

GRIFCUT 210

Non Ferrous Metalworking Fluid Concentrate

Description

GRIFCUT 210 is a general purpose soluble oil specifically formulated with high quality components. It is designed for machining applications on aluminum, ferrous and zinc castings. It can also be used as a light stamping or drawing fluid.



Performance Benefits

- ❖ Suitable for mixed metal trimming
- ❖ Extended sump life
- ❖ No staining of metal surfaces
- ❖ Operator friendly
- ❖ Stable emulsion

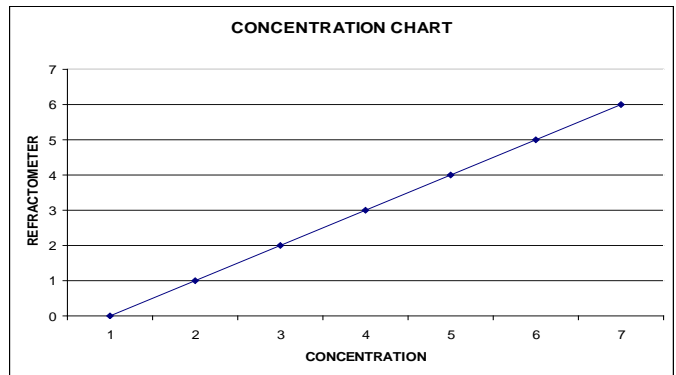
Recommended Concentrations

- ❖ Light Machining and Grinding **4-5%**
- ❖ General Machining **5-8%**
- ❖ Drawing or Stamping **10-20%**

Typical Characteristics

- | | |
|-------------------------|------------------|
| ❖ Form | Liquid |
| ❖ Color | Yellow |
| ❖ Odor | Mild |
| ❖ Flash Point | N/A |
| ❖ Refractometer Factor. | 1.0 |
| ❖ pH (5%) | 9.1 – 9.3 |
| ❖ Specific Gravity..... | 0.96 |

Refractometer Factor = 1.0



Health & Safety:

All reasonable care has been taken to ensure that the information contained in this publication is accurate as the date of printing, however, such information might change due to changes in the formulation blend occurring subsequent to the date of printing. The MSDS must be consulted for appropriate information regarding storage and safe handling.