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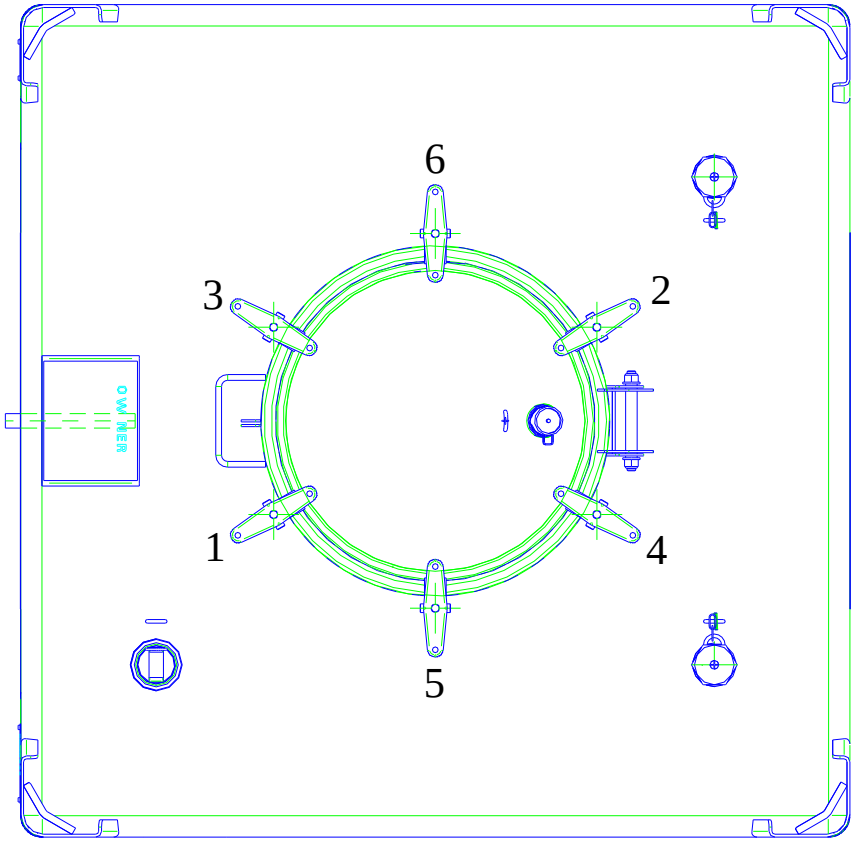
Metercube IBC Manlid Swing Bolt Tightening Procedure

1. Ensure manlid is positioned centrally over the neckring
2. Tighten swingbolts in number order as shown in the sketch below to a torque setting of 15Nm
3. Repeat operation 2 at intervals of 10 minutes until when revisiting the swing bolts click off immediately at 15Nm
4. After a further 10 minutes finally tighten to a torque setting of 20Nm in number sequence as shown below