

Leaning into the Future

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#### THE PACE OF CHANGE IS CHANGING:

Technology







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#### THE PACE OF CHANGE IS CHANGING:

**Built Environment** 









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#### THE PACE OF CHANGE IS CHANGING:

Process Awareness And Advancement





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# **COMPLEXITY**





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#### **COMPLEXITY**

- Harness and Manage Uncertainty
- Powering Our Teams
- Think Differently

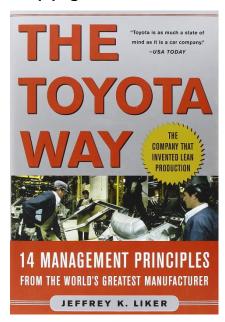




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THE TOYOTA WAY Lean –

4 P's

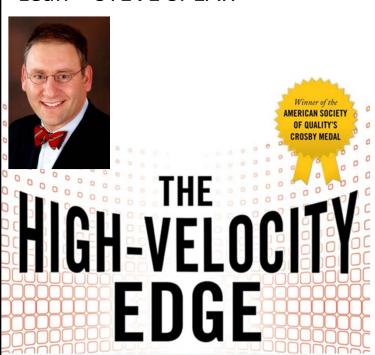


- Long term philosophy and purpose even at the expense of short term financial gain
- The right process will yield the right results
- 3. Add value to your organization by developing people and partner
- 4. Continuously measure performance, solve problems at the root to drive organizational learning



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#### Lean - STEVE SPEAR



- Build a system of "dynamic discovery" designed to produce ultra-high-speed learning
- Attack and solve problems when and where they occur
- Disseminate knowledge throughout the company
- Create managers invested in developing everyone's capacity to continually innovate and improve



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#### **GILBANE LEAN**

- 1. People First! A Culture of Values and Value
- 2. Effective Processes and Systems
- 3. Swarming and Solving
- 4. Sharing Knowledge and Value Effectively
- 5. Leadership: Coaching & Focus on Continual Improvement



**Project Teams** 





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# Future Tech Bringing construction technology innovators together

# We advance at the speed of learning AND sharing: FROM ONE TO MANY





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# FROM ONE TO MANY: HOW?



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FROM ONE TO MANY: HOW?

Some stuff happens anyway

- "Heard it through the grapevine"
- Leading edge conferences and periodicals



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#### FROM ONE TO MANY: HOW?

Creating an organization and systems for sharing and learning

- **Business Consulting Group**
- Innovation Portal and Innovation Awards

#### **Idea to Innovation to Transformation**

Introducing the Innovation Center of Excellence

#### **Search by Benefits**



All Ideas







Porting Laser Scanner 2/29/2016 Gilbane.Client ★★ 1 Comments Panoramas to HTML page with Autorotation and Bluebeam to iBuild X2 2/23/2016 Gilbane, Client, Employee ★★★★ 2 Comments Integration iBuild Viewer -2/5/2016 Gilbane,Client,Employee ☆☆☆☆☆ 0 Comments Programming & Troubleshooting Federal Facilities US and 2/5/2016 Gilbane, Employee ★★★★ 1 Comments International adoption of Technology Tools





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FROM ONE TO MANY: HOW?

Creating an organization and systems for sharing and learning

- **VDC Team Nodes and Peer Group**
- Centers of Excellence and Peer Groups





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#### FROM ONE TO MANY: HOW?

Creating an organization and systems for sharing and learning

"There's an app for that"

- Powerbase
- iBuild platform







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#### FROM ONE TO MANY: HOW?

Creating an organization and systems for sharing and learning

Playbooks

Welcome to the playbook!

The chapters can be navigated below, to the left, or along I This is a interactive web-based playbook.

#### **Playbook Chapters**





To share your ideas and experiences and keep this playbook a living do







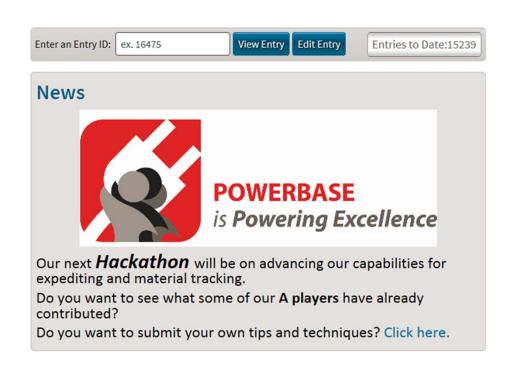


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#### FROM ONE TO MANY: HOW?

Creating an organization and systems for sharing and learning

- Hackathons
  - All volunteer
  - Employees sharing with each other; special guests
  - Practical outcomes: Playbooks, A+ Player guidance





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#### FROM ONE TO MANY: HOW?

Creating an organization and systems for sharing and learning

- Virtual Design and Construction
- Standardize AND Customize
- "Rinse and Repeat"

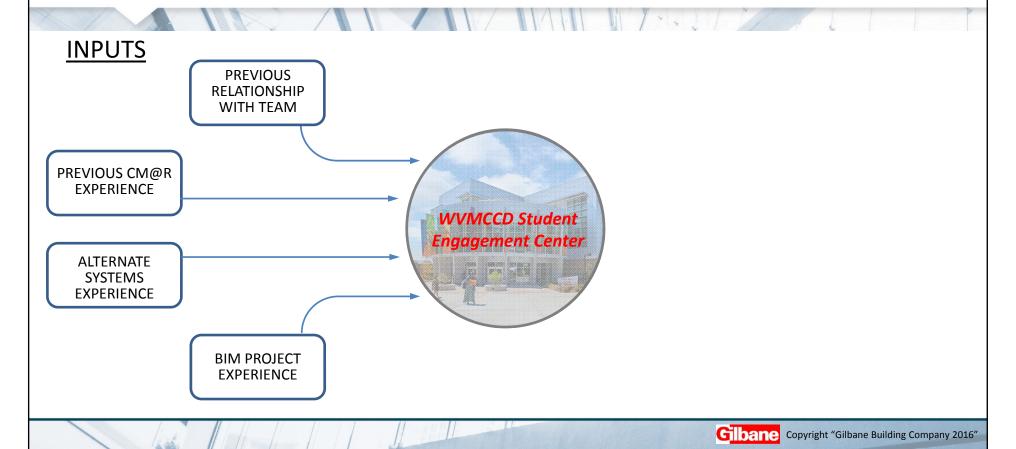




# WVMCCD Student Engagement Center



Powering Our Teams





**Powering Our Teams** 

## **Project Description**

- Campus Improvement in 2 Phases
- Phase 1 Gilmor Center
  - \$46M
  - 120,000 SQ FT
- Phase 2 Student Engagement Center
  - \$55M
  - 101,000 SQ FT







Powering Our Teams

#### PHASE 1 CHALLENGES

**CM** Agency

**Schedule Extensions** 

Steel: 2 months

Overall: 6 months

Teledata certification

A/E, Contractor, Subcontractor coordination







Powering Our Teams

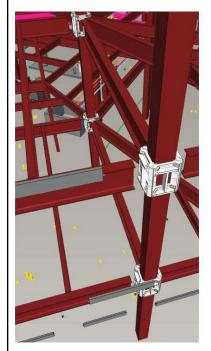
#### PHASE 2 GOALS

- Adopted CM @ Risk Approach
- Improve the Schedule Reliability
- Involve the IT user group early
- Give people ownership to collaborate





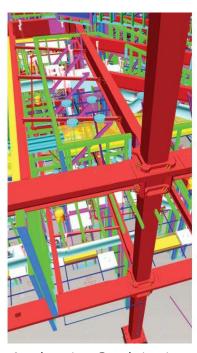
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Steel Design @ 100% SD



Steel Design @ 100% DD



Steel Design @ Fabrication

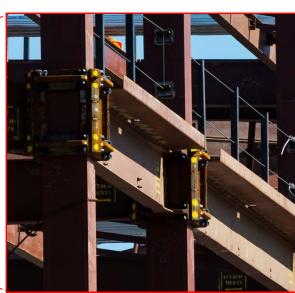
#### FROM THE BEGINNING

- Selected during early design
- Manufactured connections
- Enabled actual steel pricing
- Design direct to Fab



**Powering Our Teams** 







Powering Our Teams

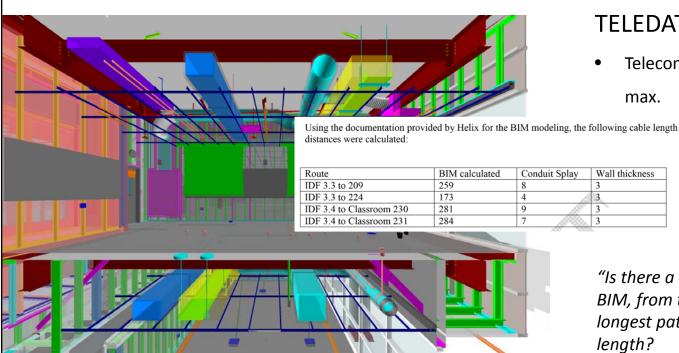


#### **RESULTS**

- Phase 1 Steel Erection = 3 Months
- Phase 2 Steel Erection = 1 Month
- All steel erected, bolted & plumbed in 30 days
- RFI's reduced by 47%
- Safety Limited welding & Reduced man hours onsite



**Powering Our Teams** 



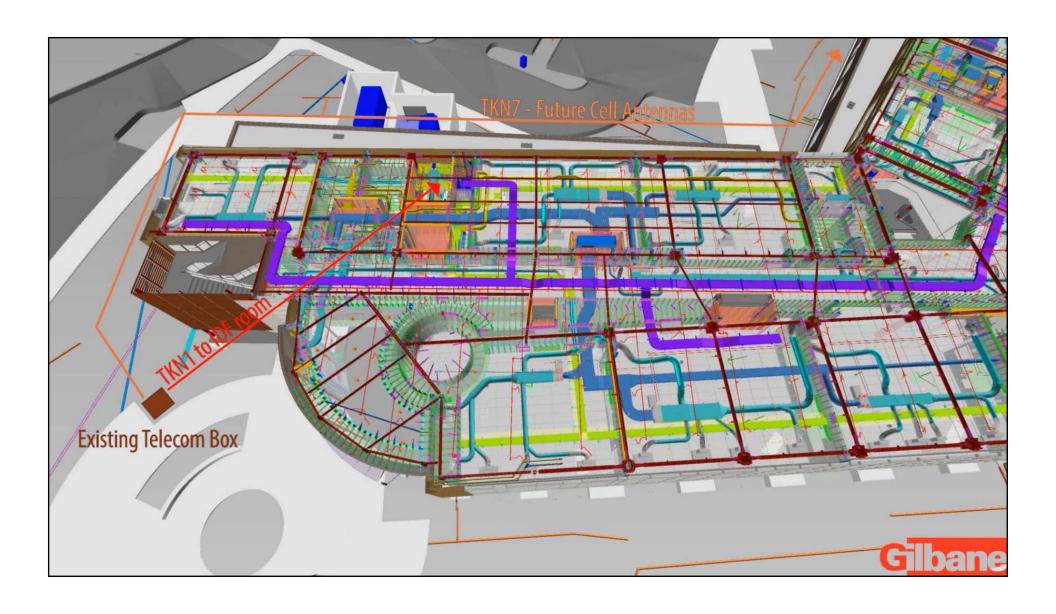
#### TELEDATA REQUIREMENTS

Telecomm cabling cannot exceed 295 ft

max.

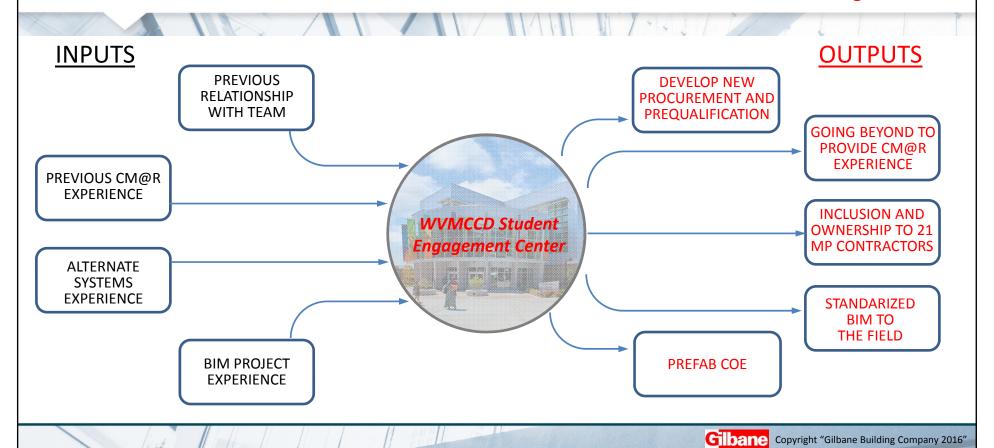
"Is there a way of walking through the BIM, from the IDF room through the longest path way to measure the cable length?

Gibane Building Company 2016"





**Powering Our Teams** 





# Healthcare





# Nationwide Children's Hospital -Ambulatory Care





## **NCH Ambulatory Care**

**Thinking Differently** 

#### **INPUTS**

THINK TANK

**BACKGROUND IN ARCHITECTURE & CONSTRUCTION Nationwide** BIM EXPERIENCE Children's **RENOVATION OF Hospital** -PHYSICS LAB **Ambulatory Care HEALTHCARE** 



## **NCH Ambulatory Care Thinking Differently**

#### PROJECT DESCRIPTION

- Top 3 Children's Hospital
- \$100 million new construction
- Downtown Columbus, OH
- 6 floors
- 200,000 square feet
- Active hospital campus







## **NCH Ambulatory Care**

**Thinking Differently** 

## TYPICAL HEALTHCARE **CHALLENGES**

- Multiple user group needs
- **Heavy MEP**
- Accelerated schedule







# **NCH Ambulatory Care**

**Thinking Differently** 

## **VISUAL WORK INSTRUCTIONS**

**Enabled with MEP coordination** 

#### Results:

- Owner walkthrough inspections
- Trade wall layout
- Moves construction forward faster



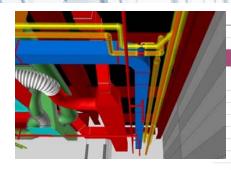


# **NCH Ambulatory Care**

**Thinking Differently** 

# FLEXIBLE SEQUENCING

- Enabling continuous design
- Lean scheduling principles (JIT)



Construction start dates are based on <applicable schedule pdf + date here>

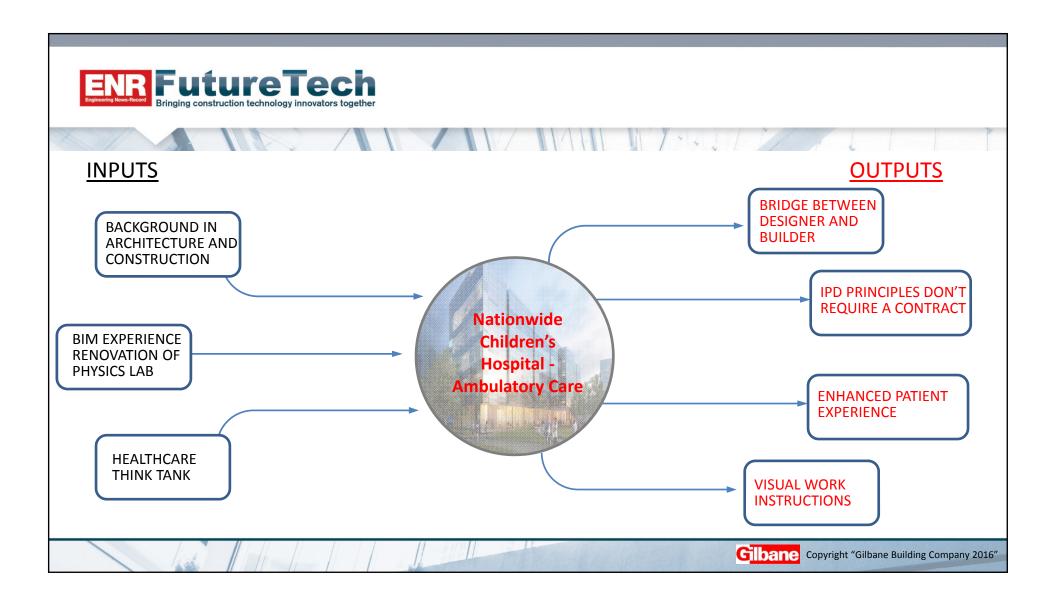
BIM vs MEP INSTALL				
BIM Activity	Model Population End Date	BIM End Date (Signoff)	Construction Activity	
Basement/Shaft	9/16/2015	10/7/2015	HVAC Overhead Rough-in	
Level 1	10/7/2015	11/13/2015	HVAC Overhead Rough-in	
Level 2 / 3	11/13/2015	12/13/2015	HVAC Overhead Rough-in	
Level 4 / 5	12/13/2015	1/19/2016	HVAC Overhead Rough-in	
Level 1	1/19/2016	2/25/2016	HVAC Overhead Rough-in	
Level 6	1/19/2016	2/3/2016	HVAC Overhead Rough-in	



BIM Activity	Model Population End Date	BIM End Date (Signoff)	Construction Activity
Level 1	10/7/2015	11/13/2015	HVAC Overhead Rough-in
Level 2	11/13/2015	12/13/2015	HVAC Overhead Rough-in
Level 3	12/21/2015	12/30/2015	HVAC Overhead Rough-in
Level 4	1/4/2016	1/11/2016	HVAC Overhead Rough-in
Level 5	1/13/2016	1/25/2016	HVAC Overhead Rough-in
Level 6	1/27/2016	2/3/2016	HVAC Overhead Rough-in



# **MEP Visual Schedule** Level 6 Level 4 Level 3 Level 2 Basement Gilbane

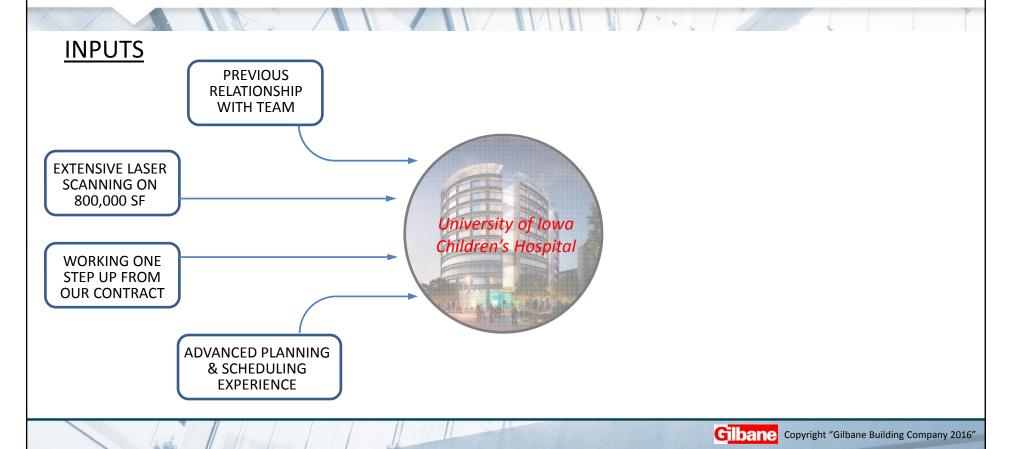




# University of Iowa Children's Hospital



Managing Uncertainty





Managing Uncertainty

#### **DESCRIPTION**

- \$360 million
- New tower addition
- 14 floors
- 507,000 square feet
- World Renowned designer
- Elliptical design
- **Public institution**
- Tradition procurement model





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Thinking Differently | Managing Uncertainty

#### **LOBBY**

- Iconic space in the building
- 40,000 square feet
- Two story atrium lobby
- Major artwork installations
- Kid friendly
- Family-centric

"The Blooming Wall"

"Totems"





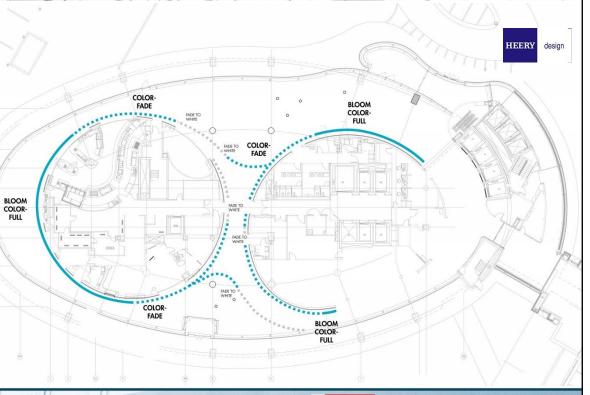
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**Managing Uncertainty** 

#### SO WHY THE BLOOMING WALL?

- Drive collaboration in a traditional environment
- Execute artist's vision with precision
- Demonstrate power of VDC to stakeholders for other applications on this project
- Need for certainty to make the schedule
- Educate stakeholders on the possibilities "If you build it, they will come" ~ Field of **Dreams**



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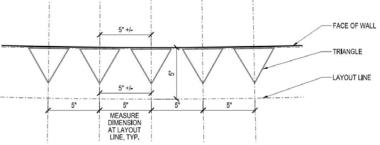
Managing Uncertainty

#### **PROVIDING CERTAINTY**

- "The Blooming Wall" or "The Triangles"
- 2800 prefabricated extrusions
- 1000+ Linear feet of radius wall
- 5" on center
- 192 color combinations
- 23' tall
- Level 5 finish
- Non-uniform wall openings





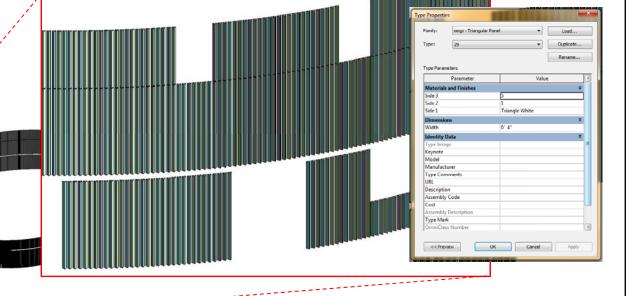




**Managing Uncertainty** 

# **CONTROL + ENSURE QUALITY**

- Painstakingly designed
- 1/16" tolerance between 2800 extrusions
- +1/4" tolerance in construction

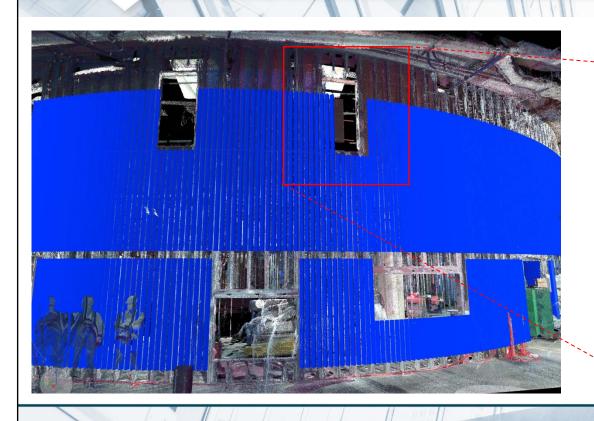


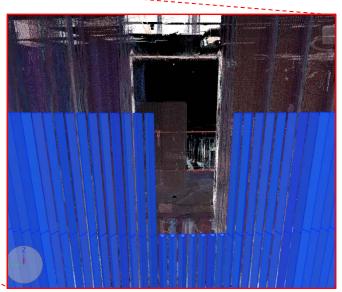


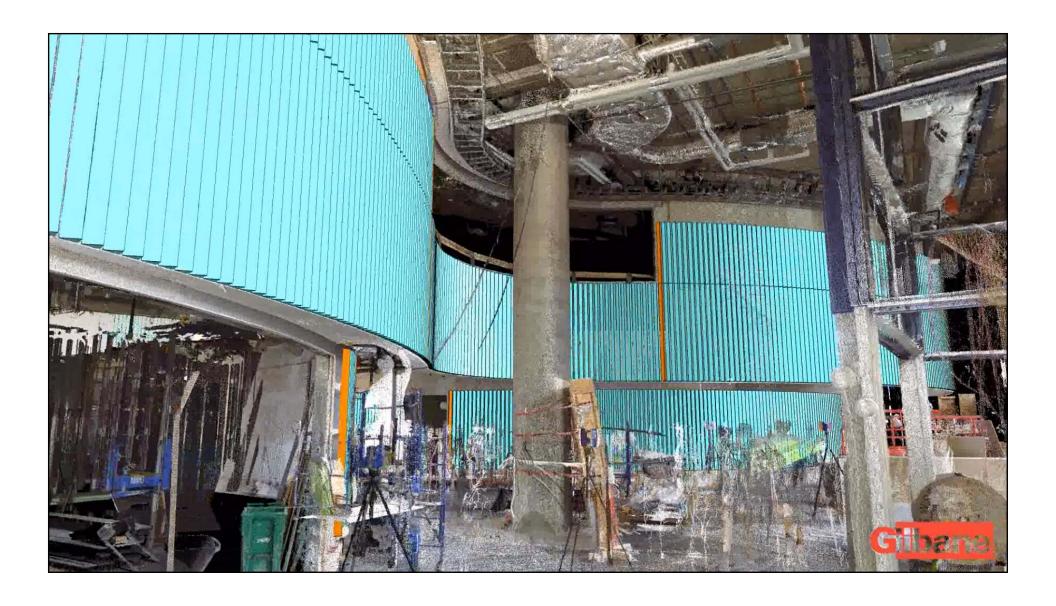
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**Managing Uncertainty** 

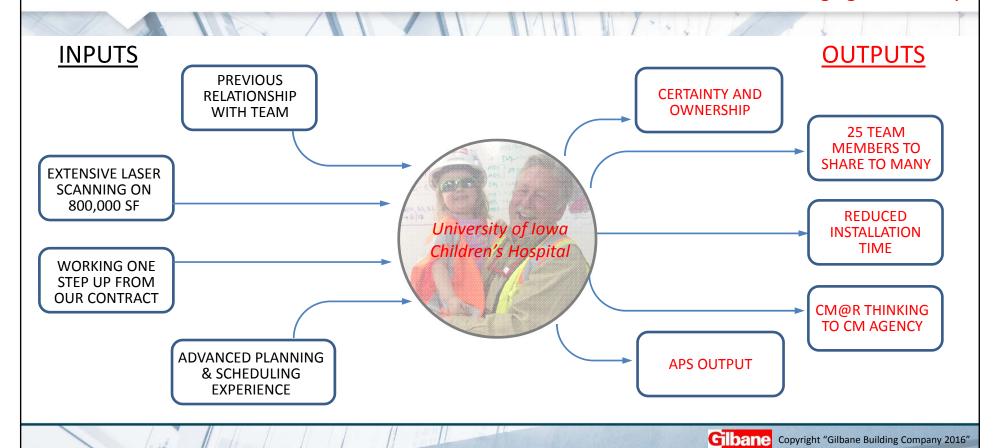








**Managing Uncertainty** 





#### SCALING INNOVATION

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# A FUNNY THING HAPPENED ON THE WAY TO FUTURETECH

- Working upstream into user needs
- Working one step up from our contract
- Driven to deliver what the customer needs, not just what they ask for





#### SCALING INNOVATION

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#### **GILBANE LEAN**

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#### THE TECHNOLOGY IS

PEOPLE, TEAM, PROCESS

#### SUPPORTED BY EFFECTIVE APPLICATION OF THE RIGHT TOOLS AND **TECHNOLOGY**

STANDARDIZED AND CUSTOMIZED

**ONWARD AND UPWARD!**