

He

# Helium's Journey to the Macy's Thanksgiving Day Parade®



The helium used to fill the breathtaking balloons begins its journey at Messer's Otis plant.



The plant refines and liquefies the crude helium and is then filled into a trailer for shipment to Bethlehem, PA where Messer operates a helium trans-fill facility.



On the day before the parade, Messer and Macy's staff assemble near the Museum of Natural History in Manhattan, where workers begin inflating the balloons using a gas filling apparatus Messer has customized for the parade.



At the facility in Bethlehem, the pure helium liquid is converted to gas and compressed into four high-pressure tube trailers that are trucked to New York City.



Early Thanksgiving morning, the balloons are topped off with helium and poised for the parade.