

# SMARTFLOOR

## Ford Ranger Plastic Bedliner Installation Manual



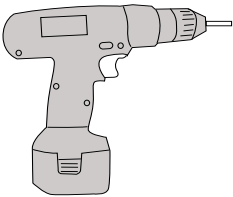


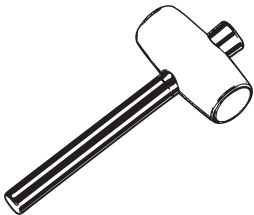
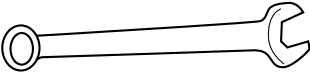
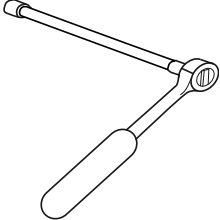
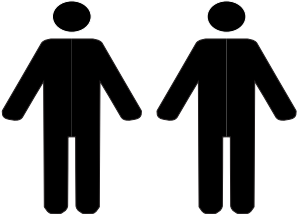
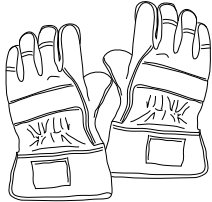

# Revision Record

Rev nr	Date	Page	Picture	Update	New	Deleted steps

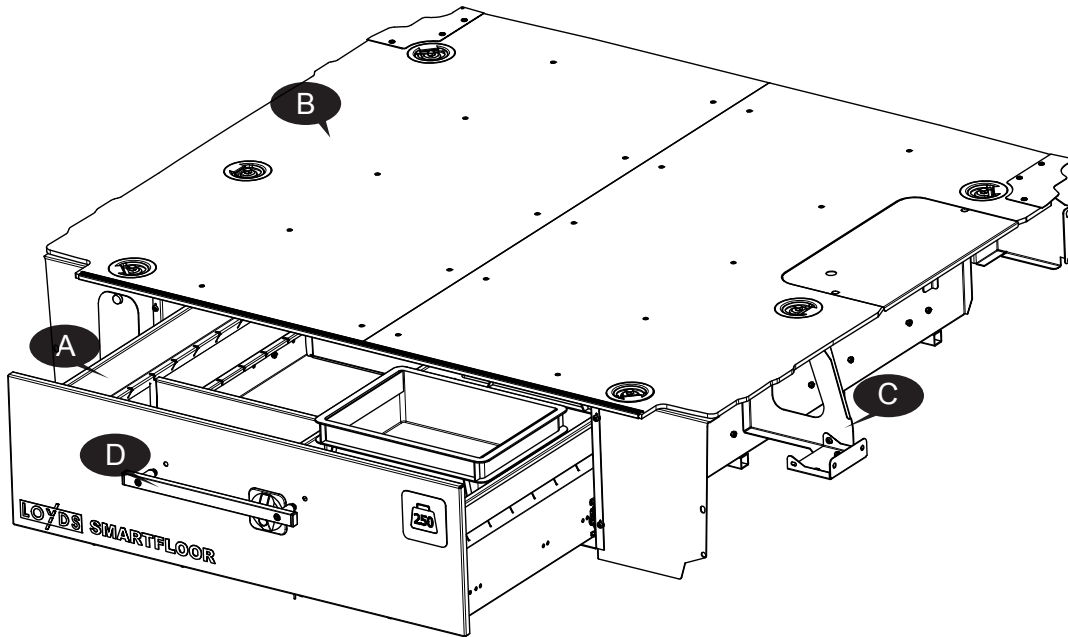
Recommended torque for screws:

4,2mm Selfdrilling: 3,6 NM  
 6mm: 6 NM  
 8mm: 10 NM  
 10mm: 42 NM

## Tools

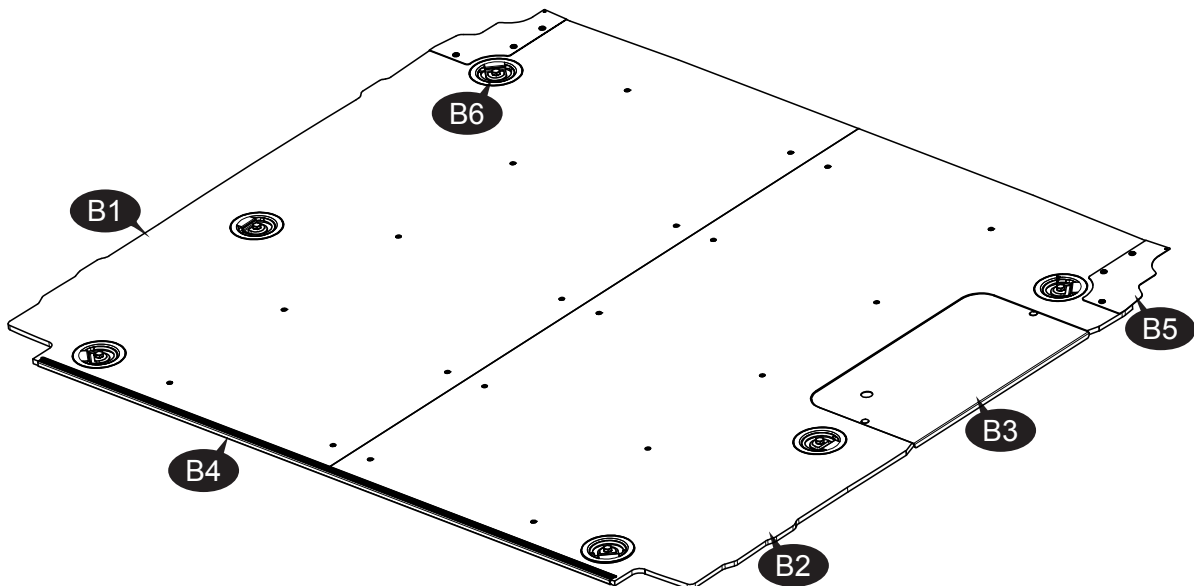
	<p>PH 2</p> <p>Torx Bits: T30</p> 		
<p>10-13 mm</p> 	<p>10-13 mm</p> 		
			

## 15016945 Kit Complete Ford Ranger 2019



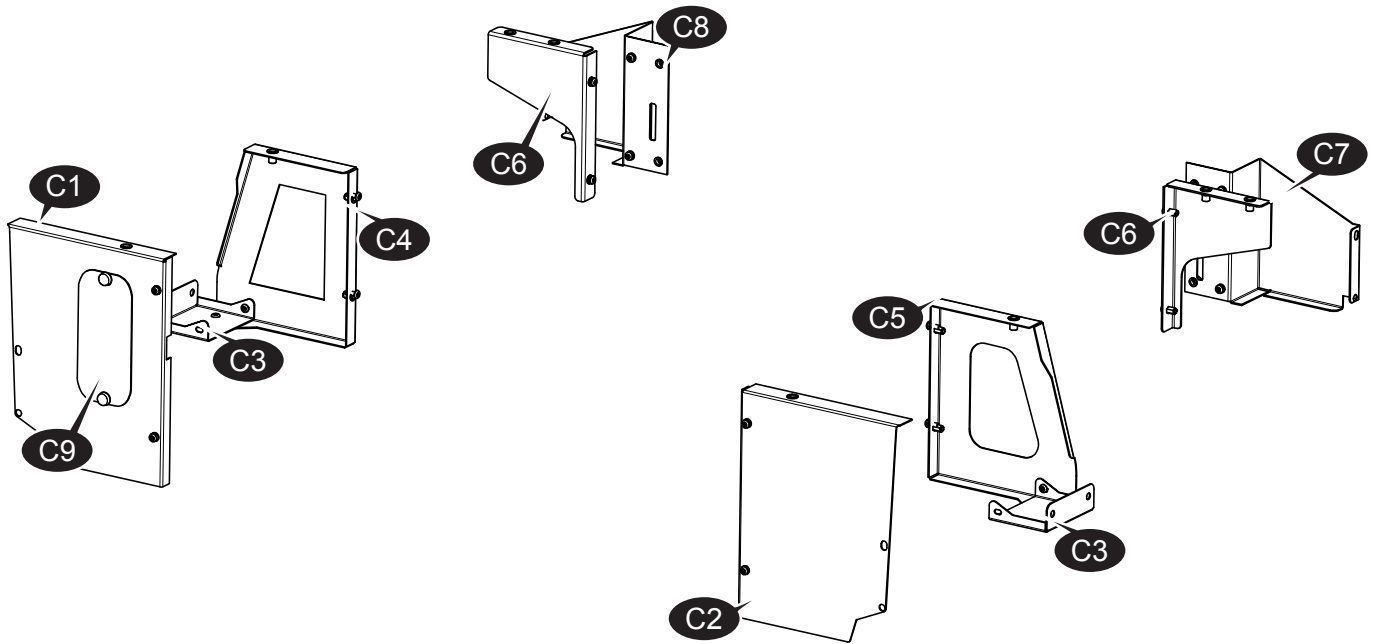
Item	Quantity	Part Number	Description
A	1	15016910	RD Drawer 1200 Pickup Main ASSY
B	1	15016950	Floor Set SF Ranger 2019
C	1	15016951	Steelbracket Set SF Ranger 2019
D	1	15010236	Handle ASSY

## 15016950 Floor Set Ford Ranger Pickup 2019



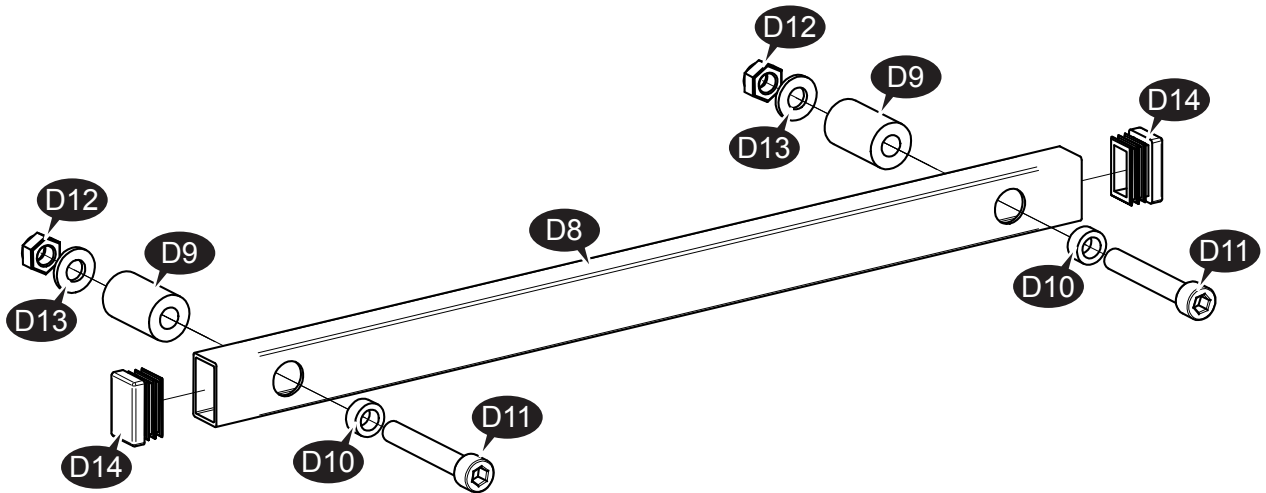
Item	Quantity	Part Number	Description
B1	1	15016941	Floor SF Left 9mm Ranger 2019
B2	1	15016942	Floor SF Right Ranger 2019
B3	1	15016943	Hatch Floor Right SF Ranger 2019
B4	1	15016944	U-Profile 9mm L=1295
B5	2	15017294	Bracket Floor Wide Front SF Ranger 2019
B6	1	15016946	Fitting Kit Floor Set SF Ranger 2019

## 15016951 Steelbracket Set SF Ford Ranger 2019



Item	Quantity	Part Number	Description
C1	1	15016934	Bracket Rear Left Ranger 2019
C2	1	15016935	Bracket Rear Right Ranger 2019
C3	2	15016926	Bracket Lower Middle Ranger 2019
C4	1	15016936	Bracket Middle Left Ranger 2019
C5	1	15016937	Bracket Middle Right Ranger 2019
C6	2	15016966	Bracket Middle w Latch Flexi
C7	1	15016939	Bracket Front to Drawer Right Ranger 2019
C8	1	15016938	Bracket Front to Drawer Left Ranger 2019
C9	1	15016940	Hatch Tube Channel 80x160 Pickup 2019
	1	15016952	Fitting Kit Steelbracket Set SF Ranger 2019

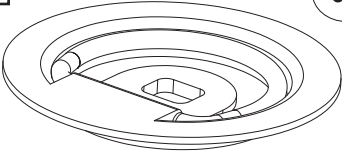
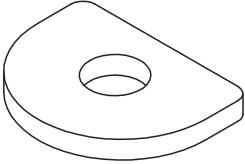
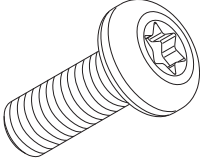
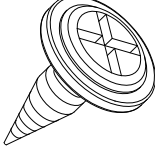
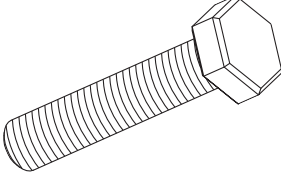
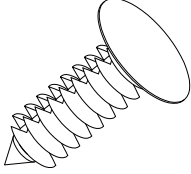
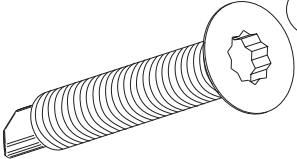
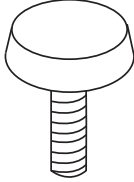

## 15010236 Handle Assy



### 15010236 Handle Assy

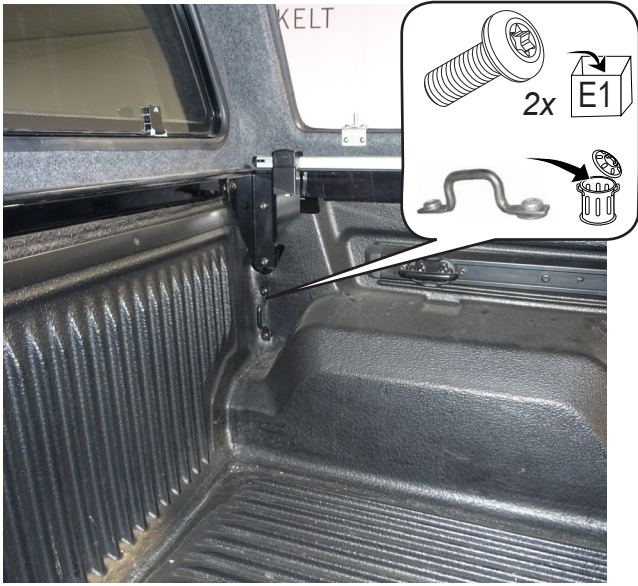
Item	Quantity	Part Number	Description
D8	1	15009441	Handle Tube 25x15x286
D9	2	15009442	Spacer Ø8,3x18x30 Nylon Black
D10	2	15009443	Spacer Ø8,1x13x6mm Galv
D11	2	15009444	Screw M8x50 Cylinderh Hex
D12	2	8 NMU	Mutter M8 Nyloc DIN985
D13	2	8,4x17x2	M8 Washer, DIN 125
D14	2	15009438	End Plug Tube 25x15 Inside

## Fitting Kit

<b>F1</b> <span style="float: right; border: 1px solid black; border-radius: 50%; padding: 2px;">6x</span>  15005497 Latch Cup Black Ø90 Ø12x15 1000Kp	<b>F2</b> <span style="float: right; border: 1px solid black; border-radius: 50%; padding: 2px;">6x</span>  15005884 Washer Latchcup for Ø8	<b>F3</b> <span style="float: right; border: 1px solid black; border-radius: 50%; padding: 2px;">20x</span>  15003551 M6x16 TX30 pan (DIN 7985)
<b>F4</b> <span style="float: right; border: 1px solid black; border-radius: 50%; padding: 2px;">6x</span>  4,2x13 S Flathead Needle Black	<b>F5</b> <span style="float: right; border: 1px solid black; border-radius: 50%; padding: 2px;">6x</span>  6x40 6KS Bolt Black, DIN 933	<b>F6</b> <span style="float: right; border: 1px solid black; border-radius: 50%; padding: 2px;">2x</span>  Sort Plastpropp Black FTB
<b>F7</b> <span style="float: right; border: 1px solid black; border-radius: 50%; padding: 2px;">22x</span>  15016947 Screw 4,8x25 Selfdrill Counters Torx Elz	<b>F8</b> <span style="float: right; border: 1px solid black; border-radius: 50%; padding: 2px;">2x</span>  M6x20 Ø20 Rattskrue M6x20 Knob	<b>F9</b> <span style="float: right; border: 1px solid black; border-radius: 50%; padding: 2px;">6x</span>  225 085 6516 Gummikloss 12x12x5 sort m tape
<b>F10</b>	<b>F11</b>	<b>F12</b>
<b>F13</b>	<b>F14</b>	<b>F15</b>
<b>F16</b>	<b>F17</b>	<b>F18</b>
<b>F19</b>	<b>F20</b>	<b>F21</b>

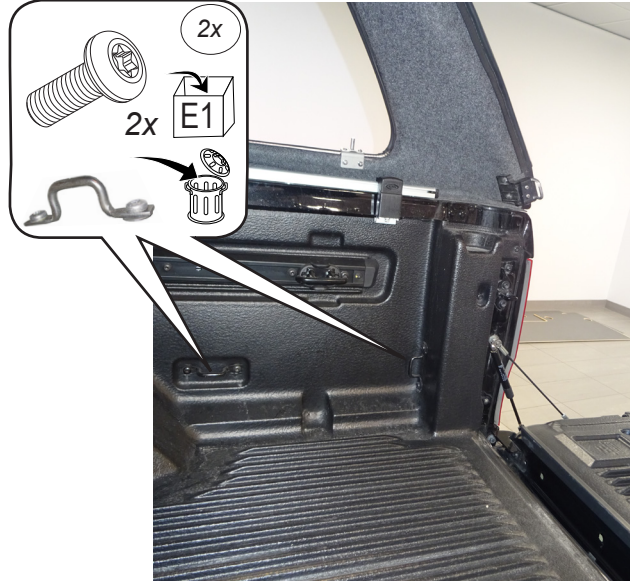
1.

L&R



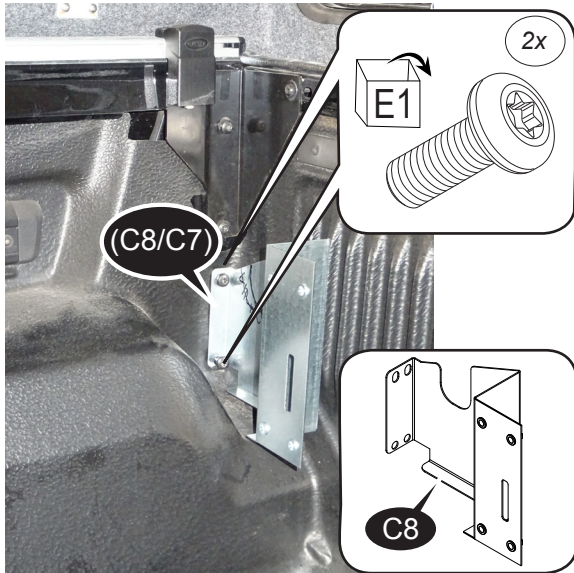
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L&R



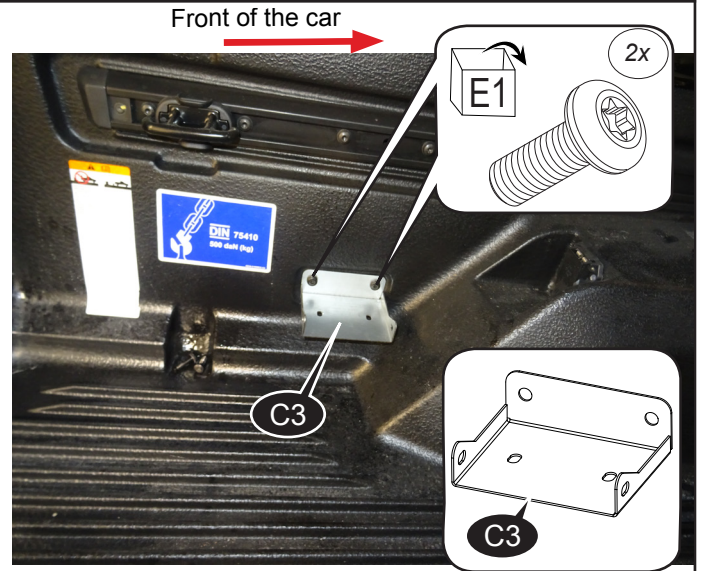
3.

L&R



4.

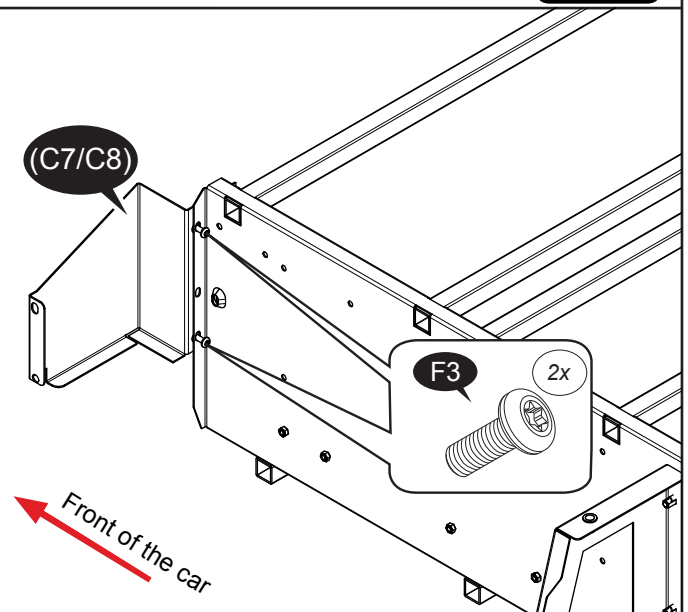
L&R

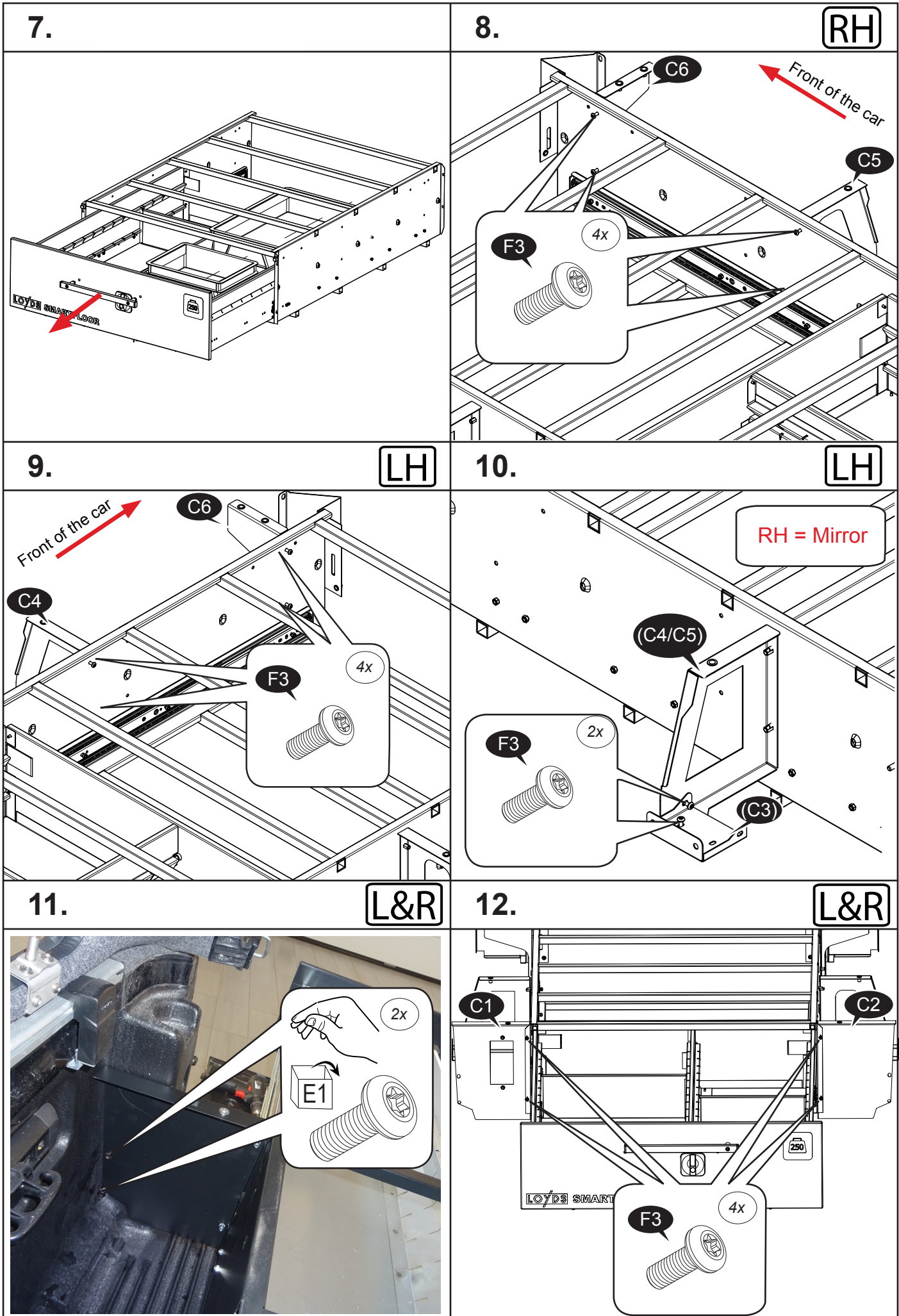


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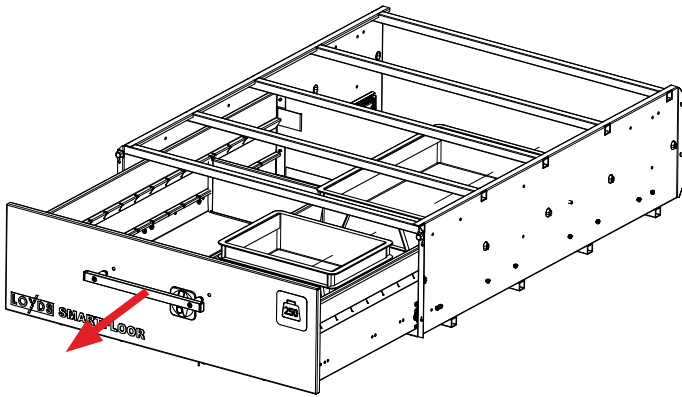
6.

L&R



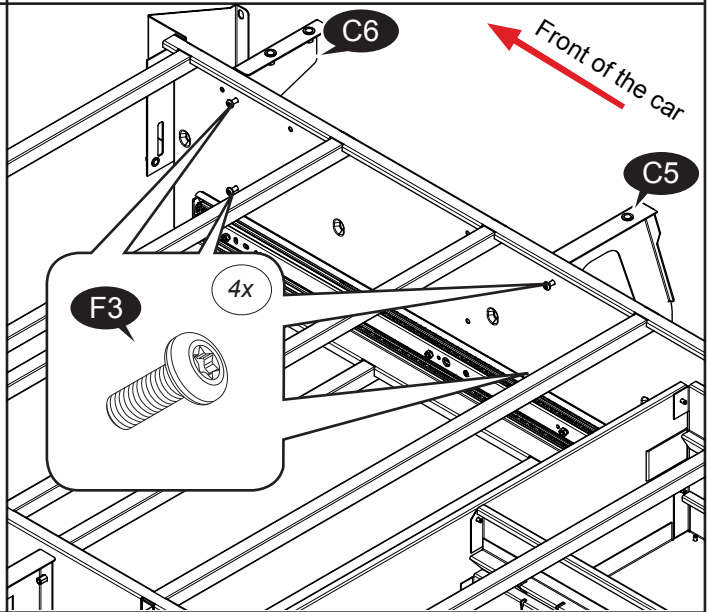


7.



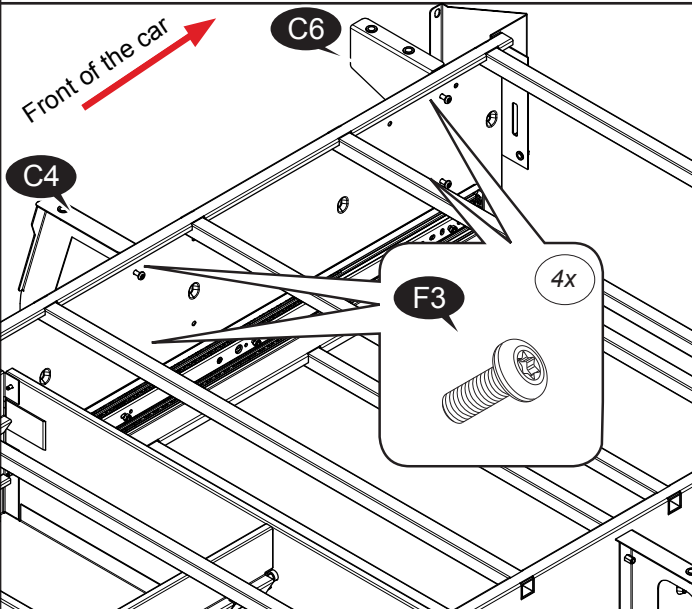
8.

**RH**



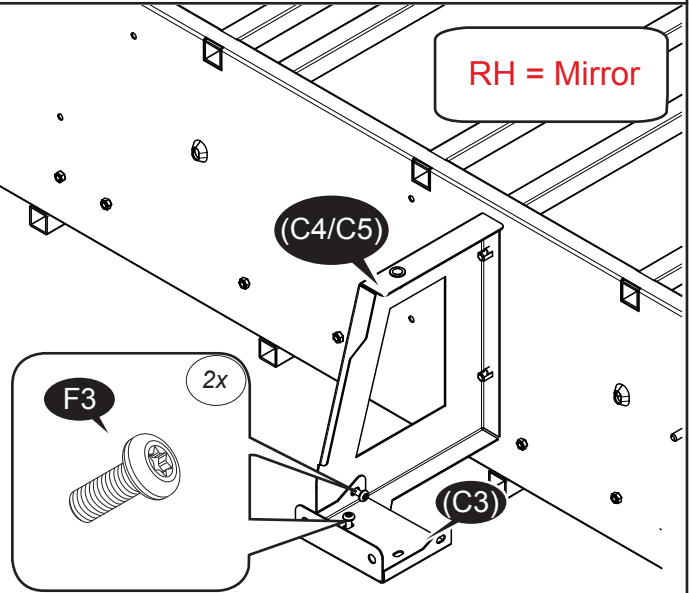
9.

**LH**



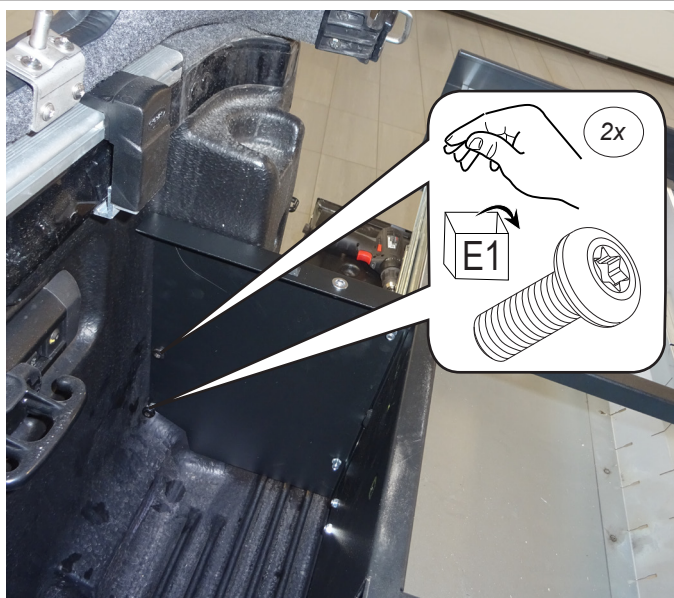
10.

**LH**



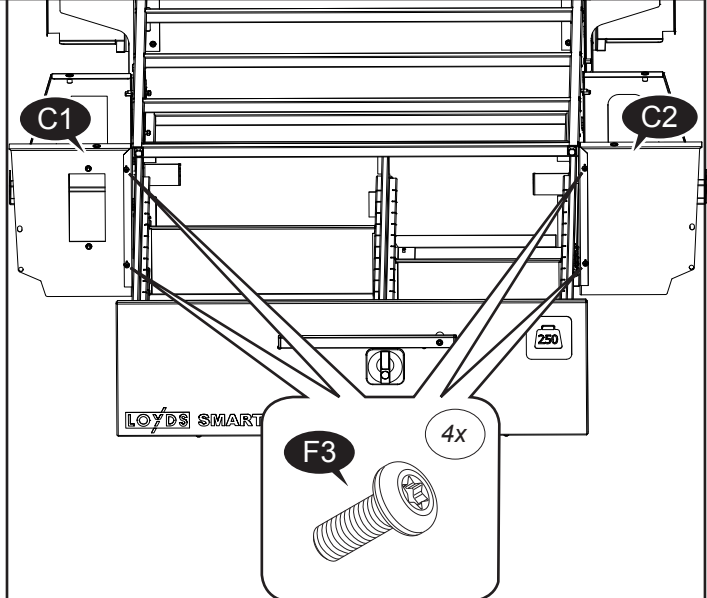
11.

**L&R**



12.

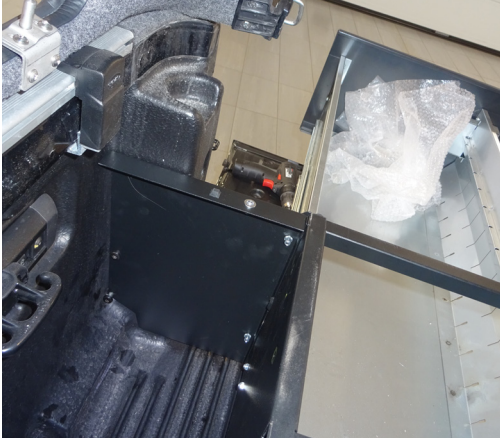
**L&R**





13.

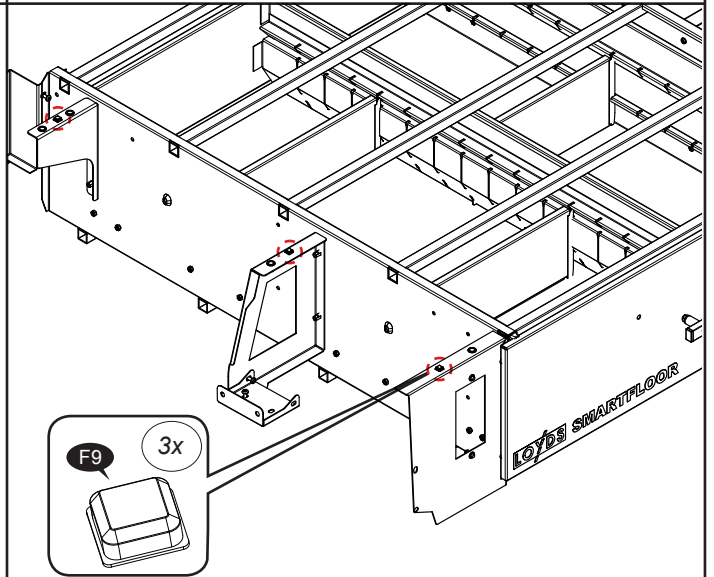
L&R



Tighten Step 11.

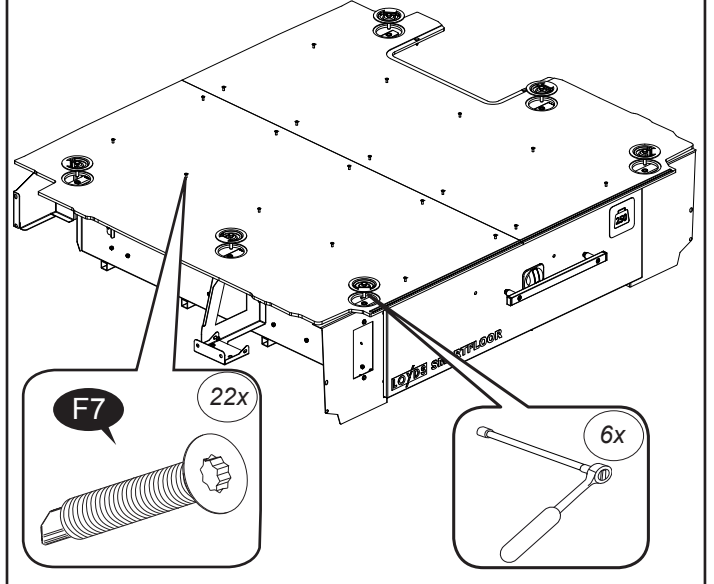
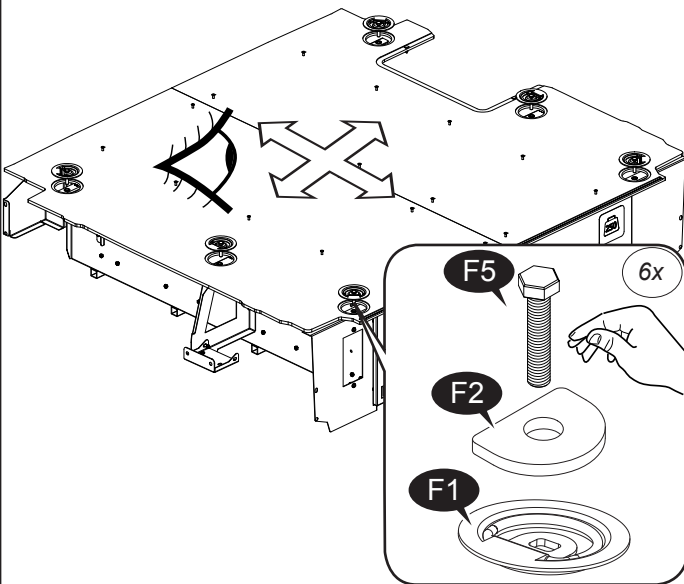
14.

L&R



15.

16.

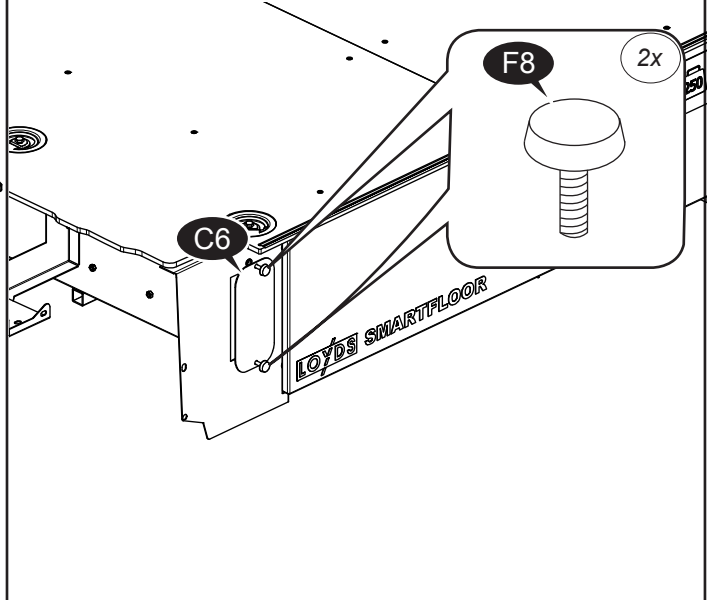
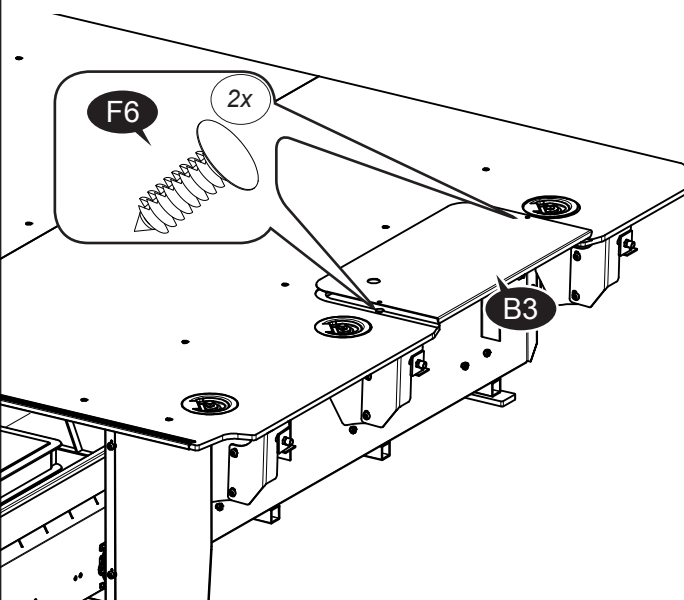


17.

RH

18.

L&R



19.

L&R

20.

RH

