

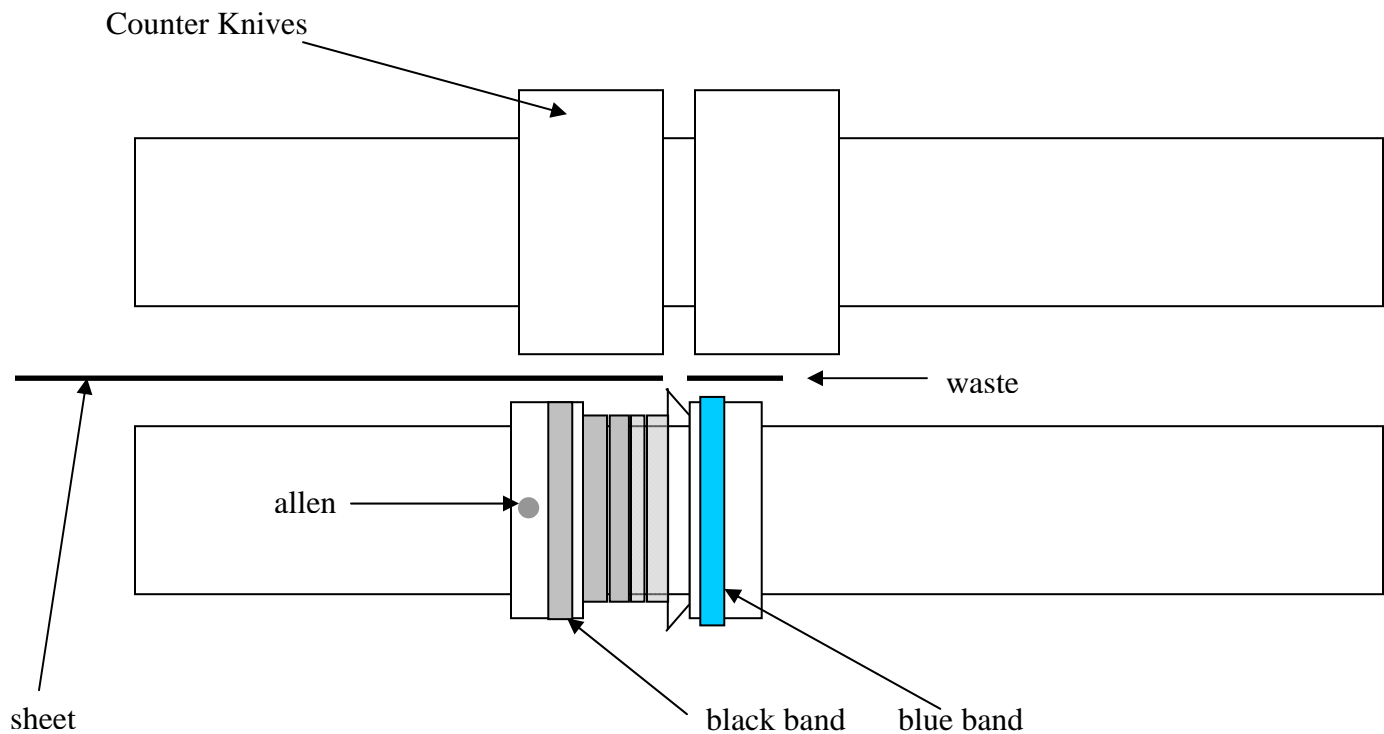
## Technifold Multi Tool Tips

- Be sure to follow setup instructions exactly as shown for the type of cutting operation you are doing. (Edge trimming vs. slitting/gutter cutting) Knife and counter-knife placement on the correct shaft is important.
- The blue waste gripper band should always be on the waste side of the sheet.
- The flat edge of the cutting knife should always face the live part of the sheet.
- Be sure that the blade holder component (the part with the spacers) is facing the correct way so as to avoid loosening of the collar while running.
- Always be sure that the slitter shafts are fully locked into position before setting the Technifold cutting knives.
- Use the cutting knife **only** with the Technifold counter knife. Our counter knives have a special bevel that keeps both the knife and the counter-knife sharper for much longer than conventional knives and counter knives. Using our knife with an OEM counter knife will dull the Technifold knife almost instantly.
- Contact us if you're not sure about anything or if you have any problems. With careful setup procedures, our knives last at least 5 to 10 times as long as conventional cutting tools.

### Multi-tool Blade Angles for Re-sharpening

Upper Slitting Knife: 30 degrees.

Lower Counter Knife: 5 degrees.



- The setup show is for edge trimming from the right hand side of the sheet. (The left hand side is illustrated in the main instruction guide.)

- Use pull out wheels only on the far left of the sheet (holding 50% or less of the sheet.)

- Be sure the bottom collar is facing correctly to avoid loosening from rotation.

- Flat side of the knife faces the live part of the job, bevel faces the waste.

- Use gripper bands as shown.

\*\*\* NEVER use the cutting knives with the original folding machine counter knives—it will *instantly* dull the edges and give you a ragged edge. \*\*\*

Be sure that the slitter shafts are completely locked into position before butting the knives together. There must be absolutely no side-to-side play.

Email [TechSupport@TechnifoldUSA.com](mailto:TechSupport@TechnifoldUSA.com) or use the [Contact Us Form](#) on our website. One of our technical reps will return your call as soon as possible!

**To order replacement parts:**

Online: <http://store.technifoldusa.com>

Phone: 973-383-7920 M-F 10-4 eastern