

## CORROSION PROTECTION

Oshkosh Finishing Services delivers the complete range of manufacturing and finishing solutions to help you deliver the highest quality products to your customer. From Corrosion Protection and Top Coat to Welding, Fabrication and Assembly, our streamlined processes, unmatched capabilities and multi-industry experience help you receive premium products at the right price.



# CORROSION PROTECTION | HIGH-QUALITY CORROSION RESISTANCE

Oshkosh's electrocoating (E-Coat) immersion process provides coverage of complex parts and a uniform thickness without runs or drips. E-Coat delivers a superior corrosion and chemical resistance, while maintaining a high-quality, resilient surface for paint of any color or finish.

Operating out of one of the most expansive facilities in the nation, Oshkosh corrosion protection services feature E-Coat capabilities that other companies cannot match. Our 150,000 square foot facility is home to one of the country's largest Programmable Hoist Systems (PHS), as well as a state-of-the-art indexing system, which allows processing of parts of virtually all shapes and sizes.

In addition to our advanced systems and rigorous quality assurance processes, Oshkosh corrosion protection leverages expertise from Oshkosh's proven experience serving the Department of Defense. Our economic and efficient corrosion protection provides durable resistance from the most severe conditions.

## Durable, consistent protection.

- High-performing cathodic epoxy coatings are paired with zinc-phosphate pre-treatment
- Final coatings provide superior salt spray, humidity and cyclic corrosion resistance
- PHS tank sizes: 36 ft. length, 3.5 ft. width and 8 ft. depth; maximum weight capacity of 5,000 lbs.
- Indexing system capabilities: 8 ft. length, 10 ft. width and 8 ft. depth; maximum part weight capacity of 2,500 lbs.
- Immersion process offers uniform coverage and thickness of complex parts
- Accredited laboratory for performance testing and certification of the overall coating process
- Process application range: military, maritime, agriculture & construction, automotive parts & accessories, heavy duty trucks, mining, recreation, electrical equipment
- Specifications including but not limited to: TT-C-490E, Mil-DTL-53084
- Substrates including but not limited to: armor, steel, aluminum (commercial applications), iron alloys, galvanized



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CORROSION PROTECTION  
TOP COAT  
WELDING AND FABRICATION  
ASSEMBLY

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Pierce® Dash® CF Pumper

"E-Coat offers a superior corrosion and chemical resistance when compared to conventional priming and painting methods. We chose to E-Coat our frame rails and liners because of its proven corrosion protection, its durability and versatility."

Jim Johnson  
President  
Pierce Manufacturing

## FILM TECHNICAL PROPERTIES

PROPERTY	TEST METHOD	PERFORMANCE
Color	-	Black
Film Thickness	-	0.5 - 1.5 Mils
Gloss - 60 Degree	ASTM D523	65 - 85
Pencil Hardness	ASTM D3363	2H Minimum
Direct Impact	ASTM D2794	100 in. - lbs. Minimum
Reverse Impact	ASTM D2794	60 in. - lbs. Minimum
Crosshatch Adhesion	ASTM D3359	4B - 5B
Humidity	ASTM D1735	1000 Hours Minimum
Water Immersion	ASTM D870	250 Hours Minimum
Gravelometer	GM9508P	6 Minimum
Throwpower	GM9535P	12 - 15 in.

Cold rolled steel lab panels, Zinc Phosphate pretreatment, 0.6 mils average film thickness, cured 20 minutes @ 350°F.

PROPERTY	SUBSTRATE PRETREATMENT	SALT SPRAY* 1000 HOURS
Corrosion Resistance	CRS / Zinc Phos / Non-Chrome	1 - 2 mm

\*Salt Spray - ASTM B117, cold rolled steel lab panels cured 20 minutes @ 350°F. (Average Total Scribe Creep)