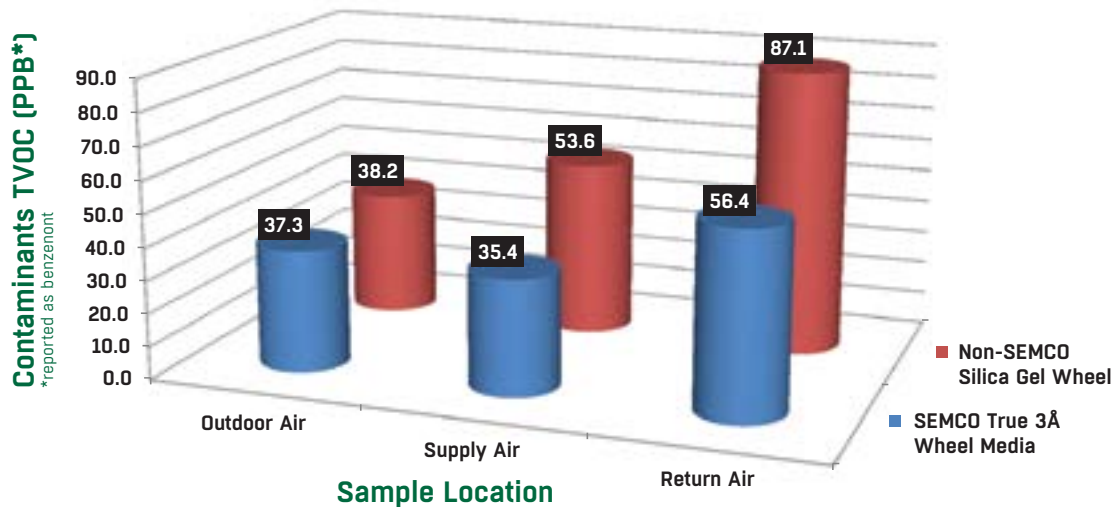


**FIGURE 1.** Graphical summary of mass spectrometer/gas chromatograph analysis of air samples collected around the two total energy recovery media types tested in Phase 1 at the Stever House dormitory. As shown, the 3Å media limited contaminant carry-over and resulted in a 35% cleaner indoor environment for a given ventilation rate. The silica gel wheel compromised the resultant indoor air quality due to high percentage of contaminant transfer which significantly reduced the ventilation effectiveness.

**Phase 1: Stever House Data Comparing Air Quality with SEMCO 3Å and Silica Gel Wheels Retrofitted in Original Wheel Casing**



**TABLE 1.** CMU Stever House Facility - IAQ and Total Energy Wheel Carryover Research (Phase 1). Investigation of Two Wheel Media Types at Site - 3Å Molecular Sieve and Silica Gel. Date: June 2007

| Mass Spec/GC Data  | Outdoor Air Stream | Supply Air Stream         | Return Air Stream   | Comments  |
|--|--------------------|---------------------------|---|---|
| <b>Wheel 1: Silica Gel</b>   |                    |                           |   |   |
| TVOC from sample tubes mass spec/GC analysis (reported as benzene) | 38.2 ppb           | 53.6 ppb                  | 87.1 ppb  | Identical to wheel 2 except silica gel desiccant is used in lieu of the molecular sieve |
| <b>Wheel 2: 3Å Molecular Sieve</b>                                 |                    |                           |   |   |
| TVOC from sample tubes mass spec/GC analysis (reported as benzene) | 37.3 ppb           | 35.4 ppb                  | 56.4 ppb  | Identical to wheel 1 except 3Å molecular sieve desiccant is used in lieu of silica gel  |
| <b>Summary of Findings</b>   |                    |                           |   |   |
|  | <b>Silica Gel</b>  | <b>3Å Molecular Sieve</b> | <b>Comments</b>   |   |
| TVOC Contaminant wheel Carry-over Measured % <sup>(1)</sup>        | 31%                | None detectable           | Identical to wheel 1 except 3Å molecular sieve desiccant is used in lieu of silica gel                      |   |
| Supply air quality delivered to space                              | 53.6 ppb           | 35.4 ppb                  | Silica gel wheel increases contaminants in the outdoor air by 37% while 3Å wheel does not <sup>(2)</sup>    |   |
| Resulting indoor air quality level                                 | 87.1 ppb           | 56.4 ppb                  | The 3Å wheel resulted in a 36% better indoor environment using the same outdoor air volume <sup>(3,4)</sup> |   |

Note 1: Carry-over percentage is calculated using the following contaminant levels: (Supply - Outdoor)/(Return - Outdoor)

Note 2: This increase is not desired since it compromises the indoor air quality and requires more outdoor air to reach the desired IAQ

Note 3: As expected, the higher supply air contaminant concentration associated with the silica gel wheel decreased this indoor air quality

Note 4: These results support the results of GTRI chamber testing (see GTRI report on desiccant carry-over and ventilation effectiveness)