

# GRIFCUT 220

## *Heavy Duty Ferrous and Non Ferrous Metalworking Fluid Concentrate*

### *Description*

**GRIFCUT 220** is a soluble oil specifically formulated with high quality components as well as EP additives. It is designed for machining applications on ferrous and non ferrous parts.



### *Performance Benefits*

- ❖ Suitable for mixed metal trimming
- ❖ Extended sump life
- ❖ No staining of metal surfaces
- ❖ Operator friendly
- ❖ Stable emulsion

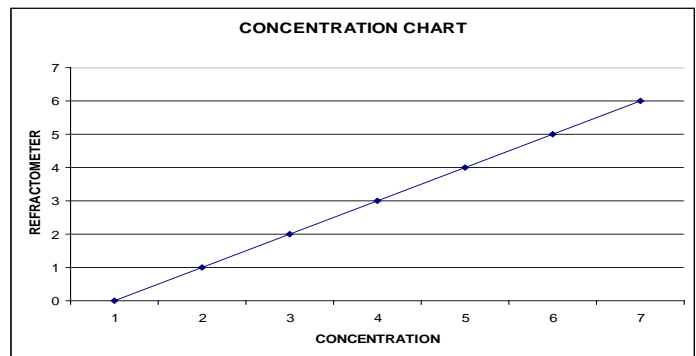
### **Recommended Concentrations**

- ❖ Light Machining and Grinding      4-5%
- ❖ General Machining                      5-8%
- ❖ Drawing or Stamping                  10-20%

### *Typical Characteristics*

- ❖ Form ..... **Liquid**
- ❖ Color ..... **Yellow**
- ❖ Odor ..... **Mild**
- ❖ Flash Point ..... **>350F**
- ❖ Refractometer Factor. **1.0**
- ❖ pH (5%) ..... **9.1 – 9.3**
- ❖ Specific Gravity..... **0.96**

### **Refractometer Factor = 1.0**



#### Health & Safety:

All reasonable care has been taken to ensure that the information contained in this publication is accurate as the date of printing, however, such information might change due to changes in the formulation blend occurring subsequent to the date of printing. The MSDS must be consulted for appropriate information regarding storage and safe handling.