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Technical Data Sheet

NECAL 9374 WHITE PRESSURE SENSITIVE ADHESIVE

DESCRIPTION

NECAL 9374 is an unsupported film of pressure sensitive white adhesive displaying excellent bond characteristics and good initial tack.

FEATURES

NECAL 9374 will adhere to many substrates including aluminum, brass, steel, glass, enamels and plastics such as polystyrene, ABS, and acrylic. Because of its thickness **NECAL 9374** is recommended for use on rough surfaces.

PHYSICAL PROPERTIES

Composition:	Acrylic
Release Liner:	Available with P, W, H, J, VF, P1, or W1 liners
Thickness:	4.0 mils (total)
Adhesion: (1)	Initial: 200 - 225 oz./in.
Tensile: (2)	180 p.s.i.
Shear Adhesion: (3)	7 days +
Temperature Range:	Application: 50°F. Minimum
	Service: -40°F. Minimum
	300°F Maximum

(1) PSTC-1
(2) Polyester to SS (1 sq.in.)
(3) 1000 grams/sq.in. (polyester to SS)

BONDING INSTRUCTIONS

Remove the release liner and apply to a clean, dry substrate. Use firm pressure to obtain maximum contact. Increasing application force will optimize bond strength to surface.

STORAGE DATA

The shelf life of this material is at least two years when stored in a cool, dry place.

NOTICE

The information shown here represents typical values, which may vary with each application. The values are not intended to be a performance guarantee. Users should determine, prior to use, the suitability of this material for their application.

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