

# PROCEDURES TO FOLLOW FOR BANTEX® BANNER FABRICS



## BANNER PREPARATION:

- Keep Bantex® flexible vinyl laminated banner fabric stock current. The softening agent in vinyl called plasticizer naturally migrates to the print surface over time. Plasticizer will interfere with ink adhesion.
- Store Bantex® fabrics in a cool area away from direct heat sources. Plasticizer migration is accelerated by prolonged exposure to heat.
- Do not allow fabric to collect dust, dirt or contaminants in sheeting or preparation process.
- Wipe down fabric surface with isopropyl alcohol before decorating one-of-a-kind banners.



## BANNER INK SUGGESTIONS:

- Bantex® banner material prints with all Solvent, UV Curable and Latex inkjet printers.



## BANNER FABRICATION:

- Sew a fully turned hem stitching through three pieces of fabric.
- Stitches should be at least 1/2 inch (or 13 millimeters) from the raw edge.
- Use no more than six stitches per inch (or 25 millimeters). Too many stitches per inch will perforate and weaken the fabric.
- Sew rope or webbing into top or bottom of banner which allows banner to be tied down properly.
- Mount grommets every 18 inches (46 centimeters) along the edge but between stitch lines of the banner.
- Use spur-toothed, rolled rim grommets. (See Bantex® Banner Fabrication Guide).



## BANNER INSTALLATION:

- Fasten securely at all four corners and at grommet points to prevent wind flapping. Wind-whip can cause a banner to self-destruct.
- Assure banner is installed with sufficient tension to maintain a taut condition.



## DISCLAIMER:

*Herculite Products, Inc. cannot be responsible for poorly fabricated or installed Bantex® banners. It is the responsibility of the banner manufacturer to choose the proper Bantex® fabric for a given application and to use tested and proven fabrication and installation methods. All returns are subject to prior authorization by Herculite, and subject to a 20% restocking charge. Bantex® products have a shelf life of 6 months from invoice date and are guaranteed to print in that time frame. No returns will be accepted outside of this shelf life.*



# HERCULITE®

## GRAPHIC PRODUCTS

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