

# BMC T40(25) XHS

## Bulk Molding Compound

### PRODUCT DESCRIPTION

Glass fiber reinforced Polyester BMC suitable for structural and circuit breakers applications; often used to replace die castings

### GENERAL

<b>Material Status</b>	• Commercial: Active	
<b>Availability</b>	• North America • Asia Pacific	• Europe • South America
<b>Filler/Reinforcement</b>	• Glass Fiber and mineral filler	
<b>Features</b>	• High strength • UL Recognized—File E69414	• Good dimensional stability • Pigmentable • See UL Yellow Card for colors/flame ratings
<b>Processing Method</b>	• This BMC product is generally intended to be compression or injection molded in matched metal die molds, typically at 300°F (150°C) and 500 to 1,000 psi (35-65 BAR) molding pressure. Strength values may be affected by the molding process. Can be furnished as bulk, or logs.	
<b>Resin</b>	• Unsaturated Polyester Composite	

PHYSICAL	Typical	Unit	Test Method
Density	1.69-1.89	g/cm <sup>3</sup>	ASTM D792
Mold Shrinkage (RT mold/RT part)	.002-.003	in/in	ASTM D955
Water Absorption, 24 hrs, 23°C	<0.30	%	ASTM D570
Hardness, Barcol	40-50	Barcol Units	ASTM D2583
Poisson's Ratio	0.36		ASTM D638

MECHANICAL (As molded)	Typical	Unit	Test Method
Tensile Modulus	2.1 – 2.4 x 10 <sup>6</sup> (14.5-16.5)	psi (GPa)	ASTM D638
Tensile Strength	9,500 – 11,500 (65-80)	psi (MPa)	ASTM D638
Flexural Strength	34,500 – 38,500 (235-265)	psi (MPa)	ASTM D790
Flexural Modulus	2.0 – 2.3 x 10 <sup>6</sup> (13.8-15.8)	psi (GPa)	ASTM D790
Compressive Strength	19,000 – 23,000 (130-155)	psi (MPa)	ASTM D695

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IMPACT	Typical	Unit	Test Method
Izod Notched Impact Strength	14 – 16 (750-850)	ft-lb/in (J/m)	ASTM D256

THERMAL	Typical	Unit	Test Method
Heat Deflection Temperature, 264PSI	>500 (>260)	°F (°C)	ASTM D648
Glass Transition T <sub>g</sub>	>165	°C	ASTM D4065
Thermal Conductivity, 25°C	0.70	W/m-°K	ASTM E1461
UL RTI, Electrical	130	°C	UL 746B
UL RTI, Mechanical with Impact	130	°C	UL 746B
UL RTI, Mechanical without Impact	130	°C	UL 746B

FLAMMABILITY	Typical	Unit	Test Method
Flammability	Flame class dependent on color, please see UL yellow card.		UL94 V-0/5V

ELECTRICAL	Typical	Unit	Test Method
Dielectric Strength	335-385 (13-15)	Volts/mil (kV/mm)	ASTM D149
Arc Track Resistance	180+	seconds	ASTM D495
Comparative Tracking Index	600+	volts	ASTM D3638

UL File Number E69414



For additional information, please contact:

A. Schulman Inc., Engineered Composites  
 1600 Powis Ct, West Chicago, IL 60185  
 p: 630-377-1065  
 f: 630-377-7395  
 www.aschulman.com

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