

# **NECAL Corporation**

1326 South Water Street, Sparta, WI 54656 608.269.3000, www.necal.com

## Technical Data Sheet

## **NECAL 8196-11W** PRESSURE SENSITIVE ADHESIVE

## DESCRIPTION

**NECAL 8196-11W** is a supported film of pressure sensitive adhesive displaying high performance bond characteristics as well as outstanding initial tack.

# **FEATURES**

**NECAL 8196-11W** will adhere to many substrates.

## PHYSICAL PROPERTIES

Composition: Acrylic

Release Liner: Available with P, W, H, J, VF, P1, or W1 liners

Thickness: 11 mils (total)

Scrim: 7 mil white vapor coated polyester

Adhesion: (1) 230 - 250 oz. /in.

Tensile: (2) 133 p.s.i. Shear Adhesion: (3) 7 days +

Temperature Range: Application: 50°F. Minimum

Service: -20°F. Minimum

Short Term (minutes/hours): 400F Long Term (days/weeks): 300F

(1) PSTC-1

- (2) Polyester to SS (1 sq.in.)
- (3) 1000 grams/sq.in. (polyester to SS)

# **BONDING INSTRUCTIONS**

Remove the release liner and apply to a clean, dry substrate. Use firm pressure to obtain maximum contact. Increasing application force will optimize bond strength to surface.

## STORAGE DATA

The shelf life of this material is at least two years when stored in a cool, dry place.

#### **NOTICE**

The information shown here represents typical values, which may vary with each application. The values are not intended to be a performance guarantee. Users should determine, prior to use, the suitability of this material for their application.