

# ASACLEAN™ N-Series NCF GRADE

## Purging Compound for thermoplastic injection molding and extrusion application

- High Performance Blown Film
- Polyethylene-Based
- Ideal for film production applications
- Great for purging resins with moderate viscosity

*NCF Grade is a high performance chemical purging compound well suited for color and material changes for thermoplastic film systems and similar applications. (Formerly Supernova™ FD)*

**RESINS PURGED:** Most film grades such as LLDPE and LDPE within the processing temperature range.

**Processing Temperature:**  
**175°C to 290°C**  
**(350°F to 555°F)**

**Tips for using ASACLEAN N-Series Chemical Purging Compound:**

A P P L I C A T I O N S		NCF
	Color Changes	✓
	Material Changes	✓
	Hot Runner Cleaning	
	Shutdown / Sealing	✓
	Clear / Low Residue Applications	✓
	Low Temperature Resins	
	High Temperature Resins	
	Carbon / Color Contamination	

- Purge at shutdown on Friday for a trouble-free startup on Monday.
- For best performance, heat the die to 260°C - 290°C (500°F - 555°F) within the processing temperature range.
- Increase temperatures in trouble spots 30°C to 55°C (50°F to 100°F) within the processing temperature range.