# ATORN<sup>®</sup> spring balances with spherical probes

### Application:

For testing and setting control elements with adjustable friction moments, contact forces in electrical switch gears and regulating and controlling elements in motor vehicles.

### Execution:

- Measuring possible in both directions
- Dial face with scale in centinewtons (cN) or newtons (N)
- Error limit 0.01 x (final value + measured value)
- Trailing pointer

Delivery:

In case

• Ident. No. 151: Shortened sensor lever



Min./max. for range	ce of measuring	3-30 cN	5-50 cN	10-100 cN	25-250 cN	50-500 cN	100-1000 cN	300-3000 cN	500-5000 cN	1000-10000 cN
Scale value, fo	rce (cN)	1	1	2	5	10	20	50	100	200
Meter Ø (mm)		36	36	36	36	72	72	72	72	72
Sensor length	(mm)	29	29	29	29	48	48	48	48	8
Weight (g)		64	64	64	64	260	260	278	294	290
44100	Ident. No.	041	051	061	081	091	101	121	131	151
44100	ident. No.	•	0	•	•	•	•	•	•	0

Prod. Gr. 440

### - Handheld tensile and pressure force tester, model 1191

### ver with analogue measurement display

### Application:

Robust, mechanical handheld force measuring unit for mobile applications, for bi-directional force measurement in workshops and in quality assurance.

#### Execution:

- High-precision measuring springs arranged in opposing directions
- Force-proportional precision gauge for measuring travel
- Calibration is carried out using reference measuring devices or weights

### Advantage:

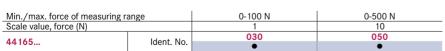
- Robust, simple and safe to use
- Maintenance-free

### Delivery:

Pressure plate diameter 23 mm, draw hook, 2 extensions M6 x 15 or 45 mm, factory calibration certificate and transport case.

#### Technical data:

- Meter diameter: 50 mm
- Trailing pointer: Yes
- Error limit, based on end value: +/- 1 %



Prod. Gr. 443





1076

### — Handheld tensile and pressure force tester, model 326

### With electronic measurement display

### Application:

Robust, electronic handheld force measuring unit for mobile applications, for checking actuation forces and rigidity of assemblies and components such as springs, buttons, switches, levers, closures etc. This unit is used primarily in quality assurance, incoming goods inspections, production and research and development.

### Execution:

- Fixed measuring frequency from 1000 Hz
- High-resolution force sensor
- Processor-controlled electronics with the latest software
- Calibration is carried out using reference measuring devices or weights
- Rechargeable batteries ensure smooth operation
- Peak value memory for tensile and compressive forces
- 5-digit LCD display + comma with optional backlight

- Display resolution +/- 20,000 digits
- design with path encoder deliverable on request

#### Advantage:

- Simple and safe to use
- Maintenance-free, electronic handheld force measuring device for mobile applications
- Once saved, basic settings remain stored even when the device is switched off
- Ergonomic design, therefore suitable for left and right-handed users
- Fixed installation possible in testing devices

### Delivery:

device with battery pack set, 230 V AC power supply unit/charger, USB charging cable, factory calibration certificate, transport case, accessories

### Technical data:

• Error limit, based on end value: 1%



Min./max. force o range	Min./max. force of measuring range		0-100 N	0-200 N	0-500 N	0-1000 N	0-2000 N	0-5000 N
Digit increment, fo	orce (N)	0.02	0.05	0.1	0.2	0.5	1	2
Connection thread device	I for clamping	M6	M6	M6	M6	M6	M12	M12
44166	Ident. No.	006	011	021	051	101	201	501
44100	Ident. No.	0	•	•	•	•	0	0

Prod. Gr. 443

### ATORN<sup>®</sup> Handheld tensile and pressure force tester With electronic measurement display and wide functional range

#### Application:

Robust, electronic manual force measuring device for mobile use, for testing operating forces as well as the strength of components such as springs, buttons, switches, levers, closures, etc. The main areas of application for these force gauges are in quality assurance, inspection of incoming goods, production, research and development.

#### Execution:

- Robust aluminium housing with ergonomic grip recesses
- Modern, colour touch-screen display 128x128 pixels, 7 digit + comma
- Data logger/measured value recording via built-in 2 GB memory, used via USB 3.0
- OpenCollector output for controlling external devices
- Exported data output to ASCII/CSV

 Adjustable measuring frequencies from 50 Hz to 2000 Hz

### Advantage:

- Measured value display is flexible and intuitive to configure
- Rechargeable lithium-ion batteries ensure a long operating life
- Options for interacting using motorised load frame and external sensors
- Comprehensive functions and features
- Two M6x10 mounting screws on each face and on the rear which can be used e.g. for a fixed installation

#### Delivery:

Tensile and compressive force measuring unit; USB power supply; pressure pieces 1x diameter 10 mm, 1x tip and 1x cutter; 1x swivel pull hook with 10 mm aperture; 60 mm extension, CE declaration of conformity; manual



Min./max. force of range	fmeasuring	0-50 N	0-100 N	0-200 N	0-500 N	0-1000 N	0-2000 N	0-5000 N
Digit increment, for	rce (N)	0.001	0.01	0.01	0.01	0.1	0.1	0.1
Min. measurement	frequency (Hz)	50	50	50	50	50	50	50
Max. measuring fre	equency (Hz)	2000	2000	2000	2000	2000	2000	2000
Measurement unce on end value	ertainty based	0.05 %	0.05 %	0.05 %	0.05 %	0.05 %	0.05 %	0.05 %
Connection thread device	for clamping	M6	M6	M6	M6	M6	M12	M12
44181	Ident. No.	300	305	310	315	320	325	330
44101	ident. No.	•	•	0	•	•	0	•

Prod. Gr. 486



### Test stand, model 101

### For tensile and compressive force measuring instruments

### Application:

For reliable acquisition of forces and paths, torques and angles required when inspecting materials and assemblies. Potential areas of application are, for example, incoming/outgoing goods inspection and occasional quality checks in production.

### Execution:

- · Height-adjustable test stand
- Lever-operated manual test stand
- Robust design, primarily for tensile and compressive forces up to 500 N

0.4EE	ldent. No.	010
2455	ident. No.	

Prod. Gr. 443

4

### Test stand, model 102

### For tensile and compressive force measuring instruments

#### Application:

For reliable acquisition of forces and paths, torques and angles required when inspecting materials and assemblies. Potential areas of application are, for example, incoming/outgoing goods inspection and occasional quality checks in production.

#### Execution:

- Manually-operated tensile/compression test frames
- Primarily for tensile and compressive forces up to 1000 N
- Basic device for correct positioning of torsion inspections

42455	ldent. No.
Prod. Gr. 443	

## Test stand, model 103

**Teal** For tensile and compressive force measuring instruments

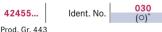
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#### Application:

For reliable acquisition of forces and paths, torques and angles required when inspecting materials and assemblies. Potential areas of application are, for example, incoming/outgoing goods inspection and occasional quality checks in production.

#### Execution:

- Electronically-operated tensile/compression test frames
- · Primarily for tensile and compressive forces up to 1000 N
- When combined with a force measuring unit, this test frame forms a complete inspection machine



### Cylindrical spring force meter

### Application: For weighing in laboratories and on site

### Execution:

- Suspension from retaining ring possible
- Load attached by hook
- made from chrome-nickel steel and brass, highgloss nickel-plated
- Laser-engraved black scale

### Advantage:

- Easy to use
- Sturdy guide pillar with cross beam on one side for high stability
- Cost-effective and high-quality solution for smallscale inspections

### Technical data:

- Max. force range: 500 N
- Travel motion: Manual Overall stroke: 250 mm



Example application: Test stand with tensile and compressive force measuring unit. Delivered without tensile and compressive force measuring unit

 When combined with a force measuring unit, this test frame forms a complete inspection machine

### Advantage:

- Easy to use
- C-frame for high stability
- · Cost-effective and high-quality solution for smallscale inspections

#### Technical data:

- Max. force range: 1000 N
  Travel motion: Manual
- Overall stroke: 495 mm



Example application: Manual test stand with tensile force and compressive force measuring unit. Delivered without tensile force and compressive force measuring units.

- Integrated incremental travel measurement
- Automatic switch-off when limit values are reached
- Centrally-arranged drive spindle

### Advantage:

- Easy to use
- High stability
- · Cost-effective and high-quality solution for smallscale inspections

#### **Technical data:**

- Max. force range: 1000 N
- Travel motion: Motorised
- Overall stroke: 550 mm



Example application: Motor-driven test stand with ATORN ZD2 tensile force and compressive force measuring unit. Delivered without tensile force and compressive force measuring units.

- Overload protection up to approx. 20% above final
- value Not suitable for dynamic loads
- Error limit <= 1% of end value</p>
- Integrated linear measuring springs
- Technical data:
- Min. force measuring range: 0 N

Max. force m (N)	easuring range	2	5	10	25	50	100	200	300	600	1000
Scale value, f	orce (N)	0.02	0.05	0.1	0.25	0.5	2	4	5	10	20
Length (mm)		250	250	250	250	250	255	255	290	342	368
Sleeve Ø (mm	ו)	14.5	14.5	14.5	14.5	14.5	14.5	18	21	28	28
44210	Ident. No.	010	020	030	040	050	060	070	080	090	100
44210	ident. No.	0									

Prod. Gr. 443

1078



# **ORION**<sup>®</sup> Cylindrical spring balances

### Application:

For weighing components which can be fastened to a hook.

- Execution:
- Spring balance suspended from a retaining ring
- Component attached by hook
- Not suitable for dynamic loads
- Technical data:

value

Blue anodised aluminium housing

Error limit <= 1% of end value</p>

Brass inner tube with aluminium scale

Overload protection up to approx. 10% above final

Diameter: 19.5 mm

Min./max. uring range	weight meas-	0-0.2 kg	0-1 kg	0-2.5 kg	0-5 kg	0-10 kg	0-20 kg
Scale value	, weight (kg)	0.02	0.1	0.25	0.5	1	2
Length (mn	n)	363	363	363	363	363	376
44216	Ident. No.	010	030	040	050	060	070
44210	ident. No.	•	•	•	•	•	•

Prod. Gr. 443

## ATORN<sup>®</sup> Force measuring cell

with analogue measurement display

### Application:

Execution:

pointer

design

Integrated throttle damping

Error limit 2% of final value

• Two M6 fixing threads on housing floor

For static and quasi-static force measurement on machines and equipment, e.g. hydraulic presses, rolling machines, calenders, bending machines,

strength testing machines, torque meters etc.

Analogue manometer, diameter 63 mm with trailing

• Force measuring cell made from VA steel in slim

The ring-shaped force measuring cell is principally employed where mechanical engineering

elements (shafts, spindles, clamping bolts,

draw bolts, tension bolts or the like) must be

routed through the pressure hull, for example,

### Advantage:

- Very slim design for in constricted spaces
- Integrated throttle damping for light, abrupt loading and unloading

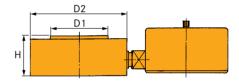
### Delivery:

With calibration certificate, in plastic case

### Technical data:

- Protruding piston height: 2 mm
- Fastening thread: 2 x M6
- Error limit, based on end value: 2%
  Manometer diameter: 63 mm
- Manometer diameter. 00 mm





Min./max. force of meas- uring range	0-0.16 kN	0-0.25 kN	0-0.6 kN	0-1 kN	0-1.6 kN	0-2.5 kN	0-6 kN	0-10 kN	0-16 kN	0-25 kN	0-60 kN	0-100 kN
Scale value, force (kN)	0.005	0.005	0.01	0.02	0.05	0.05	0.1	0.2	0.5	0.5	1	2
Outer Ø (mm)	75	75	75	75	75	75	75	75	75	75	90	90
Overall height of force sensor (mm)	30	30	30	30	30	30	30	30	30	30	32	32
Piston Ø (mm)	45	45	45	45	45	45	45	45	45	45	56	56
Fastening thread clear- ance (mm)	55	55	55	55	55	55	55	55	55	55	75	75
Mean distance between manometer and force sensor (mm)	82	82	82	82	82	82	82	82	82	82	90	90
44420 Ident. No.	021	031 ●	051 ●	061 ●	071 ●	081 ●	101 ●	111 ●	121 ●	131 ●	151 ●	161 ●

Prod. Gr. 490



Application:

### Other hydraulic force measuring cells

to measure axial forces on machine tools.

### **Technical data:**

- Measurement ranges: 0–1 kN to 0–2.5 MN
- Error limit: < +/- 1%





### Delivery of the electric force sensors

For combination with the display units MMV 22 and MEC-9163, the force sensors are supplied with connecting plugs and characteristic curve adjustment
 For connecting the force sensors to display units from other manufacturers, they will be supplied with bare ends and without characteristic curve adjustment



## KERN<sup>•</sup> suspended scales up to 200 kg

practical suspended scales within reach at all times

### Application:

For rapid checking of weights with high mobility.

### Execution:

- Large LED display
- Display units: kg/lb/N
- Functions: AUTO OFF

- Pull-out tape measure, length 1 m
- Data hold function (weight display can be frozen for 5 s)
- Tara button for zeroing under load
- Delivery: With battery





Type description	Type description		CH 50K50	CH 50K100	HDB 5K5N	HDB 10K10
Max. weight measuring r	ange (kg)	15	50	50	5	10
Digit increment, weight (	g)	20	50	100	5	10
Height (mm)		270	270	270	195	195
Housing dimensions (LxV	VxH)	30 x 90 x 176 mm	30 x 90 x 176 mm	30 x 90 x 176 mm	25 x 70 x 105 mm	25 x 70 x 105 mm
Weight (kg)		0.25	0.25	0.25	0.15	0.15
44228	Ident. No.	010	030	040	050	060
44220	ident. No.	•	•	•	•	•

Prod. Gr. 443

## KERN<sup>•</sup> crane scales up to 10 t

with remote control

### Application:

**No. 44267:** For production, quality control and logistics applications. Also suitable for continuous use in industrial environments thanks to the sturdy construction and robust design.

**No. 44605:** For applications in production, quality control and logistics. Also suitable for continuous use in industrial environments thanks to the sturdy construction and robust design.

### Execution:

- Powered by internal rechargeable battery
- Data hold function
- Large LCD display

### No. 44267:

- Rotating hook with safety lock
- Radio remote control with a range of approx. 20 m

### No. 44605:

- Wireless remote control with range of approx.
- 20 m Robust plastic housing

### Advantage:

If the hold function is activated, the figure is 'frozen' (no weight change) when not in use.

#### Delivery:

Mains charger, radio remote control



Ident. No. 060 Type HDB





No. 44605 150

Type description		HFM 1T0.1	HFM 3T0.5	HFM 5T0.5	HFM 10T1	HCD 100K-2	HCD 300K-1	HCD 60K-2
Max. weight measu	uring range (kg)	1000	3000	5000	10000	150	300	60
Digit increment, we	eight (g)	100	500	500	1000	50	100	20
Housing dimension		175 x 270 x 200	175 x 270 x 200	190 x 300 x 230	190 x 300 x 230	79 x 150 x 98	79 x 150 x 98	79 x 150 x 98
		mm	mm	mm	mm	mm	mm	mm
Weight		15 kg	16.5 kg	25 kg	37 kg	950 g	950 g	950 g
44267	Ident. No.	210	220	230	240		_	
44207	ident. No.	0	0	0	(°) <sup>+</sup>	-	-	-
44605	Ident. No.					150	151	152
44005	Price/unit, €	-	-	-	-	(196.00)	(196.00)	(196.00)

Prod. Gr. 447





1080

### KERN<sup>®</sup> Pocket scales Type TGC

### Application: For fast weighing with highest mobility.

### Execution:

- Especially flat design
- Cover made of impact-resistant plastic as pressure and dust protection. Can also be used as a weighing vessel

<ul> <li>Stainless steel</li> </ul>	weighing	tray,	hygienic	and	easy
to clean					

### Technical data:

Housing dimensions (LxWxH): 130 x 100 x 16.5 mm



Ident. No. 154

Type description		TGC 150-2S05	TGC 1K-3S05	TGC 500-1S05
Max. weight measuring	range (g)	150	1000	500
Digit increment, weight	(g)	0.01	1	0.1
44605	Ident. No.	153	154	155
44605	Price / unit. €	19.80	19.80	19.80

Prod. Gr. 447

### KERN compact scales, type PCB and FCB KERN

### Application:

For versatile applications in laboratories and production facilities.

### Execution:

- Robust ABS housing with stainless steel weighing tray
- Backlit LCD display with 15 mm digit size
- AUTO-OFF function after 3 min. without load change
- PRE-TARE function for manual prior subtraction of known container weights
- Battery operation possible (1x type E-Block, 9 V, not included)

### Option: Battery operation

### Advantage:

 User-programmable weighing unit (thread length g/m, paper weight g/m2)

### Delivery:





Ident. No. 041

Type description		PCB 250-3	PCB 1000-1	PCB 3500-2	PCB 6000-1	PCB 10000-1
Max. weight measuring range (g)		250	1000	3500	6000	10000
Digit increment, weight (g)		0.001	0.1	0.01	0.1	0.1
Plate length x plate width		-	130 x 130 mm	130 x 130 mm	150 x 170 mm	150 x 170 mm
Panel Ø (mm)		81	-	-	-	-
Min. item weight (g)		0.002	0.2	0.02	0.2	0.2
Reproducibility (g)		0.001	0.1	0.02	0.1	0.1
Linearity (g)		0.005	0.2	0.05	0.3	0.3
44605	Ident. No.	011	021	031	041	045
		•	•	•	•	•

Prod. Gr. 447

#### **Precision scales** KERN type 572

#### Application:

Versatile applications; suitable for use e.g. as laboratory scales, counting scales or checkweigher scales.

### Execution:

- Robust metal housing
- LCD display with 14 mm digit size
- Automatic reference optimisation
- Mechanical overload protection
- Options: Battery operation

- Advantage:
- User-programmable weighing unit (thread length g/m, paper weight g/m2)
- **Delivery:**
- Mains adapter

### Technical data:

- With unit counting: Yes
- Data transmission type: RS232
  Housing dimensions (LxWxH): 310 x 180 x 90 mm



Type description		572-33	572-39	572-45	572-49	572-57
Max. weight measuring range (g)		1610	4210	12100	16100	24100
Digit increment, weight (g)		0.01	0.01	0.05	0.1	0.1
Plate length x plate width		-	-	160 x 200 mm	160 x 200 mm	160 x 200 mm
Panel Ø (mm)		150	150	-	-	-
Min. item weight (g)		0.03	0.03	0.15	0.3	0.3
Reproducibility (g)		0.01	0.02	0.05	0.1	0.1
Linearity (g)		0.03	0.03	0.15	0.3	0.3
44615	Ident No	010	016	020	030	040

Prod. Gr. 447





- Mains adapter
- Technical data:
- With unit counting: Yes
- Data transmission type: RS232
- Housing dimensions (LxWxH): 245 x 163 x 79 mm





# File Platform scales

### Application:

For versatile use in various locations such as production, warehousing and shipping.

### Execution:

- Dual range scales with automatic switch-over
  Display unit (degree of protection IP65) with 1.5 m
- cable • Options: Stand for display unit
- Freely-programmable weighing unit, e.g. displays in thread length g/m, paper weight g/m2
  Formulation function for weighing different

### Mains adapter Technical data:

Delivery:

Advantage:

- With unit counting: Yes
  - Data transmission type: RS232

standing or bolted to scales

Backlit LCD display with 25 mm digit size

 Dual measurement display for finer digit increment and higher accuracy in the initial weighing range

Versatile positioning of display unit, free-



components
<u>Type descripti</u> Max. weight m (kg) Max. weight m 2 (kg)

Type description	DE 6K1D	DE 15K0.2D	DE 35K5D	DE 60K1D	DE 60K10DL	DE 150K20DL	DE 300K50D	DE 300K50DL
Max. weight measuring range (kg)	3	6	15	30	30	60	150	150
Max. weight measuring range 2 (kg)	6	15	35	60	60	150	300	300
Digit increment, weight (g)	1	0.2	5	1	10	20	50	50
Digit increment 2, weight (g)	2	0.5	10	2	20	50	100	100
Plate length x plate width	315 x 305 mm	522 x 403 mm	522 x 403 mm	522 x 403 mm	650 x 500 mm			
Min. item weight (g)	2	0.4	10	2	20	40	100	200
Reproducibility (g)	1	0.2	5	1	10	20	50	50
Reproducibility 2 (g)	2	0.5	10	2	20	50	100	100
Linearity (g)	3	0.8	15	4	4	60	150	150
Linearity 2 (g)	6	2	30	8	40	100	300	300
44618 Ident. No.	200	210	230	240	260	280	290	300
440 10 Ident. No.	0	0	0	0	•	•	0	0

Prod. Gr. 447

### **KERN** Counting scales Type CPB

#### Application:

For counting and weighing components

### Execution:

- Counting total memory for adding up measured values
- Display: Total weight, reference weight in g, total quantity
- Large LCD display with 20 mm digit size and backlight function
- AUTO-OFF function can be selected after 1/5/30 min.
- Automatic reference optimisation

- Programmable acoustic signal on reaching quantity
- Options: Battery operation approx. 70 h without backlight possible

### Delivery:

### Mains adapter

### Technical data:

- Plate length x plate width: 294 x 225 mm
- With unit counting: Yes
- Data transmission type: RS232
- Housing dimensions (LxWxH): 350 x 320 x 125 mm



Type description		CPB 6K0.1N	CPB 15K0.2N	CPB 30K0.5N
Max. weight measuring	range (kg)	6	15	30
Digit increment, weight	(g)	0.1	0.2	0.5
Min. item weight (g)		0.1	0.25	0.5
44616	Ident, No.	251	261	271
44010	ident. No.	•	•	•

### Prod. Gr. 447



### **KERN test weights**

We also supply test weights in standard and special shapes, individually and as combined sets. DKD calibration certificates can be provided for all test weights.











Individual weights in INOX steel

1082

weights in brass

Individual

Cast bar weights Support bars for slotted weights

Brass slotted weights

Sets of test weights, standard and individual sets in a plastic or wooden case

Further information, advice and quotations available on request.

Source: Hahn+Kolb Werkzeuge GmbH Technical data subject to change. Availability subject to country specific rules and regulations.

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