

SEMI-RIGID SPRAY APPLIED POLYURETHANE FOAM

*SEAL*ECTION Agribalance[®] is a two-component, open cell, spray-applied, semi-rigid polyurethane foam system that contains more than 20% renewable agricultural based materials (refined vegetable oils) in the resin. This product is a fully water blown foam system having a low in-place density with excellent adhesion to various substrates including on to itself. *SEAL*ECTION Agribalance[®] incorporates the single-phase solution technology developed by DEMILEC (USA) LLC for extended shelf life and easy processing.

PHYSICAL PROPERTIES			
ASTM	Description	Values	
D 1622	Density	0.60 - 0.80 lbs/ft ³	
C 518	Thermal Resistance (R-value per inch)	4.45 ft. ² h.°F/BTU	
E 283	Air Permeance @ 75Pa (25 miles/hr. wind)	< 0.02 L/s.m ²	
	for 3.5", 5.5", 7.5" and 10.5" thick sample Air Permeance for 3.5in thick sample		
	@ 500Pa @ 1000Pa	0.003 L/s.m ² 0.006 L/s.m ²	
	@ 1500Pa @ 2000Pa	0.011 L/s.m ² 0.018 L/s.m ²	
D 1621	Compressive Strength, parallel to rise	1.86 psi	
D 1623	Tensile Strength	3.87 psi	
D 2126	Dimensional Stability (28 days) @	% Volume Change	
	158°F (70°C), 97% R.H.	3.16	
E 96	Water Vapor Permeance, 5"	4.95 Perms	
E 84	Surface Burning Characteristics (5-6 ")	Class I	
	• Flame Spread Index	15 - 20	
	Smoke Development	400	
D 2856	Open Cell Content	98%	
D 2842	Water absorption properties,	15.27% Volume	
SWRI 05-01	Southwest Research Institute Crawl Space Test on assemblies with foam thickness 10" underside Roof deck (no ignition barriers) 5½" on vertical surface (no ignition barriers)	Pass	

The information herein is to assist customers in determining whether our products are suitable for their applications. We request that customers inspect and test our products before use and satisfy themselves as to contents and suitability. Nothing herein shall constitute a warranty, express or implied, including any warranty of merchantability or fitness, nor is protection from any law or patent inferred. All patent rights are reserved. The foam product is combustible and must be covered by an approved thermal barrier. The exclusive remedy for all proven claims is replacement of our materials.

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LIQUID COMPONENTS PROPERTIES					
PROPERTY	ISOCYANATE A 500	RESIN AGRIBALANCE			
Color	Brown	Transparent Yellow			
Viscosity @ 77ºF, cps	180 - 220	250 - 450			
Specific gravity	1.22-1.25	1.08-1.12			
Shelf life*	6 months	6 months			
Mixing ratio (volume)	100	100			

* Drum unopened, consult MSDS for more information.

All Properties were measured on core samples processed with the parameters listed below:

PROCESSING PARAMETERS						
Type of machine	Graco Fusion Gun AF 5252 with Wall Stud Kit # 249421					
Primary heater (A&B)	125°F	52°C				
Hose temperature	125°F	52°C				
Components A&B Pressure	1200 psi	8274 kPa				
Ambient temperature	77°F	25°C				
Thickness, one pass	Full depth of application	Full depth of application				
Substrate	Cardboard					

REACTIVITY PROFILE					
Cream time, s	Gel time, s	Tack free time, s	End of rise, s		
1 – 2	3 – 4	6 – 7	6 – 7		

RECOMMENDED PROCESSING CONDITIONS					
	Imperial units	Metric units			
Primary Heater	$110 - 125^{\circ}F$	43 – 52°C			
Hose temperature	$110 - 125^{0}$ F	43 – 52°C			
Pressure of mix	1100 – 1500psi	7.6 – 10.3 MPa			
Substrate & Ambient temperature	> 23°F	> (-5°)C			
Curing temperature	$> 23^{0}$ F	> (-5°)C			

GENERAL INFORMATION:

It is recommended that the foam be covered with an approved thermal barrier in accordance with the local and national building codes when used in buildings. This product should not be used when the continuous service temperature of the substrate is outside the range of -60°F (-51°C) to 176°F (80°C).

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