

Nourishing a growing world

Crop Nutrition has a Vital Role, backed by Saskatchewan's Potash Mines & Rittal's HD Enclosures!

The United Nations estimates that world population will climb from 7 billion to 9 billion by 2050. This means higher demand for food for the growing population, and more work for the farmers to produce more food. And they will need fertilizers to do it, which is where potash comes in, as 96% of the world's production of potash is used in fertilizers. The ten potash mines in Saskatchewan presently account for more than 7 million tonnes of potash or about 25% of the annual world production.

The mission of these potash mines is to help the world grow the food it needs. By striving to produce and deliver the highest quality, most innovative crop nutrition products, they help farmers rise to the challenge.

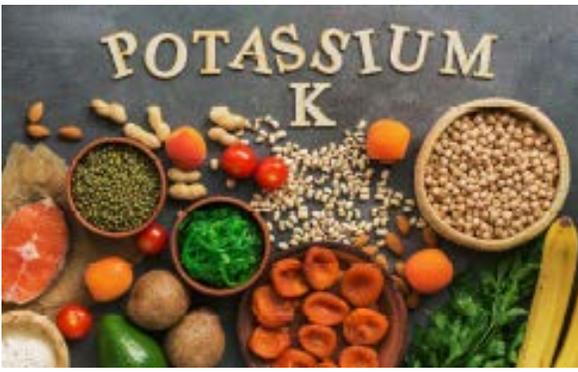
Challenges: Potash is a Beast

Potash is by no means easy to process; demanding material characteristics combined with unique processing requirements make it a challenge to mine. Since potash is a corrosive material, it can progressively destroy metal through chemical action. Potash creeps its way into nooks and crannies to eat into equipment, and hardens into sharp crystals that can cut and tear into seals.

Opportunity

The potash mines were looking for an enclosure to protect valuable automation, instrumentation and electrical equipment that come into contact with potash during processing. Their main goal has been to find an enclosure that can withstand the corrosive atmosphere, offer all-round protection, and last longer in potash mines. This will help keep the bludgeoning costs in this potash mining industry down, if the enclosures have some longevity.





Solution: Hygienic Design is a Protector

After evaluating and introducing Rittal's Hygienic Design (HD) enclosures in two of the potash mines in Saskatchewan, they became more convinced that they could have hit upon the perfect solution.



HD Enclosures - Benefits

- **Smooth stainless steel:** HD enclosures are made of high quality stainless steel that resists corrosion, preventing any dirt and debris due to the smooth texture.
- **Secure blue seal:** The seals around the enclosure doors often fail due to the corrosive potash destroying them. Rittal's HD enclosures offer the ability to replace just the distinctive blue seal, not the entire door, thus saving huge costs. Furthermore, the one-piece secure air-tight silicone seal does not leave a gap around door for potash to seep through.
- **Inner hinges:** Exposed hinges pose a significant problem, and keep rusting, disintegrating and falling off on all enclosures, no matter who the manufacturer is. Rittal's HD enclosures are located on the inside of the box. Hence, they are protected against the corrosive dust prevalent in the potash mines.
- **Easy mounting:** HD enclosures do not have additional holes for mounting which is an advantage, as they are able to mount them any way they choose by welding directly to the enclosure. This enables them to be fitted into any space or orientation, and the absence of holes means less apertures for the harmful potash dust to creep into and destroy!
- **Steep sloping roof:** The 30° roof angle allows liquids to run off easily so the HD enclosures can withstand frequent high pressure wash downs, and the steep slope plus the smooth surfaces prevent bacteria and harmful build-ups on the surfaces.

The future looks healthy

In potash mines, it is important to ensure that the critical automation equipment housed inside the enclosures is working efficiently at all times. After all, reduced downtime leads to more potash for fertilizers, and ultimately, increased food production for a healthier, happier world.

Already, Rittal's TS8 enclosures, climate control and power distribution systems have earned a name for themselves in the potash mines, and now it's time for Rittal's Hygienic Design enclosures to shine: they not only last longer for all the reasons mentioned above, but they are easier to mount and move, leading to huge savings in resources and more efficiency.

So far, Rittal's HD enclosures have been adopted in two of Saskatchewan's potash mines. The good news is that so far, there has only been positive feedback on their performance and they are looking forward to expanding their use. The other potash mines in Sask. have been evaluating various enclosures, and the HD solutions have drawn the most interest. Hopefully, we will soon see these HD solutions being specified for new mining projects, and the future for potash mining will be hygienic and bright.

Rittal's Hygienic Design solutions have already taken the Food & Beverage industry by storm, and hopefully, they will soon become an 'industry name' in the mining, offshore drilling, oil & gas, and other industries where the harshest conditions call for a ground-breaking HD solution.

ENCLOSURES

POWER DISTRIBUTION

CLIMATE CONTROL

IT INFRASTRUCTURE

SOFTWARE & SERVICES

