



# Roto-Bin-Dicator® PRO

## FLASH CODES



- Self Diagnostics while paddle is in material
- Differentiate between faults
- Greater range of applications

GREEN LED FLASHES	FAULT	DESCRIPTION	ACTION <small>(Reference IOM for complete Troubleshooting Support)</small>
1	Supply Voltage	Power supply voltage is too low	Verify input voltage is within specified range
2	Motor Connection	Motor disconnected from power supply	Verify power supply board and motor connection is made at Connector J2
3	Temperature Range	Temperature at the electronics is outside acceptable range	Move electronics to an environment within specified temperature
4	Motor Function	Motor has stopped turning	Verify motor function with self-test button; repair or replace motor assembly
5	Geartrain	Geartrain mechanics are bound	Inspect clutch mechanism for debris; repair or replace geartrain assembly
6	Communications	Communication error between top and bottom electronic boards	Cycle power and confirm fault still exists; consult factory

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