STEP 1: CUT OPENING IN GASKET
Remove an 8" portion of the weather seal gasket from the bottom left surface of the plenum.
To remove: Cut the gasket in the lower left corner of the plenum. Then make a second cut 8" from the left corner. The gasket should peel away from the plenum leaving a clean mounting surface (See detail A).

STEP 2: SEAL AND SET PAN
Prior to placing the drain pan into the opening run a 1/4" bead of sealant the entire width of the removed gasket. The secondary overflow lip must extend into the plenum to prevent water leaks. The pan should be mounted against the 3/4" flange of the plenum, refer to view A.
STEP 3: INSTALL DRAIN PAN
Attach the drain pan to the closet floor with the appropriate field supplied hardware.
IMPORTANT - To prevent water leaks use only the factory supplied mounting holes. NEVER make penetrations in the drain pan itself.

STEP 4: INSTALL DRAIN PLUG
The drain pan comes with both left and right-hand drain connections locations. Determine which of the two connections will be used to drain the condensate. Then, with the factory supplied drain plug, plug the unused opening.
NOTE - proper sealant must be applied to the connection to prevent leaks.
STEP 5: INSTALL DRAIN LINE
Condensate line routing options are shown below. Choose the one that best suits your installation. Never run the condensate line as shown in Option 4 below, as the drain line will come into contact with the factory-installed isolators beneath the unit.

**Option 1**
Run condensate line to right of unit

**Option 2**
Run condensate line beneath unit platform

**Option 3**
Run condensate line to left of unit

**Option 4**
Do not run condensate line back toward unit

IMPORTANT - The drain pan and line must be kept free from debris. Prior to installing the chassis ensure that there are no blockages in the drain pan or line.