



ISO 9001:2008  
ISO 13485:2003

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### **Position Description**

Position Title:	Laser Operator
Salary Range:	DOQ
Accountable To:	Fabrication Manager
Department:	Fabrication

### **Responsibilities:**

- Must be able to set up, operate and troubleshoot a laser.
- Maintain quality and safety standards, update records, maintain equipment and supplies.
- Operator must be able to produce and inspect a variety of parts of varying types and thicknesses, and adhere to the specifications of the mechanical drawings.
- Be able to lift large pieces of raw stock or finished parts with injury or damage to the article or equipment.
- Operator may be required to perform secondary operations while the Laser is in operation.
- Locates the proper raw material needed and carefully loads the material into the machine(s).
- Operates the laser by entering instructions, including zero and reference points, setting tool registers, offsets, compensation, and conditional switches.
- Calculates material requirements using basic math and geometry.
- Verifies settings by measuring positions, proving out flat layout programs on first-run parts and sample work pieces to ensure adherence to customer specifications.
- Produces product in a productive manner that meets the cost targets for the company.
- Maintains continuity and flow between predecessor and subsequent operations and /or shifts by documenting and communicating actions, irregularities, and continuing priorities. Operator must be able to remove and carefully process completed parts and waste in a safe and productive manner.
- Operate a hand grinder, hand file, drill press, press brake and forklift while the machine is in cycle.
- Maintain and record accurate part counts.
- Maintain general housekeeping in the work area such as sweep, transport materials with pallet jack, empty slug bins and clean laser cutting table.

*The company reserves the right to modify the job description at any time*

**Qualifications Needed:**

- Candidates must be able to operate, set up and edit programs. Ideal person will have Amada Laser experience.
- Must be able to lift up to thirty-five lbs. repeatedly and fifty pounds occasionally