest.
- Low-voltage lighting system integral with backrests, for special interior ambience.
- The Mystique includes the upgrade heater, Pikkutonttu with Digi-1 control. Standard wall heaters can also be used.



Mystique w/Pikkutonttu

DESIGNER SAUNAS



Solace 6'x7' w/Viki

Solace Sauna

- Outside dimensions: Depth 72", Width 84", Height 84". With ceiling overhang, O.D. is 77" Deep.
- Elegant curved overhanging ceiling on front, including exterior low-voltage puck lighting.
- Low voltage interior lighting, including color light therapy system.
- Contemporary European design with wall-to-wall and floor-to-ceiling glass on front sauna wall, including frameless door. All-glass front provides a warm glow when viewing from outside, and a panoramic view from inside.
- Clear Canadian Hemlock interior and exterior, combined with Abachi benches and backrests (Nordic White Spruce or Cedar also available).
- Deco-style bench system with wall-to-wall middle platform; bench ends have integral armrests for added comfort.
- Bench layout is ideal for two people to lie down at the same time (4-6 seated).
- As shown, sauna includes FSO heater series, but can be upgraded to Tonttu series.

FINNLEO THE NATURAL CHOICE

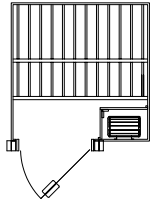
The Finnleo pure sauna experience is designed from a profound respect and care for the nature that inspires it. We take our environmental responsibility seriously—in everything from recycling and manufacturing waste on a local level, to sourcing timber from sustainably-managed forests originating in countries known for their responsible forestry management.

We have also taken great care to ensure our saunas use as little energy as possible. Compared to hot tubs and jetted tubs, Finnleo saunas use much less power to heat and stay warm. This not only saves you money, but is much better for our environment. Because for us, the sauna experience can only be truly pure if it includes peace of mind.

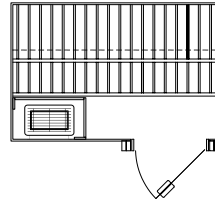


CUSTOM-CUT SAUNAS

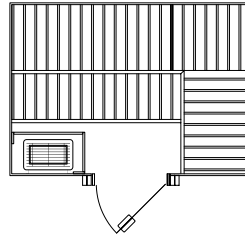
CC44 - 4'x4'



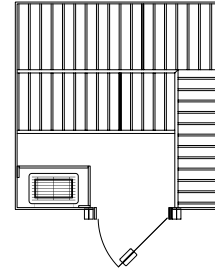
CC46 - 4'x6'



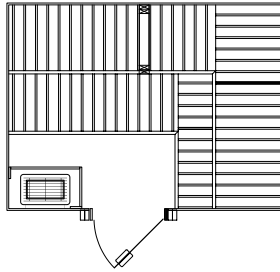
CC57 - 5'x7'



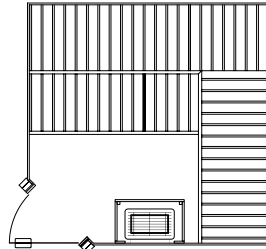
CC66 - 6'x6'



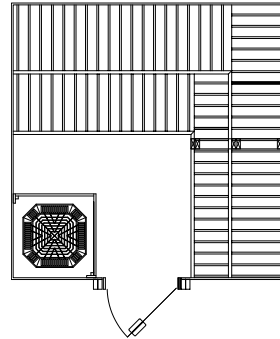
CC68 - 6'x8'



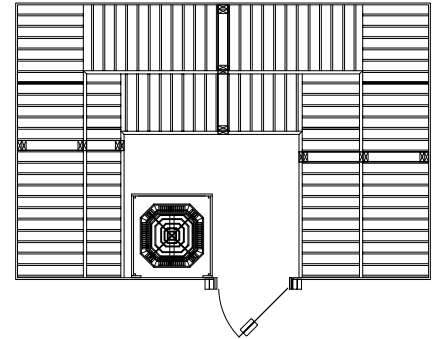
CC775 - 5'x7'



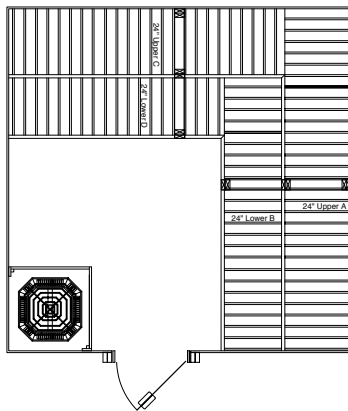
CC88 - 8'x8'



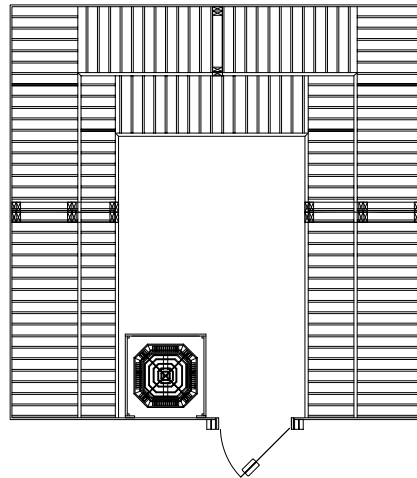
CC812 - 8'x12'



CC1010 - 10'x10'



CC1212 - 12'x12'



Door options include:

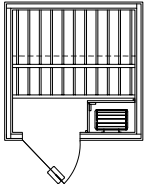
- All-Glass 24x80" bronze tinted door
- All-Glass Birch-Leaf Etched door 24x72"
- All-Glass Satin door 24x72"
- All-Glass bronze tint door 24x72"
- Clear Pine 24x80" door with glass window
- Clear Pine 23¹/₄" x 69¹/₄" door with glass window

All Finnleo® Custom-Cut Saunas include

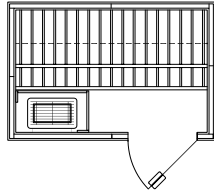
- Interior walls and ceiling, cut-to-length tongue and groove, Nordic White Spruce (or other woods of your choice)
- All interior trim
- A genuine Finnleo® heater, rocks and heater guard
- Pre-assembled benches, headrests and backrests. Widest standard bench widths in the industry (24" wide for sauna depths 5' or more)
- Pre-hung All-Glass door (or other door options)
- Room light, duckboard flooring, thermometer, and foil vapor barrier
- Stainless Steel or Copper bucket, ladle, and all hardware
- Manufactured in the USA by Finnleo®. Choose from six door options, several interior options, and four wood options: Nordic Whitewoods and Abachi — the trademark of Finnleo® Saunas, or clear Western Red Cedar, or Canadian Hemlock with Abachi.

SISU SAUNAS

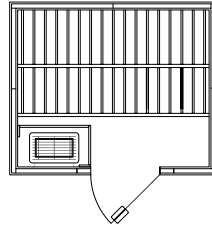
PB44 w/Junior - 4'x4'



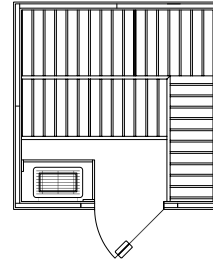
PB46 w/FSO - 4'x6'



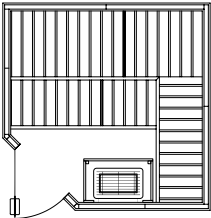
PB56 w/FSO - 5'x6'



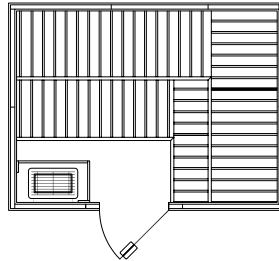
PB66 w/FSO - 6'x6'



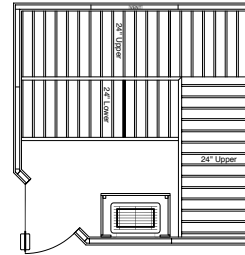
PB66-5 w/FSO - 6'x6'



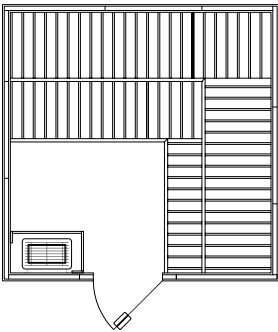
PB68 w/FSO - 6'x8'



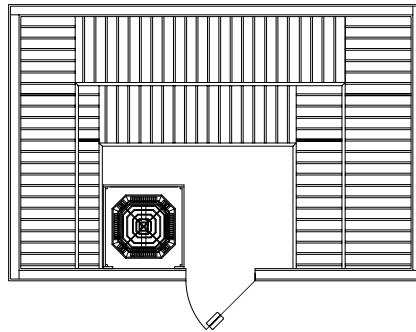
PB77-5 w/FSO - 7'x7'



PB88 w/FSO - 8'x8'



PB812 w/Octa - 8'x12'



Typical configurations of Finnleo Sisu Series. Dimensions are approximate O.D. of sauna room.

Allow 2 ft. of bench per person. Unlimited custom shapes and sizes available for panel-type saunas.

All Sisu Packages Include

- Abachi benches, backrests, headrests, heater guard and duck boards
- Prebuilt, prefitted wall and ceiling panels — all completely blind nailed, Nordic White Spruce interior and exterior
- Prehung all-glass door, hinged left or right, premounted in its own panel
- Heater, rocks, bucket, ladle, light, thermometer and necessary hardware

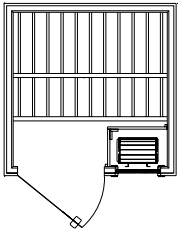
- Manufactured in the USA by Finnleo
- Quick and easy assembly make Sisu the clear choice

Options Available:

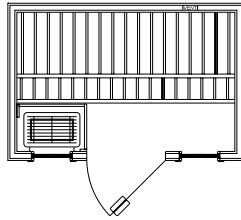
- Entertainment Center
- Heater Upgrades: Steamy, Pikkutonttu, Saunatonnttu, Digital
- Sunburst Interior for all sauna 5' and larger
- Deluxe "Sunburst" interiors

PASSPORT SAUNAS

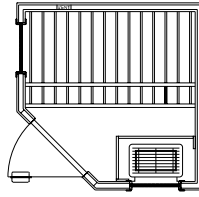
PS44 - 4'x4'



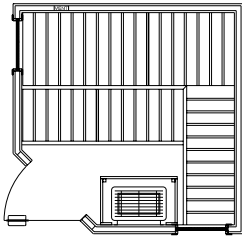
PS46 - 4'x6'



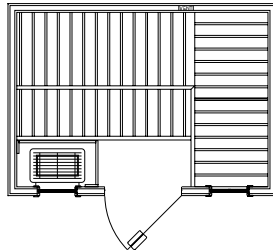
PS5c - 5'x5'



PS66c - 6'x6'



PS57 - 5'x7'

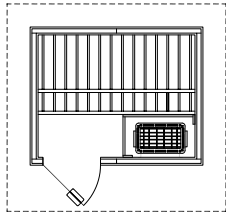


All Passport Saunas Include

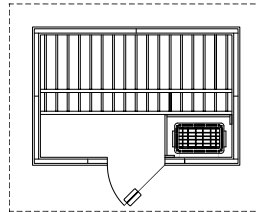
- Clear Canadian Hemlock interior and exterior
- Exterior finished with biodegradable wood treatment for luxurious look and for ease in maintenance
- Stereo/CD sound system
- Ceiling Overhang with internal puck lighting
- Interior low voltage lighting & color therapy lighting system
- Built-in floor with vinyl surface
- Simple hook & pin panel design; easily installs in less than an hour
- Stainless steel Junior or Viki wet/dry sauna heater
- SaunaLogic Digital controls
- 5 sizes available (4x4, 4x6, 5x5 corner, 5x7 and 6x6 corner)

PATIO SAUNAS

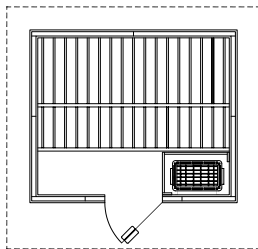
P45 - 4'x5' *



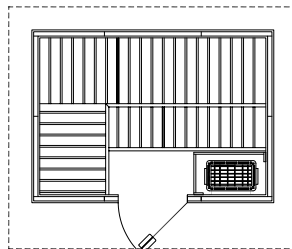
P46 - 4'x6' *



P56 - 5'x6' *



P57 - 5'x7' *



Patio Sauna Includes The Following Standard Features

- Nordic White Spruce walls and ceiling, Abachi backrests, headrests, heater guard and duckboard
- Pre-built, prefitted wall and ceiling panels all completely blind nailed
- Built-in floor with attractive water resistant vinyl flooring
- Constructed on cedar runners
- Cathedral ceiling with exposed wood beams
- FSO Heater with digital control
- Bucket, ladle, light, and thermometer
- Roof kit in easy-to-install panels

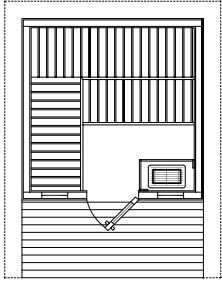
Options Available:

- Maintenance free siding
- Metal roof or Cedar Shingles
- Heater Upgrade: Pikkutonttu

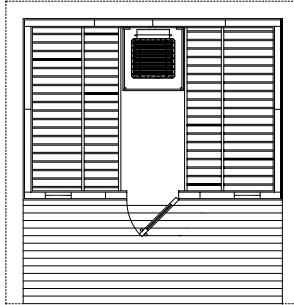
* Dashed line = roof overhang

METRO SAUNAS

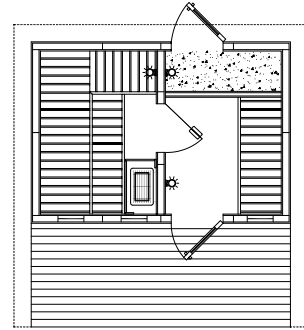
MS77 (7x7 sauna & 3x7 porch)



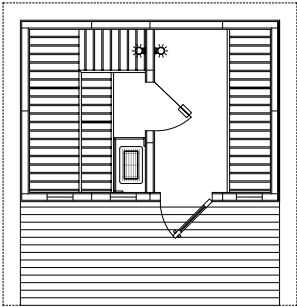
MS Resort (7x10 or 8x12 sauna, 4x10 or 4x12 porch - seating for 8-14)



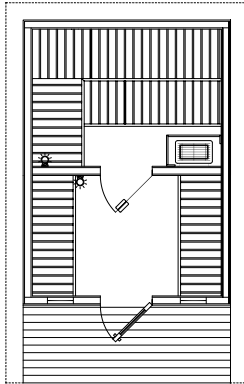
MS710 W/Storage room option



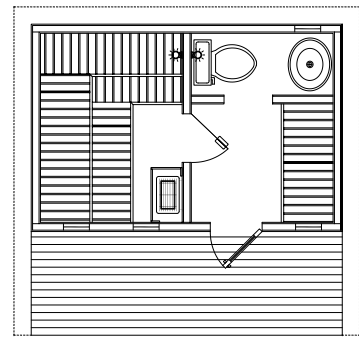
MS710 (5x7 sauna, 5x7 changing room & 4x10 porch)



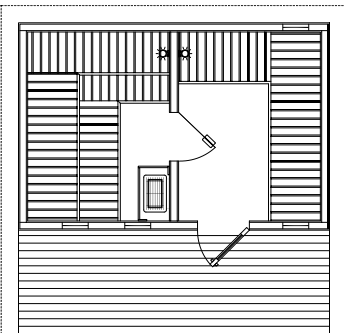
MS811 (6x8 sauna, 5x8 changing room & 3x8 porch)



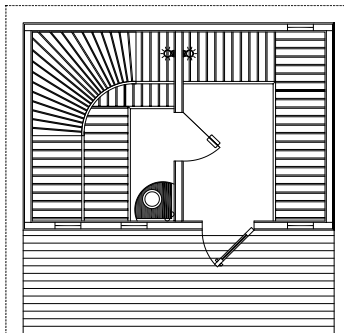
MS812 W/Toilet/Shower option



MS812 (6x8 sauna, 6x8 changing room & 4x12 porch)



MS812 W/Sunburst interior & Pikkutonttu heater



Metro Series Sauna Include

- Four sizes/models with all-glass interior door
- Insulated 4 1/4" panels for walls, ceiling and roof
- Nordic Spruce T&G on interior and exterior
- Changing room standard on MS 710, 811 and 812
- Pre-hung exterior door with window and grid
- Sauna interior includes Abachi pre-built benches, backrests, headrests, heater guard, floor boards
- Sauna heater, rocks and separate control panel
- Bucket, ladle, one or two wall lights, thermometer
- Changing room interior includes pre-built bench, backrest and 4-peg clothes hanger
- Windows with insulated, tempered glass and grids

Options Available

- Pre-installed dark brown metal roofing
- Maintenance-free T&G siding
- Crank-out screened windows



SAUNA HEATER COLLECTION



**finnleo**[®]
pure sauna



Built-in Saunatonnttu heater

SAUNATONTTU

HEAT STORING HEATER

A collaboration between Finnleo and world-renowned designer Ristomatti Ratia, the SAUNATONTTU is the ultimate sauna heater. Its unique conical form and cool-touch top performing insulation system means SAUNATONTTU can be positioned almost anywhere in the sauna — giving you more freedom in planning. 200 lbs rock capacity stores and releases moist, soft and rich steam and heat evenly, ensuring genuine pleasure and relaxation with every session.

READY WHEN YOU ARE

Incorporating several patented features and superb European design, SAUNATONTTU is truly the “best sauna heater in the world”, bar none. Its secret is in the constant heat retention by the large quantity of rocks within the super-insulated shell. This means soft, perfect heat is always available, letting you enjoy a sauna without preheating.

SUPER INSULATED HEATER

Because Saunatonnttu is insulated it can store the heat generated by the small standby power (300 W).

As a storage heater, Saunatonnttu makes it possible to have a sauna session whenever you prefer without planning or preheating the sauna.

SAUNATONTTU CONTROLS

The controls were designed to be as rewarding as the heater itself. The simple and intuitive touchpad makes it easy to regulate climate and set sauna duration. Your previous setting is always stored and remembered, letting you enjoy your favorite climate time after time with the touch of a button.



THE SAUNATONTTU HEATER

- Low 300 W standby power, 200 lbs rock capacity and unique black insulation shell ensure genuine sauna heat quality is stored and available as you want it.
- Patented insulation system is cool on the outside, minimizing safety distances and giving you more freedom in layout design.
- Compact (size 19 3/4 x 43 x 19 3/4 ") yet high capacity and output.

- Part of the famous RATIA collection — professional world-class design with the latest sauna heating innovations and functions.
- Can be mounted free-standing or sunk into the floor or bench of your sauna.
- Easy to clean and maintain, guaranteed for years of trouble-free performance.



Built-in Pikkutonttu heater

PIKKUTONTTU

FOR THE ULTIMATE IN DESIGN AND PERFORMANCE

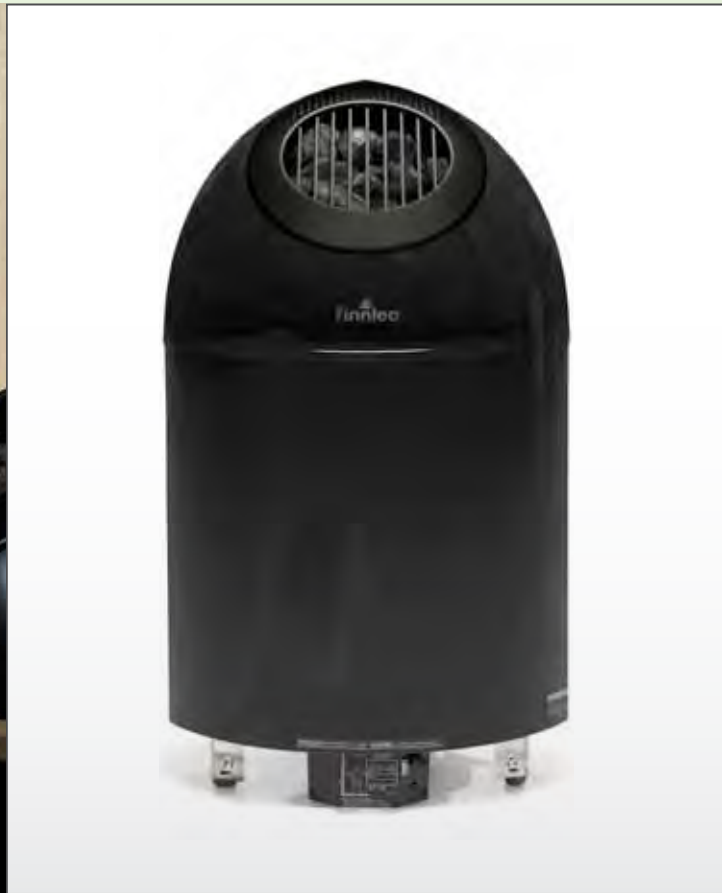
A result of our collaboration with renowned Finnish designer Ristomatti Ratia, Pikkutonttu is a harmonious combination of high form and function. Shaped exclusively for corner fittings, Pikkutonttu's stylized shell is insulated to keep its surface cool, protecting against skin burns. At the same time, its 154 lbs rock mass assures incomparably luxurious billows of soft heat and steam.

THE PIKKUTONTTU HEATER

For those sauna bathers that do not need their heater “always on”, the Pikkutonttu has been added to the Tonttu Series. Instead of being always on, the Pikkutonttu is controlled with the Finnleo Digi Series control and turns on only when activated by the control. Even though the heater has a huge rock mass, its super-insulated shell keeps sauna heat-up time similar to a traditional sauna heater. With its 24-hour programmability, users can easily program the Digi series control to have the heater hot and ready at a prescribed time.

Available in black, with four different control options. Size 18 1/8” x 39” x 18 1/8” (wxhxd). Because of its low surface shell temperatures, Pikkutonttu can be fixed close to sauna benches with minimum clearance — check safety distances in the manual.

Pikkutonttu was designed specifically to fit in the corner of the sauna. Its insulated outer shell always remains cool to the touch, guarding against accidental contact with exposed skin.



THE PIKKUTONTTU HEATER

- Developed in collaboration with renowned Finnish designer Ristomatti Ratia
- Tonttu stylized insulated shell with traditional heater startup
- 154 lbs. Vulcanite rock capacity creates a soft, gentle and luxurious heat that reaches all parts of the cabin evenly
- Very low shell surface temperature, protects skin from accidental touches

- Small safety clearance, can be fixed in corners and close to benches—always double check safety distances in the manual
- Easy to use and manage, choose from four different Digi Series control panels
- Contemporary curved front and circular top adds a modern yet traditional feel
- Available in your choice of sizes, 4.5kW, 6.5kW and 9kW



A Splash Of Water On Finnleo Heater's Large Rock Mass Creates "Soft Steam" For The Perfect Sauna Experience

SAUNA HEATERS

WALL MOUNTED AND FLOOR STANDING

Quality craftsmanship is the signature of genuine Finnleo wall and floor heaters. Designed for high performance, Finnleo heaters put more rocks in direct contact with the elements. The result is pure bliss: a soft steam and even, gentle waves of heat that keep the climate irresistibly perfect. Choose from a range of options to suit every taste and sauna room, each offering a unique expression of the pure sauna experience.



JUNIOR



DESIGNER-B



SOFT HEAT MAXI



VIKI



SOFT HEAT STEAMY



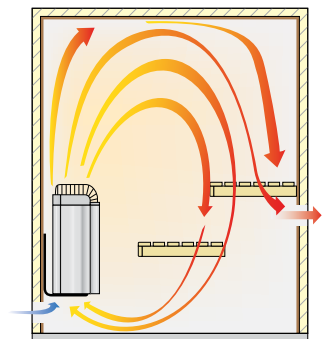
DESIGNER T



SUPERFINN



OCTA HEATER



FINNLEO WALL-MOUNTED AND FLOOR STANDING HEATERS FEATURE

- More rocks in direct contact with elements, ensuring a softer, gentler and more even sauna climate
- Open air flow design to allow quick, effective heating with efficient energy use
- Double-wall structural shell minimizes surface temperatures, preventing accidental burns and adding to the comfort
- Heat shield in attractive stainless steel finish adds a modern feel to sauna decor
- Safety tested and listed for years of worry-free performance



SAUNA HEATERS

WOODBURNING SAUNA HEATERS

Traditional woodburning saunas really go to the heart of the pure sauna experience. The incomparably soft heat, lush hiss of steam and relaxing crackle of a wood-fueled fire... even the ritual of tending the fire. It is a heritage sauna enthusiasts have treasured for thousands of years. Captured and reinterpreted for modern living in today's Finnleo wood burning heaters.



K-007



16K



KL 16VE



KS20



KS20V



KS27V



20SL



28SL



The patented air channeling system between the outer shroud and inner firebox allows heated air to efficiently pass through the rock chamber for faster and more even heating of the rocks. This improves steam generation and air circulation in the sauna. As the fire dies down, the firebox walls cool and the air stops rising out of the rock compartment, what we call the "Coanda" effect. The stones retain their heat longer, providing long-lasting comfort while using firewood as efficiently as possible.

FINNLEO WOODBURNING SAUNA HEATERS FEATURE

- No electricity needed—perfect for cabins or remote locations
- Outer shield finished in heat resistant paint and stainless steel (KS models) looks great and contributes to softer heat
- Large rock capacity means soft heat/steam
- Patented 'Coanda' air ventilation system for long steel life and quick efficient heating time (KS models)
- Removable ash pan
- Interior or exterior feed options
- Chimney outlet out the top or back
- Optional enclosed water tank
- For saunas from 212 cu. Ft. to 988 cu. Ft.
- Quality construction: heavy duty steel interior

SAUNA HEATERS

WALL MOUNTED AND FLOOR STANDING

Junior Heater - wall mounted

For small saunas and tight spaces, the Junior heater combines great European design with easy-to-use digital technology. Stainless steel construction.



JUNIOR	Junior 21	Junior 21	Junior 30	Junior 30
Sauna size (Cu. Ft.)	45 - 100	45 - 100	70 - 150	70 - 150
Heating power (kW)	2.1	2.1	3.0	3.0
Vulcanite rocks (lbs)	25	25	25	25
Amps / Voltage / Phase	17.5 / 120 / 1	8.75 / 240 / 1	25 / 120 / 1	12.5 / 240 / 1
Control unit	SaunaLogic	SaunaLogic	SaunaLogic	SaunaLogic
Shipping weight	-	-	-	-
Dim. (inch) (WxHxD)	11 ¹ / ₂ x 26 x 8	11 ¹ / ₂ x 26 x 8	11 ¹ / ₂ x 26 x 8	11 ¹ / ₂ x 26 x 8
Extra features	-	-	-	-

Designer B - wall mounted

Designer B offers in-room control of your sauna or for installs where external controls are not an option. Controls feature "9 + 1" timer with 9-hour time delay feature.



DESIGNER B	DSNR-45-B	DSNR-60-B	DSNR-80-B	DSNR-80-B/3
Sauna size (Cu. Ft.)	100 - 210	175 - 310	250 - 425	250 - 425
Heating power (kW)	4.5	6.0	8.0	8.0
Vulcanite rocks (lbs)	33	50	50	50
Amps / Voltage / Phase	18.8 / 240 / 1	25.0 / 240 / 1	33.3 / 240 / 1	22.2 / 208 / 3
Shipping weight	35	36	37	37
Dim. (inch) (WxHxD)	16 ¹ / ₂ x 23 x 11	16 ¹ / ₂ x 23 x 11	16 ¹ / ₂ x 23 x 11	16 ¹ / ₂ x 23 x 11
Control unit	Built-in	Built-in	Built-in	Built-in
Extra features	-	-	-	-

Designer T - wall mounted with T1 touch screen control

The Designer T is matched with Finnleo's exclusive T1 Touch Screen Control.



DESIGNER T	DSNR-45-T	DSNR-60-T	DSNR-80-T	DSNR-80-T/3
Sauna size (Cu. Ft.)	100 - 210	175 - 310	250 - 425	250 - 425
Heating power (kW)	4.5	6.0	8.0	8.0
Vulcanite rocks (lbs)	33	50	50	50
Amps / Voltage / Phase	18.8 / 240 / 1	25.0 / 240 / 1	33.3 / 240 / 1	22.2 / 208 / 3
Shipping weight	35	36	37	37
Dim. (inch) (WxHxD)	16 ¹ / ₂ x 23 x 11	16 ¹ / ₂ x 23 x 11	16 ¹ / ₂ x 23 x 11	16 ¹ / ₂ x 23 x 11
Control unit	T1	T1	T1	T1
Extra features	-	-	-	-

Soft Heat Maxi - wall mounted

The Maxi Soft Heat series offers double rock capacity and separate control panels, standard or digital controls. Use with separate controls. Symmetrical construction for a finished look on all four sides (ideal for saunas with windows). No Separate contactor box required. FSO-D match with Digi I, II or VII control.



SOFT HEAT MAXI	FSO-45-SC, or D	FSO-60-SC, or D	FSO-80-SC, or D	FSO-80-SC/3, or D
Sauna size (Cu. Ft.)	100 - 210	175 - 310	250 - 425	250 - 425
Heating power (kW)	4.5	6.0	8.0	8.0
Vulcanite rocks (lbs)	66	66	66	66
Amps / Voltage / Phase	18.8 / 240 / 1	25.0 / 240 / 1	33.3 / 240 / 1	22.2 / 208 / 3
Shipping weight	35	36	37	37
Dim. (inch) (WxHxD)	18 ³ / ₄ x 22 x 11	18 ³ / ₄ x 22 x 11	18 ³ / ₄ x 22 x 11	18 ³ / ₄ x 22 x 11
Control unit	FSC/Digi	FSC/Digi	FSC/Digi	FSC/Digi
Extra features	Optional floor stand			

SAUNA HEATERS

WALL MOUNTED AND FLOOR STANDING

Viki Heater - wall mounted

For saunas up to 425 cubic feet, the Viki digital heater with the SaunaLogic Control is easy to use and is a terrific value. Stainless steel construction.



VIKI HEATER	Viki 45	Viki 60	Viki 80
Sauna size (Cu. Ft.)	100 - 210	175 - 310	250 - 425
Heating power (kW)	4.5	6.0	8.0
Vulcanite rocks (lbs)	50	50	50
Amps / Voltage / Phase	18.8 / 240 / 1	25.0 / 240 / 1	33.3 / 240 / 1
Shipping weight	35	36	37
Dim. (inch) (WxHxD)	17 x 26 x 12 ¹ / ₂	17 x 26 x 12 ¹ / ₂	17 x 26 x 12 ¹ / ₂
Control unit	SaunaLogic	SaunaLogic	SaunaLogic
Extra features	-		

Soft Heat Steamy - wall mounted

The Steamy sauna heater offers you several ways to take your sauna: a traditional sauna with higher temperatures and fairly low humidity; or – as is the sauna bathing trend worldwide – a “soft sauna” with lower temperatures and higher humidity. Enjoy aromatherapy by adding your favorite fragrance to the integral fragrance trough. Integral steam generator connects directly to a water supply or can be manually filled. Separate contactor box required.



SOFT HEAT STEAMY	Steamy 60	Steamy 80
Sauna size (Cu. Ft.)	175 - 310	250 - 425
Heating power (kW)	6.0	8.0
Vulcanite rocks (lbs)	50	50
Amps / Voltage / Phase	25.0 / 240 / 1	33.3 / 240 / 1
Shipping weight	48	49
Dim. (inch) (WxHxD)	16 ¹ / ₂ x 23 x 14 ¹ / ₂	16 ¹ / ₂ x 23 x 14 ¹ / ₂
Control unit	Steamy	Steamy
Extra features	Optional floor stand	

Octa Heater - floor standing

Finnleo's eight sided, floor-standing heater brings outstanding design and superb performance to larger saunas. Finished on all sides, the heater can be placed in the middle of a sauna, in a corner, or mid-wall. Its rock capacity provides soft heat, soft steam and extremely uniform temperatures. Standard stainless steel construction. Separate contactor box required.



OCTA HEATER	Octa 105	Octa 120	Octa 140	Octa 105/3	Octa 120/3	Octa 140/3
Sauna size (Cu. Ft.)	390 - 600	510 - 740	630 - 950	390 - 600	510 - 740	630 - 950
Heating power (kW)	10.5	12.0	14.4	10.5	12.0	14.4
Vulcanite rocks (lbs)	132	132	132	132	132	132
Amps / Voltage / Phase	43.8 / 240 / 1	50.0 / 240 / 1	60.0 / 240 / 1	29.2 / 208 / 3	33.3 / 208 / 3	40.1 / 208 / 3
Control unit	FSC or Digi	FSC or Digi	FSC or Digi	FSC or Digi	FSC or Digi	FSC or Digi
Shipping weight	75	75	75	75	75	75
Dim. (inch) (WxHxD)	22 x 35 x 22	22 x 35 x 22	22 x 35 x 22	22 x 35 x 22	22 x 35 x 22	22 x 35 x 22
Extra features	-					

Superfinn – The Finnleo “Classic” - floor standing

Free-standing Superfinn heaters have been the standard of the industry for more than 20 years. Designed for large, commercial-sized sauna rooms, use with separate control panels. Remote control panel. Stainless steel exterior and junction box. Separate contactor box required.



SUPERFINN	Pro 105	Pro 120	Pro 140	Pro 105/3	Pro 120/3	Pro 140/3
Sauna size (Cu. Ft.)	390 - 600	510 - 740	630 - 950	390 - 600	510 - 740	630 - 950
Heating power (kW)	10.5	12.0	14.4	10.5	12.0	14.4
Vulcanite rocks (lbs)	132	132	132	132	132	132
Amps / Voltage / Phase	143.8 / 240 / 1	50.0 / 240 / 1	60.0 / 240 / 1	29.2 / 208 / 3	33.3 / 208 / 3	40.1 / 208 / 3
Shipping weight	68	70	75	68	70	75
Dim. (inch) (WxHxD)	20 x 29 x 19	20 x 29 x 19	20 x 29 x 19	20 x 29 x 19	20 x 29 x 19	20 x 29 x 19
Control unit	FSC	FSC	FSC	FSC	FSC	FSC
Extra features	-					

SAUNA HEATERS

TONTTU HEAT STORING HEATERS

Saunatonnttu - heat storing sauna heater

Finnleo and world-renowned designer, Ristomatti Ratia, created the ultimate sauna heater—the Saunatonnttu. Incorporating several patented features, and superb European design, the Saunatonnttu is truly the “Best sauna heater in the world”, bar none. Super insulated to keep rocks “always hot, always ready”. Very low surface temperatures. Safe for children; includes child safety lock on lid. Small safety clearances gives flexibility in sauna design. Patented lid-switch, allowing the booster element to come on when the lid is opened and to go off when the lid is closed. Diminutive, hand-held control panel for easy in-sauna use, great looks and safety. Fiber-optic light inside the rock compartment creates an atmosphere similar to glowing embers. Backside is square to allow installation into a sauna corner. Can also be installed in front of windows, or even in the center of a sauna. In these installations, optional T&G backside panels are available. Low wattage range (“always on” mode): 100W, 200W or 300W



SAUNATONNTTU	Saunatonnttu 4	Saunatonnttu 6
Sauna size (Cu. Ft.)	175 -	- 425
Heating power (kW)	4.6	6.0
Vulcanite rocks (lbs)	200	200
Amps / Voltage / Phase	-	-
Shipping weight	-	-
Dim. (inch) (WxHxD)	19 3/4 x 43 x 19 3/4	19 3/4 x 43 x 19 3/4
Control unit	Digi	Digi
Extra features	Low wattage range 100w, 200w or 300w	

Pikkutonnttu - heat storing sauna heater

For those sauna bathers that do not need their heater “always on”, the Pikkutonnttu has been added to the Tonttu Series. Instead of being always on, the Pikkutonnttu is controlled with the Finnleo Digi Series control and turns on only when activated by the control. Even though the heater has a huge rock mass (154#--for soft heat and soft steam) its super-insulated shell keeps sauna heat-up time similar to a traditional sauna heater. With its 24-hour programmability, users can easily program the Digi series control to have the heater hot and ready at a prescribed time. Very low surface temperature. Small safety clearance. Contemporary curved front and circular top.



PIKKUTONNTTU	Pikku 4.5	Pikku 6.5	Pikku 9.0
Sauna size (Cu. Ft.)	100 - 210	175 - 350	310 - 500
Heating power (kW)	4.5	6.5	9.0
Vulcanite rocks (lbs)	154	154	154
Amps / Voltage / Phase	18.8 / 240 / 1	27.1 / 240 / 1	37.5 / 240 / 1
Amps / Voltage / Phase	12.5 / 208 / 3	118.0 / 208 / 3	25.0 / 208 / 3
Shipping weight	73	73	73
Dim. (inch) (HxWxD)	18 x 39 x 18	18 x 39 x 18	18 x 39 x 18
Control unit	Digi	Digi	Digi
Extra features	-		

SAUNA HEATERS

WOODBURNING

Woodburning Heaters - floor standing

WOODBURNERS	K-007	16K	KL16VE	KS20	KS20V	KS27V	20SL	28SL
Sauna size (Cu. Ft.)	200-375	212 - 565	212 - 565	282 - 706	282 - 706	530 - 850	282 - 706	425 - 988
Heating power (kW)	7.0	10.5	12.0	14.4	10.5	12.0	14.4	
Vulcanite rocks (lbs)	50	100	100	132	132	132	150	200
Water tank cap. (gallon)	n/a	n/a	5.8	n/a	5.8	5.8	n/a	n/a
Dim. (inch) (WxHxD)	13 x 4 x 17	16 x 29 x 19	16 x 30 ³ / ₄ x 22 ¹ / ₂	19 ¹ / ₄ x 30 ³ / ₄ x 20	25 ³ / ₄ x 30 ³ / ₄ x 20	25 ³ / ₄ x 36 ¹ / ₄ x 20	16 ¹ / ₈ x 28 ³ / ₄ x 20 ¹ / ₂	18 ⁷ / ₈ x 36 ⁵ / ₈ x 20 ¹ / ₂
Flue opening (inch)	4.1	4.5	4.5	4.5	4.5	4.5	5	5
Extra features		20SL and 28SL has an additional 9 ¹ / ₄ inches in depth due to the front opening.						



Model K-007

Our smallest woodburner, the K-007's compact size makes this heater ideal for small saunas such as patio saunas, on-boat saunas or other mini-outdoor saunas. Only 13" w x 17" d, this diminutive woodburner provides the same soft heat and steam that sauna enthusiasts strive for via the woodburning experience. For saunas 200 to 375 cu. ft. Rock capacity 50 lbs.



KS20V

Same as the popular KS-20, but with built-in integral water tank. Includes glass door and Coanda air circulation system. For saunas 282 to 706 cu ft.



Model 16K Basic

For saunas from 212 to 425 cu. Ft. An excellent sauna heater for the friends of traditional Finnish sauna. With a small amount of wood it gives plenty of heat. Rock capacity 100 lbs.



KS27V

This high performance wood burning heater is for large saunas and includes a glass door and integral water tank. For saunas 530 to 850 cu ft.



Model KL16VE

Similar to basic 16 heater but with built in water tank. Front mount water tank with right or left spigot selection. For saunas 212 to 425 cu. Ft.



20SL

This external feed wood stove is perfect for saunas where the owner wishes to feed the stove from a changing room or wood shed. The glass door allows the heater to be used as a dual fireplace for the changing room side of your sauna. For saunas 282 to 706 cu ft.



Model KS-20

This popular powerhouse for mid-sized saunas has a satin steel front panel finish for elegance and long life. Includes a glass door standard and features our patented 'Coanda' air circulation system for long life and efficient heat up. For saunas 282 to 706 cu ft.



28SL

The larger external feed wood stove is meant for large scale saunas which desire an external feed system and the added benefit of a glass door on the changing room side of the sauna. For saunas 425 to 988 cu ft.



SAUNA CONTROLS AND ACCESSORIES




finnleo[®]
pure sauna



SAUNA CONTROLS

In the Finnleo pure sauna experience, managing the climate, timing and comfort of your sauna is never a source of stress. Finnleo sauna controls are attractive and designed and manufactured to provide years of dependable, convenient and safe operation. And regardless of the option you choose or is recommended for your heater, Finnleo sauna control units let you create the environment that's perfect for you—easily and intuitively.



T1

- Touch screen operation for easy control of temperature and time settings
- Large screen displays sauna temperature and time settings
- Display temperature in Fahrenheit or Celsius
- Sleep mode with integral sensor to activate screen when approached
- Delayed start feature to pre-heat sauna at selected time
- Multiple language settings including English and Spanish
- Flush-mount, low profile installation



Digi I

- Surface or flush mount control
- 24 hour programmability, delayed start-up
- Adjustable time and temperature
- Ventilation fan and light buttons
- Sleek European graphics



Digi II

Similar to Digi-I, but with four user memory buttons and Saunasmart™ function

- Surface or flush mount control
- 24 hour programmability
- Delayed start up with Saunasmart feature
- Saunasmart automatically determines length of time needed to reach desired temperature
- Ventilation fan and light buttons
- Adjustable time and temperature
- Sleek European graphics



Digi VII

Similar to the Digi-II, but with 7-day programmability

- Perfect for Health Clubs with predetermined start and stop times each day
- Full 7-day, 24 hour programmability
- Saunasmart function applies for start up time each day
- Adjustable time and temperature
- Ventilation fan and light buttons
- Sleek European graphics
- Integral audible alarm for additional safety



SaunaLogic

- Surface mount control
- 8.75" w x 5.75" h x 1" d
- 24-hour programmability
- Adjustable time and temperature
- On/off buttons for interior, exterior and color light
- For use with Junior and Viki heater series



FSC-60

Sleek, flush mounted design with satin stainless steel face plate

- 60 minute timer
- Adjustable thermostat control
- Light switch
- Heat indicator light
- Flush mount control
- Sleek satin stainless steel face
- For use with FSO heaters and Octa/ Super-Finn heaters
- Floor heaters require separate contactor box



FSC-9 Control

Similar to FSC-60 but with 9-hour time delay start up.

- 60 minute timer with 9-hour time delay for start up



FSC-Club

Similar to FSC-60 but with on/off switch

- On/off switch for club use with attendant on duty (no timer)

SAUNA CONTROL SPECIFICATION		
Type	Use with heater series	Use with contactor
T1	Designer T	None
FSC	FSO-SC	None
Digi I	FSO D	None
Digi VII	FSO D	None
Steamy	Steamy	Yes
FSC	Octa	Yes
Digi	Octa	Yes
SaunaLogic	Junior	Yes
SaunaLogic	Viki	Yes

240 V / 1 phase	Max power (kW)
Yes	8
Yes	8
Yes	8
Yes	8
Yes	8
Yes	8
Yes	14,4
Yes	14,4
Yes	3
Yes	8

208 V / 3 phase	Max power (kW)
Yes	8
Yes	8
Yes	8
Yes	8
Yes	8
Yes	14,4
Yes	14,4
No	-
No	-



SAUNA DOORS

In a Finnleo sauna, the door isn't simply a closure—it is a gateway between worlds that always say "welcome". Most Finnleo saunas include a European-style all-glass door. But you can also choose from several door and window styles to personalize your sauna. Finnleo's six optional door designs are available in standard and handicap-accessible sizes. All Finnleo doors include our exclusive latching system and laser-etched handles.

Clear Pine or Douglas Fir



Clear Pine or Douglas Fir with grids



Standard all-glass



Spruce or Cedar



All-glass with etched "Birch Leaf" design



All-glass, "Satin" door



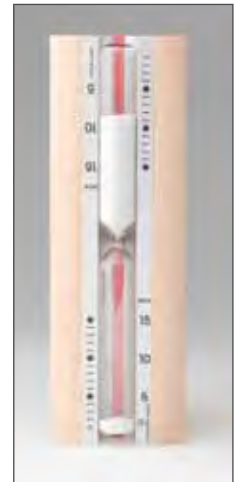
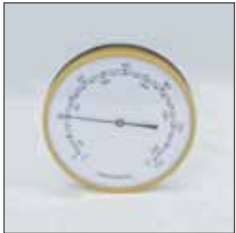
DOOR OPTIONS INCLUDE

- All glass door (standard), 24"x72" or 24"x80"
- Clear Pine door 24"x72", 23 1/4"x69 1/4" or 24"x80" (for Custom-Cuts only) with 16"x60" glass
- Clear Pine door with window grids
- Spruce door, traditional window (12"x60" or 16"x60" window on 24"x72" door)
- Etched glass door, 24"x72" with multiple etched glass designs available. Shown above: "Birch Leaves over Water"
- All doors are pre-hung and include handles and appropriate latching system



SAUNA ACCESSORIES

Put the personal finishing touches on your Finnleo pure sauna experience with our quality-crafted accessories. All Finnleo sauna packages already come complete with thermometer, bucket, ladle, backrests, light and heater guard rail. But you can also choose different styles and additional products from our wide assortment. If you already own a sauna, accessories are also a smart and easy way to refresh and update it.





INFRARED COLLECTION



 **finnleo**[®]
pure sauna



Pure Infra™

REDEFINING THE STANDARD FOR INFRARED SAUNAS

CarbonFlex®

Far-infrared saunas radiate a deep, penetrating heat that melts cares away at the end of a stressful day. If you like to work out, an infrared session before your exercise warms up muscles and increases flexibility, helping to avoid injury. Use after a work out for gentle soothing of sore muscles. And with minimal waiting time for pre-heating—when you're ready to relax and re-energize, your Finnleo far-Infrared is ready as well.



WARM UP TO NEW BREAKTHROUGH TECHNOLOGY

Infrared saunas radiate EMR and EF radiation. Though not harmful in the low doses used in Infrared saunas we have spent the last 4 years developing a new and break-through technology that nearly eliminates this radiation while still maintaining the positive effects of infrared sauna. We call it Pure Infra™ (patents pending) and this new technology is exclusive to Finnleo. It's the only infrared sauna technology that exceeds the tough Swedish radiation standards.

Finnleo's wall-to-wall flat panel carbon-fiber CarbonFlex® IR heating system literally "wraps" you evenly in gentle heat, avoiding uncomfortable temperature fluctuations found in other IR systems. All Finnleo models can be simply plugged into a 120 volt household outlet. Select one of three lighting systems depending upon the mood: reading lights, color-

light therapy, or the soft ambience of valance lighting. Your preferred comfort settings for heat, sound and light are easily managed from the TouchScreen control.

Complete specifications for Finnleo's far-infrared saunas are available on page 71. You can also request the separate Finnleo Infrared Sauna Brochure on our website, www.finnleo.com or from your nearest Finnleo dealer.



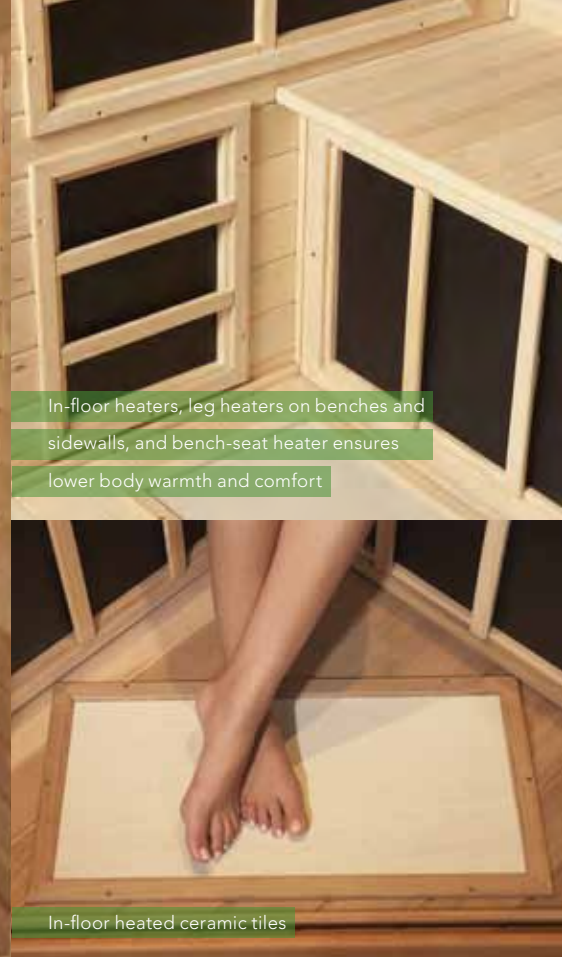
S-810

S-820

S-825

S-870

S-880



PURE HEAD-TO-TOE COMFORT WITH FINNLEO'S EVEN HEAT DISTRIBUTION

One of the most common complaints about infrared saunas is uneven heat distribution--“cold spots” where no IR waves reach the body, and “hot spots” when seated directly in front of outdated ceramic or metallic IR heaters.

Finnleo Far-Infrared Saunas are purpose-engineered to create the most soothing, full-body heat exposure available. Using the most advanced far-infrared technology from Japan, Finnleo's CarbonFlex® emitters generate even heat and wall to wall full body coverage.

CarbonFlex® heating panels have a larger heating surface, which ensures your perfect bathing comfort in two important ways. First, the larger surface disburses heat over a wider area, keeping their surface temperature comfortable for bathers. Secondly, maximum exposure over the widest possible area creates optimal infrared wavelengths, which in turn produces deep penetration, and soft, even heat you expect for a pure sauna experience.

To guarantee maximum head-to-toe comfort, all Finnleo IR saunas include:

- Wall-to-wall carbon fiber heaters on back wall and sidewalls
- Side wall heaters extending all the way down to floor level
- Exclusive bench seat heaters with on/off button
- Exclusive in-floor heating systems with heated ceramic tiles

CarbonFlex®

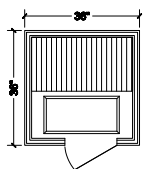
INFRARED ROOMS

INFRARED ROOMS & INFRA-SAUNA SPECIFICATIONS

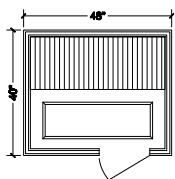
7 Models to choose from, S Series

For complete details including specifications on the 'E' series, visit www.finnleo.com or see the special infrared catalog.

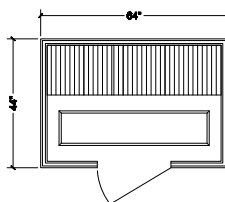
IG 810 Series 1-person



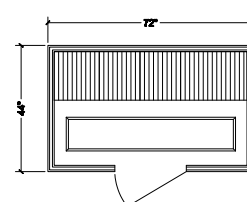
IG-820 Series 2-person



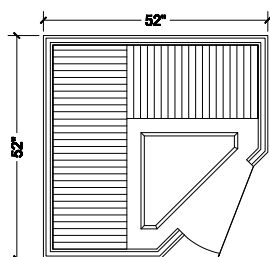
IG-825 Series 3-person



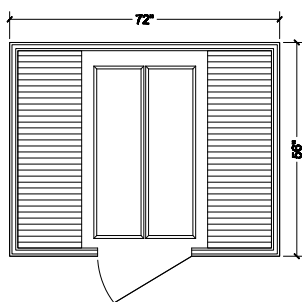
IG-830 Series 3-person



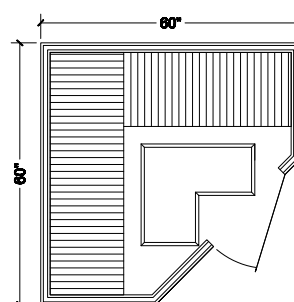
IG-870-C Series 3-person



IG-840 Series 4-person



IG-880-C Series 4-person



Infrared Rooms Include the Following Standard Features

- Prefabricated wall panels, finished inside and out with clear T&G Canadian Hemlock—for a sauna with “furniture quality.”
- Fast assembly with no tools—with wall panels mounted onto an easy-fit base and topped with easy-fit ceiling panel.
- Exterior surfaces finished with biodegradable wood treatment—for a more luxurious look and for ease in maintenance.
- Finnleo CarbonFlex® infrared heaters, integral with wall panels, with heater surface area and wattage designed to give even, enveloping heat on all sides.
- Finnleo digital TouchScreen control system mounted inside the sauna for easy operation and control of: on/off, 3 different lighting options (reading, color-therapy, valance lighting), sound system, time and temperature controls.
- Finnleo Saunatone™ sound system includes “speakerless” sound with transducers hidden in the ceiling panel, iPod or MP3 hook-up, digital read-out of songs, and integral FM tuner.
- Pre-built Hemlock benches
- Built-in Hemlock floor
- Deluxe Tempered Full-Glass Door
- Low-voltage mini-spot lights installed in the ceiling. Wall-to-wall backrests, designed for user comfort and safety.
- Super-easy installation (less than ten minutes for most models) with pre-wired heaters, lights, stereo, etc.—with simple “plug-in” system.
- All sizes can be plugged into a 120 volt household outlet
- ETL listed “as a complete plug-in room”—for safety and reliability
- Industry leading warranty backed by America’s #1 sauna company.



INFRA SAUNA

2-IN-1 COMBINATION SAUNA AND FAR-INFRARED

CarbonFlex®

The innovative Finnleo Infra Sauna provides pleasure beyond what a traditional or infrared sauna can do individually. At times, you might prefer to bask leisurely in the comfort of a traditional sauna. When time is tight or you're in the mood for a milder heat therapy, the infrared option is the answer. Our advanced traditional sauna technology has been seamlessly combined with CarbonFlex far-infrared technology that can be included in virtually any Finnleo Modular sauna or Finnleo Custom Cut sauna up to 420 cu. ft.



THE BENEFITS OF FINNLEO INFRARED THERAPY

- Deep relaxation for body and mind
- Even and mild warming with less strain to the cardiovascular system
- Dry warmth at low temperatures generates mild, healthful perspiration
- Infrared warmth can help relieve strains and back aches, and loosen muscles and joints
- The healthful stimulation of infrared warmth strengthens the immune system, supporting its powers of resistance
- Improves circulation, stimulating metabolism and optimizing organ function
- Intense cleansing effect promotes oxygen absorption in the skin
- Helps you sweat out impurities, detoxifies skin and body
- Warms muscles when preparing for physical activities such as workouts, loosening the muscles and helping to prevent injuries
- Finnleo infrared cabins are ready to use immediately, no waiting for the cabin to warm up. They also use very low energy, making them cost-effective

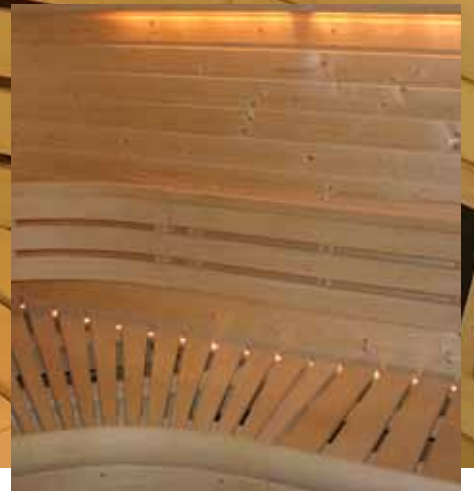


INFRA-SAUNA INCLUDES THE FOLLOWING STANDARD FEATURES

- Stainless Steel Junior or Viki Heater with SaunaLogic digital control
- Pre-manufactured wood-framed CarbonFlex heating panels for walls and behind legs; quantity of panels depends upon room size
- All-glass door; many window options available
- Interior of sauna includes Nordic Spruce, Cedar, or Hemlock T&G for walls and ceiling, prebuilt benches, prebuilt bench skirts, backrests, heater guard, floor boards and low-voltage lighting system with color therapy (or alternative lighting system of your choice)
- Bucket, ladle, rocks and installation hardware.



After - A traditional sauna plus infrared sauna with extra options such as Sunburst interior and lightning



Before - traditional sauna with no added infra panels.

CUSTOM INFRARED OPTIONS

With Finnleo, there are no limits to how your pure sauna experience takes shape. You are free to customize the design of your infrared cabin. Or tailor a best-of-both-worlds wellness center featuring both traditional and infrared comfort from the same fit to measure sauna cabin. Everything will be pre-cut and pre-built to your exact specifications. And if you need design assistance, your nearest specialty Finnleo dealer will be happy to help—simply visit, call or email us.

TREAT YOURSELF TO TWICE THE COMFORT

Imagine designing your own personal home spa in almost any shape, size and decor. And being able to use it for quick, energizing IR warmups on weekday mornings. Or letting luxurious clouds of relaxing steam wash over you on weekends. With a Custom Infra Sauna, you get the exact wellness center design that best suits you and your family. And the option to enjoy the comforts of pure sauna any way you like.

UPGRADE YOUR EXISTING SAUNA: JUST ADD INFRARED

Finnleo's custom infrared package means you can freshen up your existing sauna with a comforting addition—the soothing, instant heat benefits of infrared. Or you can convert your existing traditional sauna into infrared only. We will pre-cut, size and plan each component to fit your existing sauna cabin. And you'll be able to control both the traditional heater and infrared from a single convenient digital control pad.



Solace sauna with a Viki Heater and added Infrared panels



Infra panels can be ordered for any sauna up to 420 cu. ft.



Color light therapy added to an infra sauna

MODULAR INFRA SAUNA PACKAGE

Our modular InfraSauna package can be adapted for traditional free-standing saunas, or to meet your custom specs for a tailored infrared cabin or traditional/infrared sauna combination. The package includes:

- Enough CarbonFlex® heating panels to ensure even, penetrating heat throughout your cabin, each heater cased in clear, vertical grain Canadian Hemlock.
- Stainless Steel Sauna Heater with SaunaLogic digital control (Junior heater for saunas less than 150 cubic feet; Viki heater for saunas up to 420 cu. ft.).
- Hand crafted wall and ceiling panels in a select sauna wood of your choice
- Pre-assembled benches selected from our standard designs, or choose a luxury upgrade such as Sunburst
- Lighting system of your choice
- Bucket, ladle, rocks
- Options ranging from full-wall glass panels to round port-hole windows, bench design upgrades, recessed lighting, color light therapy, entertainment systems and more

FINNLEO SAUNA SPECIFICATIONS

GENERAL: Sauna room(s) shall be manufactured by Finnleo Sauna, Inc., 575 East Cokato St., Cokato, MN 55321. The following specifications include design parameters for Finnleo prefab/modular saunas, as well as for Finnleo Custom-Cut material packages.

WORK TO BE DONE BY OTHERS: All work set forth below will be included under other sections for the specifications:

For all Finnleo sauna types:

1. Finish painting and/or staining of exterior surfaces.
2. Subfloor and/or foundation work.
3. All electrical work from supply, including connections to control, heater and light.

For Finnleo Custom-Cut saunas:

4. Installation of stud walls (or furring strips) and ceiling joists.
5. Installation of insulation between wall studs and ceiling joists.

CODE REQUIREMENTS: All materials, components and work shall conform to all applicable local, state and federal building and safety codes, ordinances and regulations.

TYPE CONSTRUCTION: FINNLEO CUSTOM CUT MATERIAL PACKAGES (for installation on previously framed walls)

Wall framing shall be on 16" centers. Standard framed wall shall have 2" x 4" studs, bottom base plate treated, and ceiling lowered to 84" I.D. from floor to framing. Existing masonry walls shall have furrings strips on 16" centers; metal studs shall have furring strips—for nailing of T&G wall boards.

Walls and ceiling shall be insulated with R11 rated fiberglass insulation, with foil vapor barrier (foil provided by Finnleo).

When ordering: sauna material package, shall be Finnleo model CC_____. Provide interior dimensions of the framed space, indicate direction of ceiling joists, and swing of door.

Walls and ceiling interior materials shall be 1" x 4" (nominal) V-joint, kiln dried to 12% or less, T&G Nordic White Spruce, clear Western Red Cedar or clear Canadian Hemlock. Boards to be blind nailed using 5p galvanized nails, or comparable galvanized staples. Wallboards applied horizontally unless specified otherwise.

TYPE CONSTRUCTION: FINNLEO PANEL-BUILT SAUNA PACKAGES (free-standing, modular units).

No framed walls are required for Finnleo Panel-Built packages. Install on any level, water proof floor.

Wall and ceiling panels shall be framed of 2" x 2" framing, insulated with fiberglass batts, vapor barrier of Type C Reynolds Building Foil. Panel interior and exterior shall be lined with 1" x 4" (nominal), V-joint, kiln dried, Nordic White Spruce, clear Western Red Cedar or clear Canadian Hemlock. Optional: panel exterior can be 1/4" smooth Luan Plywood on walls to be hidden or walls to be covered with drywall, tile, or wallpaper.

TYPE CONSTRUCTION: ALL TYPES—CUSTOM CUT AND PANEL BUILT. BENCHES: Shall be preassembled by Finnleo. Standard top bench width equals 24" in saunas 5' deep or greater. Bench tops of kiln-dried, clear Abachi, 1" x 4" nominal with 5/8" spacing. Alternative wood choice: kiln-dried, clear, all-vertical-grain Western Red Cedar. Internal framing of 2" x 4" SPF (or 2" x 4" cedar). Bench tops fastened from bottom with stainless steel screws. Bench supports of 2" x 4" SPF or 2" x 4" Western Red Cedar. Commercial Sauna Benches: Internal framing 2" x 6" on benches over 6', and H-leg bench supports on benches 8' and longer

BACKRESTS: S4S clear Abachi (or Cedar, or Hemlock).

INTERIOR AND EXTERIOR TRIM: Corner and cove molding of clear, kiln-dried Abachi (or Cedar, or Hemlock).
Panel-Built saunas also include fascia of same material.

HEATER GUARD RAIL: Shall be constructed of clear Abachi (or Cedar, or Hemlock) to surround heater.
Dimensions shall match UL requirements for proper spacing between heater and guard rail.

DOOR: Shall be Finnleo Model AG standard all-glass door, with 1/4" bronze tinted/tempered glass, mounted on 1 1/2" thick clear, vertical grain Meronti or Mahogany door jamb. AG doors are available in five sizes. Standard door for Custom-Cut sauna rooms is AG 24/80 (24" x 80"); standard door for panel-built rooms is AG 24/72 (24" x 72"). Other sizes of AG doors include 20", 30" and 36" wide. Alternative doors are Finnleo Model DF (clear, all vertical grain Douglas Fir rails with sealed, double pane, tempered glass 15" x 64" window, pre-hung on Mahogany jamb—available in 20", 24", 30" and 36" widths), or Finnleo Model CC (custom-made, handcrafted, triple-layer Western Red Cedar door with sealed, double-pane, tempered glass 12" x 60" or 16" x 60" window, pre-hung on mahogany jamb).

HANDICAP ACCESSIBLE COMMERCIAL SAUNA DOORS AVAILABLE: All-glass doors (AG) or Douglas Fir doors (DF) are available in 36" widths. For Finnleo Custom Cut saunas handicap door size is 36" x 80"; for Finnleo Panel-built saunas handicap door size is 26" x 72".

SAUNA HEATER: Shall be Finnleo Model _____, sized according to the size room as shown on page 42-44.
Heater shall be UL listed. Shall include olivine igneous rocks. Optional floor stand adaptable with SO-S/BE models.

CONTROLS: Shall be Finnleo Model _____, UL listed, and matched with heater according to charts on page 44.

FLOOR: Floor shall be of cement, ceramic tile, or similar waterproof type (no carpeting). Removable duckboard of Abachi (or Cedar, or Hemlock) is provided for walk area in front of benches.

LIGHT: Shall be wall-mounted, UL listed, vapor-proof Progress P5511 or Hubbell B2s-Var. Frosted white globe with satin finish, neoprene gasket, brushed aluminum base. Ceiling mounted and low voltage lighting available.

ACCESSORIES: All sauna packages include standard accessories of thermometer, wood bucket, wood ladle, headrests, backrests, duckboards. A wide range of additional accessories are available.

WARRANTY: All Finnleo sauna rooms, sauna heaters, and controls have a five-year limited warranty (one year for commercial saunas) against defects in material and workmanship. For further information regarding the Finnleo warranty, please contact Finnleo or your local authorized Finnleo dealer.

DESIGN ASSISTANCE: Finnleo's design staff will gladly offer any assistance you may require when designing or specifying sauna rooms and heaters, steam-baths and steam generators. Free CAD design service available.

HANDICAP ACCESSIBILITY: Most of Finnleo's panel-built and custom-cut saunas can be made handicap accessible. Contact Finnleo for assistance.

Finnleo reserves the right to change specifications and design without notice.
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Inspired by nature