

## **Spine Creaser for Osaka Cover Feeder #SC-OS-01 Installation and Instructions**



**Technical Support Call Toll Free 877-224-4681 Option 2  
To order replacement matrix call 973-383-7920**

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1) Remove urethane band which is inset in the cover feeder cylinder and clean the channel thoroughly, making sure there is no dirt or residue.

2) Wrap matrix (#M-36) around cylinder and cut to size so that the ends will but together once installed.

3) Remove liner from 2 sided tape on matrix and attach to cylinder, positioning so that the creasing rib is closest to the spine location or center point of the cover feeder.

\*\*\* Be sure that the matrix is installed perfectly straight by aligning the edge of the matrix with the side of the channel. \*\*\*

Reposition if needed.

4) Remove existing score wheel and replace with new Spine Creaser female component. This should fit into the existing bracket. Use washers as needed to be sure that there is no wobble or side-to-side play in the female component.

5) Select one of the two female channels and carefully center the channel over the matrix. You can position it by eye to start with. Fine tune it by loosening the bracket that holds the female, jog a piece of cover stock through, and re-tighten the bracket.

6) Check a sheet and adjust so that you are using minimal pressure. The outside of the sheet should not crack, and the inside of the cover should have an evenly rounded, smooth "bead." An off-center female will cause split covers, uneven scoring or a misshapen or uneven bead on the inside.

7) Once you're satisfied that the female is centered, lock one of the horseshoe collars against the female bracket. Repeat the centering process for the other side and lock the second bracket into position. This will allow you to instantly switch from one channel width to another without having to re-center the female component every time.

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**or order online at**  
<http://store.technifoldusa.com>

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