

**Crathern & Smith Box Line Sizes
LD Davis Glue & Tape Recommendations**

	<u>Model D</u> with Quad	<u>Model D</u> with Bender	<u>Model H</u>	<u>Model B</u>
<u>Maximum</u>				
Length	8-1/4"	8-1/4"	17"	20"-24"
Width	5"	5"	12"	15"-16"
Height	2-1/4"	1-15/16"	2"	2"-5"
Speed	40 PPM	40 PPM	42 PPM	30 PPM
<u>Minimum</u>				
Length	2-7/8"	2-1/2"	4"	5"
Width	13/16"	1-5/8"	1-3/4"	2"
Height	5/16"	1/4"	1/2"	1/2"
Speed	38-39 PPM	40 PPM		
<u>OR with Small Limit Plunger</u>				
Length	1"	1"	N/A	N/A
Width	1"	3/4"		
Height	1/4"	5/16"		
Speed	30-35 PPM	30-35 PPM		
<u>Recommended LD Davis Glue</u>				
Speeds up to 30 PPM	SS1000CR	SS1000CR	SS1000CR	SS1000CR
Speeds up to 30 PPM	NW0070CR	NW0070CR	NW0070CR	NW0070CR
Speeds above 30 PPM	NW0139CR	NW0139CR	NW0139CR	NW0139CR
Speeds above 30 PPM	NW0560CR	NW0560CR	NW0560CR	NW0560CR
Speeds above 30 PPM	NW0561CR	NW0561CR	NW0561CR	NW0561CR
<u>Recommended LD Davis Stay Tape</u>				
Medium Duty Kraft	S3460BN10	N/A	S7860BN10	S7860BN10
With 7/8" stay guides	S7860BN10	N/A		
Heavy Duty Kraft	S3490BN10	N/A	S7890BN10	S7890BN10
With 7/8" stay guides	S7890BN10	N/A		

Size range and speed don't change when Parry Robotic System is installed
 Size range and speed varies with Model, age and Height of Box
 PPM - Pieces per minute.