



NECAL Corporation

1326 South Water Street, Sparta, WI 54656
608.269.3000, www.necal.com

Technical Data Sheet

NECAL 8908 PRESSURE SENSITIVE ADHESIVE

DESCRIPTION

NECAL 8908 is a supported film of pressure sensitive adhesive displaying high tack and good creep resistance.

FEATURES

NECAL 8908 will adhere to many substrates. NECAL 8908's thickness gives good conformability to rough or uneven surfaces (i.e. mold marks, etc.).

PHYSICAL PROPERTIES

Composition:	Acrylic
Release Liner:	Available with P, W, H, J, VF, P1, or W1 liners
Thickness:	4.0 mil (total)
Scrim:	Non-woven polyester 2.0 mils thick
Adhesion: (1)	320-350 oz. /in.
Tensile: (2)	180 p.s.i.
Shear Adhesion: (3)	7 days +
Temperature Range:	Application: 50°F. Minimum Service: -40°F. Minimum 195°F. Maximum

- (1) PSTC-1
- (2) Polyester to SS (1 sq.in.)
- (3) 1000 grams/sq.in. (polyester to SS)

BONDING INSTRUCTIONS

Remove the release liner and apply to a clean, dry substrate. Use firm pressure to obtain maximum contact. Increasing application force will optimize bond strength to surface.

STORAGE DATA

The shelf life of this material is at least two years when stored in a cool, dry place.

NOTICE

The information shown here represents typical values, which may vary with each application. The values are not intended to be a performance guarantee. Users should determine, prior to use, the suitability of this material for their application.