



REPLACING AUTO SAMPLER SENSORS

www.SeqGen.com
877.377.3743

Procedure of gripper sensor replacement

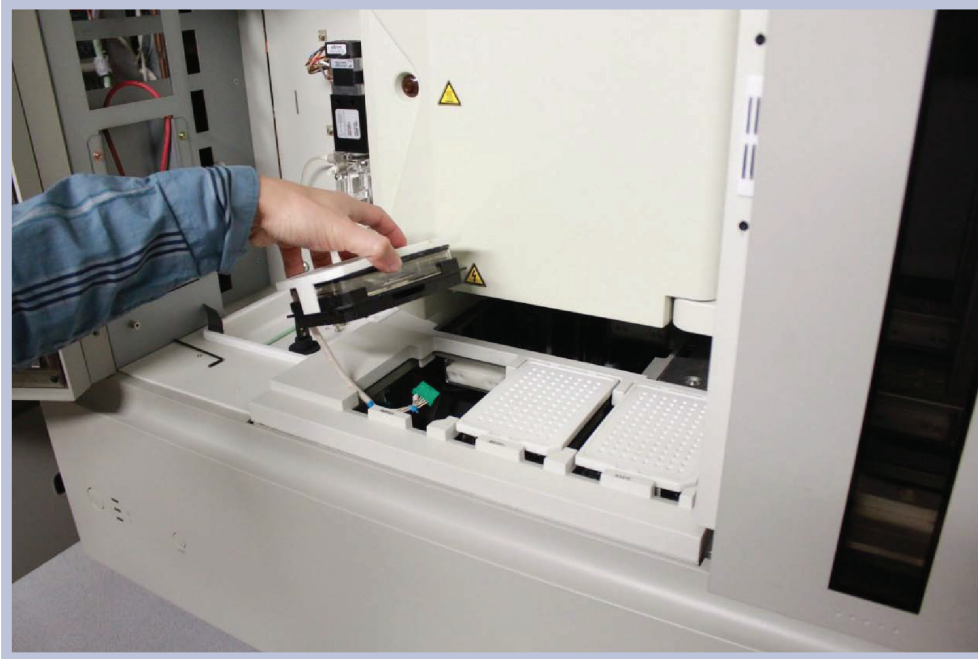
1. Turn off the sequencer



2. Remove the front shell



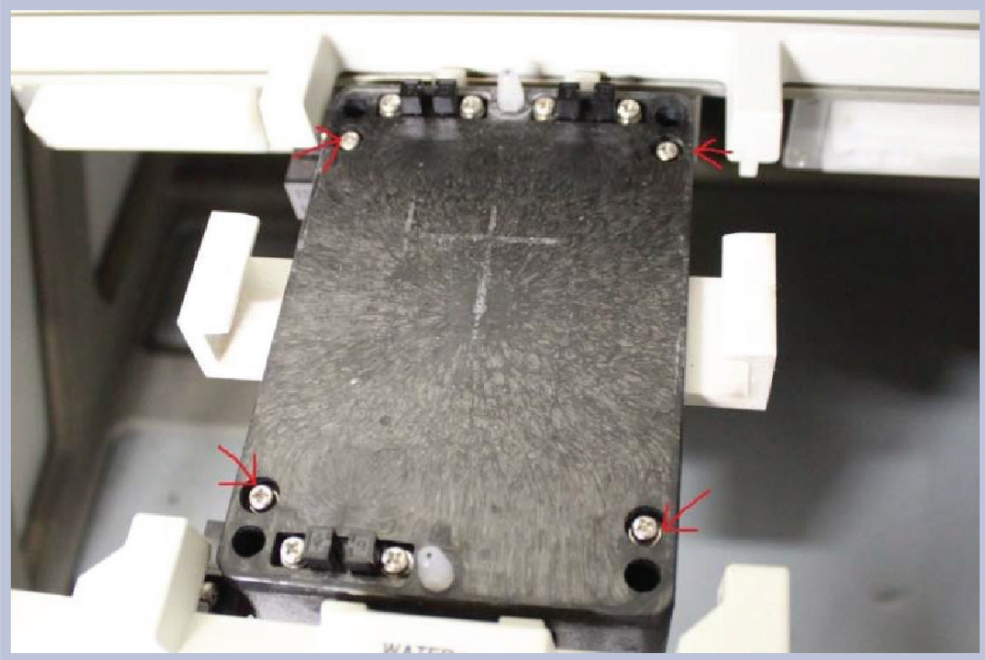
3. Remove three plates



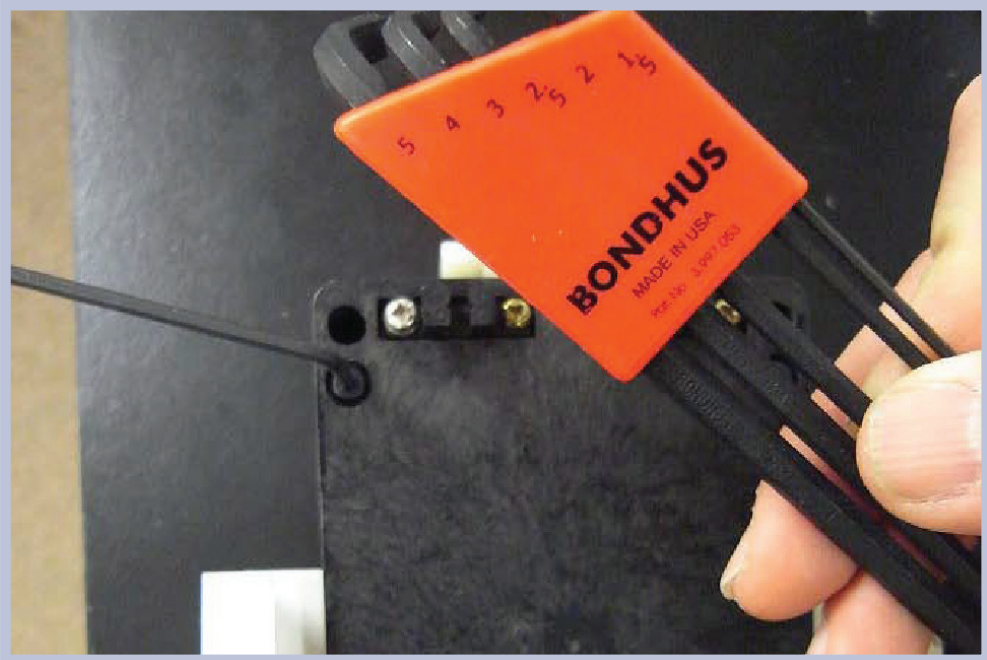
4. Manually move the Auto sampler to the front



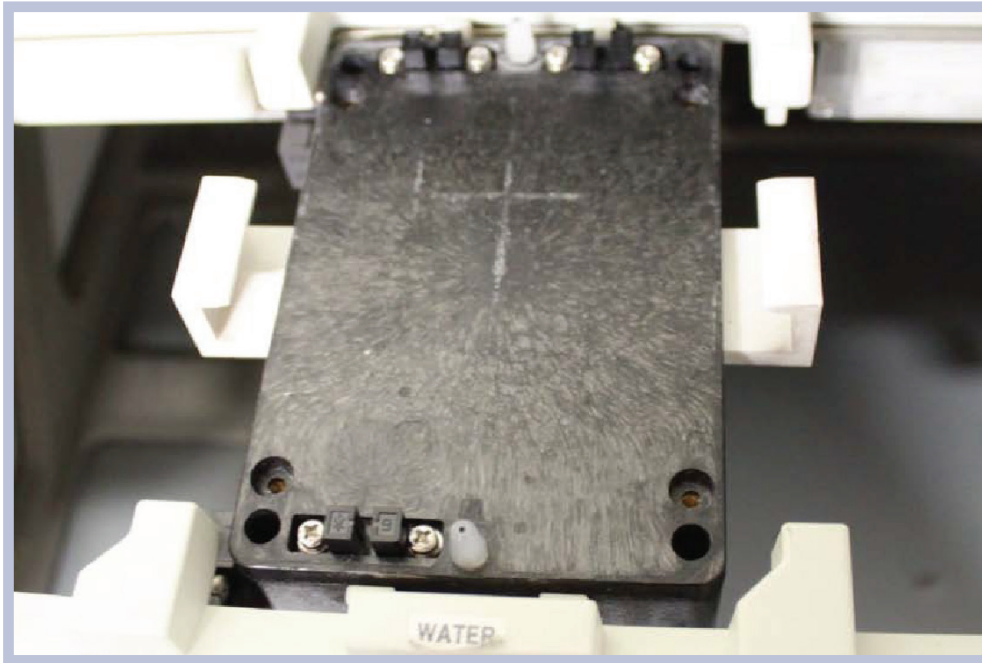
5. Remove four screws as marked on the picture
(The red arrows in the figure marked four screws)



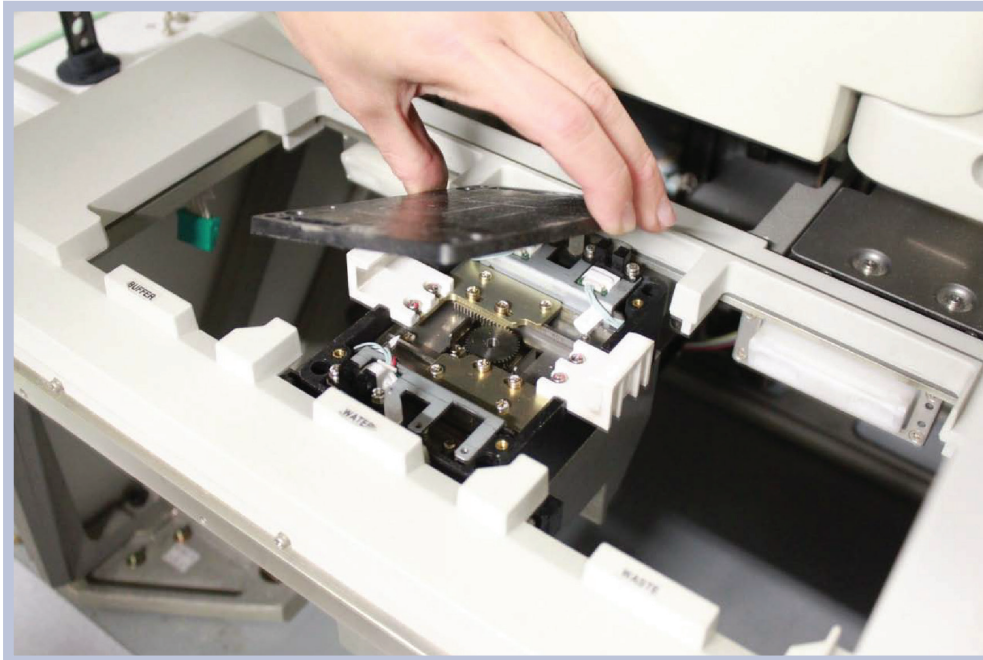
Note: Screws may vary. You may have to use 2.5 mm screw driver. (Hex wrench)



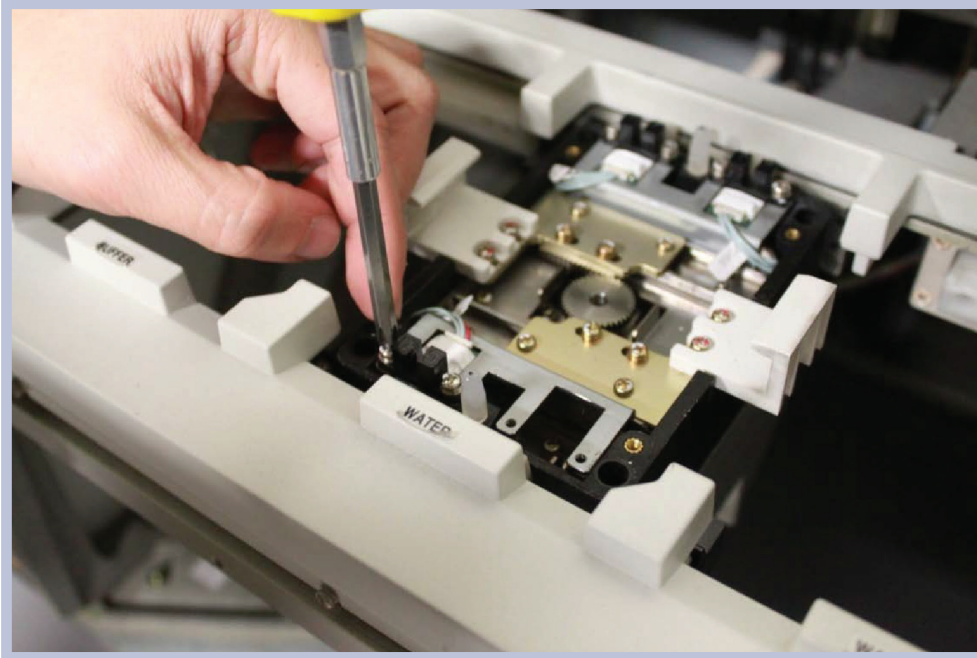
After unscrewing



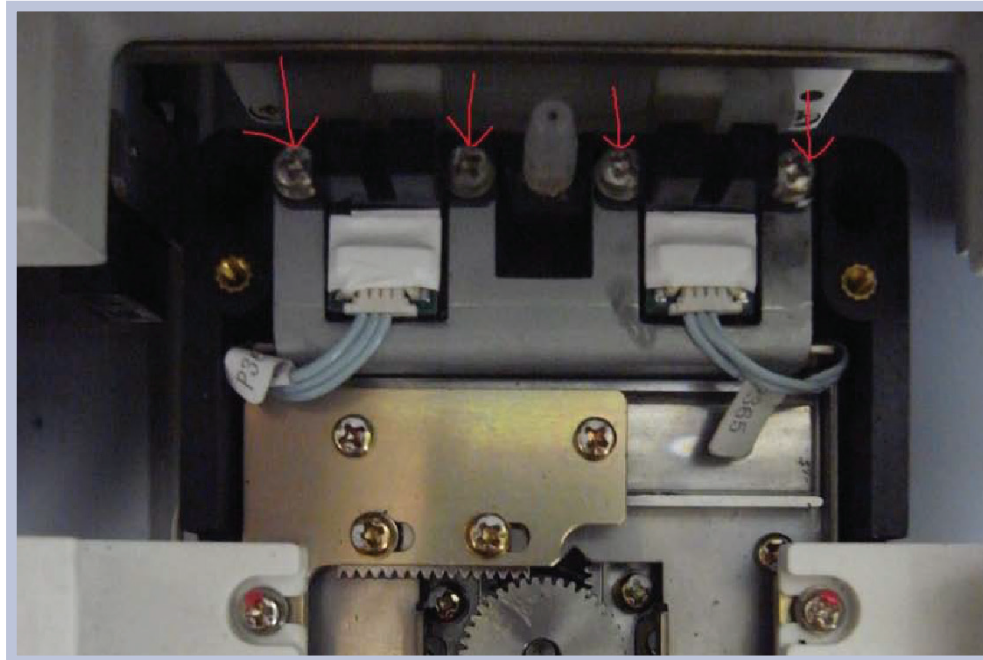
6. Remove the cover of gripper



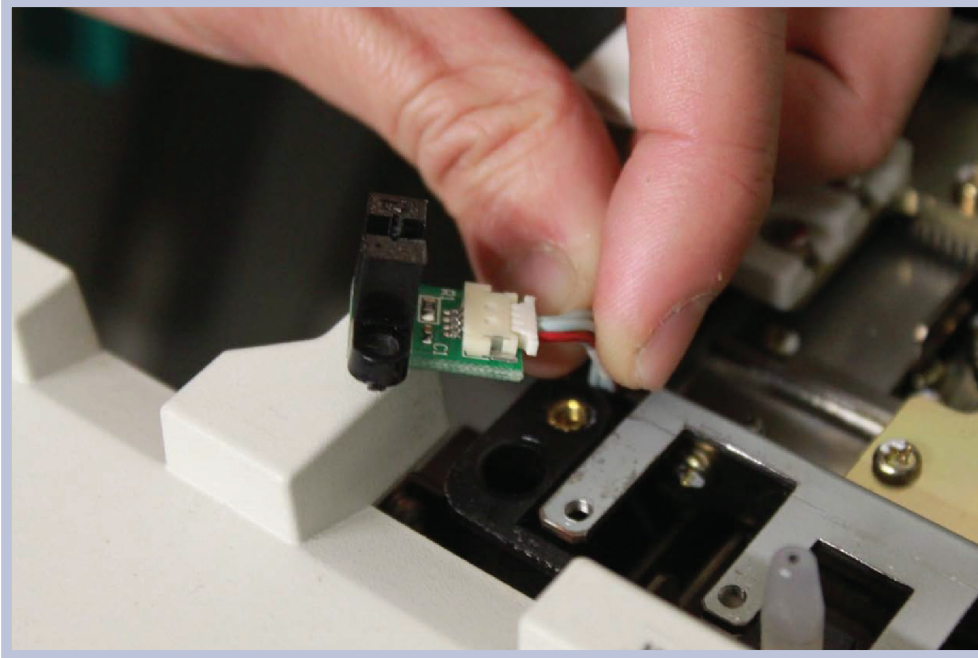
7. Unscrew the sensor



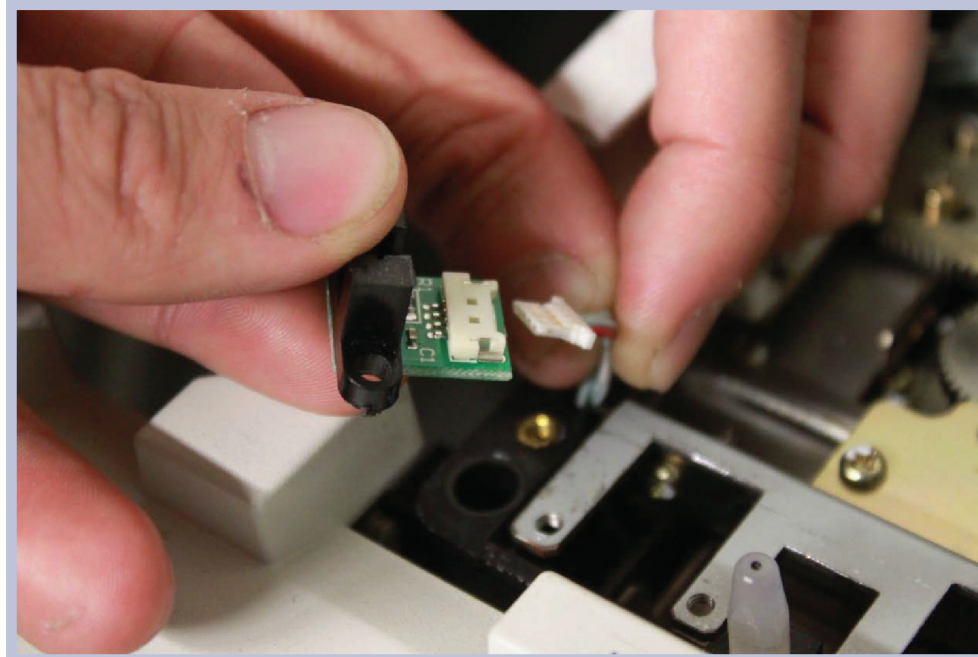
Red arrows marked six screws of sensors



8. Remove the sensor



9. Replace new sensor



10. Replace three sensors and recover the gripper



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