

SINGER MODEL 83-RP

Pressure Relief Pilot Drawing A0781A
Installation, Operation and Maintenance Instructions

DESCRIPTION:

Model 83-RP is a normally closed pilot that opens when the control pressure below the diaphragm exceeds the force of the spring.

INSTALLATION:

1. Flush system of all foreign matter before installing the valve.
2. The valve can be installed in any position.
3. Check direction of flow and install the valve accordingly. Refer to enclosed schematic and check the arrow in the valve body.
4. Connect control tubing from the sensing connection of the valve to the point of control. Refer to enclosed schematic.

ADJUSTING PROCEDURE:

1. Loosen the locknut.
2. Turn the adjusting screw clockwise for increased setting, counterclockwise for reduced setting.
3. Lock adjustment by tightening adjusting screw locknut.

DISASSEMBLY:

1. Turn Adjusting Screw (8) counterclockwise until Spring (7) is free.
2. Remove Body Capscrews (10).
3. Remove Seat Ring (3).
4. Resilient part of Inner Valve can be inspected once the Seat Ring has been removed.
5. To remove Inner Valve (4), use a $\frac{3}{4}$ " socket (not impact socket) to prevent the Inner Valve from turning when removing Inner Valve Nut (13).

SERVICE SUGGESTIONS:

FAILS TO OPEN

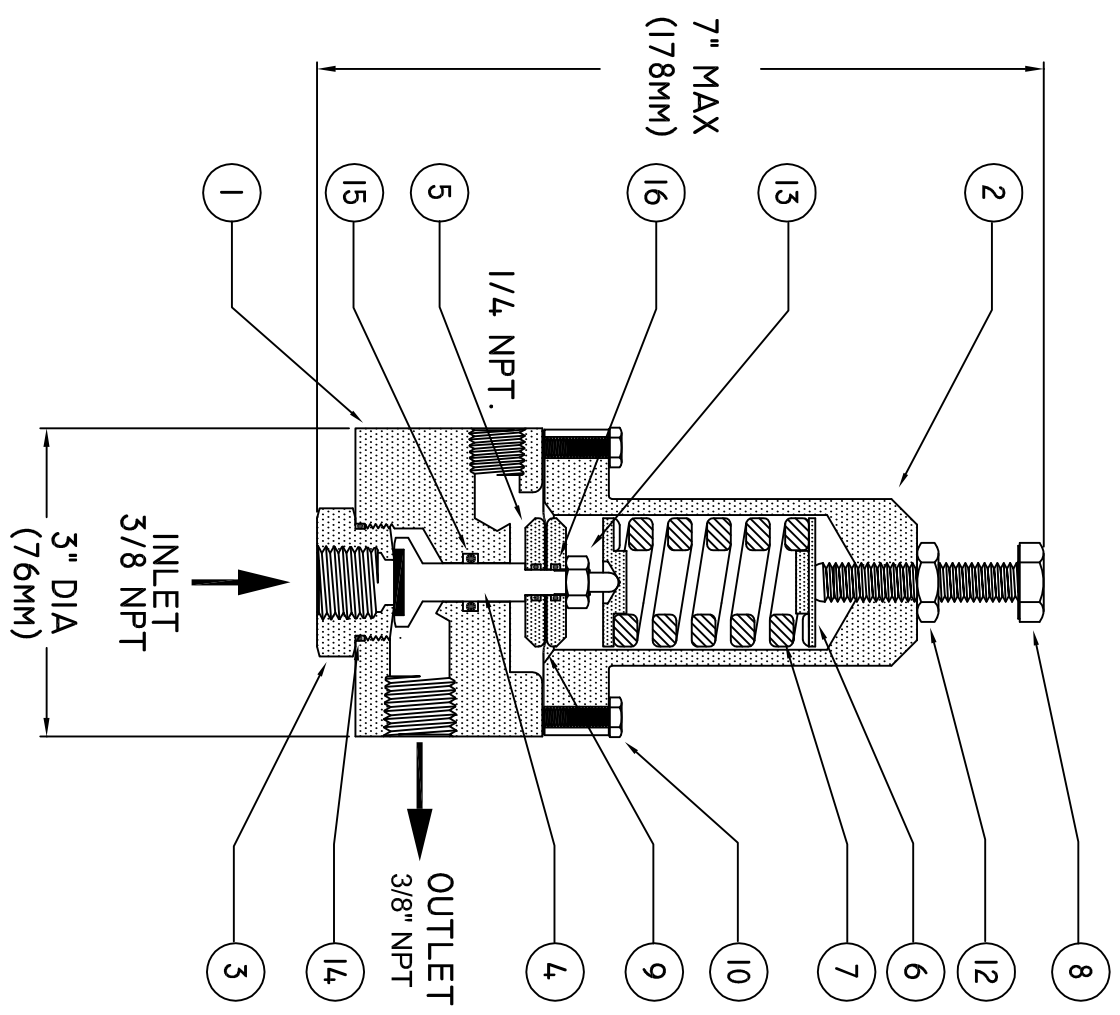
1. Spring overset.
2. Foreign material in valve.
3. Diaphragm ruptured.

FAILS TO CLOSE

1. Spring underset.
2. Foreign material in valve.

Model 83-RP Pressure Relief Pilot

Range 200 - 500 psi.



Item	Description	Material
1.	Body	Brass B-16
2.	Spring Casing	Brass B-16
3.	Seat Ring	Stainless Steel
4.	Inner Valve	Stainless Steel & Buna-N
5.	Clamp Plate (2)	Brass B-16
6.	Spring Step (2)	Brass B-16
7.	Spring	Steel
8.	Adjusting Screw	Stainless Steel
9.	Diaphragm	Neoprene
10.	Body Capscrew (8)	Stainless Steel
11.	Locknut	Stainless Steel
12.	Inner Valve Nut	Stainless Steel
13.	Seat Ring Seal	Buna-N
14.	Body Seal	Buna-N
15.	Clamp Plate Seal (2)	Buna-N

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SINGER VALVE

Result-Based Solutions, Globally.

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