

GLASS FIBER REINFORCED PLASTIC FORM DECK

PART 1 – GENERAL

1.1 SECTION INCLUDES

- A. Glass fiber reinforced plastic (FRP/GRP) form deck.
- B. Fasteners for form deck.

1.2 RELATED SECTIONS

**** Note to Specifier ** Add or delete sections as required for this project.**

- A. Section 07400 - Glass fiber reinforced plastic (FRP/GRP) roof panels.
- B. Section 07400 - Glass fiber reinforced plastic (FRP/GRP) wall panels.
- C. Section 06500 - Structural Plastic Shapes and Plates.
- D. Section 07712 - Gutter and Downspout.
- E. Section 07720 - Ridge Vents.
- F. Section 08090 - Louvers and Vents.
- G. Section _____ - FRP/GRP Roof Deck.

1.3 REFERENCES

- A. ASTM International (ASTM):
 1. ASTM E72 - Strength of Panels for Building Construction.
 2. ASTM E84 - Surface Burning Characteristics of Building Materials.
 3. ASTM D696 - Coefficient of Linear Thermal Expansion of Plastics.
 4. ASTM 2583 - Indentation Hardness of Plastics.

1.4 PERFORMANCE REQUIREMENTS FOR FORM DECK

- A. Design Requirements:
 1. Design load shall be the total weight of form deck plus wet weight of concrete.
 2. Deflection limit shall be L/180 (min).
 3. Factor of safety of 2.5 shall apply for positive loads.

1.5 SUBMITTALS

- A. Submit under provisions of Section 01300.
 1. Product Data: Manufacturer's data sheets on each product to be used.
 2. Storage and handling instructions.
 3. Installation instructions.
- B. Submittals shall include layout drawings.
 1. Drawings shall be approved prior to manufacture and fabrication.

1.6 QUALITY ASSURANCE

- A. Manufacturer shall have current ISO 9001 certification.
- B. Manufacturer shall submit names and addresses of five previous projects of comparable scope as requested by Engineer or Architect.

1.7 DELIVERY, STORAGE, AND HANDLING

- A. Materials shall be unloaded and stored per manufacturer's instructions to prevent damage.
- B. When handling materials, spreader bars shall be used when lifting FRP panels and surfaces protected from cuts, gouges, abrasions and impacts. Wire slings shall not be used unless panels are protected.
- C. During storage, bundled panels shall be kept dry and under cover but ventilated. For water drainage and air circulation, panels shall be stored off of the ground with one end elevated. Standing water must be removed from top of and in between sheets.

PART 2 – PRODUCTS

2.1 MANUFACTURERS

- A. Acceptable Manufacturer: Enduro Composites, Inc., 16602 Central Green Blvd., Houston, TX 77032; 713-358-4000, 800-231-7271; email: sales@endurocomposites.com; www.endurocomposites.com.
- B. Substitutions: Not permitted unless allowed by and in accordance with provisions in Section 01600.
- C. Any proposed substitution shall include manufacturer's data showing the product meets all listed performance requirements, certification and approval requirements, and material requirements relevant to performance including, but not limited to, resin material and glass fiber reinforcing content.

2.2 GLASS FIBER REINFORCED PLASTIC FORM DECK

- A. FRP/GRP Roof Deck: Tuff Span FRP Form Deck as manufactured by Enduro Composites, Inc. shall have ribs ____ in. (____ mm) on center with ____ in. (____ mm) depth and coverage of ____ inches (____ mm).
- B. Form Deck shall be Series ____ at minimum and meet all specified Design Requirements.
- C. Color shall be Enduro standard white or gray as selected by owner.

2.3 GLASS FIBER REINFORCED PLASTIC PANEL MATERIAL

- A. Material resin shall be premium grade, vinyl ester.
- B. Glass fiber reinforcements shall be continuous, straight and bi-directional along the length and width. Glass content shall be minimum of 50% by weight.
- C. Material shall be fire retardant with UL Class 1 Flame Spread Rating of 25 or less per ASTM E-84 test.

2.4 ACCESSORIES

A. Fasteners

**** Note to Specifier ** Indicate whether fasteners shall be 304 or 316 stainless steel.**

- 1. Structural fasteners shall be ____ stainless steel, self-tapping with seal washers and installed per manufacturer's instructions.
- 2. Side lap and flashing fasteners shall be ____ stainless steel SB2 grommets and installed per manufacturer's instructions.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Installation shall not begin until substrates have been properly prepared.

3.2 INSTALLATION

- A. Materials shall be installed in accordance with Manufacturer's Installation Instructions and Drawings.
- B. For Type A or B stainless steel self-tapping screws, pilot holes must be drilled through the panel and support. Pilot holes are not required for self-drilling stainless steel screws, which have a carbon steel point and are suitable for steel thickness of .158-.55" (4-14mm).
- C. For SB2 Grommets used for side lap and flashing attachment, a pilot hole must drilled through panels and flashing.