



NECAL Corporation

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Technical Data Sheet

NECAL **B002-3220** REMOVABLE PRESSURE SENSITIVE ADHESIVE PROTECTIVE FACE MASK

DESCRIPTION

B002-3220 is an unsupported film of removable pressure sensitive adhesive which displays good tack and adhesion but is easily removed.

PHYSICAL PROPERTIES

Adhesive:	Acrylic
Carrier:	1.0 mil polyester
Adhesive Thickness:	1.0 mil
Adhesion:	10-20 oz./in.
Temperature Range:	Application: 50°F. Minimum Service: 0°F. Minimum 120°F. Maximum

BONDING INSTRUCTIONS

Apply mask to clean, dry substrate. Use firm pressure to obtain maximum contact. Use of air, hydraulic or mechanical bonding press is recommended with pressure of 40-60 p.s.i. with dwell time of 2-5 seconds.

STORAGE DATA

The shelf life of this material is at least one year when stored in a cool, dry place.

NOTICE

The information shown here represents typical values, which will vary with each application. The values are not intended to be a performance guarantee. Users should determine, prior to use, the suitability of this material for their application.

**YOU MAY CONTACT NECAL CORPORATION ADHESIVES DIVISION
FOR SAMPLES OR ADDITIONAL INFORMATION**

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