



- NOTES:
1. IMPRESSION STAMP DATE, SERIAL NO., ASSEMBLY NO. & OPENING NO.
 2. APPROXIMATE WEIGHT OF EACH STOP LOG IS: 53 Lbs.
 3. TOLERANCE MUST BE MAINTAINED AT INSTALLATION.
 4. ALL TOLERANCES NON-ACCUMULATIVE.
 5. SEAL SURFACE MUST BE SMOOTH, UNINTERRUPTED BY STEPS GREATER THAN .015 & FREE OF CRACKS FINISH LAY TO BE PARALLEL TO SEAL.
 6. LOGS TO BE FLAT 1/8" OVER ENTIRE LENGTH.
 7. FOR INSTALLATION & OPERATION INSTRUCTION SEE PRESRAY MANUAL IM-FL-SD-11XXX-XX.
 8. STOP LOGS TO BE SOLVENT CLEANED AT ASSEMBLY. SHROUDS TO BE ABRASIVE CLEANED AT ASSEMBLY AS REQUIRED.
 9. BARRIER DESIGNED FOR 1 INCH 36.0" SEATING HEAD OF WATER.

THIS BLOCK MUST BE COMPLETED, SIGNED AND THE DRAWING RETURNED TO PRESRAY CORPORATION PRIOR TO FURTHER ACTION.

NO EXCEPTION TAKEN - RELEASE FOR PRODUCTION
 REVISE AS INDICATED - RELEASE FOR PRODUCTION
 REVISE AND RESUBMIT - DO NOT RELEASE FOR PRODUCTION

A RECORD COPY WILL BE PROVIDED BY PRESRAY FOLLOWING DETAIL GENERATION, CHECKING AND RELEASE TO PRODUCTION.

PRESRAY IS NOT RESPONSIBLE FOR OPENING SIZE VERIFICATION OR ANY OTHER ON SITE DESIGN VERIFICATION.

VARIATIONS FROM QUOTATION WILL BE SUBJECT TO PRICE CHANGE.

BY _____ COMPANY _____

PRINT NAME _____ DATE _____

OVERNIGHT: PRESRAY CORPORATION PRESRAY CORPORATION
 32 NESHON HILL RD. P.O. BOX 200
 WASSAIC, NY 12992 WASSAIC, NY 12992
 (845) 373-9300 (845) 373-9300

QTY	DETAIL	STOCK SIZE/PART NO.	MATERIAL	DESCRIPTION
1	17		AL	DATA PLATE
2	16		PLAS	TURN KNOB
14	15		PLAS	TURN KNOB
4	14		ZPS	TRUSS HD SCREW
14	13		SS	MASONRY SCREW
24	12		SS	HEX FLANG NUT
2	11		SS	SWIVEL ASSY
4	10		SS	CARRIAGE BOLT
14	09		SS	CARRIAGE BOLT
2	08		AL	HOLD DOWN BRACKET
4	07		AL	SHROUD BAR
12	06		AL	COMPRESSION BRACKET
2	05		AL	SHROUD COVER
2	04		NEOP	SEAL EXTRUSION
2	03		AL	JAMB EXTRUSION
6	02		NEOP	SEAL EXTRUSION
6	01		AL	6" LOG EXTRUSION

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DRAWING NOT RELEASED UNTIL DATED AND APPROVED BY:		PRINT/FINISH		NAME		
DATE	APPROVED	TOLERANCE UNLESS NOTED		SCALE	DR: 12/10/2008	REV
BREAK ALL SHARP CORNERS 1/32"		FRACTIONS ± 1/32"		CHK		FL-SD-11XXX-XX
DO NOT SCALE DRAWING		DECIMAL PLACES ± .010"		DATE		SHEET 1 OF 1
©PRESRAY CORP.		DECIMAL PLACES ± .020"		BY		
		INCHES ± 1/16"		NOTED		

CUSTOMER NAME
SHIP TO ADDRESS

OPENING #: