

REVISIONS

REV	DESCRIPTION	DATE	BY



Eastern
 ARCHITECTURAL SYSTEMS
 ALUMINUM AND VINYL
 IMPACT WINDOWS AND DOORS

EASTERN ARCHITECTURAL SYSTEMS
 A DIVISION OF
 EASTERN METAL SY/PLY
 10090 BAVARIA ROAD
 FORT MYERS, FLORIDA 33913
 800-432-2204

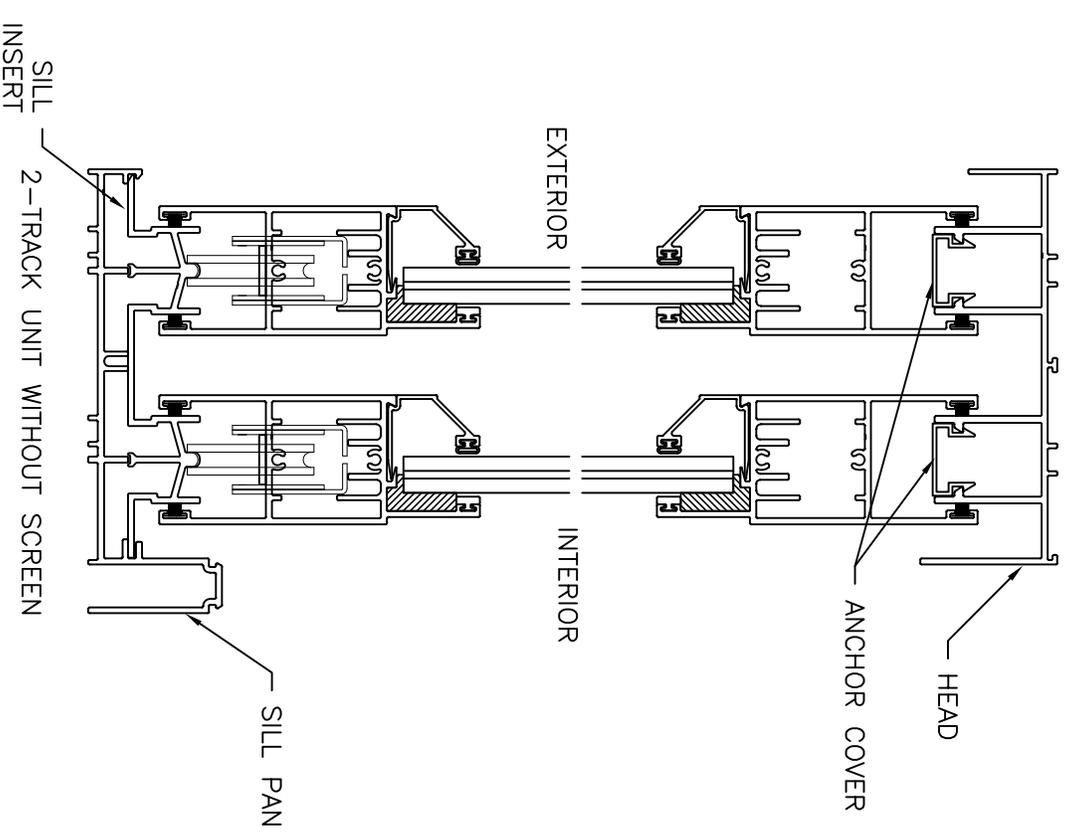
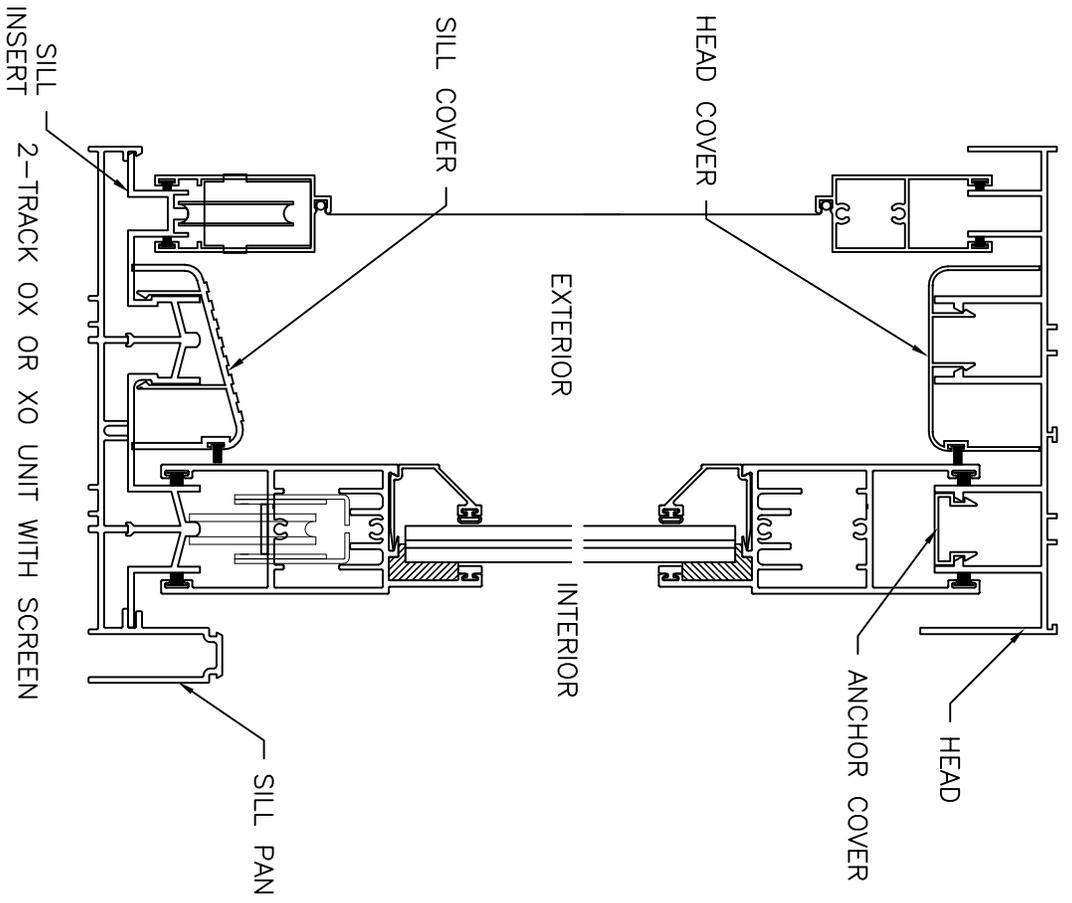
TITLE: FD-8100 ALUMINUM SLIDING GLASS DOOR
 ASSEMBLY INSTRUCTIONS
 FRAME SEALING AND ASSEMBLY

PREPARED BY:

DATE: 03/11/13 DRAWN BY: TJH

DRAWING NO: A-0035 SCALE: N.T.S.

SHEET: 1 OF 14 REV: -



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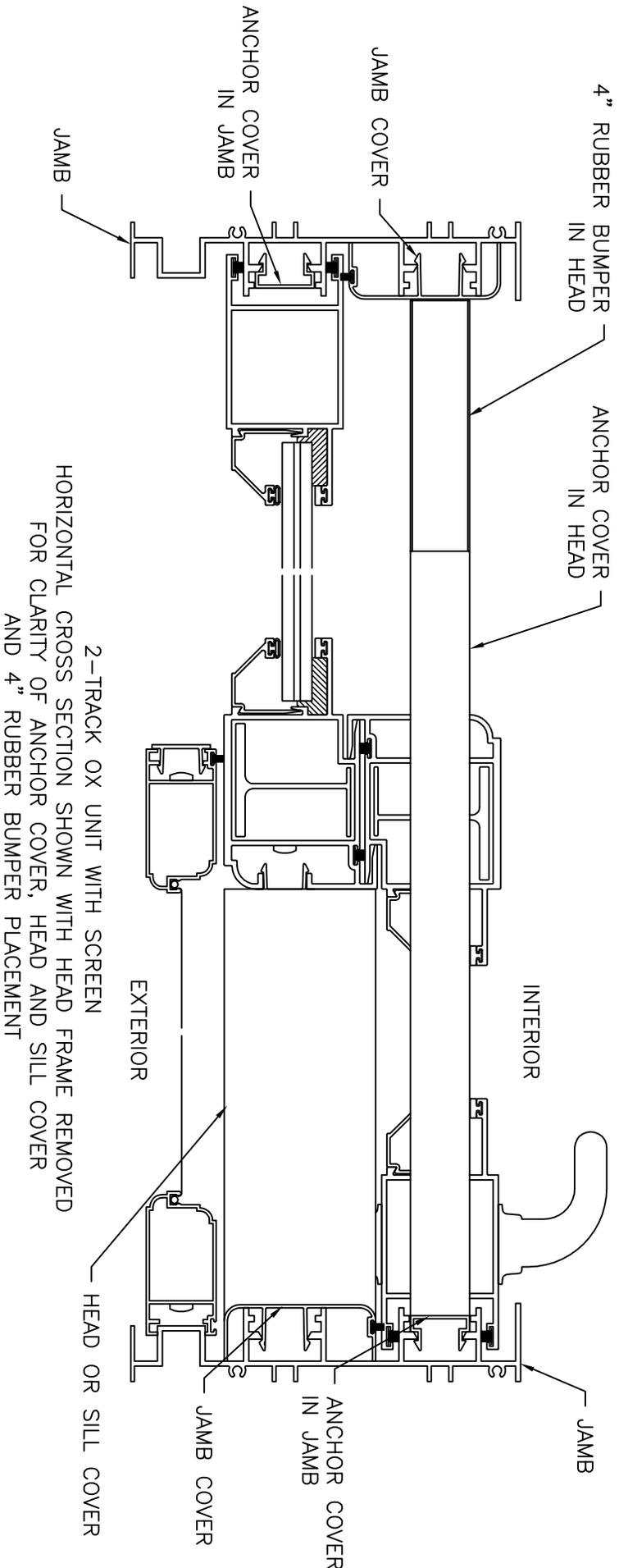
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A DIVISION OF
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FORT WALTERS, FLORIDA 39913
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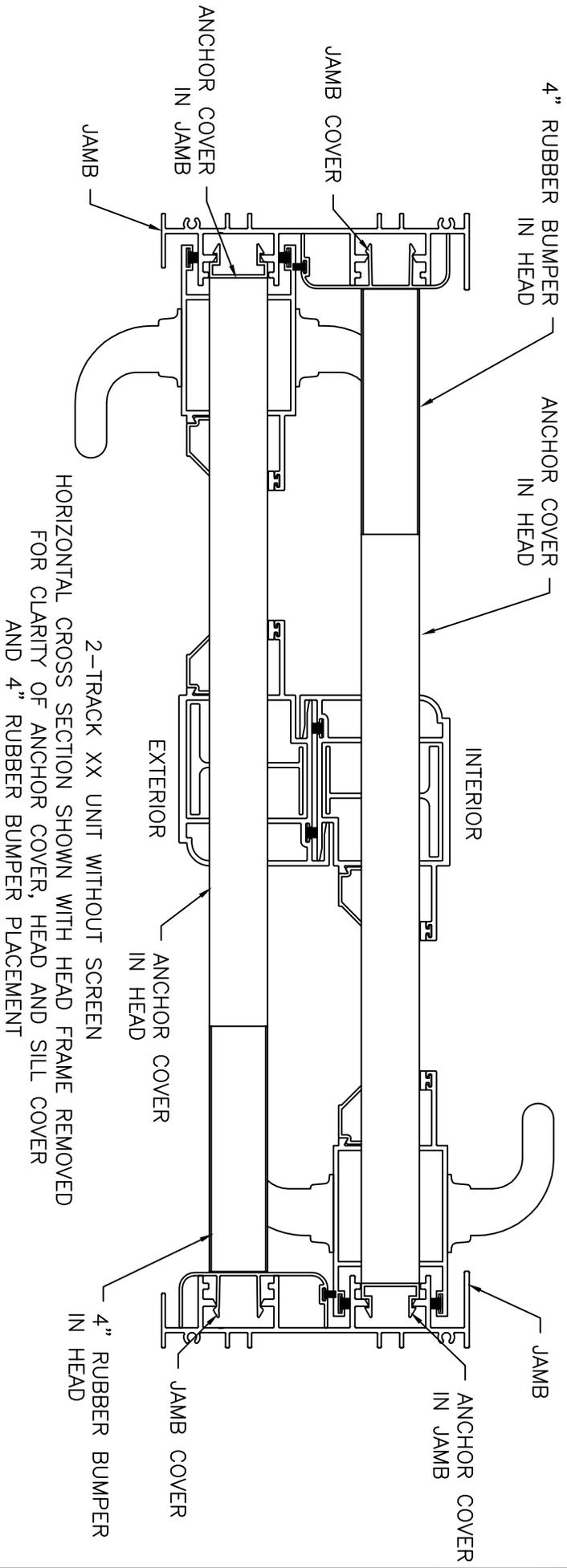
TITLE: FD-8100 ALUMINUM SLIDING GLASS DOOR
ASSEMBLY INSTRUCTIONS
2-TRACK VERTICAL CROSS SECTIONS
DATE: 03/11/13
DRAWN BY: TJH
SCALE: N.T.S.
PREPARED BY:

DRAWING NO: A-0035
SHEET: 2 OF 14
REV: -



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 <p>Eastern ARCHITECTURAL SYSTEMS ALUMINUM AND VINYL IMPACT WINDOWS AND DOORS</p>		<p>EASTERN ARCHITECTURAL SYSTEMS A DIVISION OF EASTERN METAL SUPPLY</p>	
<p>TITLE: FD-8100 ALUMINUM SLIDING GLASS DOOR ASSEMBLY INSTRUCTIONS 2-TRACK HORIZONTAL CROSS SECTION</p>		<p>10030 BAVARIA ROAD FORT MYERS, FLORIDA 33913 800-492-2204</p>	
DATE: 03/11/13	DRAWN BY: TJH	SCALE: N.T.S.	PREPARED BY:
DRAWING NO: A-0035	REV: -	SHEET: 3 OF 14	



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ALUMINUM AND VINYL
IMPACT WINDOWS AND DOORS

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EASTERN ARCHITECTURAL SYSTEMS
A DIVISION OF
EASTERN METAL SYPLY

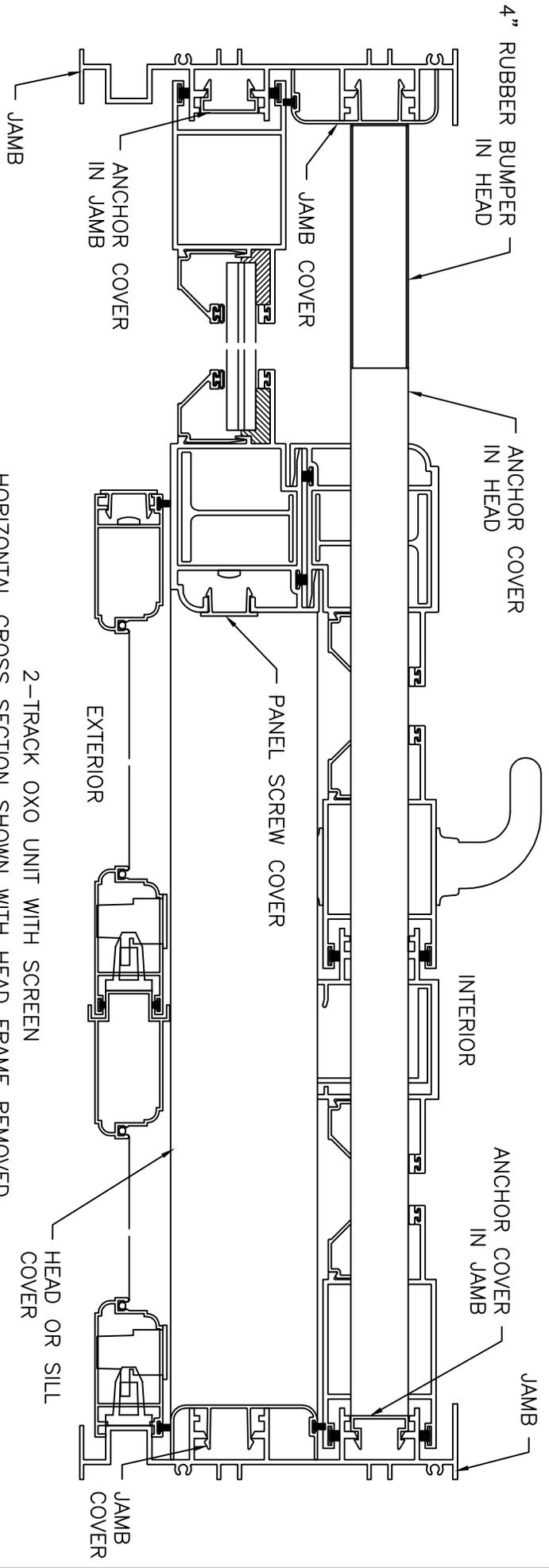
TITLE: FD-8100 ALUMINUM SLIDING GLASS DOOR
ASSEMBLY INSTRUCTIONS
2-TRACK HORIZONTAL CROSS SECTION

DATE: 03/11/13 DRAWN BY: TJH

DRAWING NO: A-0035 SCALE: N.T.S.

SHEET: 4 OF 14 REV: -

PREPARED BY:



HORIZONTAL CROSS SECTION SHOWN WITH HEAD FRAME REMOVED
FOR CLARITY OF ANCHOR COVER, HEAD AND SILL COVER
AND 4" RUBBER BUMPER PLACEMENT

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BY	DATE	DESCRIPTION	REV

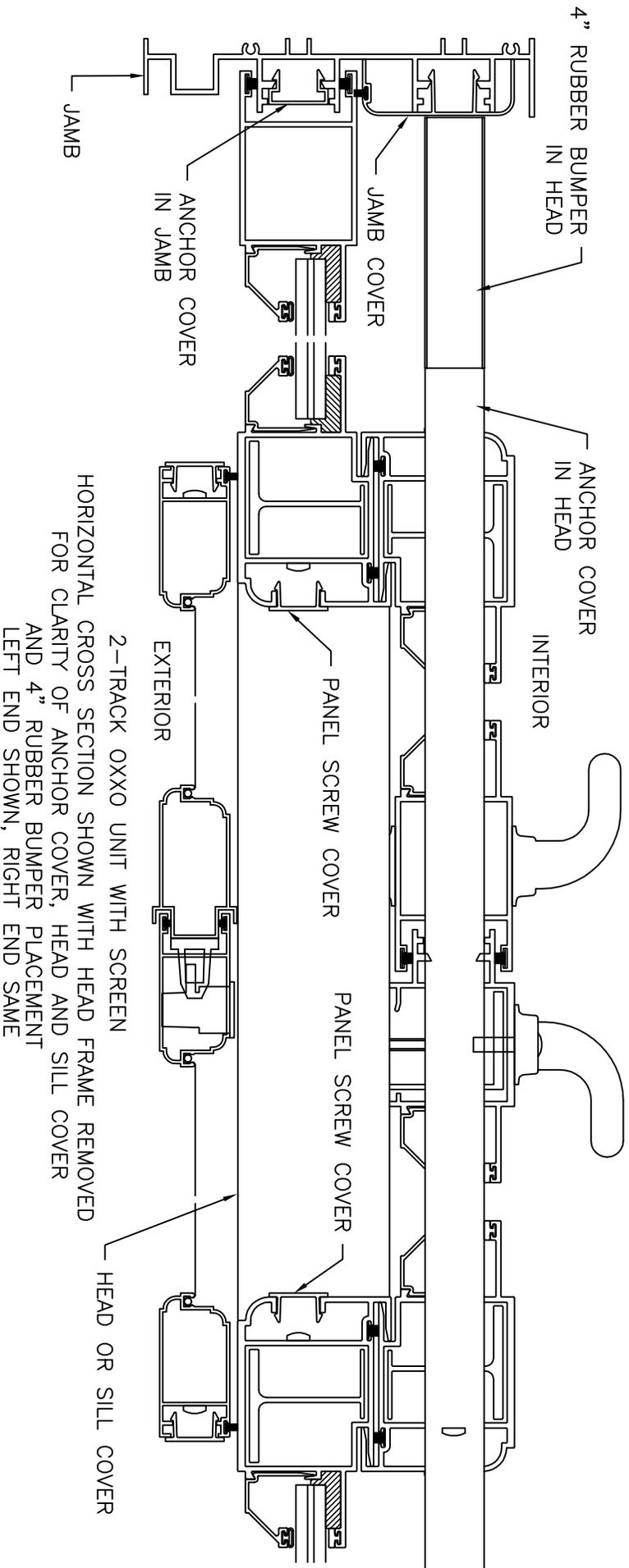
Eastern
ARCHITECTURAL SYSTEMS
ALUMINUM AND VINYL
IMPACT WINDOWS AND DOORS

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FORT WALTERS, FLORIDA 32913
800-432-2204

EASTERN ARCHITECTURAL SYSTEMS
A DIVISION OF
EASTERN METAL SYPLY

TITLE: FD-8100 ALUMINUM SLIDING GLASS DOOR
ASSEMBLY INSTRUCTIONS
2-TRACK HORIZONTAL CROSS SECTION

DATE: 03/11/13
DRAWN BY: TJH
SCALE: N.T.S.
SHEET: 5 OF 14
PREPARED BY:



2-TRACK OXO UNIT WITH SCREEN
 HORIZONTAL CROSS SECTION SHOWN WITH HEAD FRAME REMOVED
 FOR CLARITY OF ANCHOR COVER, HEAD AND SILL COVER
 AND 4" RUBBER BUMPER PLACEMENT
 LEFT END SHOWN, RIGHT END SAME

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EASTERN ARCHITECTURAL SYSTEMS
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10030 BAVARIA ROAD
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 800-432-2204

TITLE: FD-8100 ALUMINUM SLIDING GLASS DOOR
 ASSEMBLY INSTRUCTIONS
 2-TRACK HORIZONTAL CROSS SECTION

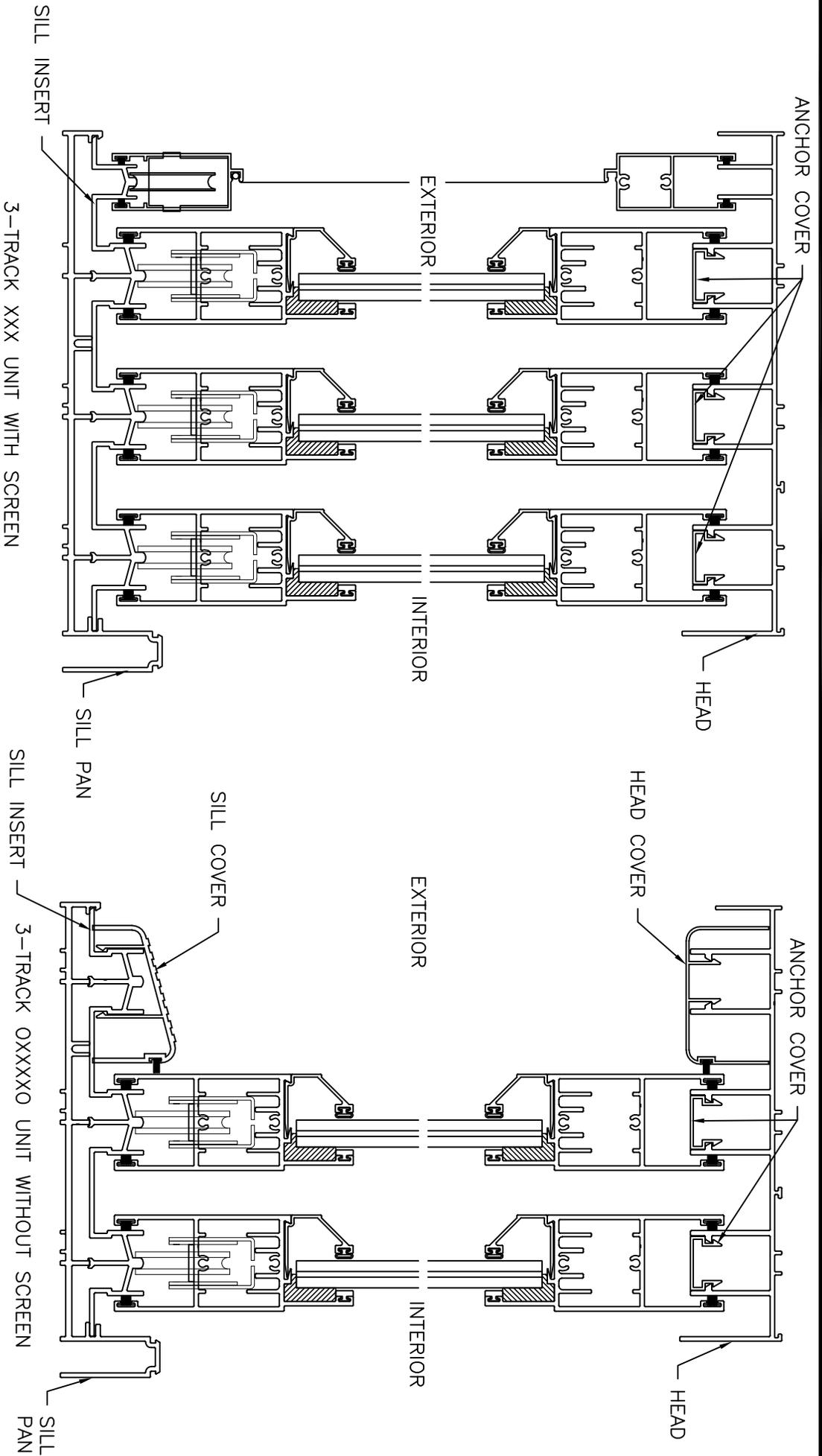
DATE: 03/11/13
 DRAWN BY: TJH

SCALE: N.T.S.

PREPARED BY:

REVISIONS			
BY	DATE	DESCRIPTION	REV

SHEET: 6 OF 14



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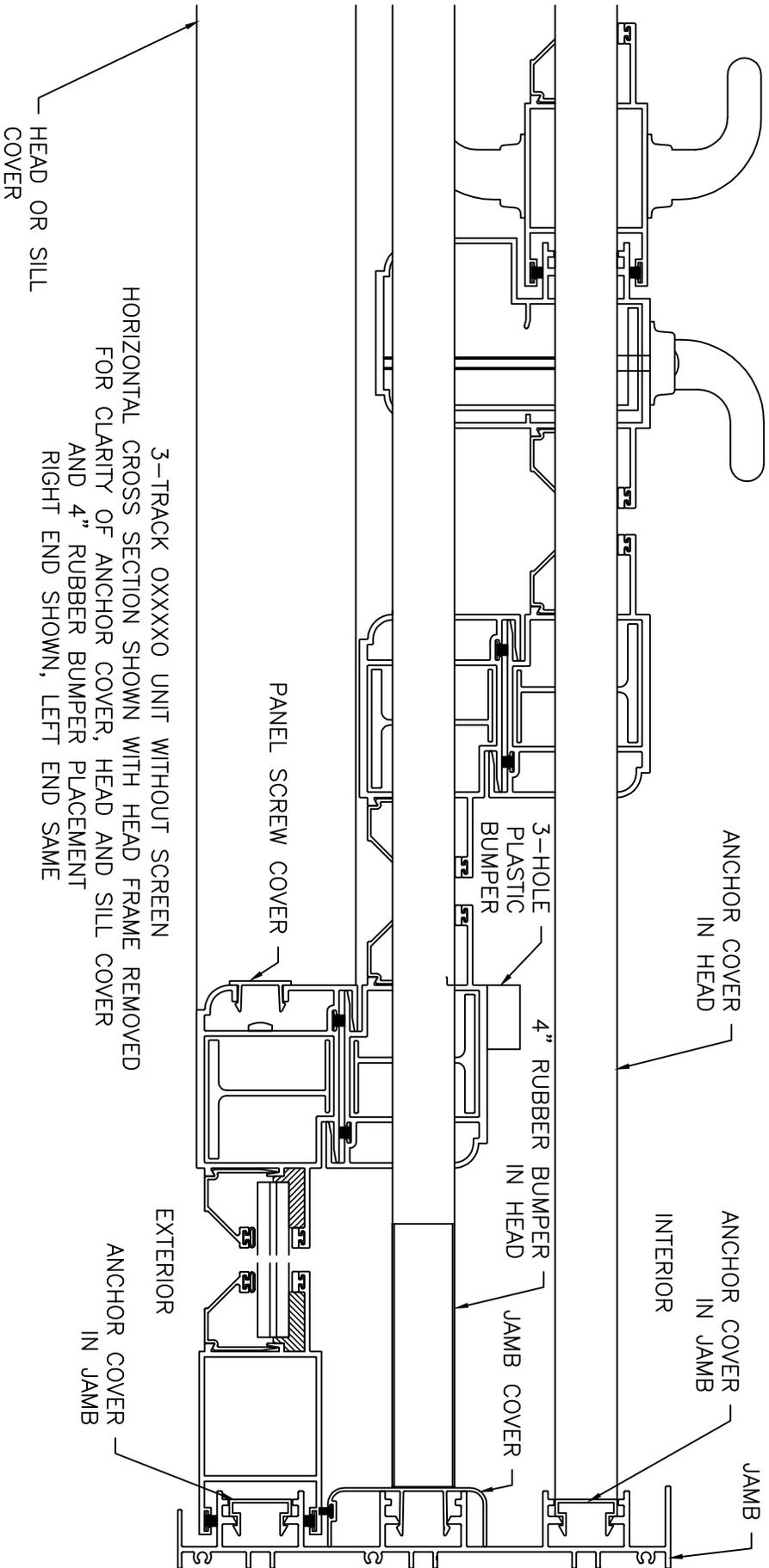
Eastern
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EASTERN ARCHITECTURAL SYSTEMS
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 10030 BAVARIA ROAD
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TITLE: FD-8100 ALUMINUM SLIDING GLASS DOOR
 ASSEMBLY INSTRUCTIONS
 3-TRACK VERTICAL CROSS SECTIONS

DATE: 03/11/13
 DRAWN BY: TJH
 SCALE: N.T.S.
 DRAWING NO: A-0035
 SHEET: 7 OF 14
 REV: -

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 IMPACT WINDOWS AND DOORS

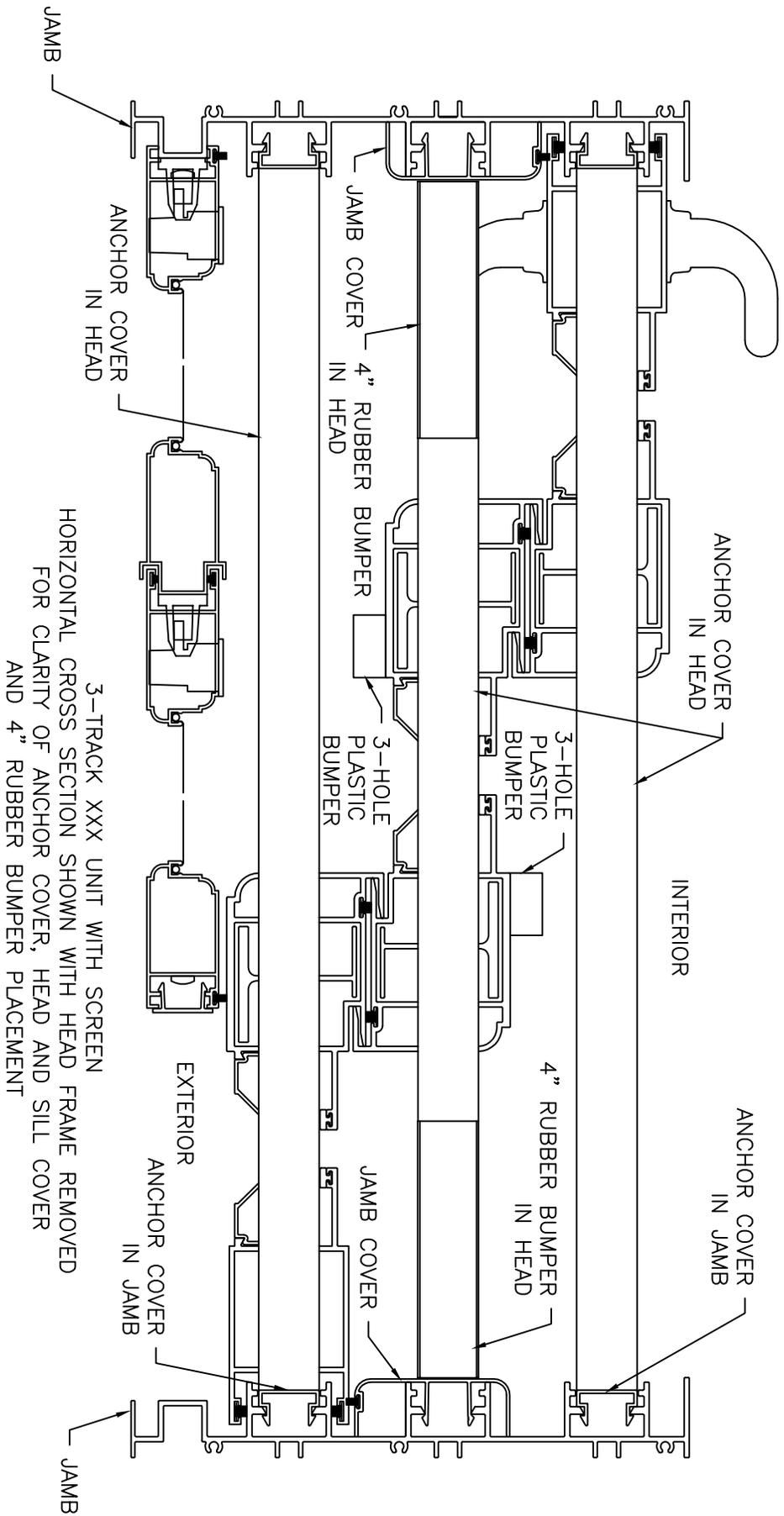
EASTERN ARCHITECTURAL SYSTEMS
 A DIVISION OF
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10030 BAVARIA ROAD
 FORT MYERS, FLORIDA 33913
 800-432-2204

TITLE: FD-8100 ALUMINUM SLIDING GLASS DOOR ASSEMBLY INSTRUCTIONS
 3-TRACK HORIZONTAL CROSS SECTION

DATE: 03/11/13 DRAWN BY: TJH
 SCALE: N.T.S.
 SHEET: 8 OF 14 REV: -

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EASTERN ARCHITECTURAL SYSTEMS
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EASTERN METAL SUPPLY

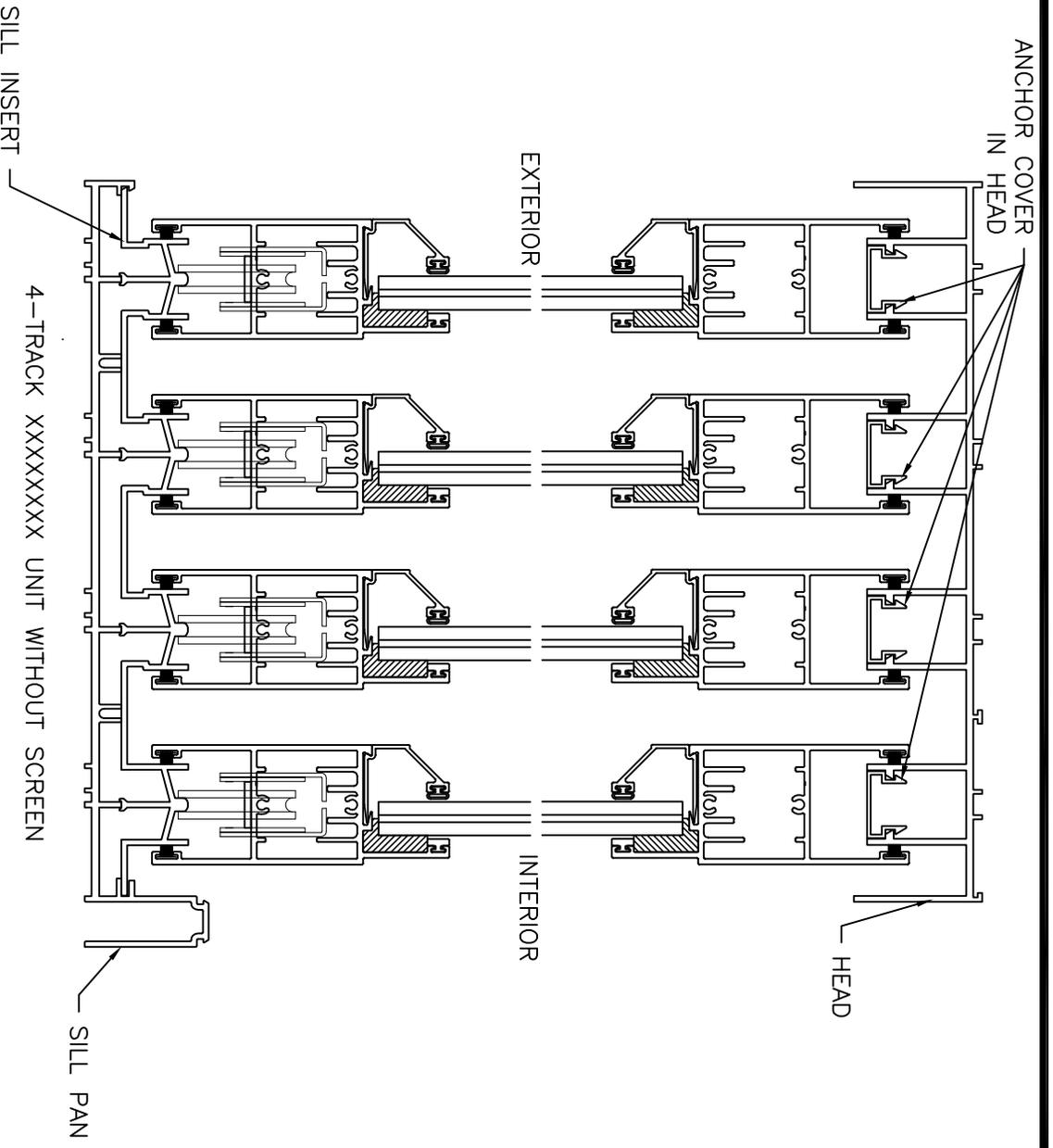
TITLE: FD-8100 ALUMINUM SLIDING GLASS DOOR
ASSEMBLY INSTRUCTIONS
3-TRACK HORIZONTAL CROSS SECTION

DATE: 03/11/13 DRAWN BY: TJH

DRAWING NO: A-0035 SCALE: N.T.S.

SHEET: 9 OF 14 REV: -

PREPARED BY:



REVISIONS

BY	DATE	DESCRIPTION	REV

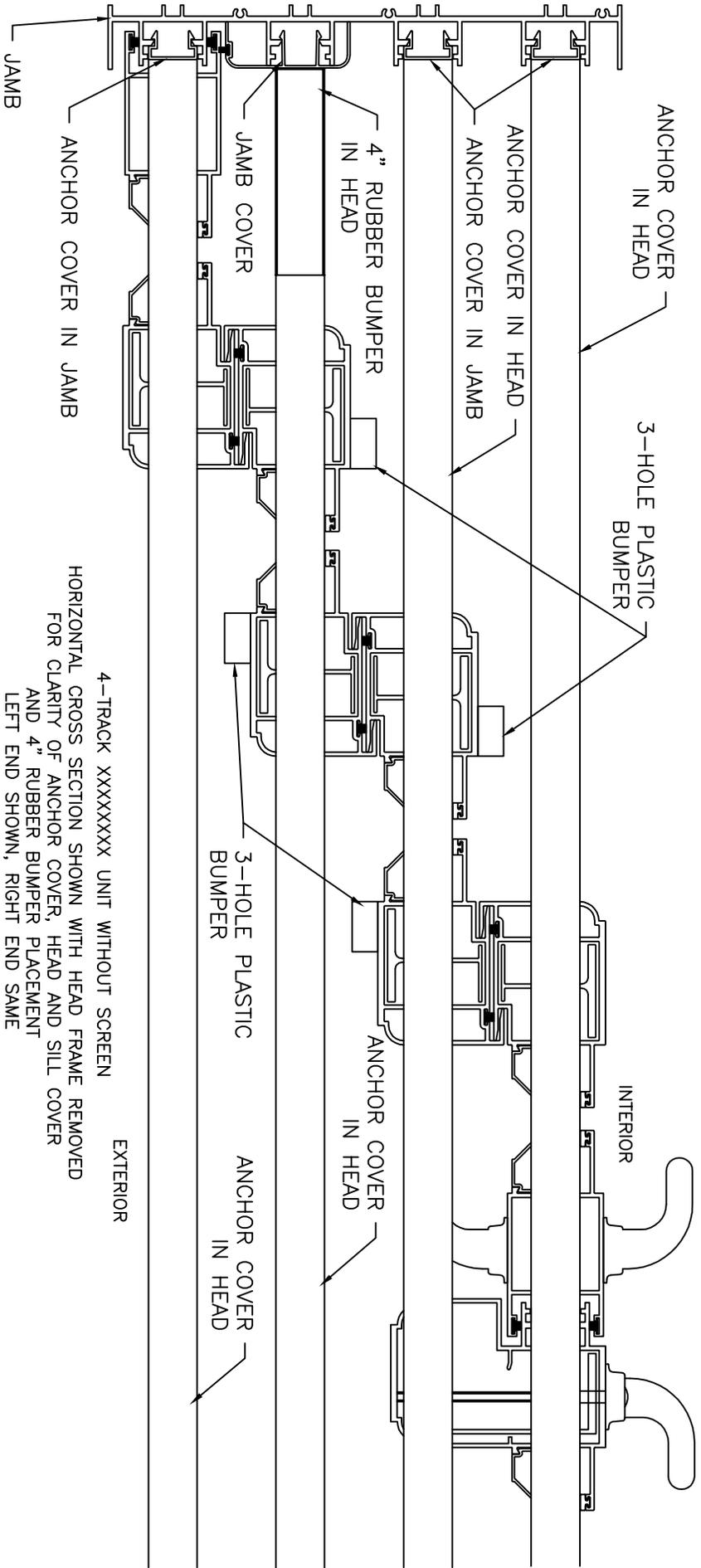


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TITLE: FD-8100 ALUMINUM SLIDING GLASS DOOR
 ASSEMBLY INSTRUCTIONS
 4-TRACK VERTICAL CROSS SECTION

DATE: 03/11/13
 DRAWING NO: A-0035
 SHEET: 10 OF 14

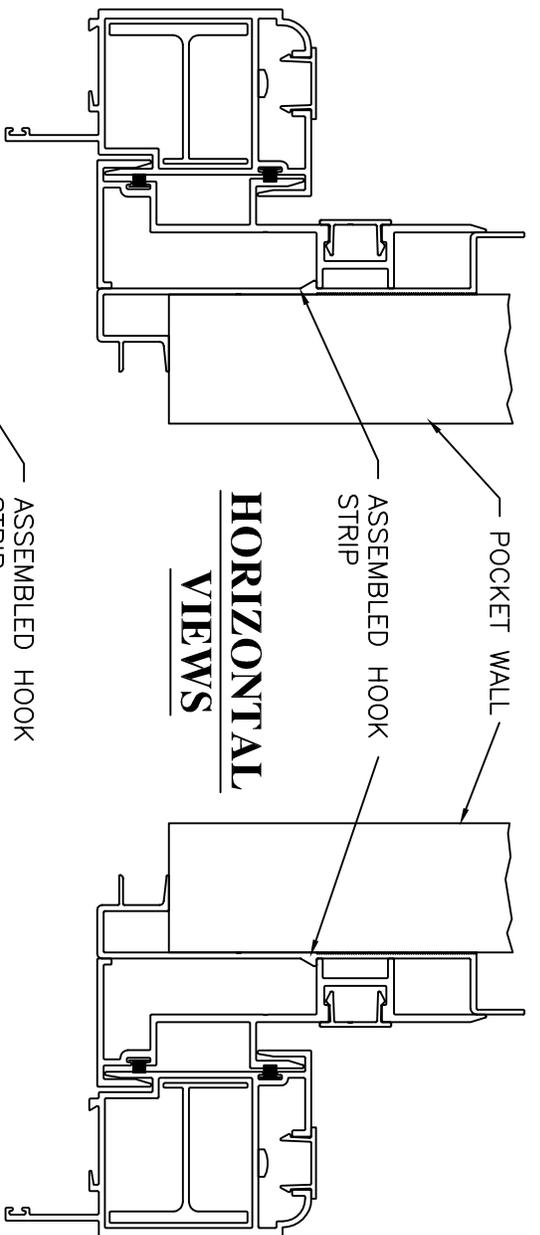
DRAWN BY: TJH
 SCALE: N.T.S.
 REV: -
 PREPARED BY:



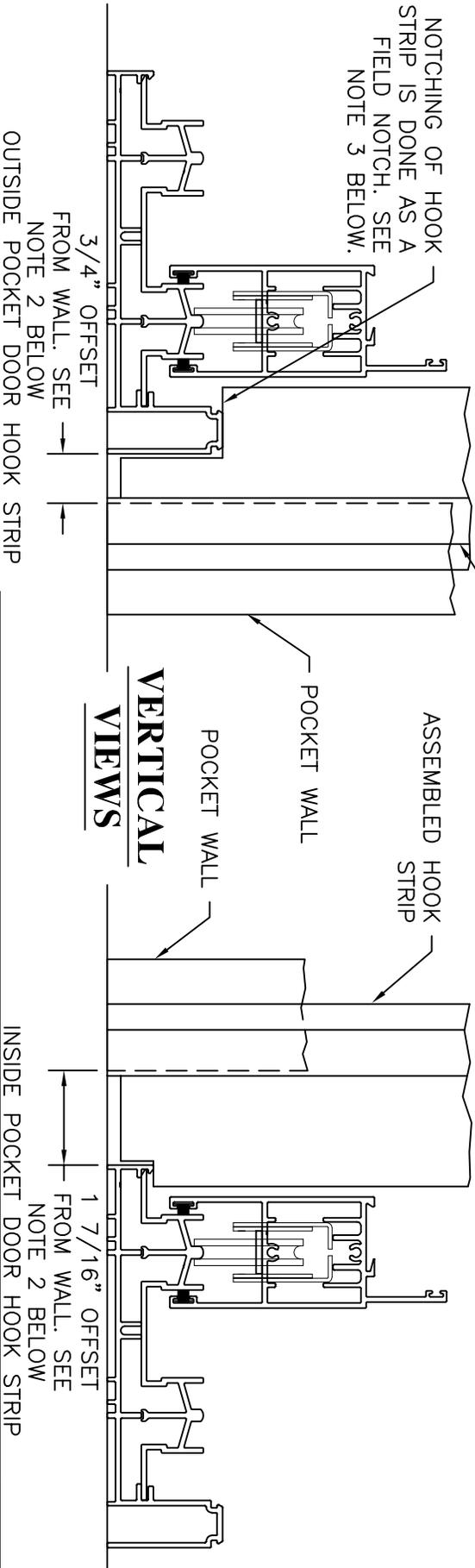
4-TRACK XXXXXXXX UNIT WITHOUT SCREEN
 HORIZONTAL CROSS SECTION SHOWN WITH HEAD FRAME REMOVED
 FOR CLARITY OF ANCHOR COVER, HEAD AND SILL COVER
 AND 4" RUBBER BUMPER PLACEMENT
 LEFT END SHOWN, RIGHT END SAME

REVISIONS			
BY	DATE	DESCRIPTION	REV

 <p>Eastern ARCHITECTURAL SYSTEMS ALUMINUM AND VINYL IMPACT WINDOWS AND DOORS</p>		EASTERN ARCHITECTURAL SYSTEMS A DIVISION OF EASTERN METAL SYPLY 10090 BAVARIA ROAD FORT MYERS, FLORIDA 33913 800-492-2204	
TITLE: FD-8100 ALUMINUM SLIDING GLASS DOOR ASSEMBLY INSTRUCTIONS 4-TRACK HORIZONTAL CROSS SECTION		PREPARED BY:	
DATE: 03/11/13 DRAWING NO: A-0035		DRAWN BY: TJH	
SHEET: 11 OF 14		SCALE: N.T.S.	
REV:		REV:	



NOTCHING OF HOOK STRIP IS DONE AS A FIELD NOTCH. SEE NOTE 3 BELOW.



- NOTES:
1. 2-TRACK UNIT SHOWN, 3-TRACK AND 4-TRACK UNITS ARE SIMILAR.
 2. OFFSET DIMENSION SHOWN ABOVE IS WITHOUT ANY SHIM SPACE. IF RECEIVER WAS SHIMMED OUT ADD THE SHIM THICKNESS TO THE OFFSET DIMENSION SHOWN FOR CORRECT OFFSET OF SILL PAN TO POCKET WALL.
 3. NOTCH HOOK STRIP TO FIT OVER AND AROUND SILL RISER. IF AN ADD ON RISER IS REQUIRED ADD THAT HEIGHT TO THE NOTCH HEIGHT.

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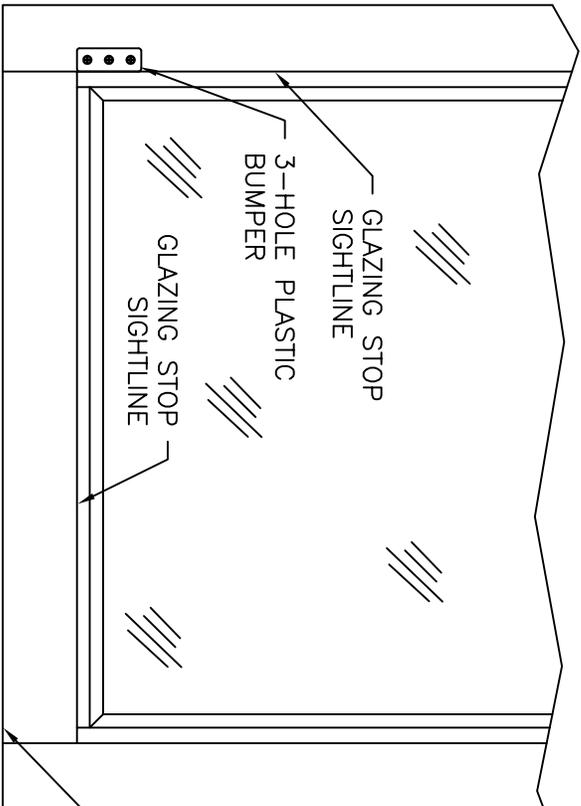
Eastern
ARCHITECTURAL SYSTEMS
ALUMINUM AND VINYL
IMPACT WINDOWS AND DOORS

EASTERN ARCHITECTURAL SYSTEMS
A DIVISION OF
EASTERN METAL SUPPLY
10030 BAVARIA ROAD
FORT MYERS, FLORIDA 33913
800-432-2204

TITLE: FD-8100 ALUMINUM SLIDING GLASS DOOR
ASSEMBLY INSTRUCTIONS
POCKET WALL, SILL PAN AND HOOK STRIP DETAILS

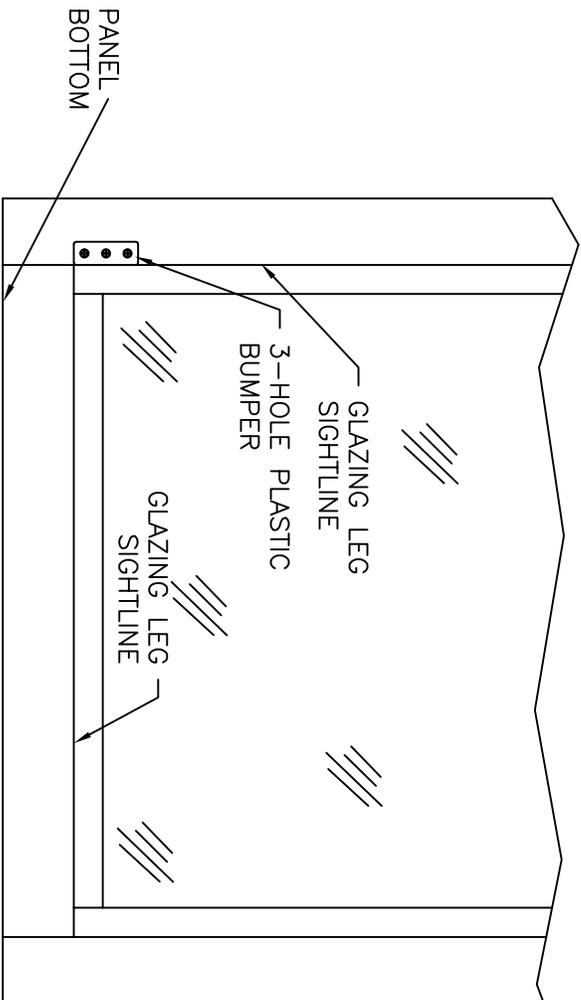
DATE: 03/11/13
DRAWN BY: TJH
DRAWING NO: A-0035
SCALE: N.T.S.
SHEET: 12 OF 14
REV: -

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**3-HOLE PLASTIC BUMPER WHEN
INSTALLED ON THE EXTERIOR
FACE OF THE PANELS**

ALIGN THE 3-HOLE PLASTIC BUMPER TO THE SIGHTLINES CREATED BY THE GLAZING STOP, BOTH VERTICALLY AND HORIZONTALLY.



**3-HOLE PLASTIC BUMPER WHEN
INSTALLED ON THE INTERIOR
FACE OF THE PANELS**

ALIGN THE 3-HOLE PLASTIC BUMPER TO THE SIGHTLINES CREATED BY THE FIXED GLAZING LEG, BOTH VERTICALLY AND HORIZONTALLY.

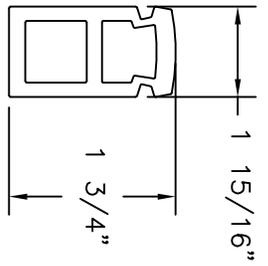
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BY	DATE	DESCRIPTION	REV



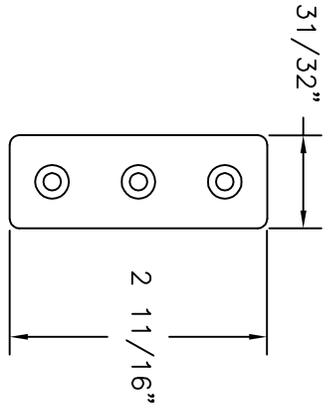
EASTERN ARCHITECTURAL SYSTEMS
A DIVISION OF
EASTERN METAL SUPPLY
10030 BAVARIA ROAD
FORT WALTERS, FLORIDA 32033
800-432-2204

TITLE: FD-8100 ALUMINUM SLIDING GLASS DOOR
ASSEMBLY INSTRUCTIONS
3-HOLE PLASTIC BUMPER PLACEMENT

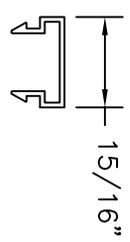
DATE: 03/11/13 DRAWN BY: TJH
DRAWING NO: A-0035 SCALE: N.T.S.
SHEET: 13 OF 14 REV: -
PREPARED BY:



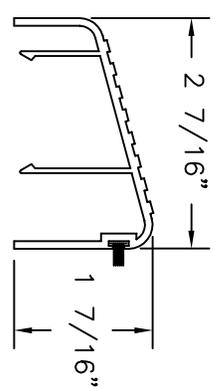
4" RUBBER BUMPER



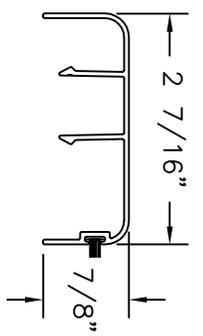
3-HOLE PLASTIC BUMPER



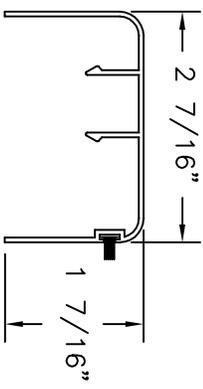
ANCHOR COVER



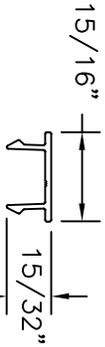
SILL COVER



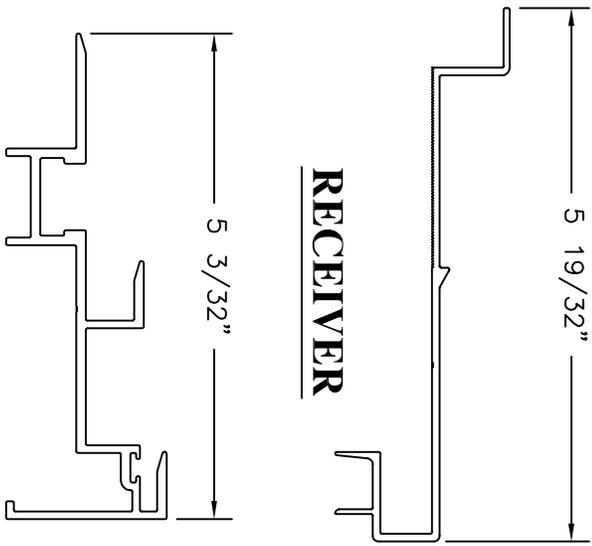
JAMB COVER



HEAD COVER

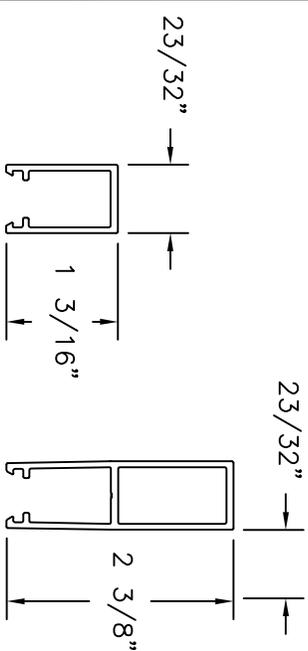


PANEL SCREW COVER



RECEIVER

HOOK STRIP



SILL RISER

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IMPACT WINDOWS AND DOORS

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FORT WALTERS, FLORIDA 32913
800-432-2204

TITLE: FD-8100 ALUMINUM SLIDING GLASS DOOR ASSEMBLY INSTRUCTIONS COMPONENTS
DATE: 03/11/13 DRAWN BY: TJH
SCALE: N.T.S.
PREPARED BY:

DRAWING NO: A-0035
SHEET: 14 OF 14