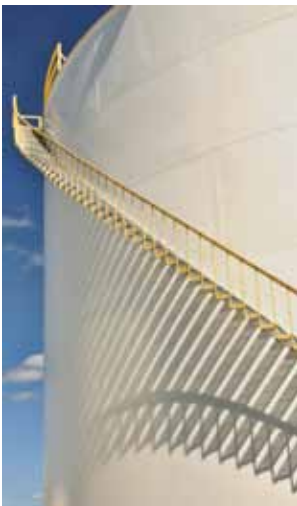


# STORAGE TANKS

Terminals | Pipelines | Oil & Gas



If your business relies on storage tanks, you need a tank partner you can rely on — for tank repairs and maintenance as well as new tank construction.

New tank projects must be well-planned and well-executed so they are on time and on budget, with minimal interruption of your business.

When a tank needs repairs, you need an expert tank contractor who can get your tank back into service without expensive downtime or disruption of your whole operation.

If you rely on tanks, you need a dependable tank partner. We've been building and repairing tanks since 1948.

Depend on us.

## PLANNING A TANK PROJECT?

Contact us today to see how we can help.



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## NEW TANKS

- ▶ API-650/API-620
- ▶ In-house design and fabrication
- ▶ Shop blasting and priming
- ▶ Turn-key construction
- ▶ Field painting

## TANK REPAIRS & MAINTENANCE

- ▶ API-653
- ▶ Bottom replacements/secondary bottoms
- ▶ Liners and leak detection
- ▶ Shell and roof repairs/replacement
- ▶ Internal/external steel floating roofs
- ▶ Floating roof seal replacements
- ▶ Tank conversions



What You Need to Know  
Before a Tank Repair



FREE  
Worksheet

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What to Ask Before  
You Build a New Tank



FREE Project  
Planning  
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API Standard Tank Sizes

Barrels	Gallons	Dia. x Ht	Weight (lbs)	Barrels	Gallons	Dia. x Ht	Weight (lbs)
500	21,000	15'-0" x 16'-0"	11,200	16,800	700,000	50'-0" x 48'-0"	135,500
1,000	41,000	21'-0" x 16'-0"	18,800	18,100	760,000	57'-0" x 40'-0"	147,000
1,150	48,000	18'-6" x 24'-0"	19,600	20,100	840,000	60'-0" x 40'-0"	156,500
1,200	50,000	23'-0" x 16'-0"	21,500	24,100	1,010,000	60'-0" x 48'-0"	184,000
1,500	63,000	26'-0" x 16'-0"	25,000	24,375	1,023,000	66'-0" x 40'-0"	186,500
1,750	75,000	23'-0" x 24'-0"	26,000	25,100	1,050,000	67'-0" x 40'-0"	191,000
2,000	88,000	25'-0" x 24'-0"	29,000	27,400	1,150,000	70'-0" x 40'-0"	205,600
2,500	102,000	27'-0" x 24'-0"	32,100	29,800	1,250,000	73'-0" x 40'-0"	221,000
3,000	126,000	30'-0" x 24'-0"	37,200	30,100	1,260,000	67'-0" x 48'-0"	225,100
3,650	153,000	33'-0" x 24'-0"	42,400	32,900	1,380,000	70'-0" x 48'-0"	244,000
4,000	170,000	30'-0" x 32'-0"	43,500	35,700	1,500,000	73'-0" x 48'-0"	264,200
4,850	204,000	33'-0" x 32'-0"	49,500	35,800	1,500,000	80'-0" x 40'-0"	264,000
5,000	210,000	33'-6" x 32'-0"	50,500	40,420	1,700,000	85'-0" x 40'-0"	293,000
5,000	210,000	30'-0" x 40'-0"	50,000	42,910	1,800,000	80'-0" x 48'-0"	315,900
5,500	230,000	35'-0" x 32'-0"	53,300	45,300	1,900,000	90'-0" x 40'-0"	326,000
6,100	257,000	37'-0" x 32'-0"	57,800	48,300	2,030,000	93'-0" x 40'-0"	347,000
7,150	300,000	40'-0" x 32'-0"	65,000	49,600	2,080,000	86'-0" x 48'-0"	359,000
8,650	364,000	44'-0" x 32'-0"	75,000	54,400	2,280,000	90'-0" x 48'-0"	390,000
8,950	375,000	40'-0" x 40'-0"	74,000	55,900	2,350,000	100'-0" x 40'-0"	394,000
9,650	407,000	46'-6" x 32'-0"	85,900	67,100	2,820,000	100'-0" x 48'-0"	472,000
10,100	424,000	42'-6" x 40'-0"	83,000	67,700	2,840,000	110'-0" x 40'-0"	473,000
10,310	433,000	48'-0" x 32'-0"	85,000	80,600	3,380,000	120'-0" x 40'-0"	574,000
10,700	450,000	40'-0" x 48'-0"	86,300	81,250	3,410,000	110'-0" x 48'-0"	570,000
10,800	455,000	44'-0" x 40'-0"	87,100	96,700	4,060,000	120'-0" x 48'-0"	681,000
12,100	508,000	46'-6" x 40'-0"	96,000	100,470	4,220,000	134'-0" x 40'-0"	699,000
12,100	509,000	52'-0" x 32'-0"	107,000	109,700	4,600,000	140'-0" x 40'-0"	765,000
12,100	510,000	42'-6" x 48'-0"	95,600	120,560	5,060,000	134'-0" x 48'-0"	846,000
12,900	540,000	48'-0" x 40'-0"	99,300	125,900	5,290,000	150'-0" x 40'-0"	871,000
14,000	580,000	50'-0" x 40'-0"	121,200	131,600	5,530,000	140'-0" x 48'-0"	920,000
15,100	635,000	52'-0" x 40'-0"	125,000	143,200	6,020,000	160'-0" x 40'-0"	985,000
15,400	650,000	48'-0" x 48'-0"	117,200	151,000	6,350,000	150'-0" x 48'-0"	1,050,000



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