

## HI-54K

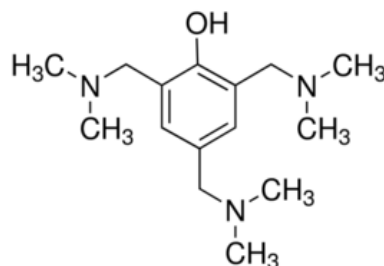
### Tris-2,4,6 Dimethyl Amino Methyl Phenol

#### Technical Data Sheet

#### Product Introduction

HI-54K is a versatile curing agent for epoxide resins, both in its own right and also as an activator of other curing agents, including carboxylic acid anhydrides, amine adducts and polyamides, it is also the preferred curing agent for blends of liquid epoxide resins and liquid polysulphides.

#### Structure



#### Chemical/Typical Properties:

Appearance	Amber Colored Liquid
CAS No.	90-72-2
Molecular Weight	265
Density (g/ml)	0.98 @ 25°C
Viscosity @ 25°C (cps)	200±50
Boiling Point (°C)	250
Flash Point (°C)	140
Amine Value (mg KOH/g)	610-630
Water Content (%)	0.5
Color (Pt-Co)	5

#### Applications

HI-54K can be used as a curing agent for adhesives, an activator of polyamide ures, anhydride cures and epoxide/polysulphide co-cures. Recommended dosage is 5-15% of liquid epoxy resin and 2-5% as an activator for other curing agents.

#### Packaging

200kg/drum or 18kg/steel can

#### Other information (disclaimer)

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