



# ECARO-25™ AGENT STORAGE CONTAINERS

ECARO-25 is also known by its ASHRAE designation HFC-125

#### DESCRIPTION

Fike Clean Agent Containers are used in fire extinguishing systems to store the Clean Agent until a fire develops and the agent must be released. The Clean Agent is retained in the container by a impulse valve assembly which contains a fast-acting rupture disc. The disc will be ruptured, and the Clean Agent released, through the operation of an actuator by an electric signal that is automatically or manually controlled.

Fike Clean Agent Containers have passed extensive testing by Factory Mutual and Underwriters Laboratory and are used in installations where 8 to 836 pounds (3.5 to 379.5 kg) of HFC-125 agent is required. Clean Agent containers can be filled in 1 pound (0.5 kg) increments to their maximum capacity.

Each container for ECARO-25 Clean Agent Systems is super pressurized with dry nitrogen to 360 psig (25 bar), at 70°F (21°C), to provide a quick and effective discharge in 10 seconds or less.

Fike Clean Agent Containers are supplied with a mounting bracket and pressure gauge that permits a quick visual inspection of container pressure. Containers with a 3" (80mm) discharge valve, 150-lb (61 L) and up, are equipped with a Liquid Level Indicator that allows a convenient method for determining the container agent weight without removing it from the installed location. An optional Low Pressure Supervisory Switch is available to provide constant monitoring of the internal pressure of the container. In the event of a decrease in container pressure below 288 psi (18.8 bar), the Supervisory Switch will change states, causing a supervisory trouble at the control panel.

Fike Clean Agent Containers are available for installation in the upright, inverted or horizontal positions, depending upon the user's particular needs and the type and size container specified. The mounting location of the container is flexible. It can be mounted at the point of discharge or at a remote location by adding distribution piping.

## RELIABILITY

Fike Clean Agent Containers are manufactured in strict accordance with Department of Transportation (D.O.T.) regulations. The Fike Clean Agent Containers have successfully passed testing by Factory Mutual and Underwriters Laboratories, Inc. Before leaving the factory, each container must pass extensive leakage testing, and pressure testing to 1000 psig (69 bar). The containers are constructed from carbon steel alloys and painted with a durable, baked enamel finish.

### **APPROVALS**

- UL Listed Ex4623
- FM Approved 3014476



1" Impulse Container



3" Impulse Container



Inverted 150 lb. Impulse Container

Form No. IV.1.05.01

# **CONTAINER DATA/SPECIFICATIONS**

Container		Fill range		\/-h 0:	Tare	Dimensions (approximate)		
Size	P/N	Minimum	Maximum	Valve Size	Weight	Diameter	Height	Mounting Position
Lb. (L)		lbs. (kg)	in. (mm)	in. (mm)	lbs. (kg)	in. (mm)	in. (mm)	
20 (8)	70-263	8 (3.5)	16 (7.5)	1 (25)	21 (9.5)	7.0 (178)	22.375 (568.3)	Upright - Horizontal
35 (15)	70-264	14 (6.5)	30 (13.5)	1 (25)	31 (14.5)	7.0 (178)	32.5 (825.5)	Upright - Horizontal
60 (27)	70-265	25 (11.5)	54 (24.5)	1 (25)	52 (23.6)	10.75 (273)	28 (711.2)	Upright - Horizontal
100 (44)	70-266	39 (18.0)	87 (39.0)	1 (25)	77 (34.9)	10.75 (273)	38.75 (984.3)	Upright (Valve Up)
150/150i (61)	70-267	54 (24.5)	120 (54.5)	3 (80)	150 (68.0)	20.0 (508)	23.63 (600.1)	Upright/Inverted
215 (88)	70-268	78 (35.5)	173 (78.5)	3 (80)	155 (70.3)	20.0 (508)	28.87 (733.3)	Upright (Valve Up)
375 (153)	70-269	136 (61.5)	302 (137.0)	3 (80)	225 (102.1)	20.0 (508)	42.5 (1079.5)	Upright (Valve Up)
650 (267)	70-270	236 (107.0)	528 (239.5)	3 (80)	385 (174.6)	24.0 (610)	50.625 (1286)	Upright (Valve Up)
1000 (423)	70-271	374 (169.5)	836 (379.5)	3 (80)	550 (249.5)	24.0 (610)	70 (1778)	Upright (Valve Up)
Fill Range			25 to 56 lbs/ft <sup>3</sup>			400 to 897 kg/m <sup>3</sup>		
Fill Increments			1.0 lbs			0.5 kg		
Container Super - Pressurization Level				360 psig at 70°F (24.8 bar at 21°C) after filling with dry nitrogen				
Container Storage Temperature Limitation				32°F (0°C) - minimum			120°F (48.9°C) - maximum	
Container Rating				DOT 4BW500			TC 4BWM534	

#### ITEMS SUPPLIED WITH CONTAINER

Along with a name plate and siphon tube, all Fike clean agent containers are supplied with the following:

## Impulse Valve

This valve is a rupture disc (metal diaphragm), pressure operated device that allows the agent to be released from the container and into the protected via the associated piping network and discharge nozzle(s).

The discharge valve also fulfills the pressure relief valve requirements in accordance with DOT regulations.

### Victaulic Nipple and Coupling

Used to connect container to the discharge piping network.

For shipping purposes, a baffle plate is inserted into the Grooved Coupling as a safety device.

Discharge Valve Size	Replacement P/N	Description		
1" Discharge	02-9964	1" diameter (25 mm) Victaulic Coupling		
Valve	02-10042	1" diameter (25 mm) x 3" (76 mm) long Nipple		
3" Discharge	02-1987	3" diameter (80 mm) Victaulic Coupling		
Valve	02-2106	3" diameter (80 mm) x 4.5" (114 mm) long Nipple		



Impulse Valve



Victaulic Nipple and Coupling

### ARCHITECT AND ENGINEERING SPECIFICATIONS

The Clean Agent shall be stored in Fike Clean Agent Storage Containers. The containers shall be capable of being filled, in one-pound (0.5kg) increments, to their listed maximum capacity. The Clean Agent container shall be activated by a signal from the control panel which is processed by the Agent Release Module. This module shall store the power required to operate the actuator. The valve shall contain a scored, non-fragmenting, rupture disc to provide an immediate, total discharge of all the agent. HFC-125 Clean Agent is stored in the container as a liquid, having a natural vapor pressure of 200 psig at 77°F (13 barg at 25°C). To aid in discharge, the container shall be super-pressurized to 360 psig at 70°F (25 bar at 21°C) with dry nitrogen. Agent discharge shall be completed in 10 seconds or less.

Clean Agent Storage Containers shall be actuated by an electrical signal that is automatically or manually controlled. Normal operating temperature shall be  $+32^{\circ}$  to  $+120^{\circ}$ F ( $0^{\circ}$  to  $49^{\circ}$ C) in any installation.

Clean Agent Storage Containers shall be equipped with a pressure gauge to display internal pressure. This gauge shall be an integral part of the container and color coded for fast referencing of pressure readings. A Low Pressure Supervisory Switch shall be made available, as an option. A decrease in internal container pressure from 360 to 288 psig (24.8 to 18.8 bar) shall cause the normally opened/closed Supervisory Switch contacts to close/open, indicating a trouble or supervisory condition, at the control panel.

Clean Agent Storage Containers shall be fastened to a wall, or other secure surface, using an optional mounting bracket that is designed for the most effective and versatile installation of each container.



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