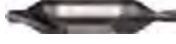
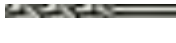


Drilling tools		
	Technical introduction – solid carbide / HSSE drilling	7
	Overview page for solid carbide drill	15
	Solid carbide high-performance drill, type UNI	19
	Solid carbide high-performance drill, type VA	39
	Solid carbide high-performance deep-hole drill type UNI	42
	Solid carbide high-performance micro drill type UNI	45
	Solid carbide high-performance drill reamer type UNI	46
	Solid carbide high-performance drill 3-flute type UNI	47
	Solid carbide drill type N	48
	Overview page for centre drill	51
	Centre drill, type A	51
	Overview page for NC spotting drill	54
	90° NC spotting drill	54
	Overview page for twist drill	56
	Twist drill type U4 for universal use up to 1300 N/mm²	60
	Twist drill type N for universal use up to 1000 N/mm²	62
	HSSE Co8 twist drill type NV for high-strength use from 700 N/mm²	68
	HSS/HSSE twist drill type TLP with deep-hole profile	69

Drilling tools		
	HSSE twist drill type VA for stainless steel machining	72
	HSSE-PM twist drill type X for universal use up to 1300 N/mm²	74
	HSSE-PM micro twist drill type UNI for universal use	76
	HSSE twist drill Multi for portable use	77
	Core drill	78
	Twist drill sets, HSS/HSSE	78
	Twist drill HSS/HSSE morse taper shank	82
	Stepped drill bit	85
Drilling tools with indexable inserts		
	Overview page for indexable insert drills	90
	Indexable insert drills	92
	Indexable tools for drilling and countersinking	95
	Processing and machining technology – Indexable insert drilling	98
Countersinking tools		
	Overview page for countersinking tools	101
	SC conical countersink 90°	105
	HSS/HSSE conical countersink 90°	107
	SC conical countersink 60°	116
	HSS/HSSE conical countersink 60°	117



Countersinking tools			Reaming tools		
	HSS conical countersink 75°	120		HSSE machine reamers with selectable diameter and fit	160
	HSS conical countersink 100°	121		HSS/HSSE rivet hole and quick-helix reamers	162
	HSS conical countersink 120°	121		HSS hand reamers	163
	Hand countersink	122		Burnishing tools	166
	SC deburrer	123		Processing and machining technology - Reaming	168
	Counterbore with fixed pilot	124	Thread tools		
	Tapered cone drills and core drills	127		Technical introduction - female thread production	169
	Step drill	127		Technical introduction - thread tapping	171
Reaming tools				Machine tap overview page	176
	Technical introduction - reaming	131		Machine tap M	184
	Overview page for reaming	136		Machine taps MF	208
	Solid carbide HPC machine reamers modular	141		Hand tap M	214
	Solid carbide HPC machine reamers	146		Hand tap MF	218
	Solid carbide machine reamers H7	148		Machine tap G	219
	Solid carbide machine reamers 1/100 mm	151		Machine tap UNC/UNF	222
	HSSE machine reamers H7	152		Machine tap NPT	225
	HSSE machine reamers 1/100 mm	157		Hand tap UNC/UNF	225
	Solid carbide machine reamers with selectable diameter and fit	158		Hand tap G	226

Thread tools		
	Hand tap BSW	227
	Technical introduction - thread forming	227
	Overview page - thread forming	233
	Thread formers M	233
	Thread former MF	239
	Thread former G	240
	Technical introduction - thread milling	241
	Overview page for thread milling cutters	243
	Multi-range thread milling cutter	245
	Micro-thread milling cutter	247
	Multi-range thread milling cutter with countersink	249
	Thread milling cutter with cutting inserts	252
	Thread-cutting sets	259
	Screw tap extractors	265
	Tap drill bit	266
	Overview: threading dies	267
	Threading die M	268
	Threading die MF	271

Thread tools		
	Threading die G	273
	Threading die BSW	274
	Threading die NPT	274
	Threading die UNC/UNF	275
	Tool extensions	276
	Tool holder	277
	HELICOIL thread inserts	279
	Ratchet tools and inserts	281
	Tap wrenches and thread-cutting die holders	282
	Core hole tables, thread cutting, thread forming, thread milling	284
Machine sawing tools		
	Technical introduction - metal circular saw blades	289
	Solid carbide metal circular saw blades, shape A	291
	Metal circular saw blades HSS shape A	291
	Metal circular saw blades HSS shape B	293
	Metal circular saw blades HSS shape C	294
	Metal circular saw blades with solid carbide elements	295
	Metal circular saw blades with secondary pinholes	296



Machine sawing tools		
	Metal circular saw blade mount	296
	Bandsaws ATORN TYPE UNI	297
	Machine saw blades for hacksaw machines, HSS	298
Milling tools monoblock		
	Overview page for solid carbide tools	301
	Labelling and marking tools	309
	Solid carbide form milling cutter	312
	Solid carbide mills for universal machining	315
	HPC POWER solid carbide mill	340
	Solid carbide mill for trochoidal machining	347
	Solid carbide mills for machining aluminium	349
	Solid carbide milling cutter, plastic processing	375
	Solid carbide milling cutter, advanced materials	376
	Solid carbide mills for machining graphite	381
	Solid carbide mills for machining stainless steel	384
	Solid carbide barrel milling cutter	391
	Solid carbide mills for machining steel up to 52 HRC	395
	Solid carbide mills for machining hard materials up to 65 HRC	402

Milling tools monoblock		
	Overview page of HSSE/HSSE PM tools	418
	HSSE form milling cutter	421
	HSSE/PM bore mill	424
	HSSE/PM end mill	425
Modular milling tools		
	Technical introduction - modular milling	437
	Face milling cutters	438
	Angular milling cutter	443
	Angular milling cutter, tangential	460
	High-feed milling cutter	462
	Face and copy milling cutters	465
	Chamfer and special milling cutters	468
Lathe tools		
	Technical introduction - turning - ISO turning	472
	CN.. ISO indexable inserts, negative	500
	DN.. ISO indexable inserts, negative	506
	KN.. ISO indexable inserts, negative	510
	SN.. ISO indexable inserts, negative	511
	TN.. ISO indexable inserts, negative	514



Lathe tools		
	VN.. ISO indexable inserts, negative	517
	WN.. ISO indexable inserts, negative	520
	CC.. ISO indexable inserts, positive	525
	DC.. ISO indexable inserts, positive	531
	TC.. ISO indexable inserts, positive	537
	RC.. ISO indexable inserts, positive	540
	SC.. ISO indexable inserts, positive	541
	VB.. ISO indexable inserts positive(2)	544
	VC.. ISO indexable inserts, positive	546
	Cermet indexable inserts	550
	Technical introduction-CBN turning	551
	Indexable inserts CBN	555
	Technical introduction-PCD turning	556
	Indexable inserts PCD	558
	Technical information/ standard sheet, ISO holder	560
	Overview page for ISO holders	561
	ISO clamp holders for external machining	565
	Technical info/standard, ISO boring bars	587

Lathe tools		
	Overview page for ISO boring bars	588
	Info – boring bars	590
	ISO clamp holder for internal machining	590
	Miniature turn-out programme D=1-10 mm	610
	Miniature boring range, front end D=8-13 mm	612
	Miniature boring range with indexable inserts from Dmin=4.8 mm	616
	Thread-cutting range	636
	Cutting system 3-blade cutting insert	648
	Parting tools	653
	KELL-LOCK parting tools	664
	HSSE lathe chisel	668
	Carbide-tipped lathe chisel	671
	Lathe blanks	672
	Technical introduction - knurling	674
	Knurls, knurling tools	678