

1/8" CUTTING/NOTCHING WHEELS

DEPRESSED CENTER WHEELS - TYPE 27

Depressed Center Wheels 1/8" (.125 Thick; 3.2mm) Cutting & Notching Wheels

Description and Applications

ULTRA

- Premium wheels made from superior raw materials and advanced technologies for longer working life.
- Ultra Wheels give consistent cutting action for quicker and easier working.
 - **A24R:** Aluminum oxide grain. R-grade bond for fast cutting and long life. Works well on steel, cast iron, and welds.
 - **WA24S:** White aluminum oxide grain with S-grade bond. *Contaminate Free* wheel for fast cutting of stainless steel, ferrous metals, food grade, and nuclear applications. Contains ≤0.1% iron, sulfur, or chlorine for rust-free and corrosion-free results.
 - **ZA24T:** Zirconia aluminum oxide grain mixture with T-grade bond. High performance design for fast cutting and longer life. Excellent cutting of ferrous metals and stainless steels.



Improved

ALUMINUM OXIDE

WHITE AO

ZIRCONIA

Type 27

- **A24Q Fast Cut:** Aluminum oxide grain. Q-grade bond for fast cutting. (Economical choice for metal, steel and general applications.)

T27 Depressed Center Wheels 1/8" Cutting & Notching (.125 Thick; 3.2mm)

				ULTRA - New and Improved			
SIZE	RPM	CARTON QTY.	METAL/STAINLESS	STAINLESS/METAL	METAL	METAL	
			ZA24T	WA24S	A24R	FAST CUT A24Q	
3 x 1/8 x 3/8	19,100	25				45052	
4 x 1/8 x 3/8	15,300	25	45043*			35671	
4 x 1/8 x 5/8	15,300	25	45044*			35609	
4 1/2 x 1/8 x 7/8	13,300	25	35614	35616	35612	36219	
4 1/2 x 1/8 x 5/8-11	13,300	10	35615	35617	35613	36220	
5 x 1/8 x 7/8	12,250	25	45210	45037	35675	36221	
5 x 1/8 x 5/8-11	12,250	10	45211	45038	35676	36222	
6 x 1/8 x 7/8	10,200	25	45212	36189	35630	36223	
6 x 1/8 x 5/8-11	10,200	10	45213	36190	35631	36224	
7 x 1/8 x 7/8	8,600	25	45214	35638	35634	36225	
7 x 1/8 x 5/8-11	8,600	10	45215	35639	35635	36226	
9 x 1/8 x 7/8	6,650	25	45216	35652	35648	36227	
9 x 1/8 x 5/8-11	6,650	10	45217	35653	35649	36228	

New items are in **bold**
* While supplies last

1/8" Wheel Profile



1/8" Pipeline Cutoff, .16, 4mm

1/8" Cutoff, .125, 3.2mm

1/8" PIPELINE WHEELS

Depressed Center Wheels 1/8" Pipeline Wheels (.16 Thick; 4mm)

Description and Applications

Pipeline wheels are engineered for cutting and light grinding, as well as, pipeline applications such as cutting and light grinding of pipeline root pass, or welds.

ULTRA

- Premium wheels made from superior raw materials and advanced technologies for longer working life.
- Ultra Wheels give consistent cutting action for quicker and easier working.



Improved

A24T: Aluminum oxide grain with T-grade bond for fast cutting of ferrous metals.

Improved

ZA24T: Zirconia aluminum oxide grain mixture with T-grade bond. High performance design for fast cutting and longer life. Excellent cutting of ferrous metals and stainless steels.



ALUMINUM OXIDE

ZIRCONIA



Type 27

- **A24T Fast Cut:** Aluminum oxide single grain wheel. Designed for cutting and light grinding as well as pipeline applications such as cutting and light grinding of pipeline root pass, or weld and flame cut grinding. Economical choice.

T27 Depressed Center Wheels 1/8" Pipeline - 25% Thicker (.16 Thick; 4mm)

			ULTRA - New and Improved		
SIZE	RPM	CARTON QTY.	METAL/STAINLESS	METAL	METAL
			ZA24T	A24T	FAST CUT A24T
4 x 1/8 x 5/8	15,300	25			45045
4 1/2 x 1/8 x 7/8	13,300	25	35667	35666	59100
4 1/2 x 1/8 x 5/8-11	13,300	10	35665	35664	59101
5 x 1/8 x 7/8	12,250	25	45204	45200	36244
5 x 1/8 x 5/8-11	12,250	10	45205	45201	36245
6 x 1/8 x 7/8	10,200	25	45203	45206	36246
6 x 1/8 x 5/8-11	10,200	10	45202	45207	36247
7 x 1/8 x 7/8	8,600	25	35681	35679	36229
7 x 1/8 x 5/8-11	8,600	10	35682	35680	36230
9 x 1/8 x 7/8	6,650	25	35683	35662	36248
9 x 1/8 x 5/8-11	6,650	10	37670	35663	36249

New items are in **bold**

Application Chart - 1/8" Cutting/Notching and 1/8" Pipeline

SPEC.	Angle Iron - General	Iron / Steel Bar	Metal Decking & Cable	Pipe Line	Wall Studs	High Tensile Steel	Stainless Steel Sheets	Stainless Steel Bars	Rail Cutting	Cast Steel	Grey Cast Iron	Ductile Iron Pipe & Concrete	Aluminum Alloys	Copper	Brass, Bronze	Titanium	Asphalt / Green Concrete	Concrete	Roof - Tiles	Slate	Masonry	Marble	Paving Bricks	Firing Bricks	Solid Bricks	Clay Pipe
A24R	✓	✓	•	✓	•	•	•	•	✓	✓	✓															
A24T	✓	✓	✓	✓	✓	•	✓	✓																		
C24R											•	•		✓	✓	✓	•	✓	✓	✓	✓	✓	✓	✓	✓	✓
WA24S	•	•	•			•	✓	✓																		
ZA24T	✓	✓	✓	✓		✓	✓	✓		✓	✓															

- ✓ = Recommended
- = May Be Used

FERROUS METALS

CASTINGS

NON-FERROUS METALS

MASONRY