

enduro
FIELD SERVICES
FRP JOINT INSPECTION FORM

(Must completed for each joint)

Date: _____
 Customer: _____
 Project: _____
 Location(Plant/Block): _____
 Pipe/Joint Number: _____
 Job Number: _____
 Job Specification: _____
 Pipe Diameter: _____
 Craftsman: _____
 Foreman: _____
 Foreman Signature: _____

<i>MAT/WOVEN THICKNESS GUIDE</i>		
Thickness	1.5 oz. Mat	Woven
1/8"	2	1
3/16"	3	2
1/4"	4	2
5/16"	5	3
3/8"	6	4
7/16"	8	4
1/2"	8	5
9/16"	9	6
5/8"	11	6
11/16"	11	7
3/4"	12	8
13/16"	13	8
7/8"	14	9
1"	16	10

Checklist

Ends of Pipe Flat: _____
 Ends Ground to proper taper as required: _____
 Ends capped according to specified detail: _____
 Fit up according to Specifications: _____
 Surface Preparation (Grinding) has been completed: _____
 Surface has been primed: _____
 Primer Used: _____
 Corrosion Barrier Quality: _____
 Barcol Hardness: _____
 Laminate Quality: _____
 Barcol Hardness: _____
 Overlay Tapers: Yes ____ No ____
 Layers Staggered: Yes ____ No ____
 Butt Joint Centered: Yes ____ No ____
 Inspected before Paint: Yes ____ No ____

Check YES *Initials*

Craftsman: _____
 Craftsman: _____
 Craftsman: _____
 Craftsman: _____
 Craftsman: _____

Checked by: _____
 Checked by: _____
 Checked by: _____
 Checked by: _____

Overlay to be fabricated in _____ pieces staggered around the circumference.

Thickness of structural overlay to be _____ Layers of mat
 _____ Layers of woven roving

<i>If joint is inspected by Customer Inspector, please complete the following:</i>			
	<i>Spec.</i>	<i>Actual</i>	<i>Inspector</i>
Fit Up:	_____	_____	_____
Taper (if specified)	_____	_____	_____
Signature of Inspector:	_____		

Prints available? YES NO
 Welds numbered? YES NO