

# Re-Thinking 5-Why

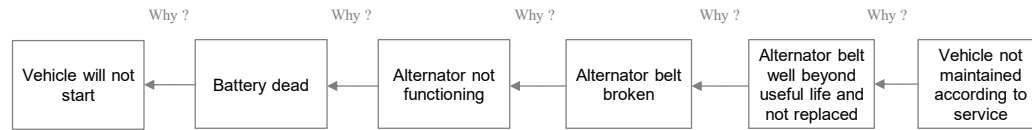
## Alternator Belt Broken

### Conventional 5-Whys

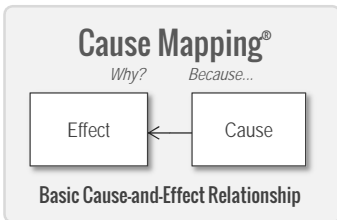
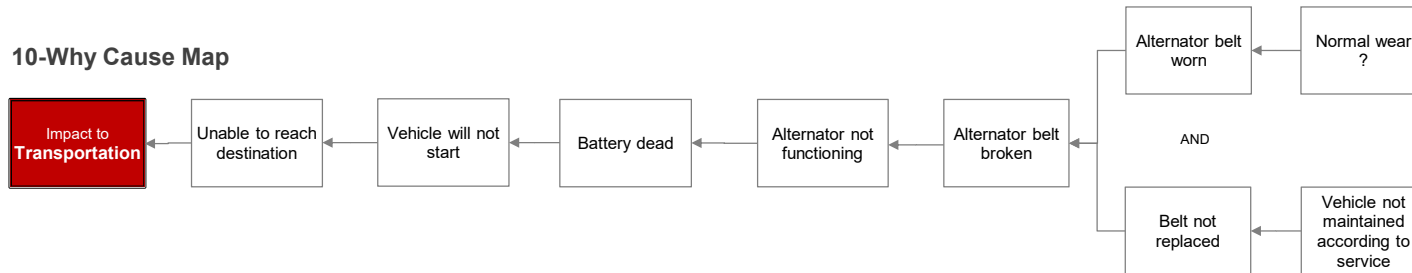
The vehicle will not start. (the problem)

1. **Why?** - The battery is dead.
2. **Why?** - The alternator is not functioning.
3. **Why?** - The alternator belt has broken.
4. **Why?** - The alternator belt was well beyond its useful service life and not replaced.
5. **Why?** - The vehicle was not maintained according to the recommended service schedule.

### 5-Why Cause Map



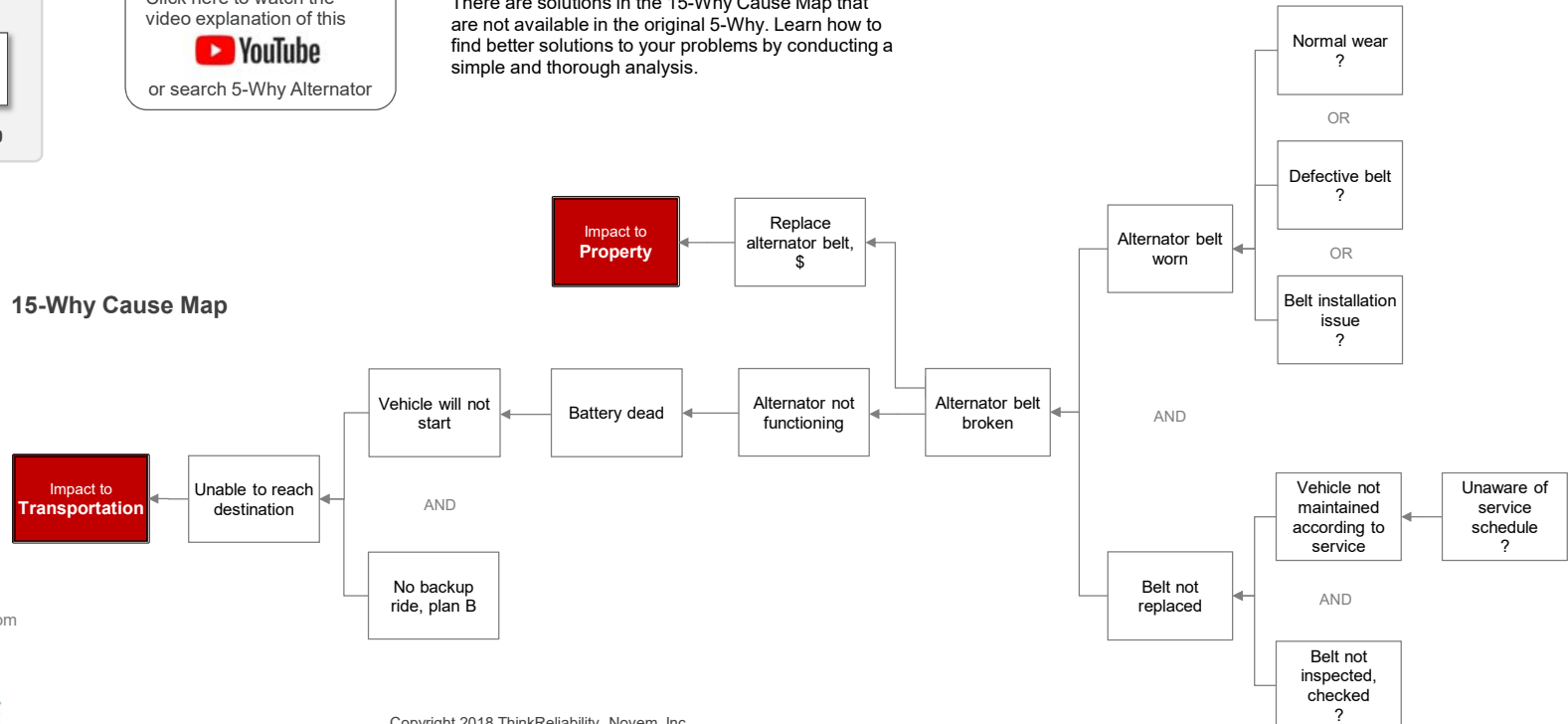
### 10-Why Cause Map



Click here to watch the video explanation of this or search 5-Why Alternator

There are solutions in the 15-Why Cause Map that are not available in the original 5-Why. Learn how to find better solutions to your problems by conducting a simple and thorough analysis.

### 15-Why Cause Map



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