

INTERCHANGE GUIDE



MOLINE BEARING CO.



MASTER INTERCHANGE

Type E Series Interchange

PAGE	MOLINE*	BROWNING*	ROYERSFORD*	SEALMASTER*	TIMKEN*	DODGE
20	2-Bolt Pillow Block 19321	PBE920** True Type E	20-02-0 True Type E	EPB-2** True Type E	E-P2B-TRB True Type E	P2BE
22	4-Bolt Pillow Block 19341	PBE920F** True Type E	20-04-0 True Type E	EPB-4** True Type E	E-P4B-TRB True Type E	P4BE
26	4-Bolt Flange 19311	FBE920 True Type E	20-05-0 True Type E	EFB True Type E	E-4BF-TRB True Type E	F4BE
30	Piloted Flange 19331	-----	20-06-0 True Type E	-----	E-PF-TRB True Type E	FCE
32	Wide Slot Take-Up 19351	TUE920 True Type E	20-07-0 True Type E	ETU True Type E	E-TU-TRB True Type E	WSTUE

*True Type E = Timken Cups/Cone Assembly (extended sleeve) and double collar, made in the USA

**Denotes pillow block center to center dimension slightly different

M2000 Series Interchange

PAGE	MOLINE	SKF	DODGE	LINK-BELT	REX	SEALMASTER	BROWNING**	TIMKEN QM
50	2-Bolt Pillow Block 19121 (Expansion) 19221 (Non-Expansion)	SYR SYR-H	P2BS2000RE P2BS2000R	PEB22400H PB22400H	ZA2000 ZAS2000	USRB5000E USRB5000	SPB1000E SPB1000NE	QAPL
52	4-Bolt Pillow Block 19141 (Expansion) 19241 (Non-Expansion)	----- -----	P4BS2000RE P4BS2000R	PEB22400FH PB22400FH	ZA2000F ZAS2000F	USRBF5000E USRBF5000	SPB1000FE SPB1000FNE	QAPF
56	4-Bolt Flange 19111 (Expansion) 19211 (Non-Expansion)	FYR FYR-H	F4BS2000RE* F4BS2000R*	FEB22400H FB22400H	----- ZB2000*	USFB5000 USFB5000	SFB1000E SFB1000NE	QAFL
58	Piloted Flange 19131 (Expansion) 19231 (Non-Expansion)	FYRP FYRP-H	FCS2000RE FCS2000R	----- FCB22400H	----- ZBR2000	USFC5000E USFC5000	SFC1000E SFC1000NE	QACW
60	Wide Slot Take-Up 19151 (Expansion) 19251 (Non-Expansion)	TBR TBR-H	WSTUS2000RE WSTUS2000R	----- TB22400H	----- ZT2000	USTU5000E USTU5000	STU1000E STU1000NE	QATU

*Manufactures square and round 4-bolt flange



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ME-2000 Spherical E Interchange (with Type E Dimensions)

PAGE	MOLINE	SKF	REX	LINK-BELT	DODGE	SEALMASTER
96	2-Bolt Pillow Block 29121 (Expansion)	SYE	----	EPE-B22400H	EP2B-S2-000RE	USRBE5000E
	29221 (Non-Expansion)	SYE-H	ZEP	EP-B22400H	EP2B-S2-000R	USRBE5000
98	4-Bolt Flange 29111 (Expansion)	----	----	EFR-B22400H	EF4B-S2-000RE	USFBE5000E
	29211 (Non-Expansion)	----	ZEF	----	EF4B-S2-000R	USFBE5000
100	Piloted Flange 29131 (Expansion)	----	----	----	----	USFCE5000E
	29231 (Non-Expansion)	----	----	FCB22400H	----	USFCE5000

Note: This is a general dimensional interchange.

For exact dimensions and comparison information on inserts and seals, please contact the factory.

M3000 Series Interchange

PAGE	MOLINE	SKF CONCENTRA™	SEALMASTER SLEEVLOC™	REX SHURLOK™ ADAPTOR MOUNTED	DODGE IMPERIAL
76	2-Bolt Pillow Block 19621 (Expansion)	SYR-N	USRB5000A	ZA6000	P2BIP <i>or</i> 0694
	19721 (Non-Expansion)	SYR-NH	USRB5000	ZAS6000	
78	4-Bolt Pillow Block 19641 (Expansion)	FSYR-N	USRBF5000A	ZA6000-F	P4BIP <i>or</i> 0695
	19741 (Non-Expansion)	FSYR-NH	USRBF5000	ZAS6000-F	
80	4-Bolt Flange 19611 (Expansion)	FYR-N*	USFB5000A	ZF6000*	F4SIP <i>or</i> 0697
	19711 (Non-Expansion)	FYR-NH*	USFB5000	ZFS6000*	
82	Piloted Flange 19631 (Expansion)	FYRP-N	USFC5000A	----	FCIP <i>or</i> 0698
	19731 (Non-Expansion)	FYRP-NH	USFC5000A\	ZBR6000	
84	Wide Slot Take-Up 19651 (Expansion)	TBR-N	USTU5000A	----	WSTUIP <i>or</i> 0693
	19751 (Non-Expansion)	TBR-NH	USTU5000	ZT6000	

*Manufactures square and round 4-bolt flange.

All units have tapered adaptor style locking mechanism.

Before mounting, make sure there is sufficient clearance to access dismounting set screws on back of unit.



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ME-3000 Spherical E Interchange (with Type E Dimensions)

PAGE	MOLINE	SKF	SEALMASTER	REX	DODGE
114	2-Bolt Pillow Block 29621 (Expansion) 29721 (Non-Expansion)	SYE-N SYE-NH	USRBE5000A USRBE5000	ZEPS6000 ZEP6000	EP2B-IP-RE EP2B-IP-R
116	4-Bolt Flange 29611 (Expansion) 29711 (Non-Expansion)	----- -----	USFBE5000A USFBE5000	----- ZEF6000	EF4B-IP-RE EF4B-IP-R
118	Piloted Flange 29631 (Expansion) 29731 (Non-Expansion)	----- -----	USFCE5000A USFCE5000	----- -----	EFCIP - 0751 <i>or</i> FCIP - 0698

All units have tapered adaptor style locking mechanism.

Before mounting, make sure there is sufficient clearance to access dismounting set screws on back of unit.

Mounted Ball Bearing Interchange Normal Duty—200 Series

PAGE	MOLINE	DODGE	BROWNING	SEALMASTER	HUB CITY	TIMKEN FAFNIR	FYH
142	UCP 2-Bolt Pillow Block 1942	SC-1	VPS	RP	PB251	SAS	UCP
164	HCP 2-Bolt Pillow Block Eccentric 1952	SXR-1	VPE	RPE	PB221	RAS	NAP
150	UCF 4-Bolt Flange 1941	SC-4	VF4S	RF	FB250	SCJ	UCF
172	HCF 4-Bolt Flange Eccentric 1951	SXR-4	VF4E	RFE	FB220	RCJ	NANF
146	UCFL 2-Bolt Flange 1940	SC-2	VF2S	RFT	FB260	SCJT	UCFL
168	HCFL 2-Bolt Flange Eccentric 1950	SXR-2	VF2E	RFTE	FB230	RCJT	NANFL
154	UCFC Piloted Flange 1943	FCSC	-----	-----	-----	-----	UCFC2
176	HCFC Piloted Flange Eccentric 1953	-----	-----	-----	-----	-----	-----
158	UCT Wide Slot Take-Up 1945	WSTUSC	VTWS	RT	WSTU250	VTU	UCT
180	HCT Wide Slot Take-Up Eccentric 1955	WSTUSXR	VTWE	RT-E	WSTU220	RTU	NAT

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