



SECTION 08 33 00

Overhead Coiling Doors

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GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SECTION INCLUDES

- A. Medium Duty Overhead Coiling Service Doors
- B. Non-Insulated Overhead Coiling Service Doors

1.3 RELATED SECTIONS

- A. Section 05 10 00 - Structural Metal Framing.
- B. Section 06 10 00 - Rough Carpentry.
- C. Section 09 90 00 - Painting and Coating.
- D. Section 26 05 00 - Common Work Results for Electrical.

1.4 REFERENCES

- A. ASTM A480/A480M-04; 2004 - Standard Specification for Flat-Rolled Stainless and Heat-Resisting Steel Plate, Sheet, and Strip.
- B. ASTM A653/A653M-03; 2003 - Standard Specification for Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process.

1.5 SUBMITTALS

- A. Submit under provisions of Section 01 30 00 - Administrative Requirements.
- B. Product Data: For each type and size of overhead coiling door and accessory.
 - 1. Include construction details, material descriptions, dimensions of individual components, profiles for slats, and finishes.
 - 2. Include rated capacities, operating characteristics, electrical characteristics, and furnished accessories.
 - 3. Include description of automatic closing device and testing and resetting instructions.
- C. Shop Drawings: For each installation and for special components not dimensioned or detailed in manufacturer's product data.
 - 1. Include plans, elevations, sections, and mounting details
 - 2. Include details of equipment assemblies and indicate dimensions, required clearances, and components.
 - 3. Provide BIM models upon request.
 - 4. Show controls, locking devices, [detectors] [fusible links], and other accessories.
- D. Samples for Initial Selection: Upon request, provide manufacturer's finish charts showing full range of colors and textures available for units with factory applied finishes.

1. Include similar samples of accessories involving color selection
 - E. Samples for Verification: Upon request, provide for each type of exposed finish on the following components in manufacturer's standard sizes.
 1. Curtain slats.
 2. Bottom bar.
 - I. Sustainable Design Submittals:
 1. Recycled products: Indicate percentage of recycled material used in the manufacturing of products and percentage classified as post-consumer.
 2. Regional products: Indicate location of product manufacturer and distance from manufacturing facility to project site.
 - J. Closeout Submittals:
 1. Operation and maintenance data.
- 1.6 QUALITY ASSURANCE
- A. Manufacturer Qualifications:
 1. Company specializing in the manufacturing of products specified in this section and with a minimum of five years experience.
 - B. Installer Qualifications: Installer shall be authorized and qualified to install overhead door systems on the type and scope of project specified.
 1. Maintenance Proximity: Not more than [insert number] hours normal travel time from installers place of business to project site.
- 1.7 DELIVERY, STORAGE, AND HANDLING
- A. Store products in manufacturer's unopened packaging until ready for installation.
 - B. Store and dispose of all materials in accordance with federal, state and local laws.
- 1.8 PROJECT CONDITIONS
- A. Maintain environmental conditions (temperature, humidity and ventilation) within limits recommended by manufacturer for optimum results. Do not install products under environmental conditions outside manufacturer's absolute limits.
- 1.9 COORDINATION
- A. Coordinate with other operations and installation of adjacent materials to avoid damage to installed materials.
- 1.10 WARRANTY
- A. Warranty: Manufacturer's warranty that all parts and components are to be free from defects in materials and workmanship for 1 year.
 - B. Warranty: Manufacturer's warranty that all parts and components, except counterbalance spring and finish, are to be free from defects in materials and workmanship for 5 years. Counterbalance springs to be warrantied for 1 year.
- PART 2 PRODUCTS
- 2.1 MANUFACTURERS
- A. Acceptable Manufacturer: C.H.I. Overhead Doors, which is located at: 1485 Sunrise Dr. ; Arthur, IL 61911; Toll Free Tel: 800-590-0559; Fax: 217-543-4454; Email: AIA@chiohd.com; Web: www.chiohd.com.
 - B. Substitutions: Not permitted.
 - C. Requests for substitutions will be considered in accordance with provisions of Section 01 60 00 - Product Requirements.

2.2 PERFORMANCE REQUIREMENTS

- A. Medium Duty Overhead Coiling Service Doors
 - 1. Wind Loads: Design door assembly to withstand a minimum of 20 psf in accordance with ASTM E330 using a 1.0 factor of safety.
 - 2. Seismic Performance: Overhead coiling doors shall be evaluated for seismic performance to withstand the effect of earthquake motions determined according to ASCE/SEI 7.
 - 3. Operation: Design complete door assembly including operator for [usage of up to 20 cycles per day] [minimum 20,000 cycles] [minimum 50,000 cycles].
- B. Source Limitations: Provide overhead coiling doors from one manufacturer for each type of door. Provide operators and other accessories from source acceptable to overhead coiling door manufacturer.

2.3 MATERIALS

- A. Galvanized Steel Sheet:
 - 1. Galvanized commercial steel, (CS type) per ASTM A653/A653M, G90 and G60 coating class.
- B. Stainless Steel Sheet: ASTM A480/A480M or ASTM A666; Type 304, roll form temper.
- C. Aluminum:
 - 1. Extrusions: ASTM B221, alloy and temper best suited to application.
 - 2. Sheet: ASTM B209, alloy and temper best suited to application.
- D. LEED Requirements:
 - 1. Recycled content: Minimum [] percent with minimum [] percent classified as post-consumer.

2.4 DOOR ASSEMBLY

- A. Medium Duty Non-Insulated Overhead Coiling Service Doors
 - 1. Basis of Design: C.H.I. Overhead Doors model 6241
 - 2. Construction:
 - a. Curtain: Constructed from interlocking slats formed from the following.
 - 1) Material: 24 gauge galvanized steel
 - a) Finish: Hot-dipped galvanized in accordance with ASTM A653 and with baked on enamel primer coat and polyester finish coat.
 - i) Polyester Finish: [Gray], [White], [Tan], [Brown], [Galvanized]
 - ii) Powder Coat: [RAL#] [Custom Color Match]
 - 2) Profile: Flat, non-insulated, 2-3/4 inches high by 5/8 inch deep.
 - 3) End locks: Galvanized malleable iron, attached to every other slat to act as wearing surface and prevent lateral movement.
 - 4) Wind locks: Per design and wind load requirements
 - 5) Bottom bar:
 - a) Two steel angles bolted back-to-back, with adjustable tubular compression weather seal.
 - i) Bottom Bar Finish:
 - a. Painted Black
 - b. Hot Dipped Galvanized
 - c. Cold Galvanizing
 - d. Powder Coat [RAL#] [to match curtain]
 - b) Extruded aluminum tube type bottom bar.

- i) Bottom Bar Finish
 - a. Clear Anodized Aluminum
 - b. Powder Coat [RAL#] [to match curtain]
- 6) Vision Lites: Provide rectangular lites, approximately 5 inches wide by 1-1/8 inch high, spaced 7 inches on center, and with clear acrylic glazing.
 - a) Pattern: [As shown on drawings] [[] lites wide by [] lites high] at [] feet above finished floor.
- b. Guides: Structural angles bolted together to form guide and mounting surface.
 - 1) Guide Material:
 - a) Steel
 - 2) Guide Finish:
 - a) Painted Black
 - b) Hot Dipped Galvanized
 - c) Cold Galvanizing
 - d) Powder Coat [RAL#] [to match curtain]
- c. Head Plate: Rectangular steel plate, with precision sealed ball bearings supporting drive side axle.
- d. Barrel Assembly: Steel pipe sized for maximum deflection under full load not to exceed 0.03" per foot of span with threaded rings or lugs welded to barrel assembly for curtain attachment.
- e. Springs: Spring tension assembly supported within barrel by precision ball bearings. Curtain weight counterbalanced by oil tempered, helically wound torsion springs; grease packed and mounted on steel torsion shafts with cast spring plug.
 - 1) Designed for usage of up to 20 cycles per day.
 - 2) Designed for minimum 20,000 cycles.
 - 3) Designed for minimum 50,000 cycles.
- f. Hood: Shaped to fit within the head plates and with intermediate supports as required.
 - 1) Hood Material:
 - a) Minimum 24 gauge galvanized steel
 - 2) Hood Color:
 - a) Match curtain finish
 - b) Polyester Finish: [Gray], [White], [Tan], [Brown], [Galvanized]
 - c) Powder Coat: [RAL#] [to match curtain]
- g. Weather Seal:
 - 1) Tubular vinyl bottom seal.
 - 2) Vinyl guide seal with rubber hood baffle.
 - 3) Guide brush seal.
 - 4) Header brush seal.
- h. Locking Mechanism:
 - 1) Two plated steel slide bolt locks with padlock provisions.
 - 2) Chain keeper suitable for padlocking.
 - 3) Cylinder lock mounted to double angle bottom bar.
 - a) Keyed on exterior of door with thumb turn on interior.
 - b) Keyed on both sides of the door.
 - 4) Extruded aluminum tube type bottom bar with cylinder locking.
 - a) Keyed on exterior of door with handle throw on interior.

- b) Keyed on both sides of the door.
 - 5) Interlock Switches: Equip power-operated doors with safety interlock switch to disengage power supply when door is locked.
- 3. Mounting:
 - a. Face of wall and above lintel.
- 4. Manual Operation
 - a. Manual push up.
 - b. Chain Hoist.
- 5. Electric Motor Operator: Provide operator unit, UL listed and UL labeled, size as recommended by manufacturer, capable of driving door at a speed of no less than 8 inches per second nor more than 12 inches per second.
 - a. Usage Classification
 - 1) Heavy duty; 25 or more cycles per hour and over 90 cycles per day.
 - 2) Standard duty; up to 25 cycles per hour and up to 90 cycles per day.
 - 3) Medium duty; up to 12 cycles per hour and up to 50 cycles per day.
 - 4) Light duty; up to 10 cycles per hour.
 - b. Operator Location:
 - 1) Mounted on front of hood.
 - 2) Wall mounted.
 - 3) Mounted on opposite side of the wall with connection through wall.
 - 4) As shown on drawings.
 - c. Operator Exposure:
 - 1) Interior.
 - 2) Exterior; wet and humid
 - a) Provide operator cover to protect operator from weather.
 - i) Operator cover finish to match hood.
 - ii) Operator cover to be galvanized finish.
 - d. Power Supply:
 - 1) 115 VAC, single phase
 - 2) 230 VAC, single phase
 - 3) 208/230 VAC, three phase
 - 4) 460 VAC, three phase
 - 5) 575 VAC, three phase
 - e. Control Station:
 - 1) 24 V three button control station with open, close, and stop buttons
 - 2) 24 V three button control station with open, close, and stop buttons and keyed lockout.
 - 3) 24 V key control station with open and close contacts.
 - 4) 24 V key control station with open/close contacts and stop button.
 - a) NEMA 1 Surface mounted for interior.
 - b) NEMA 1 Flush mounted for interior.
 - c) NEMA 4 Surface mounted for exterior.
 - d) NEMA 4 Flush mounted for exterior.
 - f. Remote Controls:
 - 1) Provide radio receiver and [single] [three] button remote control(s).
 - a) Provide [.....] transmitters.
 - b) Program remote controls to Open/ Close/ Stop the door.

Special Controls:

- 1) Keypad Entry System.
 - a) Mounting post.
 - 2) Card Reader System.
 - a) Mounting post.
 - 3) Internet Connectivity
 - 4) Door Timer.
 - 5) Loop Detector.
 - 6) Pull Cord.
 - 7) Vehicle Detector.
- h. Primary Entrapment Protection Devices
- 1) NEMA 1 Monitored Photo Sensors: Photo eyes fully monitored, non-contact, infrared beam photo sensor system shall reverse a closing door to the full open position when an obstruction is sensed; photo sensors shall be mounted no higher than 6 inches (152 mm) maximum above the floor.
 - 2) NEMA 4 Monitored Photo Sensors: Photo eyes fully monitored, non-contact, photo beam reversing photo sensor system with NEMA 4 watertight enclosure shall reverse a closing door to the full open position when an obstruction is sensed; photo sensors shall be mounted no higher than 6 inches (152 mm) maximum above the floor.
 - 3) Monitored Electric Sensing Edge: Electric sensing edge fully monitored and connected to the operator shall reverse a closing door to the full open position when an obstruction is sensed.
- i. Ancillary Entrapment Protection Devices:
- 1) Non-Monitored Electric Sensing Edge: Non-monitored electric sensing edge shall reverse a closing door to the full open position when an obstruction is sensed.
 - 2) Pneumatic Sensing Edge: Pneumatic sensing edge shall reverse a closing door to the full open position when an obstruction is sensed.
 - 3) Audible/ Visual Signals.
6. Wind load: Design door assembly to withstand a minimum of 20 psf in accordance with ASTM E330 using a 1.0 factor of safety.

PART 2 EXECUTION

2.1 EXAMINATION

- A. Examine substrates, areas, and conditions for compliance with requirements for substrate construction and other conditions affecting performance of the work.
- B. Examine locations of electrical connections.
- C. Proceed with installation only after all unsatisfactory conditions have been corrected.

2.2 INSTALLATION

- A. Install in accordance with manufacturer's instructions.
- B. Anchor to adjacent construction without distortion or stress.
- C. Fit and align door and shutter assembly including hardware, plumb, level and square to ensure smooth operation.
- D. Complete wiring from operator to controls and components.
- E. Coordinate installation of electrical service from power supply to operator.
- F. Complete wiring from operator to controls and components.

G. Coordinate installation of electrical service from power supply to operator.

2.3 ADJUSTING

- A. Adjust hardware and moving parts so that doors operate smoothly throughout full operating range.
- B. Adjust seals to provide a tight fit around the entire perimeter.

2.4 MAINTENANCE SERVICE

- A. Initial Maintenance Service: Beginning at Substantial Completion, maintenance service shall include [three] [six] [nine] [twelve] months full maintenance by skilled employees of installing company. Include [monthly] [quarterly] preventive maintenance, repair or replace of worn or defective components, lubrication, cleaning, and adjusting as required for door operation. Parts and supplies shall be manufacturer's authorized replacement parts and supplies.
 - 1. Perform maintenance, including emergency callback service, during normal working hours.
 - 2. Include 24 hour per day, seven days per week, emergency callback service.

3.5 DEMONSTRATION

- A. Demonstrate proper operation to Owner.
- B. Perform fire door and shutter drop tests in presence of Owner or owner's representative. Require signature for manufacturer supplied drop test form.

END OF SECTION