

# ASACLEAN™ N-Series NCR GRADE

## Purging Compound for thermoplastic injection molding and extrusion application

- High Performance General Purpose
- Polyethylene-Based
- Effective when used for shutdown and sealing to prevent buildup
- Ideal for applications involving low flow or low pressure environments where foaming action is critical

*NCR Grade is a versatile, high performance chemical purging compound well suited for color and material changes for thermoplastic injection molding and extrusion machines. NCR Grade has a wide service temperature range encompassing most commodity and engineering grade resins processed up to 360°C (680°F), making it unnecessary to stock multiple grades. (Formerly Supernova™ Regular)*

**RESINS PURGED:** Most commodity and engineering grade resins within the processing temperature range.

**Processing Temperature:**  
**175°C to 360°C**  
**(350°F to 680°F)**

**Tips for using ASACLEAN N-Series Chemical Purging Compound:**

		NCR
<b>A P P L I C A T I O N S</b>	Color Changes	✓
	Material Changes	✓
	Hot Runner Cleaning	✓
	Shutdown / Sealing	✓
	Clear / Low Residue Applications	
	Low Temperature Resins	
	High Temperature Resins	
	Carbon / Color Contamination	✓

- Purge at shutdown on Friday for a trouble-free startup on Monday.
- Soak 10-30 minutes, depending on specific application.
- Increase temperature in trouble spots 30°C to 55°C (50°F to 100°F) within the processing temperature range.