The world moves on outside the walls of your Finnleo sauna. But within, a gentle yet persistent heat makes its way to your core. The day’s stresses melt away as you let yourself go in the wash of comfort. There are no distractions. You can think, feel, be yourself once again.

These walls represent the finest quality construction and European design. This sauna looks as good as it feels. In here, inspired aesthetics and engineering quietly combine to offer welcome refuge. A genuinely simple pleasure you are free to enjoy time and time again.
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DESIGN

True to our roots, Finnleo invests heavily in ensuring the Scandinavian design aesthetic and overall sauna experience is reflected in all our products. Finnleo’s “Tonttu” series of sauna heaters and interior solutions, for instance, were developed in collaboration with world renowned industrial designers Ristomatti Ratia and Esa Vapaavuori.

The Saunatonttu heater revolutionized possibilities for interior sauna design, allowing innovations such as raised platforms with the heater rising through them to benches wrapped around the heater. The Tonttu heater series is characterized by its adherence to the uncluttered feel, freshness and casual elegance of Scandinavian design.

The collaboration has also led to stunning interior solutions never before seen in traditional saunas. Their aesthetic purity and clean lines epitomize the highest standards of Scandinavian design, enhancing the pure sauna experience. The new interiors have completely changed the way saunas look and how they can be used and enjoyed.

QUALITY

When you choose Finnleo, you are ensuring only the very highest level of commitment to quality will become part of your home. We work on the principle that quality is important to even the smallest detail. This is your assurance that only the best materials, design and production processes are used in creating your pure sauna experience.

As a Saunatec company, Finnleo has the largest and most advanced sauna and heater manufacturing plants in the world. In addition, we have the most extensive research and development program of any sauna manufacturer — to provide you with products that are innovative, yet true to the genuine traditions of sauna and bathing.

All Designer, Sisu, Outdoor, Patio and Custom Cut sauna rooms are proudly manufactured in the USA.

BETTER LIVING THE FINNLEO WAY

Finnleo is Saunatec, the largest sauna and steam bath company in the world, with a history dating back to 1919 when the company was established in Wyborg, Finland. The Finnleo experience is as genuine as it gets, because our saunas are designed to deliver the same simple, uncomplicated pleasure people have been enjoying for thousands of years. There is the solid comfort knowing we use responsibly-sourced wood from northern forests. Our heating engineering is based on tried and true principles of our authentic Finnish roots. We call it pure sauna, and with Finnleo you can enjoy it in the comfort of your own home as often as you like.
PRODUCT RANGE

Finnleo® is the market leader and has the most complete line of traditional and infrared saunas. From entry level portable saunas, to deluxe saunas with custom lighting, custom benching and multiple wood choices and styles, Finnleo® has a solution for every taste and budget.

Finnleo design and quality is evident throughout our product lines. We are proud to be able to offer the widest range of exclusive features and options, letting you style the interior and exterior to suit your home and decor. What’s more, help with planning, sales, installation and service are simply a phone call away. With Finnleo, it is easy to shape a pure sauna experience that is exactly right for you.

RELAX

Modern living is complicated. We have had to become experts in time and stress management. Our work is more demanding, our home and life responsibilities more challenging than any previous generation.

At Finnleo, we believe this only makes the case for owning a sauna—and taking advantage of its purifying comfort daily—even more important.

A few minutes of deep, soothing heat melts away the day’s stresses. We emerge relaxed, revived and ready for whatever the day may bring.

In here, we can share a few precious moments with those closest to us. Let conversation flow freely. Or simply give ourselves a chance to breathe, to slow down and reflect, to help ourselves be better by feeling better.

BENEFITS

Saunas relieve stress. The heat from the sauna stimulates the release of endorphins. Endorphins are the body’s all-natural “feel good” chemical, and their release provides a truly wonderful “after sauna glow.”

Saunas relax muscles and soothe aches. Heat-stimulated endorphins can have a tranquilizing effect, minimizing muscle pain and soreness. Heat also increases blood flow, speeding up the body’s natural healing process.

Saunas flush toxins. Deep sweating in a sauna can help reduce levels of lead, copper, zinc, nickel, mercury and chemical-related toxins commonly absorbed just from interacting with our daily environments.

Saunas cleanse skin. When the body sweats, skin is cleansed and dead skin cells are replaced—keeping your skin in good working condition.

Saunas can help you sleep better. Research shows the slow, waning effect of declining endorphins after a sauna can facilitate sleep.

Saunas improve cardiovascular performance. As core body temperature rises, cardiac output increases. When we cool off again, the heart rate drops, giving our hearts a healthy workout that improves performance and helps the body’s regulatory system.

Discover more healthy benefits of the Finnleo pure sauna experience at http://www.finnleo.com

HEALTH

Much has been made of the health benefits of sauna bathing. With good reason. Physically, nothing is more reinvigorating than a deep, healthy sweat every day.

Tension fades. Muscles unwind. Toxins are flushed from your body. You get a cardiovascular workout as blood vessels dilate and your heart rate increases, burning calories. Natural chemicals are released—endorphins—reducing mental stress, soothing sore muscles and joints, and inducing a deeper sleep. Skin is cleansed of bacteria, and dead cells are replaced—leaving you with a soft, glowing appearance.

A few minutes a day is all it takes to look and feel better. The body’s response to gentle, persistent heat is well-documented and proven. Which is why more and more doctors are recommending its purifying benefits.
INVITING BY DESIGN

Deco interiors seduce not only by their look and feel, but by their flexibility and ease of maintenance. Available for any sauna room 5’ x 6’ or larger, Deco benches and wall finishes come in your choice of Nordic White Spruce/Abachi, Canadian Hemlock/Abachi, or Western Red Cedar.

Benches were designed to provide you with as many interior placement options as possible. Smart features include interchangeable, furniture-quality sections that can be adapted for sitting or lying in the upper benches, and a wall-to-wall middle platform with a liftable section for easy cleaning underneath.

DECO

Deco takes the art of interior sauna design to new heights. Conceived by acclaimed Finnish designer Esa Vapaavuori, Deco’s inviting aesthetics and intelligent comfort can be formatted to almost any sauna room layout. Clean, fresh and smart, Deco is a marriage of tradition and innovation you will look forward to taking comfort in daily.

THE INTERIOR SYSTEMS INCLUDE DECO DESIGN DETAILS SUCH AS

- Furniture quality benches on a wall-to-wall platform
- Moveable/bench sections to create maximum flexibility for sitting or lying down
- Middle platform section tilts up for easy cleaning of floor
- Optional fiber optic lighting system integrated into the custom backrests and water bowl
- Optional Deco glass water bowl with faucet
- Available in a wide range of Finnleo Saunas, including modular sauna rooms and Custom Cut Sauna rooms
- Bench layout/design can be customized to fit desires of the end-user
- Available in NordicWhite Spruce/Abachi (standard), Canadian Hemlock/Abachi, or Western Red Cedar

For maximum comfort and visual appeal, Deco includes custom back rests for both side and back walls. And while Deco was purpose-designed for Tonttu heaters, you can still choose other Finnleo wall or floor heaters if you prefer.

Deco is also open to additional personal touches, such as options for a subtle fiber optic lighting system integrated into backrests and water bowl, or an elegant Italian blue glass Deco bowl/sink with spigot.
THE ONLY LIMIT IS YOUR IMAGINATION
Choose from deluxe interior and exterior upgrades such as all-glass front saunas, Deco interior systems, Sunburst interiors, exclusive European sauna wood species, luxurious contrasting wood colors, curved glass doors and windows, in-sauna entertainment centers with DVD/TV and sound systems, user-friendly digital controls, heater designs….

These are just some of your options. These and others shown throughout this catalog are available for most Finnleo traditional saunas. And thanks to our custom manufacturing capabilities, no idea you have is too big or too small to explore—simply contact us and we’ll be happy to help make your dream sauna come true.

INTERIOR AND EXTERIOR SOLUTIONS
One size definitely does not fit all at Finnleo. We know your sauna is a personal retreat, and that the pure sauna experience is shaped in large part by the comfort and decor details you choose. That’s why Finnleo has a wide range of high quality options that let you design the exact right sauna for you.

SUNBURST INTERIOR
Contemporary European design and elegance are the hallmarks of the Finnleo Sunburst sauna interior. An option for any Finnleo sauna 6’ x 6’ or larger, this stunning interior is handcrafted from beautiful Abachi wood, and includes design features such as:

- Dramatic “sunburst” corner with wedge-shaped Abachi boards fanning out from the bench front to the back corner
- Curved bench fronts, curved bench skirts and curved backrests
- Low-voltage valance lighting with rounded profile on the valance
- Deluxe headrests (one per upper bench)

GRANDE INTERIOR
A special optional design in two styles (Classic Grande or V-Grande), this interior includes bench skirt, arched leg rest, custom backrests, light valance with low voltage lighting, and a deluxe heater guard.

All interior features are crafted from Abachi wood - beautiful, clear, light-colored, and a standard of excellence in Europe. Abachi is well-known for its resistance to the rigors of repeated heating and cooling, and for remaining comfortable to exposed skin despite the intense heat of the sauna.
Now you can enjoy all the benefits of pure sauna while watching TV or listening to your favorite music. The Finnleo Sauna Entertainment Center is a modern multimedia system designed for flawless performance within the unique climate of your sauna. Imagine watching the big game while enjoying the soothing, health-giving heat. Or slipping into an even deeper state of relaxation with your favorite band playing in the background.

The Finnleo Sauna Entertainment Center is a fully integrated system, tastefully designed to complement your sauna environment. Enjoy high quality resolution, surround sound and the ability to control everything without having to get up, using one credit card-sized remote control.

**ENTERTAINMENT CENTER FEATURES**
- 15" LCD Flat Screen Monitor
- DVD player—for DVD, VCD, CD, MP3
- AM/FM Stereo
- All audio equipment is protected for heat and moisture tolerance
- Heat resistant, weather resistant marine grade protective cover

**AT YOUR SERVICE**
Not sure where to begin planning for your own sauna design? Finnleo and its network of specialty Premium Dealers are ready to help with free design service, including 3D CAD renderings. Visit your local dealer, call Finnleo at 1-800-346-6536, or visit our website www.finnleo.com to learn more about interior and exterior options, as well as our full sauna line.
TRADITIONAL SAUNAS
LOOKING GOOD MADE EASY

Finnleo’s Designer Series are the most luxurious saunas available in North America. Loaded with upgrades, Designer saunas offer unequalled choice in aesthetics, function, quality and convenience, making the decision to enhance your home with a personal wellness center even easier.

Designer saunas are crafted from the finest Scandinavian whitewoods to Finnleo’s exacting standards. Each one has individually selected and finished boards and comes with precision finish doors and windows. Extensive use of glass and angles gives each sauna an air of exclusivity balanced with a warm and welcoming feel.

DESIGNER SAUNAS

As the name implies, The Designer Series is a range of high quality sauna room styles modelled along the clean, simple yet elegant lines found in the best examples of Scandinavian design. Even better, they are available as pre-fabricated panel kits, making them available for use after just a few hours of assembly.

DESIGNER SAUNA

- Choose from 7 distinct styles, each individualized with unique comfort and aesthetic features
- Comes complete with benches, lighting, heater, interior and exterior paneling—everything you need to start enjoying your sauna within hours of delivery
- Pre-fabricated panels crafted from Scandinavian whitewoods sourced from responsibly-managed forests
- Interiors can be upgraded to one of our luxurious interior solutions, enhancing your sauna’s look and experience even further
- Easy to assemble, clear instructions and support one phone call away ensure your sauna will be ready quickly
- Protected by a full 5 year warranty on all parts and 2 year on-site servicing

The clean, contemporary styling and obvious quality of Finnleo’s Designer saunas make it almost impossible to believe they’re made from pre-fabricated panels. Your sauna is delivered as a complete kit, and will be ready to use after only a few hours of assembly. Top quality materials and engineering ensure your Designer sauna will be as inviting in the years to come as it is today.

Choose from Amberlight, Luna, Moonlight, Reflections, Solace, Aurora or Mystique. Individual layouts and features are shown on pages 36-39. Or visit www.finnleo.com for more photos and information.
HAVE IT YOUR WAY

Finnleo Custom-Cut saunas are perfect for homes, hotels, corporate fitness centers, health clubs... The possibilities are endless. Custom-Cut saunas are hand made using the highest quality Nordic white-woods for the walls and ceiling, and elegant Abachi for the interior furnishings — just like in the finest saunas of Europe.

Finnleo’s commitment to detail shows throughout the sauna, particularly in the bench construction. Custom-Cut saunas include a European style all-glass door, or you can choose from other Finnleo door options. You can even choose your preferred wood for paneling and furnishings.

Innovative use of glass windows and doors, unusual angles, unique bench configurations — with a Finnleo Custom-Cut sauna, almost anything is possible. And if you need help with planning or in choosing from various options, simply call, email or fax us. We’ll be there to provide free recommendations and CAD drawings.

CUSTOM-CUT SAUNAS

Finnleo Custom-Cut saunas give you options you might not have thought possible. Personal design preferences. Solutions for odd or limited spaces. The beauty of a Custom-Cut solution is you get to have your sauna, your way—and still benefit from Finnleo materials, expertise, and quality engineering.

ALL CUSTOM-CUT PACKAGES INCLUDE
- Interior walls and ceiling, cut-to-length, tongue and groove, Nordic White Spruce (or other woods of your choice)
- All interior trim
- A genuine Finnleo heater, rocks and heater guard
- Pre-assembled benches, headrests and backrests. Widest standard bench widths in the industry (24” wide for sauna depths 5’ or more)
- Pre-hung All-Glass door (or other door options)
- Room light, duckboard flooring, thermometer, and foil vapor barrier
- Stainless Steel or Copper bucket, ladle, and all hardware
- Manufactured in the USA by Finnleo

Options Available
- Entertainment Center
- Heater Upgrades: Steamy, Pikkutonttu, Saunatonttu, Digital
- All Interior Options shown on pages 12 to 19
THE ESSENCE OF SAUNA

Sisu saunas glow with genuine welcome. The room itself is light and well-ventilated. The wood for panels, frame and flooring, in Nordic White Spruce or optional clear Western Red Cedar or premium Canadian Hemlock, is clean, unpretentious, strong—a perfect frame for the pure sauna experience.

Sisu saunas offer unlimited options, from personal size saunas to large club size saunas, making them equally ideal for private or public use. Custom designs and sizes are available as well, and interiors, windows, doors and much more can be personalized with a wide variety of options.

Abachi is used extensively throughout the sauna — wherever skin touches wood — on benches, backrests, head rests and door handles. Abachi wood remains comfortable to the touch even at high temperatures, resists stains and odor absorption, and has no knots or splinters. It is the ultimate sauna bench material, and is used in the finest saunas of Europe.

You can personalize your sauna with any number of available options including:
- Deluxe “Grande” interiors
- Deluxe “Sunburst” interiors
- Bronze tinted sidelight windows (tempered insulated glass)
- Special doors, including Finnleo®’s popular all-glass door or etched glass door
- Custom-designed dramatic angles
- Saunatonttu or Pikkutonttu heater upgrades

Choose from several door and window styles to personalize your sauna and give it the look you want. Door options include:
- Clear Pine door with traditional window
- Clear Pine door with window and grids
- All-glass door (standard)
- Etched all-Glass door with birch leaf design
- Etched birch leaf door with negative image
- Satin all-glass door for privacy
- Sidelight window options in multiple panel locations or tint options

All doors are prehung and include handles and pre-installed recessed stainless steel ball catches (except Clear Pine - which has self-closing hinges).

SISU SAUNAS

Finnleo’s Sisu series has become a classic of the sauna world. True to tradition, Sisu saunas are made in the Finnish style of exclusive fine-grained Nordic White Spruce—you’ll even notice a subtle scent of deep Finnish forests. Sisu—a clean, pure expression of sauna at its genuine best.

ALL SISU PACKAGES INCLUDE
- Abachi benches, backrests, headrests, heater guard and duck boards
- Prebuilt, prefitted wall and ceiling panels — all completely blind nailed, Nordic White Spruce interior and exterior
- Prehung all-glass door, hinged left or right, premounted in its own panel
- Heater, rocks, bucket, ladle, light, thermometer and necessary hardware

Options Available
- Entertainment Center
- Heater Upgrades: Steamy, Pikkutonttu, Saunatonttu, Digital
- Sunburst Interior for all saunas 5’ and larger
- All interior options shown on pages 12 to 19

Manufactured in the USA by Finnleo
Quick and easy assembly make Sisu the clear choice

Sisu 5’X7’ With Sidelight Windows
PASSPORT SAUNAS

Finnleo’s Passport Series makes owning a personal oasis at home easier than ever. Easy to assemble, yet loaded with upgrades usually found only in designer-type saunas, Passport puts the opportunity for a daily chance to relax and recharge within reach of everyone.

INSTANT GRATIFICATION

Passport is attractive in more ways than one. To the eye, top quality clear Canadian Hemlock inside and out reflects golden light in a warm, comforting glow. The exterior is protected with a biodegradable finish for a luxurious look and ease in maintenance. A ceiling overhang, interior puck lighting, color therapy lighting system and integrated CD/stereo system complete the aura of luxury.

But even though you wouldn’t know to look at it, Passport is well-known as one of the best values in traditional saunas. And its clever hook and pin panel design means Passport is easily installed in less than an hour. Then simply plug it in and enjoy.

ALL PASSPORT SAUNAS INCLUDE

- Clear Canadian Hemlock interior and exterior
- Exterior finished with biodegradable wood treatment for luxurious look and for ease in maintenance
- Stereo/CD sound system
- Ceiling overhang with internal puck lighting
- Interior low voltage lighting & color therapy lighting system

PASSPORT SAUNAS come complete with a built-in vinyl floor, which makes cleaning and maintenance a breeze. The sauna is powered by stainless steel Junior or Vicki wet/dry sauna heaters, featuring the dependable climate-generating efficiency you’d expect of a Finnleo. Your comfort is easy to adjust using the intuitive SaunaLogic digital controls.

Choose from 5 sizes (4x4, 4x6, 5x5 corner, 5x7 and 6x6 corner). And if you like the idea of being able to take your sauna with you, consider the PS44. This simple 6 panel version is even easier to assemble and take down, yet still boasts all Passport features.

PASSPORT SAUNAS

• Built-in floor with vinyl surface
• Simple hook & pin panel design; easily installs in less than an hour
• Stainless steel Junior or Vicki wet/dry sauna heater
• SaunaLogic Digital controls
• 5 sizes available (4x4, 4x6, 5x5 corner, 5x7 and 6x6 corner)
• All Passport saunas are 77 inches high
Imagine having a luxurious Finnish sauna experience quickly, easily and wherever you like. With the 6-panel Passport PS44, you can—it truly is portable! The PS44 comes equipped with the same features as other Passport saunas, but with 120 volt plug-in instead of 240. Simply assemble, plug into the closest outlet, and you’re ready—no finishing work, no plumbing and no electrical.

A few minutes of gentle sauna heat daily improves your physical health and overall sense of well-being. It’s a simple and effective way to ensure you’re always performing at your very best.

PASSPORT PS44 - A TRULY PORTABLE SAUNA

BE BETTER BY FEELING BETTER

PASSPORT PS44 - A TRULY PORTABLE SAUNA

Imagine having a luxurious Finnish sauna experience quickly, easily and wherever you like. With the 6-panel Passport PS44, you can—it truly is portable! The PS44 comes equipped with the same features as other Passport saunas, but with 120 volt plug-in instead of 240. Simply assemble, plug into the closest outlet, and you’re ready—no finishing work, no plumbing and no electrical.

A few minutes of gentle sauna heat daily improves your physical health and overall sense of well-being. It’s a simple and effective way to ensure you’re always performing at your very best.
QUALITY TIME OUTSIDE

The Finnleo Patio sauna’s simple panel construction makes it easy to assemble anywhere you have space in just a few minutes. At the same time, Patio’s integrated walls and gable system ensure you will enjoy a strong, durable sauna that will be perfectly at home outside for many years to come.

All Patio saunas come with Cedar runners and a vinyl subfloor, allowing you to place it nearly anywhere without risk of damage. The roof kit is fully insulated and available with plywood (ready for your shingles), cedar shingles or metal roofing.

Inside, you’ll enjoy all the comfort, style and attention to detail you expect from Finnleo. Nordic White Spruce on the cathedral ceiling and walls creates a light, cozy, genuinely sauna feel. Abachi furnishings feel as good as they look, staying cool to the touch despite the sauna heat.

Patio is naturally perfect for the deck, or anywhere you like in the backyard. If you have a pool or hot tub, all the better—a Patio sauna will only add to the pleasure you already get from them.

PATIO - OUTDOOR SAUNAS

Stepping out of the sauna heat into the contrast of cool, fresh air is a special feeling. Finnleo Patio is a compact, free standing sauna that makes it easy to enjoy within minutes of delivery. Thanks to its size, portability and ease of installation, you can always find room for a Patio sauna—and what a perfect add-on for a pool or hot tub.

PATIO SAUNA INCLUDES THE FOLLOWING STANDARD FEATURES

- Nordic White Spruce walls and ceiling, Abachi backrests, headrests, heater guard and duckboard
- Pre-built, prefitted wall and ceiling panels all completely blind-nailed
- Built-in floor with attractive water resistant vinyl flooring
- Constructed on cedar runners
- Cathedral ceiling with exposed wood beam

Options Available

- FSO or Viki Heater with digital control
- Bucket, ladle, light, and thermometer
- Roof kit in easy-to-install panels
- Maintenance free siding
- Metal roof or Cedar Shingles
- Heater Upgrade: Pikkutonttu
THE ULTIMATE HOME ADDITION

Is there a better way to spend quality time at home than with family and friends in the backyard? Finnleo Metro saunas fit right in with outdoor entertaining: always inviting and always rewarding.

Metro is an excellent option for pool owners. Three of the four Metro models include spacious changing rooms, which means they can easily double as a poolhouse. And the swimming season can be extended, maybe even year-round, as you’ll be able to enjoy the deep, gentle heat of the sauna before taking a refreshing plunge. Go a step further to add a shower and/or a toilet into the changing room, and you’ll avoid pool-users tracking wet feet into the house.

Metro offers the comfort and luxury of the pure sauna experience, yet is surprisingly easy to assemble. The walls and roof are constructed of 4 1/4” insulated panels finished on both sides. The interior features quality tongue-and-groove NordicWhite Spruce—in both the sauna and changing room.

METRO - OUTDOOR SAUNAS

Metro brings modern sauna comfort and luxury to your backyard. Perfect for outdoor entertaining, Metro is at its best near the patio, pool or lake—if pool or lakeside, you and your guests will be able to enjoy the ultimate experience of “sauna with a cool water plunge.” Beautiful, durable, welcoming: Metro is an ongoing invitation to enjoy your great outdoors.

METRO SERIES SAUNAS INCLUDE

- Four sizes/models with all-glass interior door
- Insulated 4 1/4” panels for walls, ceiling and roof
- Nordic Spruce T&G on interior and exterior
- Changing room standard on MS 710, 811 and 812
- Pre-hung exterior door with window and grid
- Sauna interior includes Abachi pre-built benches, backrests, headrests, heater guard, floor boards
- Sauna heater, rocks and separate control panel
- Bucket, ladle, one or two wall lights, thermometer
- Changing room interior includes pre-built bench, backrest and 4-peg clothes hanger
- Windows with insulated, tempered glass and grids

Options Available

- Metal roofing, dark brown
- Maintenance-free T&G siding
- Crank-out screened windows
**Reflections Sauna**
- Contemporary glass-to-glass corner creates an amazingly open feel
- Luxury backrests
- Recessed LED lighting
- Two-tone combination of Western Red Cedar with Abachi to create a luxurious look and feel
- Exterior of furniture grade Cherry Melamine material
- Shown with Pikkutonttu and Digi-i control
- iPod locker optional

**Amberlight Sauna**
- Outside Dimensions: Depth 72", Width 72", Height: 84"
- Overhanging ceiling with elegant low voltage lighting
- Standard interior lighting a low-voltage valance lighting
- Curved glass door and 24” x 72” curved glass sidelite window
- Integral shelving
- Sauna heater: FSO-45 standard (See below for heater upgrades)
- Available in Nordic White Spruce/Abachi (standard), Western Red Cedar or Canadian Hemlock.

**Options**
- Entertainment Center
- Sunburst interior
- Heater upgrades: Steamy, Pikkutonttu, Saunatonttu, Digital

**Reflections w/Pikkutonttu**

**Luna Sauna**
- Unique protruding-V design of the front wall gives this sauna a stunning European look
- The Saunatonttu or Pikkutonttu heater is the focal point of the sauna interior
- Center wall placement of heater disperses the heat and steam softly and evenly
- Lower bench wraps around the heater giving a dramatic look
- Rounded bench faces complement the curves of the heater
- Nordic White Spruce (standard)
- Abachi benches and backrests match the Nordic Whitewoods

**Options**
- Entertainment Center
- Heater Upgrades: Steamy, Digital
- Digital Sunburst Interior

**Reflections w/Pikkutonttu &第三bench**

**Aurora Sauna**
- Outside dimensions: Depth 72", Width 84", Height: 84"
- Includes two curved sidelight windows, arched ceiling, all-glass door, corner valance lighting, backrests, bench skirt, matching curved heater guard
- Available in two layouts: two or three benches
- Sauna heater: 6.0kW
- Natural wood exterior
- Available in Nordic White Spruce/Abachi (standard) or your choice of Western Red Cedar or Canadian Hemlock.

**Options**
- Entertainment Center
- Heater Upgrades: Steamy, Digital

**Aurora Sauna 6’x7’ FSO & third bench**

**Amberlight 6’x6’ w/FSO & Saunatonttu**

**Luna 6’x7’ w/Pikkutonttu & Ent. Center**
Solace Sauna
- Outside dimensions: Depth 72”, Width 84”, Height 84”. With ceiling overhang, O.D. is 77” Deep.
- Elegant curved overhanging ceiling on front, including exterior low-voltage puck lighting.
- Low-voltage interior lighting, including color light therapy system.
- Contemporary European design with wall-to-wall and floor-to-ceiling glass on front sauna wall, including frameless door. All-glass front provides a warm glow when viewing from outside, and a panoramic view from inside.
- Clear Canadian Hemlock interior and exterior, combined with Abachi benches and backrests (Nordic White Spruce or Cedar also available).
- Deco-style bench system with wall-to-wall middle platform; bench ends have integral armrests for added comfort.
- Bench layout is ideal for two people to lie down at the same time (4-6 seated).
- As shown, sauna includes FSO heater series, but can be upgraded to Tonttu series.

Mystique Sauna
- Outside dimensions: Depth 72”, Width 81 3/4”, Height 84”. With ceiling overhang, O.D. is 82 7/8” D x 93” W.
- Overhanging ceiling on front and side, including integral low-voltage puck lighting.
- Expansive use of bronze-tinted glass with four sidelight windows and an all-glass door, creates a warm glow when viewing from outside, and a panoramic view from inside.
- “Latte” Interior has dark and light contrasting woods, using oil-rubbed Western Red Cedar with Abachi highlights.
- Biodegradable oil treatment brings out the richness of the wood, has no surface residue and aids in keeping the benches clean.
- Deco-style benches with wall-to-wall middle platform, and L-shaped upper benches, integral arm rest.
- Low-voltage lighting system integral with backrests, for special interior ambiance.
- The Mystique includes the upgrade heater, Pikkiutonttu with Dig-1 control. Standard wall heaters can also be used.

Moonlight Sauna
- Outside Dimensions: Depth 84”, Width 84”, Height: 84”
- Includes overhanging ceiling with exterior romantic low-voltage lighting and interior low-voltage valance lighting.
- Double sidelite windows, 4 benches, 2 headrests, duckboards, 2 backrests, deluxe heater guard and bench skirts.
- Sauna heater: 6.0kW, recessed in corner.
- Natural wood exterior.
- Available in Nordic White Spruce/Abachi (standard) or your choice of Western Red Cedar or Canadian Hemlock.

Options
- Entertainment Center
- Sunburst interior
- Heater upgrades: Steamy, Pikkiutonttu, Saunatonttu, Digital

FINNLEO
THE NATURAL CHOICE
The Finnleo pure sauna experience is designed from a profound respect and care for the nature that inspires it. We take our environmental responsibility seriously—in everything from recycling and manufacturing waste on a local level, to sourcing timber from sustainably-managed forests originating in countries known for their responsible forestry management.

We have also taken great care to ensure our saunas use as little energy as possible. Compared to hot tubs and jetted tubs, Finnleo saunas use much less power to heat and stay warm. This not only saves you money, but is much better for our environment. Because for us, the sauna experience can only be truly pure if it includes peace of mind.
CUSTOM-CUT SAUNAS

All Finnleo® Custom-Cut Saunas include
- Interior walls and ceiling, cut-to-length tongue and groove, Nordic White Spruce (or other woods of your choice)
- All interior trim
- A genuine Finnleo® heater, rocks and heater guard
- Pre-assembled benches, headrests and backrests. Widest standard bench widths in the industry (24" wide for sauna depths 5' or more)
- Pre-hung All-Glass door (or other door options)

Door options include:
- All-Glass 24x80” bronze tinted door
- All-Glass Birch-Leaf Etched door 24x72”
- All-Glass Satin door 24x72”
- All glass bronze tint door 24x72”
- Clear Pine 24x80” door with glass window
- Clear Pine 23 1/4” x 69 1/4” door with glass window

All Finnleo® Custom-Cut Saunas include
- Room light, duckboard flooring, thermometer, and foil vapor barrier
- Stainless Steel or Copper bucket, ladle, and all hardware
- Manufactured in the USA by Finnleo®
- Quick and easy assembly make Sisu the clear choice

Options Available:
- Entertainment Center
- Heater Upgrades: Steamy, Pikkutonttu, Saunatonttu, Digital
- Sunburst Interior for all sauna 5’ and larger
- Deluxe “Sunburst” interiors

SISU SAUNAS

All Sisu Packages Include
- Abachi benches, backrests, headrests, heater guard and duck boards
- Prebuilt, prefitted wall and ceiling panels — all completely blind-nailed, Nordic White Spruce interior and exterior
- Prehung all-glass door, hinged left or right, premounted in its own panel
- Heater, rocks, bucket, ladle, light, thermometer and necessary hardware
- Manufactured in the USA by Finnleo
- Quick and easy assembly make Sisu the clear choice

Options Available:
- Entertainment Center
- Heater Upgrades: Steamy, Pikkutonttu, Saunatonttu, Digital
- Sunburst Interior for all sauna 5’ and larger
- Deluxe “Sunburst” interiors

Typical configurations of Finnleo Sisu Series. Dimensions are approximate O.D. of sauna room.
Allow 2 ft. of bench per person. Unlimited custom shapes and sizes available for panel-type saunas.
All Passport Saunas Include
- Clear Canadian Hemlock interior and exterior
- Exterior finished with biodegradable wood treatment for luxurious look and for ease in maintenance
- Stereo/CD sound system
- Ceiling Overhang with internal puck lighting
- Interior low voltage lighting & color therapy lighting system
- Built-in floor with vinyl surface
- Simple hook & pin panel design; easily installs in less than an hour
- Stainless steel Junior or Viki wet/dry sauna heater
- SaunaLogic Digital controls
- 5 sizes available (4x4, 4x6, 5x5 corner, 5x7 and 6x6 corner)

* Dashed line = roof overhang

Patio Sauna Includes The Following Standard Features
- Nordic White Spruce walls and ceiling, Abachi backrests, headrests, heater guard and duckboard
- Pre-built, prefitted wall and ceiling panels all completely blind nailed
- Built-in floor with attractive water resistant vinyl flooring
- Constructed on cedar runners
- Cathedral ceiling with exposed wood beams
- FSO Heater with digital control
- Bucket, ladle, light, and thermometer
- Roof kit in easy-to-install panels

Options Available:
- Maintenance free siding
- Metal roof or Cedar Shingles
- Heater Upgrade: Pikkutonttu

Options Available
- Pre-installed dark brown metal roofing
- Maintenance-free T&G siding
- Crank-out screened windows

Metro Series Sauna Include
- Four sizes/models with all-glass interior door
- Insulated 4 1/4” panels for walls, ceiling and roof
- Nordic Spruce T&G on interior and exterior
- Changing room standard on MS 710, 811 and 812
- Pre-hung exterior door with window and grid
- Sauna interior includes Abachi pre-built benches, backrest, heater guard, floor boards
- Sauna heater, rocks and separate control panel
- Windows with insulated, tempered glass and grids
SAUNA HEATER COLLECTION
Incorporating several patented features and superb European design, SAUNATONTTU is truly the “best sauna heater in the world”, bar none. Its secret is in the constant heat retention by the large quantity of rocks within the super-insulated shell. This means soft, perfect heat is always available, letting you enjoy a sauna without preheating.

SUPER INSULATED HEATER
Because Saunatonttu is insulated it can store the heat generated by the small standby power (300 W). As a storage heater, Saunatonttu makes it possible to have a sauna session whenever you prefer without planning or preheating the sauna.

SAUNATONTTU CONTROLS
The controls were designed to be as rewarding as the heater itself. The simple and intuitive touchpad makes it easy to regulate climate and set sauna duration. Your previous setting is always stored and remembered, letting you enjoy your favorite climate time after time with the touch of a button.

SAUNATONTTU HEAT STORING HEATER
A collaboration between Finnleo and world-renowned designer Ristomatti Ratia, the SAUNATONTTU is the ultimate sauna heater. Its unique conical form and cool-touch top performing insulation system means SAUNATONTTU can be positioned almost anywhere in the sauna — giving you more freedom in planning. 200 lbs rock capacity stores and releases moist, soft and rich steam and heat evenly, ensuring genuine pleasure and relaxation with every session.

THE SAUNATONTTU HEATER
- Low 300 W standby power, 200 lbs rock capacity and unique black insulation shell ensure genuine sauna heat quality is stored and available as you want it.
- Patented insulation system is cool on the outside, minimizing safety distances and giving you more freedom in layout design.
- Compact (size 19 3/4 x 43 x 19 3/4”) yet high capacity and output.
- Part of the famous RATIA collection — professional world-class design with the latest sauna heating innovations and functions.
- Can be mounted free-standing or sunk into the floor or bench of your sauna.
- Easy to clean and maintain, guaranteed for years of trouble-free performance.
PIKKUTONTTU
FOR THE ULTIMATE IN DESIGN AND PERFORMANCE

A result of our collaboration with renowned Finnish designer Ristomatti Ratia, Pikkuonttu is a harmonious combination of high form and function. Shaped exclusively for corner fittings, Pikkuonttu’s stylised shell is insulated to keep its surface cool, protecting against skin burns. At the same time, its 154 lbs rock mass assures incomparably luxurious billows of soft heat and steam.

THE PIKKUTONTTU HEATER

For those sauna bathers that do not need their heater “always on”, the Pikkuonttu has been added to the Tonttu Series. Instead of being always on, the Pikkuonttu is controlled with the Finnleo Digi Series control and turns on only when activated by the control. Even though the heater has a huge rock mass, its super-insulated shell keeps sauna heat-up time similar to a traditional sauna heater. With its 24-hour programmability, users can easily program the Digi series control to have the heater hot and ready at a prescribed time.

Available in black, with four different control options.

Size 18 1/8” x 39” x 18 1/8” mm (wxhxd). Because of its low surface shell temperatures, Pikkuonttu can be fixed close to sauna benches with minimum clearance — check safety distances in the manual.

Pikkuonttu was designed specifically to fit in the corner of the sauna. Its insulated outer shell always remains cool to the touch, guarding against accidental contact with exposed skin.

THE PIKKUTONTTU HEATER

- Developed in collaboration with renowned Finnish designer Ristomatti Ratia
- Tonttu stylised insulated shell with traditional heater startup
- 154 lbs. Vulcanite rock capacity creates a soft, gentle and luxurious heat that reaches all parts of the cabin evenly
- Very low shell surface temperature, protects skin from accidental touches
- Small safety clearance, can be fixed in corners and close to benches—always double check safety distances in the manual
- Easy to use and manage, choose from four different Digi Series control panels
- Contemporary curved front and circular top adds a modern yet traditional feel
- Available in your choice of sizes, 4.5kW, 6.5kW and 9kW
SAUNA HEATERS
WALL MOUNTED AND FLOOR STANDING

Quality craftsmanship is the signature of genuine Finnleo wall and floor heaters. Designed for high performance, Finnleo heaters put more rocks in direct contact with the elements. The result is pure bliss: a soft steam and even, gentle waves of heat that keep the climate irresistibly perfect. Choose from a range of options to suit every taste and sauna room, each offering a unique expression of the pure sauna experience.

SAUNA HEATERS
WALL MOUNTED AND FLOOR STANDING

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FINNLEO WALL-MOUNTED AND FLOOR STANDING HEATERS FEATURE
- More rocks in direct contact with elements, ensuring a softer, gentler and more even sauna climate
- Open air flow design to allow quick, effective heating with efficient energy use
- Double-wall structural shell minimizes surface temperatures, preventing accidental burns and adding to the comfort
- Heat shield in attractive stainless steel finish adds a modern feel to sauna decor
- Safety tested and listed for years of worry-free performance

A Splash Of Water On Finnleo Heater’s Large Rock Mass Creates “Soft Steam” For The Perfect Sauna Experience

DESIGNER-B
SOFT HEAT MAXI
SUPERFINN
JUNIOR
VIKI
SOFT HEAT STEAMY
OCTA HEATER
SAUNA HEATERS
WOODBURNING SAUNA HEATERS

Traditional woodburning saunas really go to the heart of the pure sauna experience. The incomparably soft heat, lush hiss of steam and relaxing crackle of a wood-fueled fire... even the ritual of tending the fire. It is a heritage sauna enthusiasts have treasured for thousands of years. Captured and reinterpreted for modern living in today’s Finnleo wood burning heaters.

FINNLEO WOODBURNING SAUNA HEATERS FEATURE

- No electricity needed—perfect for cabins or remote locations
- Outer shield finished in heat resistant paint and stainless steel (KS models) looks great and contributes to softer heat
- Large rock capacity means soft heat/steam
- Patented ‘Coanda’ air ventilation system for long steel life and quick efficient heating time (KS models)
- Removable ash pan
- Interior or exterior feed options
- Chimney outlet out the top or back
- Optional enclosed water tank
- For saunas from 212 cu. Ft. to 988 cu. Ft.
- Quality construction: heavy duty steel interior

The patented air channeling system between the outer shroud and inner firebox allows heated air to efficiently pass through the rock chamber for faster and more even heating of the rocks. This improves steam generation and air circulation in the sauna. As the fire dies down, the firebox walls cool and the air stops rising out of the rock compartment, what we call the “Coanda” effect. The stones retain their heat longer, providing long-lasting comfort while using firewood as efficiently as possible.
### Designer B - wall mounted
Designer B offers in-room control of your sauna or for installs where external controls are not an option. Controls feature "9 + 1" timer with 9-hour time delay feature.

<table>
<thead>
<tr>
<th>Model</th>
<th>Junior 21</th>
<th>Junior 21</th>
<th>Junior 30</th>
<th>Junior 30</th>
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<tr>
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<td>45 - 100</td>
<td>70 - 150</td>
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<td>SaunaLogic</td>
<td>SaunaLogic</td>
<td>SaunaLogic</td>
<td>SaunaLogic</td>
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<td>11 / 15 x 26 x 8</td>
<td>11 / 15 x 26 x 8</td>
<td>11 / 15 x 26 x 8</td>
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<tr>
<td>Extra features</td>
<td>-</td>
<td>-</td>
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</table>

### Soft Heat Maxi - wall mounted
The Maxi Soft Heat series offers double rock capacity and separate control panels, standard or digital controls. Use with separate controls. Symmetrical construction for a finished look on all four sides (ideal for saunas with windows). No Separate contactor box required. FSO-D match with Dig I, II or V W control.

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<th>FSO-45-SC, or D</th>
<th>FSO-60-SC, or D</th>
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<th>FSO-80-SC, or D, or D</th>
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<td>175 - 310</td>
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<td>Heating power (kW)</td>
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<td>6.0</td>
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<td>18 1/4 x 23 x 11</td>
<td>18 1/4 x 23 x 11</td>
<td>18 1/4 x 23 x 11</td>
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<td>FSC/Digi</td>
<td>FSC/Digi</td>
<td>FSC/Digi</td>
<td>FSC/Digi</td>
</tr>
<tr>
<td>Extra features</td>
<td>Optional floor stand</td>
<td>Optional floor stand</td>
<td>Optional floor stand</td>
<td>Optional floor stand</td>
</tr>
</tbody>
</table>

### Soft Heat Steamy - wall mounted
The Steamy sauna heater offers you several ways to take your sauna: a traditional sauna with higher temperatures and fairly low humidity; or – as is the sauna bathing trend worldwide – a “soft sauna” with lower temperatures and higher humidity. Enjoy aromatherapy by adding your favorite fragrance to the integral fragrance trough. Integral steam generator connects directly to a water supply or can be manually filled. Separate contactor box required.

<table>
<thead>
<tr>
<th>Model</th>
<th>Viki 45</th>
<th>Viki 60</th>
<th>Viki 80</th>
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<td>175 - 310</td>
<td>250 - 425</td>
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<tr>
<td>Heating power (kW)</td>
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<td>6.0</td>
<td>8.0</td>
</tr>
<tr>
<td>Vulcanite rocks (lbs)</td>
<td>66</td>
<td>66</td>
<td>66</td>
</tr>
<tr>
<td>Amps / Voltage / Phase</td>
<td>18.8 / 240 / 1</td>
<td>25.0 / 240 / 1</td>
<td>33.3 / 240 / 1</td>
</tr>
<tr>
<td>Shipping weight</td>
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<td>39</td>
<td>39</td>
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<tr>
<td>Dim. (inches) (W x H x D)</td>
<td>18 1/4 x 23 x 11</td>
<td>18 1/4 x 23 x 11</td>
<td>18 1/4 x 23 x 11</td>
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<tr>
<td>Control unit</td>
<td>FSC/Digi</td>
<td>FSC/Digi</td>
<td>FSC/Digi</td>
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<tr>
<td>Extra features</td>
<td>Optional floor stand</td>
<td>Optional floor stand</td>
<td>Optional floor stand</td>
</tr>
</tbody>
</table>

### Octa Heater - floor standing
Finland’s eight-sided, floor-standing heater brings outstanding design and superb performance to larger saunas. Finished on all sides, the heater can be placed in the middle of a sauna, in a corner, or mid-wall. Its rock capacity provides soft heat, soft steam and extremely uniform temperatures. Standard stainless steel construction. Separate contactor box required.

<table>
<thead>
<tr>
<th>Model</th>
<th>Octa 105</th>
<th>Octa 120</th>
<th>Octa 140</th>
<th>Octa 105/3</th>
<th>Octa 120/3</th>
<th>Octa 140/3</th>
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<tr>
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<td>300 - 600</td>
<td>510 - 740</td>
<td>630 - 950</td>
<td>300 - 600</td>
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<td>630 - 950</td>
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<td>Heating power (kW)</td>
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<td>132</td>
<td>132</td>
<td>132</td>
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<td>132</td>
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<td>Amps / Voltage / Phase</td>
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<td>62.0 / 240 / 1</td>
<td>29.2 / 208 / 3</td>
<td>33.3 / 208 / 3</td>
<td>40.1 / 208 / 3</td>
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<td>FSC or Digi</td>
<td>FSC or Digi</td>
<td>FSC or Digi</td>
<td>FSC or Digi</td>
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<td>22 x 35 x 22</td>
<td>22 x 35 x 22</td>
<td>22 x 35 x 22</td>
<td>22 x 35 x 22</td>
<td>22 x 35 x 22</td>
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<tr>
<td>Extra features</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
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</tr>
</tbody>
</table>
SAUNA HEATERS
WALL MOUNTED AND FLOOR STANDING

Superfinn – The Finnleo “Classic” – floor standing
Free-standing Superfinn heaters have been the standard of the industry for more than 20 years. Designed for large, commercial-size saunas, these units with separate control panels. Remote control panel. Stainless steel exterior and junction box. Separate control box required.

PIKKUTONTTU Pikku 4.5 Pikku 6.5 Pikku 9.0
Sauna size (Cu. Ft.) 100 - 210 175 - 300 310 - 500
Heating power (kW) 4.5 6.5 9.0
Valcunite rocks (lb) 154 154 154
Amper / Voltage / Phase 18.5 / 240 / 1 27.1 / 240 / 1 37.5 / 240 / 1
Amper / Voltage / Phase 12.5 / 208 / 3 118.0 / 208 / 3 25.5 / 208 / 3
Shipping weight 75 75 75
Dim. (inch) (HxWxD) 18 x 39 x 18 18 x 39 x 18 18 x 39 x 18
Control unit Digi Digi Digi
Extra features

56 57

SAUNATONTTU Saunatonttu 4 Saunatonttu 6
Sauna size (Cu. Ft.) 175 - 425
Heating power (kW) 4.6 6.0
Valcunite rocks (lb) 200 210
Amper / Voltage / Phase - -
Shipping weight - -
Dim. (inch) (HxWxD) 19 1/4 x 43 1/4 x 19 1/4 19 1/4 x 43 1/4 x 19 1/4
Control unit Digi Digi
Extra features Low wattage range (“always on” model). 100W, 200W or 300W

WALL MOUNTED AND FLOOR STANDING

Woodburning Heaters - floor standing

WOODBURNERS 16K KL16VE KS20 KS20V KS27V 20SL 28SL
Heating power (kW) 10.5 12.0 14.4 10.5 12.0 14.4
Valcunite rocks (lb) 100 100 100 100 100 100 100
Water tank cap. (gallon) n/a 5.8 n/a 5.8 n/a 5.8 n/a
Dim. (inch) (HxWxD) 16 x 29 x 19 16 x 30 x 22 x 19 19 1/2 x 30 x 1/2 x 20 1/2 25 1/4 x 36 3/4 x 20 1/2 25 1/4 x 36 3/4 x 20 1/2 18 1/4 x 36 3/4 x 20 1/2
Flue opening (inch) 4.5 4.5 4.5 4.5 4.5 5 5
Extra features 305L and 28SL has an additional 9.1 lbs in depth due to the front opening.

Model 16K Basic
For saunas from 212 to 425 cu. ft. An excellent sauna heater for the friends of traditional Finnish sauna. With a small amount of wood it gives plenty of heat. Rock capacity 100 lbs.

Model KL16VE
Similar to basic 16 heater but with built in water tank. Front mount water tank with right or left spigot selection. For saunas 212 to 425 cu. ft.

Model KS-20
This high performance wood burning heater is for large saunas and includes a glass door and integral water tank. For saunas 530 to 850 cu. ft.

Model KS-20V
Same as the popular KS-20, but with built-in integral water tank. Includes glass door and Coanda air circulation system. For saunas 282 to 706 cu. ft.

Model 20SL
This external feed wood stove is perfect for saunas where the owner wishes to feed the stove from a changing room or wood shed. The glass door allows the heater to be used as a dual fireplace for the changing room side of your sauna. For saunas 282 to 705 cu. ft.

Model 28SL
This larger external feed wood stove is meant for large scale saunas which desire an external feed system and the added benefit of a glass door on the changing room side of the sauna. For saunas 425 to 988 cu. ft.
SAUNA CONTROLS

In the Finnleo pure sauna experience, managing the climate, timing and comfort of your sauna is never a source of stress. Finnleo sauna controls are attractive and designed and manufactured to provide years of dependable, convenient and safe operation. And regardless of the option you choose or is recommended for your heater, Finnleo sauna control units let you create the environment that’s perfect for you—easily and intuitively.

Digi I
- Surface or flush mount control
- 24-hour programmability, delayed start-up
- Adjustable time and temperature
- Ventilation fan and light buttons
- Sleek European graphics

Digi II
Similar to Digi-I, but with four user memory buttons and Saunasmart™ function
- Surface or flush mount control
- 24-hour programmability
- Delayed start up with Saunasmart feature
- Saunasmart automatically determines length of time needed to reach desired temperature
- Ventilation fan and light buttons
- Adjustable time and temperature
- Sleek European graphics

Digi VII
Similar to the Digi-II, but with 7-day programmability
- Perfect for Health Clubs with predetermined start and stop times each day
- Full 7-day, 24-hour programmability
- Saunasmart function applies for start up time each day
- Adjustable time and temperature
- Ventilation fan and light buttons
- Sleek European graphics
- Integral audible alarm for additional safety

Digi VII
- Surface or flush mount control
- 24-hour programmability
- Delayed start up with Saunasmart feature
- Saunasmart automatically determines length of time needed to reach desired temperature
- Ventilation fan and light buttons
- Sleek European graphics

SaunaLogic
- Surface mount control
- 8.75” x 5.75” x 1”d
- 24-hour programmability
- Adjustable time and temperature
- On/off buttons for interior, exterior and color light
- For use with Junior and Viki heater series

FSC-60
Sleek, flush mounted design with satin stainless steel face plate
- 60 minute timer
- Adjustable thermostat control
- Light switch
- Heat indicator light
- Sleek satin stainless steel face
- For use with FSO heaters and Octa/ Super-Finn heaters
- Floor heaters require separate contactor box

FSC-9 Control
Similar to FSC-60 but with 9-hour time delay start up
- 60 minute timer with 9-hour time delay for start up

Steamy
For use with Steamy heater and flexible bathing styles
- Traditional Sauna use, Soft Sauna use or Steam Sauna use
- 60 minute timer with 9 hour pre-set
- Light switch and heat indicator light

FSC-Club
Similar to FSC-60 but with on/off switch
- On/off switch for club use with attendant on duty (no timer)

FSC-9 Control
Similar to FSC-60 but with 9-hour time delay start up
- 60 minute timer with 9-hour time delay for start up

FSC-Club
Similar to FSC-60 but with on/off switch
- On/off switch for club use with attendant on duty (no timer)

SAUNA CONTROL SPECIFICATION

<table>
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<th>Type</th>
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<th>Use with contactor</th>
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<td>Yes 14,4</td>
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<td>SaunaLogic</td>
<td>Junior</td>
<td>Yes</td>
<td>Yes 3</td>
<td>Yes 8</td>
</tr>
<tr>
<td>SaunaLogic</td>
<td>Viki</td>
<td>Yes</td>
<td>Yes 3</td>
<td>No -</td>
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SAUNA DOORS

In a Finnleo sauna, the door isn’t simply a closure—it is a gateway between worlds that always say “welcome”. Most Finnleo saunas include a European-style all-glass door. But you can also choose from several door and window styles to personalize your sauna. Finnleo’s six optional door designs are available in standard and handicap-accessible sizes. All Finnleo doors include our exclusive latching system and laser-etched handles.

DOOR OPTIONS INCLUDE

- All glass door (standard), 24"x72" or 24"x80"
- Clear Pine door 24"x72", 231/4"x691/4" or 24"x80" (for Custom-Cuts only) with 16"x60" glass
- Clear Pine door with window grids
- Spruce door, traditional window (12"x60" or 16"x60" window on 24"x72" door)
- Etched glass door, 24"x72" with multiple etched glass designs available. Shown above: “Birch Leaves over Water”
- All doors are pre-hung and include handles and appropriate latching system
SAUNA ACCESSORIES

Put the personal finishing touches on your Finnleo pure sauna experience with our quality-crafted accessories. All Finnleo sauna packages already come complete with thermometer, bucket, ladle, backrests, light and heater guard rail. But you can also choose different styles and additional products from our wide assortment. If you already own a sauna, accessories are also a smart and easy way to refresh and update it.

Visit www.finnleo.com for complete listing of Finnleo sauna accessories.
INFRARED COLLECTION
FAR-INFRARED SAUNA
HEAT THERAPY ROOMS

Far-infrared saunas radiate a deep, penetrating dry heat that melts cares away at the end of a stressful day. If you like to work out, an infrared session before your exercise warms up muscles and increases flexibility, helping to avoid injury. And there’s no waiting time for preheating—when you’re ready to relax and re-energize, your Finnleo Far-Infrared is ready as well.

WARM UP TO ADVANCED TECHNOLOGY
Finnleo Far-Infrared saunas incorporate the latest in far-infrared technology. The wall-to-wall infrared system generates the long wavelengths needed for the most comfortable and complete body-surrounding heat. Finnleo’s flatpanel carbon-fiber IR heating system literally “wraps” you evenly in gentle heat, avoiding uncomfortable temperature fluctuations found in other IR systems.

All Finnleo Far-Infrared models can be simply plugged into a 120 volt household outlet. Your preferred comfort settings are managed from either of two easy-to-use digital controls—one inside, one out. The standard ceiling-mounted stereo system comes with its own hand-held remote control. You can also add to your experience with an optional color light therapy system.

Full Far-Infrared cabin specifications are available on page 68. You can also order the separate Finnleo Infrared brochure from your nearest dealer, or visit us at www.finnleo.com
PURE HEAD-TO-TOE COMFORT WITH FINNLEO’S EVEN HEAT DISTRIBUTION

One of the most common complaints about infrared saunas is uneven heat distribution—“cold spots” where no IR waves reach the body, and “hot spots” when seated directly in front of outdated ceramic or metallic IR heaters.

Finnleo Far-Infrared Saunas are purpose-engineered to create the most soothing, full-body heat exposure available. Using the most advanced far-infrared technology from Japan, Finnleo’s CarbonFlex® emitters generate even heat and wall to wall full body coverage.

CarbonFlex® heating panels have a larger heating surface, which ensures your perfect bathing comfort in two important ways. First, the larger surface disbursement of heat over a wider area, keeping their surface temperature comfortable for bathers. Secondly, maximum exposure over the widest possible area creates optimal infrared wavelengths, which in turn produces deep penetration, and soft, even heat you expect for a pure sauna experience.

To guarantee maximum head-to-toe comfort, all Finnleo IR saunas include:
- Wall-to-wall carbon fiber heaters on back wall and sidewalls
- Side wall heaters extending all the way down to floor level
- Exclusive bench seat heaters with on/off button
- Exclusive in-floor heating systems with heated ceramic tiles

Infrared Rooms Include the Following Standard Features
- Prefabricated wall panels, finished inside and out with clear T&G Canadian Hemlock—for a sauna with “furniture quality.”
- Fast assembly with no tools—with wall panels mounted onto an easy-fit base and topped with easy-fit ceiling panel.
- Exterior surfaces finished with biodegradable wood treatment—for a more luxurious look and for ease in maintenance.
- Finnleo CarbonFlex® infrared heaters, integral with wall panels, with heater surface area and wattage designed to give even, enveloping heat on all sides.
- Finnleo digital control system mounted inside and out. Controls include: on/off, interior light switch, exterior light switch, time and temperature controls.
- AM/FM/CD stereo system, with unique “drop down” system (stereo recedes into ceiling panel when not in use), and with easy-to-use remote control.
- High quality, heat-proof stereo speakers pre-installed in ceiling panel.
- Pre-built Hemlock benches
- Built-in Hemlock floor
- Deluxe Tempered Full-Glass Door
- Low-voltage mini-spot lights installed in the ceiling. BH models include roof overhang with integral exterior mini-spot lights.
- Wall-to-wall backrests, designed for user comfort and safety.
- Super-easy installation (less than ten minutes for most models) with pre-wired heaters, lights, stereo, etc.—with simple “plug-in” system.
- All sizes can be plugged into a 120 volt household outlet
- ETL listed “as a complete plug-in room”—for safety and reliability
- Industry leading warranty backed by America’s #1 sauna company.
INFRA-SAUNA INCLUDES THE FOLLOWING STANDARD FEATURES

- Stainless Steel Junior or Viki Heater with SaunaLogic digital control
- Pre-manufactured wood-framed CarbonFlex heating panels for walls and behind legs; quantity of panels depends upon room size
- All-glass door; many window options available
- Interior of sauna includes Nordic Spruce, Cedar, or Hemlock T&G for walls and ceiling, prebuilt benches, prebuilt bench skirts, backrests, heater guard, floor boards and low-voltage lighting system with color therapy (or alternative lighting system of your choice)
- Bucket, ladle, rocks and installation hardware.

THE BENEFITS OF FINNLEO INFRARED THERAPY

- Deep relaxation for body and mind
- Even and mild warming with less strain to the cardiovascular system
- Dry warmth at low temperatures generates mild, healthful perspiration
- Infrared warmth can help relieve strains and back aches, and loosen muscles and joints
- The healthful stimulation of infrared warmth strengthens the immune system, supporting its powers of resistance
- Improves circulation, stimulating metabolism and optimizing organ function
- Intense cleansing effect promotes oxygen absorption in the skin
- Helps you sweat out impurities, detoxifies skin and body
- Warms muscles when preparing for physical activities such as workouts, loosening the muscles and helping to prevent injuries
- Finnleo infrared cabins are ready to use immediately, no waiting for the cabin to warm up. They also use very low energy, making them cost-effective
CUSTOM INFRARED OPTIONS

With Finnleo, there are no limits to how your pure sauna experience takes shape. You are free to customize the design of your infrared cabin. Or tailor a best-of-both-worlds wellness center featuring both traditional and infrared comfort from the same fit to measure sauna cabin. Everything will be pre-cut and pre-built to your exact specifications. And if you need design assistance, your nearest specialty Finnleo dealer will be happy to help—simply visit, call or email us.

MODULAR INFRASAUNA PACKAGE

Our modular InfraSauna package can be adapted for traditional free-standing saunas, or to meet your custom specs for a tailored infrared cabin or traditional/infrared sauna combination. The package includes:

- Enough CarbonFlex® heating panels to ensure even, penetrating heat throughout your cabin, each heater cased in clear, vertical grain Canadian Hemlock.
- Stainless Steel Sauna Heater with SaunaLogic digital control (Junior heater for saunas less than 150 cubic feet; Viki heater for saunas up to 420 cu. Ft.)
- Hand crafted wall and ceiling panels in a select sauna wood of your choice
- Pre-assembled benches selected from our standard designs, or choose a luxury upgrade such as Sunburst
- Lighting system of your choice
- Bucket, ladle, rocks
- Options ranging from full-wall glass panels to round port-hole windows, bench design upgrades, recessed lighting, color light therapy, entertainment systems and more

TREAT YOURSELF TO TWICE THE COMFORT

Imagine designing your own personal home spa in almost any shape, size and decor. And being able to use it for quick, energizing IR warmups on weekday mornings. Or letting luxurious clouds of relaxing steam wash over you on weekends. With a Custom Infra Sauna, you get the exact wellness center design that best suits you and your family. And the option to enjoy the comforts of pure sauna any way you like.

UPGRADE YOUR EXISTING SAUNA: JUST ADD INFRARED

Finnleo’s custom infrared package means you can freshen up your existing sauna with a comforting addition—the soothing, instant heat benefits of infrared. Or you can convert your existing traditional sauna into infrared only. We will pre-cut, size and plan each component to fit your existing sauna cabin. And you’ll be able to control both the traditional heater and infrared from a single convenient digital control pad.
FINNLEO SAUNA SPECIFICATIONS

GENERAL: Sauna room(s) shall be manufactured by Finnleo Sauna, Inc., 575 East Cokato St., Cokato, MN 55321. The following specifications include design parameters for Finnleo prefabricated saunas, as well as for Finnleo Custom-Cut material packages.

WORK TO BE DONE BY OTHERS: All work set forth below will be included under other sections for the specifications:
1. Finish painting and/or staining of exterior surfaces.
2. Subfloor and/or foundation work.
3. All electrical work from supply, including connections to control, heater and light.

For Finnleo Custom-Cut saunas:
4. Installation of stud walls (or furring strips) and ceiling joists.
5. Installation of insulation between wall studs and ceiling joists.

CODE REQUIREMENTS: All materials, components and work shall conform to all applicable local, state and federal building and safety codes, ordinances and regulations.

TYPE CONSTRUCTION: ALL TYPES—CUSTOM CUT AND PANEL BUILT. BENCHES:

FINNLEO CUSTOM CUT MATERIAL PACKAGES (for installation on previously framed walls)

Wall framing shall be on 16” centers. Standard framed wall shall have 2” x 4” studs, bottom plate treated, and ceiling lowered to 84” LO from floor to framing. Existing masonry walls shall have furring strips on 16” centers, metal studs shall have furring strips—for nailing of T&G wall boards.

Walls and ceiling shall be insulated with R11 rated fiberglass insulation, with foil vapor barrier (foil provided by Finnleo). When ordering: sauna material package, shall be Finnleo model CC_______, Provide interior dimensions of the framed space, indicate direction of ceiling joists, and swing of door.

Walls and ceiling interior materials shall be 1” x 4” (nominal) V-joint, kiln dried to 12% or less, T&G Northern White Spruce, clear Western Red Cedar or clear Canadian Hemlock. Boards to be blind-nailed using Sp galvanized nails, or comparable galvanized staples. Wallboards applied horizontally unless specified otherwise.

TYPE CONSTRUCTION: FINNLEO PANEL-BUILT SAUNA PACKAGES (free-standing, modular units)

No framed walls are required for Finnleo Panel-Built packages. Install on any level, water proof floor.

Wall and ceiling panels shall be framed of 2” x 2” framing, insulated with fiberglass batts, vapor barrier of Type C Reynolds Building Foil. Panel interior and exterior shall be lined with 1” x 4” (nominal), V-joint, kiln dried, Northern White Spruce, clear Western Red Cedar or clear Canadian Hemlock. Optional: panel exterior can be 1/4” smooth Luan Plywood on walls to be hidden or walls to be covered with drywall, tile, or wallpaper.

TYPE CONSTRUCTION: ALL TYPES—CUSTOM CUT AND PANEL BUILT. BENCHES:

Standard top bench width equals 20” in saunas 5’ deep or greater. Bench tops of kiln-dried, clear Abachi, 1” x 4” nominal with 5/8” spacing. Alternative wood choice: kiln-dried, clear, all-vertical-grain Western Red Cedar. Internal framing of 2” x 4” SPF (or 2” x 4” cedar). Bench tops fastened from bottom with stainless steel screws. Bench supports of 2” x 4” SPF or 2” x 4” Western Red Cedar. Commercial Sauna Benches: Internal framing 2” x 6” on benches over 6’, and H-leg bench supports on benches 8’ and longer.

BACKRESTS: S4S clear Abachi (or Cedar, or Hemlock).

INTERIOR AND EXTERIOR TRIM: Corner and cove molding of clear, kiln-dried Abachi (or Cedar, or Hemlock).

Panel-Built saunas also include fascia of same material.

HEATER GUARD RAIL: Shall be constructed of clear Abachi (or Cedar, or Hemlock) to surround heater. Dimensions shall match UL requirements for proper spacing between heater and guard rail.

DOOR: Shall be Finnleo Model AG standard all-glass door, with 1/4” bronze tinted/tempered glass, mounted on 1 1/2” thick clear, vertical-grain Meranti or Mahogany door jamb. AG doors are available in five sizes. Standard door for Custom-Cut sauna rooms is AG 24/80 (24” x 80”), standard door for panel-built rooms is AG 24/72 (24” x 72”). Other sizes of AG doors include 20”, 30” and 36” width. Alternative doors are Finnleo Model DF (clear, all vertical grain Douglas Fir rails with sealed, double pane, tempered glass 15” x 64” window, pre-hung on Mahogany jamb—available in 20”, 24”, 30” and 36” widths), or Finnleo Model CC (custom-made, handcrafted, triple-layer Western Red Cedar door with sealed, double-pane, tempered glass 12” x 60” or 16” x 60” window, pre-hung on mahogany jamb).

HANDICAP ACCESSIBLE COMMERCIAL SAUNA DOORS AVAILABLE: All-glass doors (AG) or Douglas Fir doors (DF) are available in 36” widths. For Finnleo Custom Cut saunas handicap door size is 36” x 80”; for Finnleo Panel-built saunas handicap door size is 26” x 72”.

SAUNA HEATER: Shall be Finnleo Model________, sized according to the size room as shown on page 42-44. Heater shall be UL listed. Shall include inline igniter nozzle. Optional floor stand adaptable with SC-5/BE models.

USES: Shall be Finnleo Model________, UL listed, and matched with heater according to charts on page 44.

LIGHT: Shall be wall-mounted, UL listed, vapor-proof Progress P5111 or Hubbell B2s-Var. Frosted white globe with satin finish, neoprene gasket, brushed aluminum base. Ceiling mounted and low voltage lighting available.

ACCESSORIES: All sauna packages include standard accessories of thermometer, wood bucket, wood ladle, headrests, backrests, doughboards. A wide range of additional accessories are available.

WARRANTY: All Finnleo sauna rooms, sauna heaters, and controls have a five-year limited warranty (one year for commercial sauna against defects in material and workmanship). For further information regarding the Finnleo warranty, please contact Finnleo or your local authorized Finnleo dealer.

DESIGN ASSISTANCE: Finnleo’s design staff will gladly offer any assistance you may require when designing or specifying sauna rooms and heaters, steam baths and steam generators. Free CAD design service available.

HANDICAP ACCESSIBILITY: Most of Finnleo’s panel-built and custom-cut saunas can be made handicap accessible. Contact Finnleo for assistance.

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