

# Guide For Selecting a Crease Setting with the EZ-Fit or Fast Fit Tri-Creaser™

Cover	Offset/Text	Index	Tag	Caliper	GSM	Rib/Female Channel
33		50	56	.005	91	●
39		58	62	.0058	105	●
40		60	64	.006	109	●
45		66	73	.0061	116	●
48		74	80	.0062	131	● OR ● ●
50		75	82	.0068	135	● OR ● ●
54	100	81	90	.0072	146	● OR ● ●
56	100	83	93	.0073	150	● OR ● ● OR
60	110	90	100	.0074	161	● ● OR ● ● ●
61	110	92	102	.0076	166	● ● OR ● ● ●
65	120	97	108	.0078	177	● ● ●
74	135	110	122	.0085	199	● ● ● OR ●
75	137	113	125	.009	203	● ● ● OR ●
80	146	120	134	.0092	218	●
90		135	150	.0095	244	● OR ● ●
93		140	156	.010	252	● OR ● ●
100		150	166	.011	271	● OR ● ●
105		158	175	.013	286	● OR ● ●
114		170	189	.014	308	● ● OR ● ● ●
120		180	200	.015	312	● ● OR ● ● ●
146		220	244	.0175	385	● ● OR ● ● ●

**KEY:** Creasing rib color should match the female channel color.

Orange rib/channels = light to medium stocks

Blue rib/channels = medium stocks

Yellow rib/channels = medium to heavy stocks

Selecting the crease setting: Using the “Caliper” or “GSM” column seems to be the most accurate way to select.

EXAMPLE: 6 pt stock (.006”) Read down the caliper column to .006 and across to “Rib/Female Channel” column.

In this case, use the orange rib in the orange 1 Dot channel

EXAMPLE: 80# Cover Read down the “Cover” column to 80 and across to Blue rib/Blue 1 dot channel