



# HIGH BUILD CUSTOM FILL<sup>+</sup>

## THE **NEW** CUSTOM FILL FOR **HIGHER BUILD & QUICKER COVERAGE**

### FEATURES

- One SKU for all major solvent paint systems
- Superior basecoat and single stage hiding
- Shop floor (NESHAP 6H) compliance
- Utilize your preferred primer, basecoat, or clear with your activator to ensure proper mix
- Professional spray pattern
- Consistent sprayout
- Comfort tip that eases finger fatigue
- No clean up, waste, or hazardous material generation
- 1K & 2K compliant

**PART | 62013**



### COMPATIBLE COATINGS

- 1K solvent primers
- 2K primers
- Urethane and enamel single stage paints
- Solvent basecoats
- 1K & 2K clearcoats
- Rust Trap<sup>™</sup>



**LOOK FOR OUR OTHER GREAT  
CUSTOM FILL AEROSOLS**





## HOW TO FILL A CUSTOM FILL AEROSOL BLANK

1



### PLACE DISC IN MACHINE

! Air pressure must be at least 120 PSI at the pneumatic machine for proper function.

Remove disc from cap and cover piston inside the fill machine.

2



### PLACE CAP INTO CYLINDER

Place clear plastic cap cup into the **Fill Cylinder**. Press down and rotate cap until it drops into place.

! Do not fill cap prior to inserting in **Fill Cylinder**.

3



### FILL WITH COMPATIBLE PAINT

Remove the tip from the aerosol.

Press the cylinder/cap assembly on top of aerosol blank.

Fill the clear plastic cap with paint to the fill line.

! Make sure the **Custom Fill Aerosol Blank** is compatible with coating type.

4



### LOCK ASSEMBLY IN PLACE

Place assembly into machine.

Hold cylinder and can assembly in place and tighten pedestal on bottom.

5



### FILL THE AEROSOL

Close door on **Custom Fill Machine**.

**MANUAL MACHINE:** Rotate crank until it stops and then rotate in the opposite direction until it stops.

**PNEUMATIC MACHINE:** After closing the door, the machine will fill the aerosol. Wait until the machine is silent. Open the door and loosen pedestal to remove assembly from the machine.

6



### REMOVE CAP & REPLACE TIP

Remove cylinder/cap assembly from aerosol blank. Hold cylinder and press down on a hard surface to remove clear cap.

Replace tip.

! Purge valve by test spraying for a few seconds until spray is uniform.

## RELATED PRODUCTS

Part	Product Name	Case	Size
61983	Custom Fill Color Coat™ Aerosol Blank	6	16 oz. Aerosol
61993	Custom Fill Aerosol Blank	6	16 oz. Aerosol
62003	Custom Fill Waterborne Aerosol Blank	6	16 oz. Aerosol
70701	Custom Fill Pneumatic Machine	1	Each

Part	Product Name	Case	Size
70704	Custom Fill Wall Bracket	1	Each
70706	Custom Fill Cylinder	1	Each
70801	Custom Fill Manual Machine	1	Each

