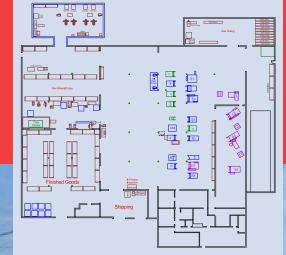


Virtual Plant Tour





World Class Capabilities
Unsurpassed Service
World-Cost Competitive
MADE IN AMERICA!



Asked. . . Answered.

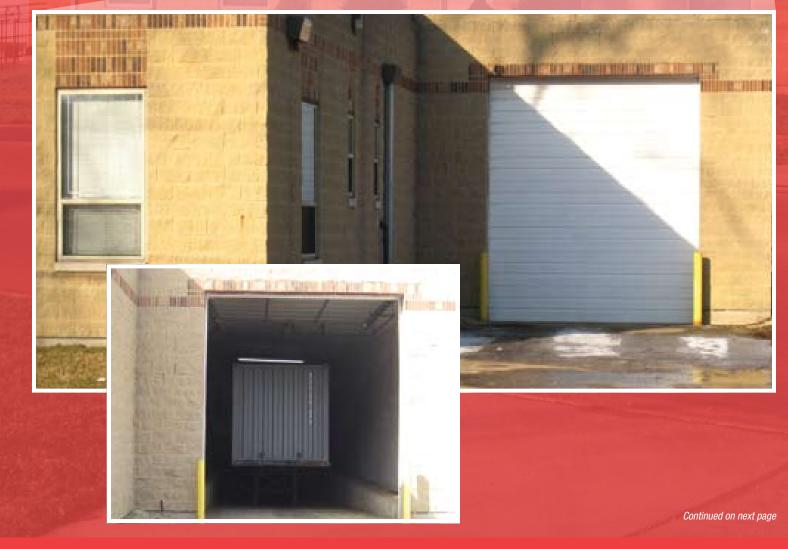
Virtual Plant Tour

Indoor Container Unload

ask

- 40 foot trailer/container unload in less than 4 hours.
- Worldwide lowest cost sourcing.

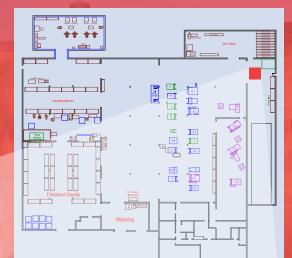


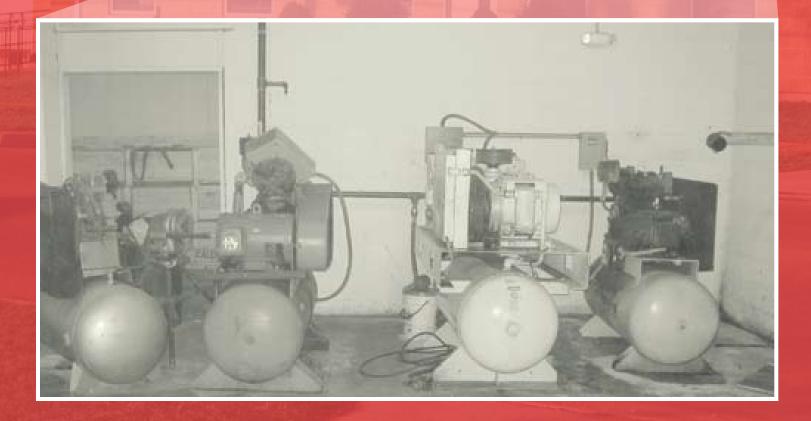


Virtual Plant Tour

Compressed Air Capacity

• 125 horsepower rotary screw compressor capability.





Virtual Plant Tour

Raw Material Storage

• Capacity for 3 containers.

4





Virtual Plant Tour

Automatic Cold Saws

• Capacity for 2.1MM parts per month expandable to 4.2MM.





Asked. . . Answered.

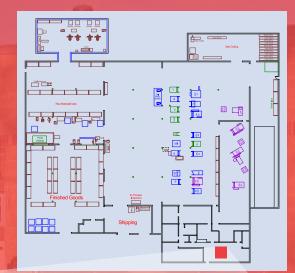
Virtual Plant Tour

Customer Service Dedication

• 97% on time performance

ask

- Friendly professional service
- "Institutional Memory" for your parts, ordering pattern, and sourcing needs.
- Emergencies, compressed lead time, stocking: whatever it takes to serve you!





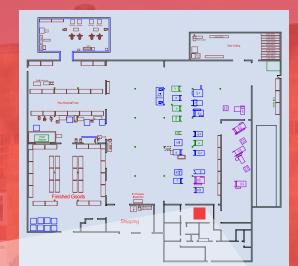
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6

Virtual Plant Tour

World Class ERP/MRP

 Integrated manufacturing software: customer service, shipping, MRP, purchasing; shop order control, finite visual scheduling, labor reporting, full costing, financial interface.

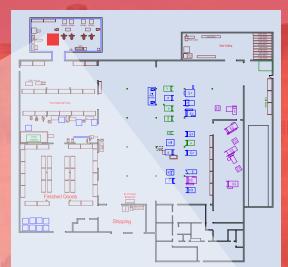


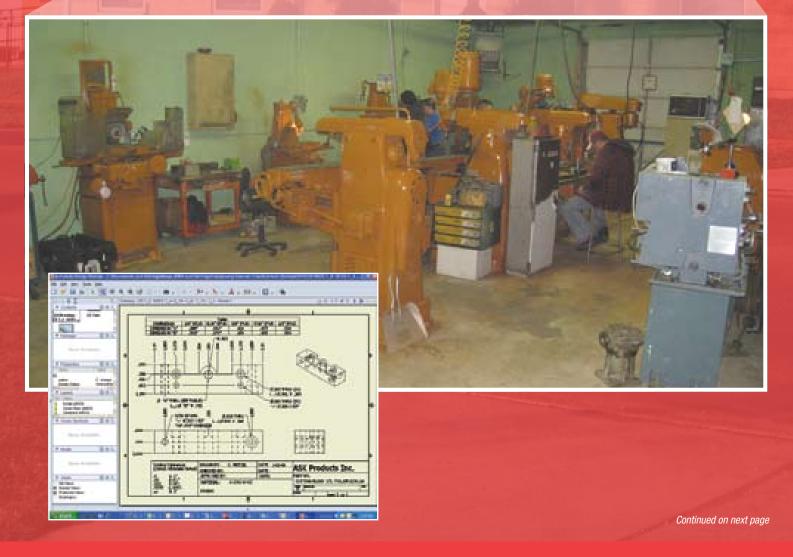


Virtual Plant Tour

Complete In-House Tooling Capability

- Tool Engineering
- Product Design
- Prototype Development
- Special Applications





Virtual Plant Tour

Die Storage

• ASK can tool a whole product line in less than 8 weeks, a key modification in less than a week!

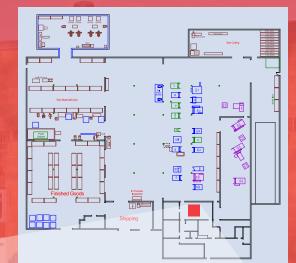




Virtual Plant Tour

IS09000-2000 Quality System

 Automated inspection and statistical process control ensure your part is right every time!



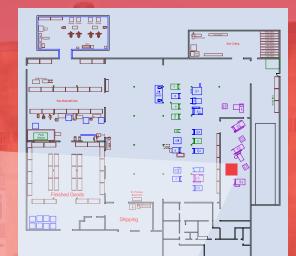


Virtual Plant Tour

High Volume Work Center

- 20 high volume presses
- 50% expansion in one year!





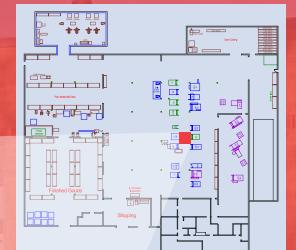
Virtual Plant Tour

Large Tonnage Presses

• 5 Presses with greater than 90 Ton Capacity



12

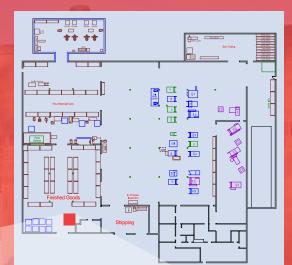


Virtual Plant Tour

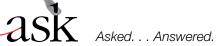
Additional Capacity

13

 14,000 square feet under roof; 18,000 square feet asphalted storage space







Virtual Plant Tour

Warehousing

14

• Stock, kanban, make-to-order, shortest lead times.





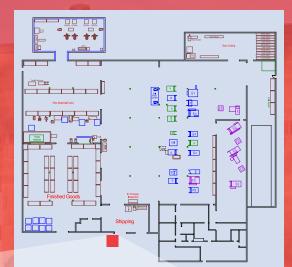
Asked. . . Answered.

Virtual Plant Tour

Shipping as Requested

ask

- You specify freight mode, packaging, labelling, polybagging, clam shell, bulk!
- 4 docks at your service.
- Drive-in 40-foot, drive-in step van, 2 recessed access docks.







ASK invites you to visit, any time, less than one hour from both Chicago airports. We look forward to seeing you!

