

# GRIFCUT 515

## Grinding Fluid Concentrate

### Description

*GRIFCUT 515 is a high performance synthetic cutting fluid specifically formulated with High Performance Lubricity Additives. It is designed for grinding and light machining of ferrous alloys.*



### Performance Benefits

- ❖ Extended sump life
- ❖ Excellent grinding performance
- ❖ Optimum rust protection
- ❖ Operator friendly
- ❖ Stable product

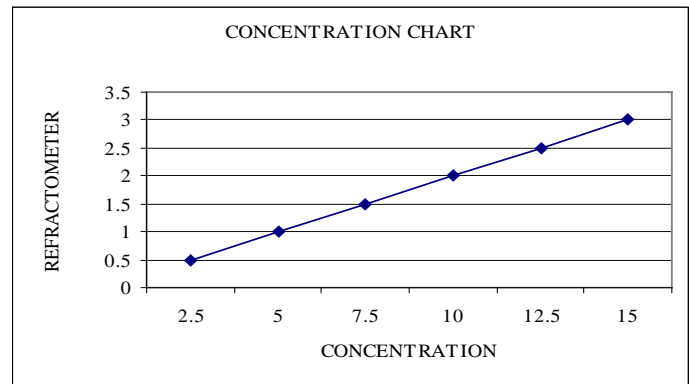
### Typical Characteristics

- |                         |                  |
|-------------------------|------------------|
| ❖ Form .....            | <b>Liquid</b>    |
| ❖ Color .....           | <b>Blue</b>      |
| ❖ Odor .....            | <b>Mild</b>      |
| ❖ Flash Point .....     | <b>N/A</b>       |
| ❖ Refractometer Factor. | <b>5.0</b>       |
| ❖ pH (5%) .....         | <b>9.0 – 9.5</b> |
| ❖ Specific Gravity..... | <b>0.98</b>      |

### Recommended Concentrations

- ❖ Light Grinding **3-5%**
- ❖ Light Machining **5-7%**

Refractometer Factor = 1.0 =5%



### Health & Safety:

All reasonable care has been taken to ensure that the information contained in this publication is accurate as the date of printing, however, such information might change due to changes in the formulation blend occurring subsequent to the date of printing. The MSDS must be consulted for appropriate information regarding storage and safe handling.