

## Questions to Build a High End Custom Connector

A Connector Manufacturer's Guide to Helping You Specify the Best Connector For Your Application

- 1. What is the application amperage?
- 2. What is the application voltage?
- 3. How many contacts are required?\_\_\_\_\_
- 4. Is EMI / RFI Shielding required?
  - In the cable
    - Braid,
    - Foil
    - Both Braid and Foil: Percentage of braid: \_\_\_\_\_
    - Drain wire: Is gauge different from conductors? \_\_\_\_\_
  - Connector
    - □ From cable shield through plug coupling ring to receptacle
- 5. What connector configurations are required?
  - Plug with \_\_\_\_ pins or \_\_\_\_ sockets)
    - □ Is there a desired coupling method?
      - Bayonet
      - Threaded
      - Push Pull
      - Snap
  - □ In-Line Receptacle with \_\_\_\_ sockets or \_\_\_\_ pins)
  - Panel mount Receptacle with \_\_\_\_ sockets or \_\_\_\_ pins
    - Front mount
    - Rear mount
- 6. What style of over mold is required for the Plug and In-Line Receptacle (if required)?
  - □ Straight: with strain relief
  - Straight: without strain relief
  - Right Angle: with strain relief
  - Right Angle: without strain relief
  - Custom over mold and / or over molded grommet



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- 7. If this is a single ended assembly, if not blunt cut, are there requirements for End B?
  - Jacket stripping
  - Conductor slugging or strip and tinning
  - □ Board level connector (T.E., Molex, JST, ???)
  - □ Terminals (Ring, fast on, ???)
  - Ferrules
  - Other \_\_\_\_
- 8. Are there any special environmental requirements?
  - □ IP67, IP68, IP69K
  - UL Type 4
  - □ NEMA
  - **U**V
  - Flame resistance
  - Other \_\_\_\_\_
- 9. Are there any special mechanical requirements?
  - Tensile pull
  - Abrasion resistance
  - Dimensional restrictions
  - □ Special tolerance requirements (Such as overall length of assembly)

10. Are there any special testing requirements?

- Electrical
- Mechanical
- □ Third party approvals
- □ Other (such as PPAP) \_\_

Our knowledgeable staff at iCONN Systems, LLC is available to assist in developing the best connector and cable assembly for your project. Please contact us at 630-827-6000 or info@iconnsystems.com to discuss your connector needs.