



ø59 - ø225 mm

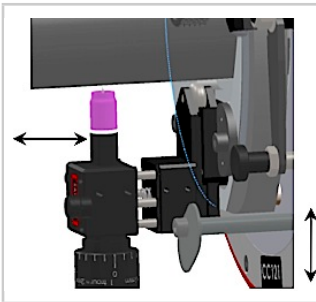
ø2 to ø8,625 "

- Basic **stainless steel** jaws Ø 4,5" to 8,625 (Ø 116 to Ø 219 mm)
- Included stainless steel auxiliary jaws Ø 2" to 6,65" (Ø 59 to Ø 169 mm)
- **Electric rotation autoline 120 V - 230V**
- Wide diameter range

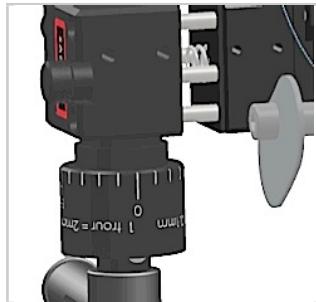
- **Water-cooled:** max. current 200 A at 100%

- **Scalability:** may be transformed into a cutting and orbital welding machine

Weight: 59 kg 130 lbs



Axial adjustment for precise positioning



Radial adjustment for precise positioning



Driven by AXXAIR power source



Mechanical profile guide: constant arc voltage

References	Accessories	Consumables
SP221-E	CCPS21: support feet FS29 / FS25: 230 V FS19 / FS15: 120 V GA10-2-xxx: 230 V GA10-1-xxx: 120 V CCSA21 : Pneumatic clamping for 121/171/221 and DC115-BM / DC221-BM CCSER1/CCSER2: simple/bearing stand	SCE16-50 Ø 1,6 mm SCE24-50 Ø 2,4 mm

