THERMACORE® DOOR SYSTEMS



PRODUCT LINE

MODELS

591/592/593/594/596/598/599/850





Cover image:

Model 592, Ribbed panel, custom paint, finish 25"x12" oval lites **Image above:**

Model 591, Ribbed panel, gray paint finish, 25"x12" oval lites

General features and benefits

Constructed for superior performance

- Continuous foamed in place polyurethane insulation and roll-formed, hot-dipped galvanized steel construction provides superior thermal efficiency, exceptional strength-to-weight ratio and proven durability
- Dual thermal break and joint seal between internal and external skins minimize air infiltration and provides the highest door system thermal efficiency in the industry
- Specially designed track and heavy-duty fixtures ensure a tight and reliable fit
- Two coats of baked-on polyester paint provide a durable finish
- Unique design allows on-site door customization for quick and precise installation, replacement or repairs

High-usage components for special applications promotes long life and low maintenance

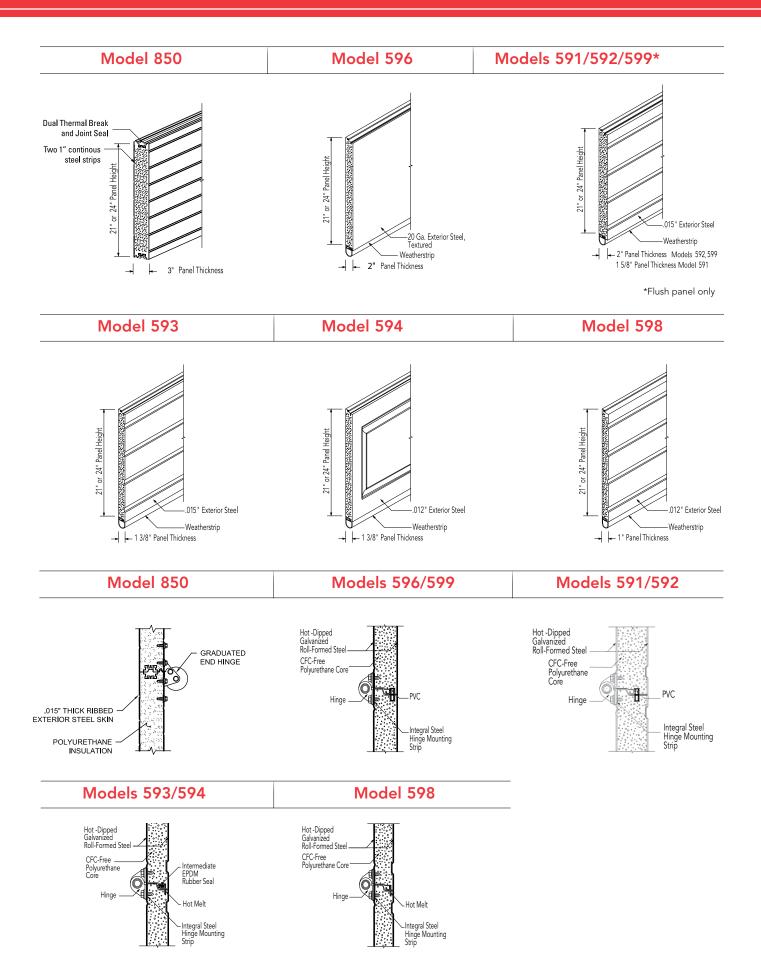
- Heavy-duty, precision ground headplate bearings for enhanced counterbalance performance
- Oil-tempered, heavy-duty helical wound, torsion springs, available in up to 100,000 cycles for extra long life
- Solid steel counterbalance shaft reduces fatigue and deflection
- Double end stiles and end hinges lessen loads on door-section
- Heavy-duty 3" (76 mm) hot-dipped galvanized steel track and 10 ball-bearing, long-stem rollers
- Additional center hinges reduce overall door section hinge loads
- Bottom sensing edge stops/reverses door upon contact with an obstruction

Built to last

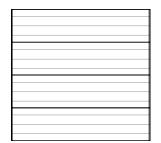
- 10-year* limited warranty against panel delamination of foam and steel skins
- 1-year limited warranty on door
- 3-year/20,000 cycle limited warranty on door and operator system

*8-year warranty on model 598





Panel and glazing options for models 592 / 591 / 593 / 598









Double Thermal Acrylic (25" w by 12" h)

Aluminum Sash Section with DSB glazing*

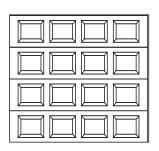
Insulated DSB (24" w by 7" h)



Clear Long** (44" w by 15" h)

- * Not available on Model 598
- **Not available on doors wider than 20'2". Not available on Model 591.

Panel and glazing options for model 594







Insulated DSB (20.75" w by 15" h)

Aluminum Sash Section with DSB glazing

Raised panel

Panel and glazing options for models 596 / 599









Double Thermal Acrylic (25" w by 12" h)

Aluminum Sash Section with DSB glazing

Insulated DSB (24" w by 7" h)



Flush panel

*Not available on doors wider than 20'2".

Panel and glazing options for model 850







Large Lites (25" w by 13" h)*

Insulated (24" w by 6" h)

Both lites available with insulated glass, insulated tempered glass or multi-wall polycarbonate clear glazing (brown, white or clear). Black frame is standard.

*Color matched frames are available.

Microgroove, texture

Contact your local Overhead Door Distributor or refer to the Overhead Door Architectural Design Manual for specific glazing detail.



General specifications for THERMACORE® DOOR SYSTEMS									
	Advanced Performance	Extra heavy duty		Heavy duty		Mediu	Light duty		
Model	850	596	599	592	591	593	594	598	
Nominal thickness	3" (76.2 mm)	2" (51 mm)	2" (51 mm)	2" (51 mm)	1 5/8" (51 mm)	1 3/8" (51 mm)	1 3/8" (51 mm)	1" (25 mm)	
R-value ¹ (K m²/W)	26 (4.58)	17.40 (3.06)	17.50 (3.09)	17.50 (3.09)	14.86 (2.63)	12.76 (2.26)	12.76 (2.26)	9.31 (1.64)	
U-value² (W/K m²)	.038 (.220)	.057 (.327)	.057 (.327)	.057 (.327)	.067 (.380)	.078 (.443)	.078 (.443)	.107 (.608)	
Air infiltration at 15 mph (at 24 kmp/h)	.09 cfm/ft² (1.64 m³/hr/m²)	.08 cfm/ft² (1.46 m³/hr/m²)	.08 cfm/ft² (1.46 m³/hr/m²)	.08 cfm/ft² (1.46 m³/hr/m²)	.08 cfm/ft² (1.46 m³/hr/m²)	.08 cfm/ft² (1.46 m³/hr/m²)	.08 cfm/ft² (1.46 m³/hr/m²)	.24 cfm/ft² (4.38 m³/hr/m²)	
Air infiltration at 25 mph (at 40 kmp/h)	.21 cfm/ft² (3.83 m³/hr/m²)	.08 cfm/ft² (1.46 m³/hr/m²)	.08 cfm/ft² (1.46 m³/hr/m²)	.08 cfm/ft² (1.46 m³/hr/m²)	.08 cfm/ft² (1.46 m³/hr/m²)	.15 cfm/ft² (2.74 m³/hr/m²)	.15 cfm/ft² (2.74 m³/hr/m²)	.46 cfm/ft² (8.40 m³/hr/m²)	
Thermal break	Dual thermal brake & joint seal	PVC	PVC	PVC	PVC	Hot melt	Hot melt	Hot melt	
STC ⁴ rating	class 22	class 26	N/A	class 26	N/A	N/A	N/A	N/A	
Exterior steel	.015" (.38 mm)	20-ga ga (.91 mm)	.015" (.38 mm)	.015" (.38 mm)	.015" (.38 mm)	.015" (.38 mm)	.012" (.30 mm)	.012" (.30 mm)	
Exterior surface	microgroove, texture	flush	flush	ribbed	ribbed	ribbed	raised panel	ribbed	
Standard end stiles	18 ga	16 ga	16 ga	16 ga	16 ga	20 ga	20 ga	20 ga	
Standard max. width	40'2" (12243 mm)	36'2" (11024 mm)	40'2" (12243 mm)	40'2" (12243 mm)	35'2" (10719 mm)			16'2" (4928 mm)	
Standard max. height	32'1" (9779 mm)	24'1" (7341 mm)	32'1" (9779 mm)	32'1" (9779 mm)	24'1" 16'1" (7341 mm) (4902 mm)		16'1" (4902 mm)	14'1" (4293 mm)	
Exterior color	White, Tan, Almond, Industrial Brown	White, Tan, Gray, Industrial Brown	White	White, Tan, Gray, Industrial Brown	White, Tan, Gray, Industrial Brown	White, Tan, Gray, Industrial Brown	White, Almond, Sandstone, Hunter Green, Chestnut Brown, Terra Bronze	White	
Optional colors				Trinar White Trinar Brown Trinar Beige	Trinar White Trinar Brown Trinar Beige Pep Boy Gray	Trinar White Trinar Brown Trinar Beige Pep Boy Gray	Trinar White Trinar Brown Trinar Beige		
	Availa	ble options f	or THERM	ACORE® DO	OR SYSTEM	S			
Electric operator	•	•		•	•	•	•	•	
Chain hoist	•	•	•	•	•	•	•	•	
Thermal glazing	•	•	•	•	•	•	•	•	
Four-section pass door		•	•	•	•				
High-usage components	•	•	.•	•	•	•	•		
Posi-tension drums		•	•	•	•	•	•	•	
Safety bottom fixture	•	•	•	•		•	•		
Bottom sensing edge	•	•	•			•	•		
EPDM ⁵ rubber header seal		•	•	•	•	•	•	•	
Aluminum full view sash section		•	•	•	•	•	•		
Tumbler keyed lock		•	•	•	•	•	•	•	
Exhaust ports	•	•	•	•			•		

¹ Overhead Door Corporation uses a calculated door section R-value for our insulated doors.

² U-value is a measure of the flow of heat through an insulating or building material; the lower the U-value, the better the insulating ability. U-value is the inverse of R-value.





Standard features at a glance

Panel thickness	3" (76.2 mm)
Maximum standard width	20'2" (12243 mm)
Maximum standard height	32'1" (9753 mm)
Exterior steel	.015" (.38 mm)
Exterior surface	Microgroove, textured
R-value ¹	26 (4.58 K m²/W)
U-value ²	.038 (.22 W/K m²)
Installed U-factor³	.14 Btu/hr * ft 2 * F $^\circ$ (.80 W/m 2)
STC rating ⁴	Class 22
Air infiltration: at 15 mph (24 kmph) at 25 mph (40 kmph)	.09 cfm/ft² (1.65 m³/hr/m²) .21 cfm/ft² (5.95 m³/hr/m²)
Thermal break	1-3/4" wide PVC thermal break; PVC thermal break on end stiles
Standard springs	10,000 cycle
Joint profile	Dual barrier tongue-in-groove meeting rail consists of the industry's first dual tongue and groove joint profile (patents pending)
Perimeter protection	Header seal Bottom weather seal; rigid PVC retainer with dual-durometer PVC bulb seal Enhanced thermal performance jamb seal (option) EPDM ⁵ outer bulb seal recommended for more extreme environments (option)
Continuous hinge strip	Two continuous steel strips at top and bottom of section for hinge attachment
Exterior color	White, Brown, Almond, Taupe
Interior color	White
Limited warranty	10-year delamination 1-year material and workmanship

3-year/20,000 cycle door and operator

system (material and workmanship)

Exterior color options



White Brown Almond Taupe

Options

Large thermal lites (25" w x 13" h); black frame standard; optional color matched frame available

Glass: insulated tempered, multi-wall polycarbonate in clear, bronze, or white

High-cycle springs

High-usage components

Electric operator

Chain hoist

Cable failure device

Exhaust ports

- ¹ R-value is a measure of thermal efficiency. The higher the R-value the greater the insulating properties of the door. Overhead Door Corporation uses a calculated door curtain R-value for our insulated doors.
- U-value is a measure of the flow of heat through an insulating or building material; the lower the U-value, the better the insulating ability. U-value is the inverse of R-value.
 A tested value of actual energy loss whether heat or cold-of an installed door, wall, or
- ³ A tested value of actual energy loss whether heat or cold-of an installed door, wall, or window assembly. The lower the number the lower the energy loss and therefore the better the thermal performance. For best U-factor, choose finish and color with high solar reflectance (bright colors).
- Sound Transmission Class (STC): how well the door reduces airborne sound. The higher the number the better sound reduction.
- 5 Ethylene propylene diene monomer rubber. Used in the automotive industry for its superior durability and wearability.

For drawings and specifications please visit our website, www.OverheadDoor.com/architects corner.





Exterior color options









White

Industrial Gray Brown

Tan

Standard features at a glance

Panel thickness	2" (51 mm)				
Maximum standard width	36'2" (11024 mm)				
Maximum standard height	24'1" (7341 mm)				
Exterior steel	20-gauge galvanized				
Exterior surface	Flush, textured				
R-value ¹	17.40 (3.06 K m²/W)				
U-value ²	.057 (.327 W/K m ²)				
STC Rating ³	Class 26				
Thermal break	PVC				
Air infiltration: at 15 mph (24 kmph) at 25 mph (40 kmph)	.08 cfm/ft² (1.46 m³/hr/m²) .08 cfm/ft² (1.46 m³/hr/m²)				
Standard springs	10,000 cycle				
Exterior color	White, Gray, Industrial Brown, Tan				
Interior color	White				
Limited warranty	10-year delamination 1-year door 3-year/20,000 cycle door and operator system				

Options

- Thermal glazing
- Aluminum sash section available to 24'2" (7366 mm) wide
- Four-section pass door
- High-usage components
- Wind load options
- Electric operator
- Chain hoist
- Posi-Tension® drums
- Safety bottom fixtures
- Bottom-sensing edge
- Flexible jamb, header seal
- Exhaust ports

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¹ R-value is a measure of thermal efficiency. The higher the R-value the greater the insulating properties of the door. Overhead Door Corporation uses a calculated door curtain R-value for our insulated doors.

 $^{^{2}\,}$ U-value is a measure of the flow of heat through an insulating or building material; the lower

the U-value, the better the insulating ability. U-value is the inverse of R-value.

³ Sound Transmission Class (STC): how well the door reduces airborne sound. The higher the number the better sound reduction.





Exterior color options for Model 592

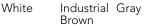












Industrial Gray

Optional: Trinar White, Trinar Beige and Trinar Brown

Exterior color options for Model 599



White

Standard features at a glance

Panel thickness	2" (51 mm)				
Maximum standard width	40'2" (12243 mm)				
Maximum standard height	32'1" (9779 mm)				
Exterior steel	.015" (.38 mm) galv.				
Exterior surface	Model 592–Ribbed, textured Model 599–Flush, textured				
R-value ¹	17.50 (3.09 K m²/W)				
U-value	.057 (.324 W/K m²)				
Air infiltration: at 15 mph (24 kmph) at 25 mph (40 kmph)	.08 cfm/ft² (1.46 m³/hr/m²) .08 cfm/ft² (1.46 m³/hr/m²)				
Thermal break	PVC				
Standard springs	10,000 cycle				
Exterior color	Model 592: White, Tan, Gray, Industrial Brown, plus optional Trinar colors: White, Brown and Beige Model 599: White only				
Interior color	White				
Limited warranty	10-year delamination 1-year door 3-year/20,000 cycle door and				

operator system

Options

Thermal glazing
Aluminum sash section available to 24'2" (7366 mm) wide
High-usage components
Wind load options
Four-section pass door
Chain hoist
Posi-Tension® drums
Safety bottom fixtures
Bottom-sensing edge
Flexible jamb, header seal
Exhaust ports
Electric operator

¹ R-value is a measure of thermal efficiency. The higher the R-value the greater the insulating properties of the door. Overhead Door Corporation uses a calculated door section R-value for our insulated doors.

For drawings and specifications please visit our website, www.OverheadDoor.com/architects corner.





Exterior color options









White

Industrial Gray

Tan

Optional: Trinar White, Trinar Beige and Trinar Brown, Pep Boy Gray

Standard features at a glance

Panel thickness	1 5/8" (41 mm)				
Maximum standard width	35'2" (10719 mm)				
Maximum standard height	24'1" (7341 mm)				
Exterior steel	.015" (.38 mm) galvanized				
Exterior surface	Ribbed, textured				
R-value ¹	14.86 (2.63 K m²/W)				
U-value	.067 (.380 W/K m²)				
Thermal break	PVC				
Air infiltration: at 15 mph (24 kmph) at 25 mph (40 kmph)	.08 cfm/ft² (1.46 m³/hr/m²) .08 cfm/ft² (1.46 m³/hr/m²)				
Standard springs	10,000 cycle				
Exterior color	White, Tan, Gray, Industrial Brown plus optional Trinar colors: White, Brown and Beige				
Interior color	White				
Limited warranty	10-year delamination 1-year door 3-year/20,000 cycle door and operator system				

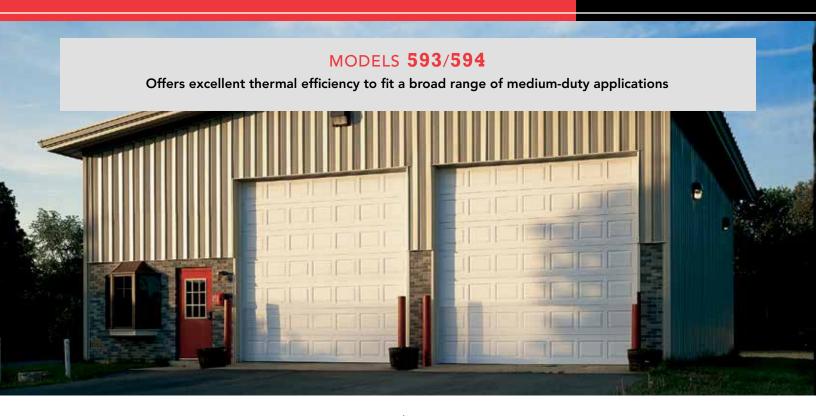
Options

- Thermal glazing
- Aluminum sash section available to 24'2" (7366 mm) wide
- Four-section pass door
- Knock & Lock® Breakaway Door System
- High-usage components
- Wind load options
- Electric operator
- Chain hoist
- Posi-Tension® drums
- Safety bottom fixtures
- Bottom-sensing edge
- Flexible jamb, header seal
- Exhaust ports

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¹ R-value is a measure of thermal efficiency. The higher the R-value the greater the insulating properties of the door. Overhead Door Corporation uses a calculated door section R-value for our insulated doors.





Exterior color options for Model 593



White

Industrial Gray Brown



Optional: Trinar White, Trinar Beige and Trinar Brown, Pep Boy Gray

Exterior color options for Model 594



White







Green



Brown



Optional: Trinar White, Trinar Beige and Trinar Brown

Standard features at a glance

Panel thickness	1 3/8" (35 mm)				
Maximum standard width	20'2" (6147 mm) 16'1" (4902 mm)				
Maximum standard height	24'1" (7341 mm)				
Exterior steel	Model 593: .015" (.38 mm) galv. Model 594: .012" (.3 mm) galv.				
Exterior surface	Model 593–Ribbed, textured Model 594–Raised-panel, textured				
R-value ¹	12.76 (2.26 K m²/W)				
U-value	.078 (.443 W/K m²)				
Air infiltration: at 15 mph (24 kmph) at 25 mph (40 kmph)	.08 cfm/ft² (1.46 m³/hr/m²) .15 cfm/ft² (2.7 m³/hr/m²)				
Thermal break	Hot melt				
Standard springs	10,000 cycle				
Interior color	White				
Limited warranty	10-year delamination 1-year door				

3-year/20,000 cycle door and

operator system

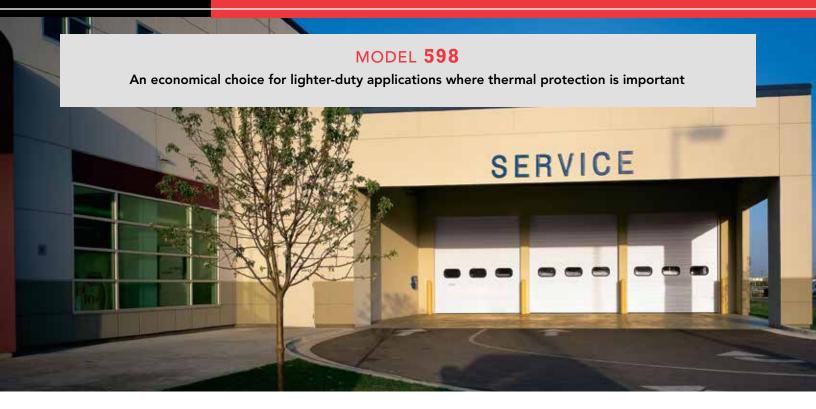
Options

Thermal glazing
Aluminum sash section available
High-usage components*
Wind load options
Chain hoist
Posi-Tension® drums
Safety bottom fixtures
Bottom-sensing edge
Flexible jamb, header seal
Exhaust ports

For drawings and specifications please visit our website, www.OverheadDoor.com/architects corner.

¹ R-value is a measure of thermal efficiency. The higher the R-value the greater the insulating properties of the door. Overhead Door Corporation uses a calculated door section R-value for our insulated doors.





Exterior color options

White

Standard features at a glance

Panel thickness	1" (25.4 mm)				
Maximum standard width	16'2" (4928 mm)				
Maximum standard height	14'1" (4293 mm)				
Exterior steel	.012" (.3 mm) galvanized				
Exterior surface	Ribbed, textured				
R-value ¹	9.31 (1.64 K m²/W)				
U-value	.107 (.608 W/K m²)				
Air infiltration: at 15 mph (24 kmph) at 25 mph (40 kmph)	.08 cfm/ft² (1.46 m³/hr/m²) .15 cfm/ft² (2.7 m³/hr/m²)				
Thermal break	Hot melt				
Standard springs	10,000 cycle				
Exterior color	White				
Interior color	White				
Limited warranty	8-year delamination 1-year door 3-year/20,000 cycle door and operator system				

Options

Thermal glazing
High cycle springs
Wind load options
Electric operator
Chain hoist
Posi-Tension® drums
Safety bottom fixture
Flexible jamb, header seal

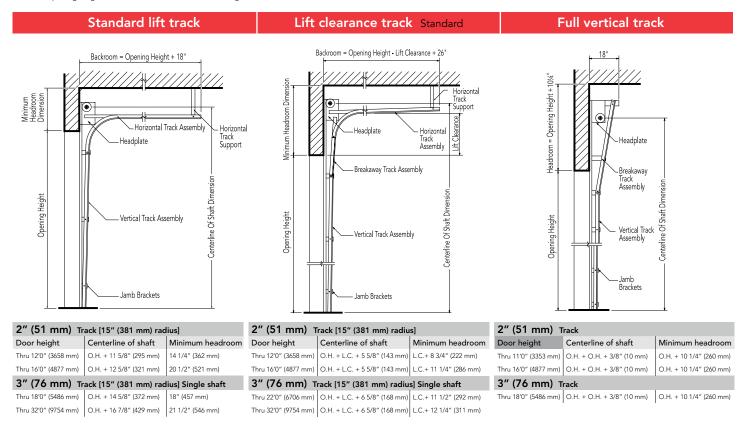
For drawings and specifications please visit our website, www.OverheadDoor.com/architects corner.

 $^{^1}$ R-value is a measure of thermal efficiency. The higher the R-value the greater the insulating properties of the door. Overhead Door Corporation uses a calculated door section R-value for our insulated doors.

Track detail

Any of the following track configurations can be selected for all Thermacore® models.

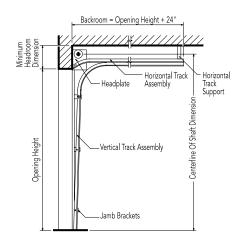
O.H.=Opening height L.C.=Lift clearance D.H.=Door height



Low headroom track Springs to front

Low headroom track Springs to rear

Backroom = Opening Height + 24'



2" (51 mm) Track [15" (381 mm) radius]								
		Minimum headroom						
Thru 12'0" (3658 mm)	D.H. + 8" (203 mm)	11 3/4" (299 mm)						
Thru 16'0" (4877 mm)	D.H. + 8" (203 mm)	12 1/2" (318 mm)						
3" (76 mm) Trac								
Thru 12'0" (3658 mm)	D.H. + 9" (229 mm)	13" (330 mm)						
Thru 32'0" (5486 mm)	D.H. + 9" (229 mm)	13 3/4" (349 mm)						

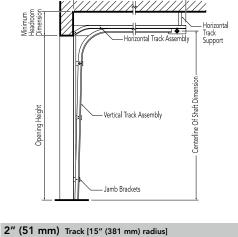
 Door height
 Centerline of shaft
 Minimum headroom

 Thru 12'0" (3658 mm)
 O.H. + 2" (51 mm)
 7 1/2" (191 mm)

 Thru 16'0" (4866 mm)
 O.H. 2" (51 mm)
 8" (203 mm)

 3" (76 mm)
 Track [15" (381 mm) radius]

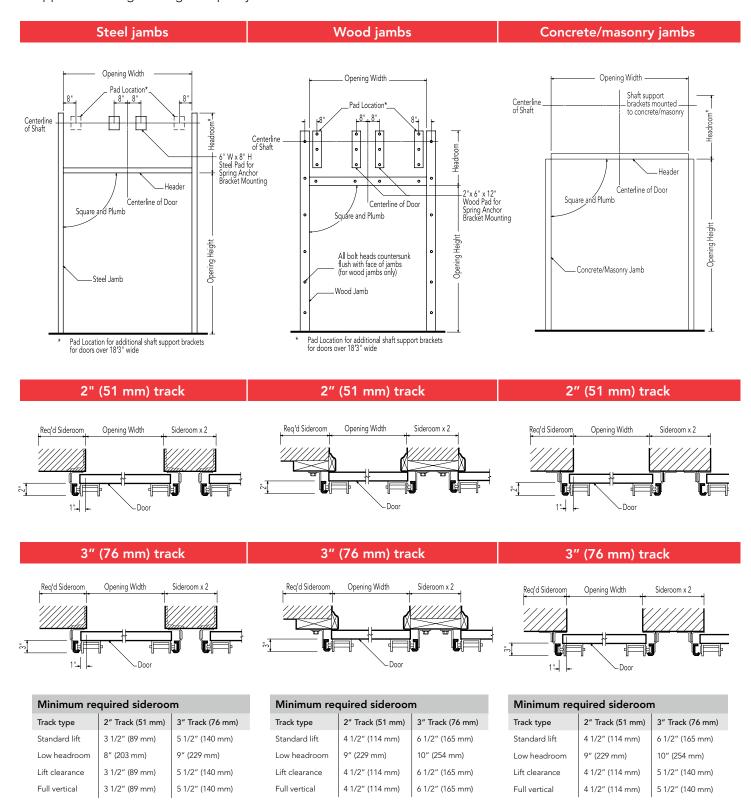
 Thru 18'0" (5486 mm)
 O.H. 6 3/4" (171 mm)
 9 3/4" (248 mm)





Framing and pad detail

Framing and pad details for common installation of Thermacore® in steel, wood, concrete and masonry jambs are provided here. If you require additional information or have special project requirements, refer to the Overhead Door Architectural Design Manual, (www.OverheadDoor.com/ADM/base.html) or consult with the Overhead Door Applications Engineering Group or your local Overhead Door distributor.



Electric operators

Overhead Door Corporation offers the broadest line of electric operators to suit new construction and retrofit applications, as well as unusual or special requirements. In order to improve safety and enhance door and motor life, industry quality assurance guidelines recommend the choice of a single manufacturer for both door and operator applications.

Overhead Door Corporation is one of the only national manufacturers to offer a full line of commercial and industrial doors and operators specifically designed for integral applications.

Model RHX®

Model RHX® is a heavy duty commercial operator designed to operate doors up to 24' (7315 mm) in height and 3696 pounds (1676 kg). Available as either a trolley, sidemount or centermount.



Model RMX® is our newest, most advanced mediumduty operator. It is designed for quicker installation and hassle-free operation and operates doors up to 14' (4267 mm) in height and 620 pounds (282 kg). It is available as a trolley-type or side-mounted unit.

Model RSX®

Model RSX® is a standard duty commercial operator designed to operate doors up to 24' (7315 mm) in height and 1620 pounds (735 kg). It offers unique features like LimitLock®, SuperBelt™ and 16 digit menu setup.







Operator control options

- Push-button, key or combination stations; surface-or flush-mounted for interior and/or exterior locations
- Vehicle detectors, key card reader, photocell and door timer controls
- Treadle or pull switch stations
- Telephone entry and coded keyboard stations
- Universal programmable door timer
- Commercial light package
- Radio control systems (24 VAC or 120 VAC)
- Explosion and dust ignition-proof systems

Electric operator selection guide										
	Horsepower/ Newtons	Max. height of door	Max. weight of door	Super Belt'''/ Polybelt	Worm gear	Adjustable clutch	Totally enclosed	Continuous duty	Explosion proof	Mounting type
RHX [®]	1/2 HP, 3/4 HP 1 HP, 3 HP	24' (7315 mm)	3696 lbs (1676 kg)		•	•		•	•	T, S, C
RSX [®]	1/2 HP, 3/4 HP 1 HP	24' (7315 mm)	1620 (735 kg)	•		•	•	•		T, S, C
RMX [®]	1/2 HP	14' (4267 mm)	620 (281 kg)	•						T, S

 $\label{eq:mounting_potential} \begin{array}{ll} \mbox{Mounting options:} \\ \mbox{T=Trolley} & \mbox{S=Side mount} & \mbox{C= Center mount} \end{array}$

Safety recommendations

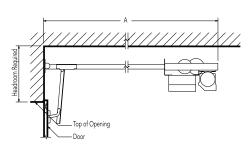
Overhead Door Corporation strongly recommends the use of a primary safety device as defined by UL325 2010. A primary safety device can be approved monitored photo-eyes or an approved monitored sensing edge. If a primary safety device is not installed, a constant contact control switch must be used to close the door. Contact Overhead Door for more information.



Mounting details

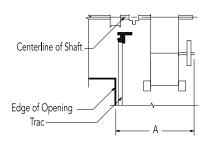
Trolley-type (Drawbar) RMX[®], RSX[®],RHX[®]

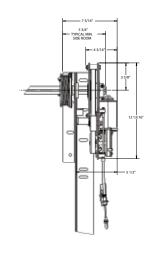
Trolley-type (Drawbar) operators feature a power unit mounted between, above and to the rear of the horizontal tracks. The drawbar drive provides positive control of the door at all times, making this operator the preferred choice whenever possible. Maximum door width is 20' per drawbar. Door width over 20' requires dual drawbar installation. Available on Models RMX®, RSX® and RHX®.



Side mount type (Jackshaft) RMX[®], RSX[®], RHX[®]

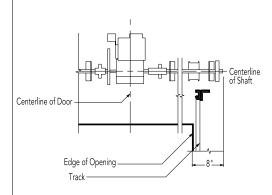
Side-mounted (Jackshaft) RMX®, RSX®, and RHX® operators feature a power unit mounted on the inside front wall and connected to the crosshead shaft, with an adjustable coupling or drive chain and sprockets.





Center mount type/Jackshaft RSX®, RHX®

Center-mounted (Jackshaft) operators feature a power unit on the front wall above the door opening. No additional backroom is required. Available on models RSX® and RHX®.



Minimum headroom requirements		
RMX [®]	Track requirements +4 1/2" (114 mm)	
$RSX^{^{\circledcirc}}$	Track requirements +5" (127 mm)	
RHX [®]	Track requirements +5" (127 mm)	

Depth requirements - "A" dimension (backroom)		
RMX [®]	Door height +4′ 0″ (1219 mm)	
RSX [®]	Door height +4' 0" (1219 mm)	
RHX [®]	Door height +4' 10" (1473 mm)	

A diffiension - minimum (sideroom)			
2" track (51 mm)	3" track (76 mm)		
18 1/2" (470 mm)	19 1/2" (495 mm)		
21" (533 mm)	22" (559 mm)		
21" (533 mm)	22" (559 mm)		
	2" track (51 mm) 18 1/2" (470 mm) 21" (533 mm)		

William neadroom requirements		
RSX®	Track requirements +14" (356 mm)	
RHX®	Track requirements +23 5/8" (600 mm)	



The original, innovative choice for unequalled quality and service.

Overhead Door Corporation pioneered the upward-acting door industry, inventing the first upward-acting door in 1921 and the first electric door operator in 1926. Today, we continue to be the industry leader through the strength of our product innovation, superior craftsmanship and outstanding customer support, underscoring a legacy of quality, expertise and integrity. That's why design and construction professionals specify Overhead Door Corporation products more often than any other brand. Our family of over 400 Overhead Door Distributors across the country not only share our name and logo, but also our commitment to excellence.











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