

# Premi-Glas® 1200-22

## Sheet Molding Compound

### PRODUCT DESCRIPTION

Glass fiber reinforced Polyester SMC suitable for general purpose applications requiring thermal stability and stiffness.

### GENERAL

<b>Material Status</b>	• Commercial: Active
<b>Availability</b>	• North America • South America
<b>Filler/Reinforcement</b>	• Glass Fiber and mineral filler
<b>Features</b>	• Excellent property retention in cold/hot environments
<b>Processing Method</b>	• This SMC product is generally intended to be compression molded in matched metal die molds, typically at 300°F (150°C) and 500 to 1,000 psi (35-65 BAR) molding pressure. Strength values may be affected by the molding process.
<b>Resin</b>	• Unsaturated Polyester Composite

PHYSICAL	Typical	Unit	Test Method
Density	1.70-1.85	g/cm <sup>3</sup>	ASTM D792
Mold Shrinkage (RT mold/RT part)	0.0015-0.0025	in/in	ASTM D955
CLTE, X-Y plane	25	ppm/°C	ASTM E831
CLTE, Z plane	35	ppm/°C	ASTM E831
Poisson's Ratio	0.30		ASTM D638

MECHANICAL (As cut)	Typical	Unit	Test Method
Tensile Modulus	1.7 x 10 <sup>6</sup> (12)	psi (GPa)	ASTM D638
Tensile Strength	8,000 (55)	psi (MPa)	ASTM D638
Flexural Modulus (RT)	1.5 x 10 <sup>6</sup> (10)	psi (GPa)	ASTM D790
Flexural Strength	20,000 (135)	psi (MPa)	ASTM D790
Compressive Strength	25,500 (175)	psi (MPa)	ASTM D695

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<b>IMPACT</b>	<b>Typical</b>	<b>Unit</b>	<b>Test Method</b>
Izod Notched Impact Strength	12 (650)	ft-lb/in (J/m)	ASTM D256
Unnotched Impact Strength	16 (850)	ft-lb/in (J/m)	ASTM D4812

For additional information, please contact:

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