

STAG ARMS®

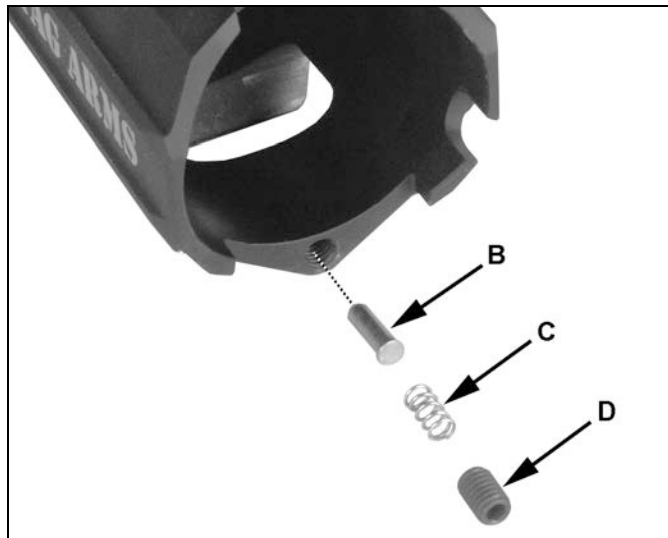
M-LOK SL Handguard Installation Guide



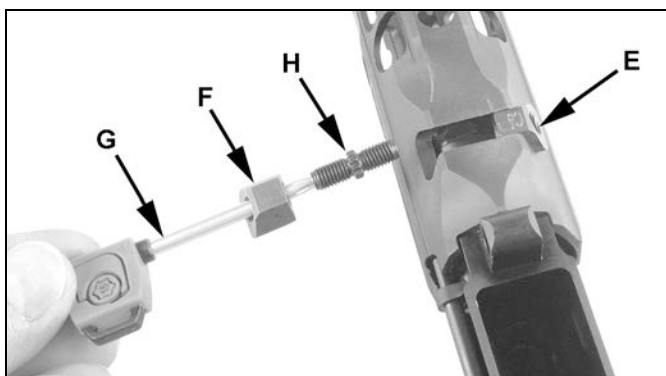
1. Verify firearm is not loaded.
2. Remove existing handguard, gas block, gas tube, barrel and barrel nut.
3. Install barrel and new barrel nut.
4. Tighten barrel nut to 35-65 lb/ft of torque. Barrel nut groove must be indexed with gas tube hole (A) in upper receiver to allow gas tube installation. If needed, use supplied shims to time barrel nut groove and gas tube hole.



5. Install gas tube and gas block.
6. Install detent pin (B), spring (C) and set screw (D) in handguard. Tighten set screw (D) until flush.



7. Install handguard over barrel nut. Verify handguard is aligned with upper receiver for a smooth transition on each side.
8. Insert taper lock wedge (E) with unlock symbol on right side of handguard as shown.
9. Insert taper lock wedge with lock symbol (F) over hex tool (G) and into turnbuckle screw (H).



10. Insert turnbuckle screw (H) into taper lock wedge (E). Hold equal inward pressure on both taper lock wedges and rotate turnbuckle screw to pull taper lock wedges equally into handguard. Tighten to secure handguard to upper receiver.



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